

BRD-Series, Precision Production Cylinders

ENERPAC

▼ Shown from left to right: BRD2510, BRD96, BRD256, BRD41, BRD166



High Precision and High Cycle Performance



Speed Chart

See the Enerpac Cylinder Speed Chart in our 'Yellow Pages' to determine your approximate cylinder speed.

Page: 405

- Designed for long life, the best choice for production applications
- Unique mounting configurations simplify fixturing
- Baked enamel finish for increased corrosion resistance
- Double-acting operation develops force in both directions, providing maximum versatility
- Plunger wiper reduces contamination, extending cylinder life
- Imperial models (RD-series) available on request.

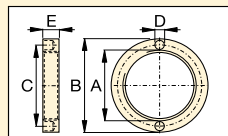
▼ Clamping application using Enerpac BRD cylinders (with clevis eye attachments on both ends) for their high pressure capability and mounting flexibility.



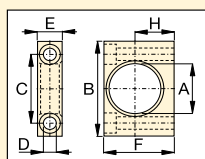
Cylinder Capacity (ton)	Stroke (mm)	Model Number	Max. Cylinder Capacity (kN)		Cylinder Effective Area (cm ²)		Oil Capacity (cm ³)		Coll. Height	Extended Height	Body Length	Outside Dia.	Cylinder Bore Dia. E (mm)	Plunger Dia. F (mm)
			Advance	Retract	Advance	Retract	Advance	Retract	A (mm)	B (mm)	C (mm)	D (mm)	E (mm)	F (mm)
4	28	BRD41	35	16	5,1	2,2	14	6	186	214	162	50	25,4	19,0
	79	BRD43	35	16	5,1	2,2	40	17	237	316	213	50	25,4	19,0
	155	BRD46	35	16	5,1	2,2	79	34	313	468	289	50	25,4	19,0
8	28	BRD91	80	44	11,4	6,3	32	18	223	251	198	63,5	38,1	25,4
	79	BRD93	80	44	11,4	6,3	90	50	274	353	249	63,5	38,1	25,4
	155	BRD96	80	44	11,4	6,3	177	98	350	505	325	63,5	38,1	25,4
	257	BRD910	80	44	11,4	6,3	293	162	452	709	427	63,5	38,1	25,4
15	159	BRD166	142	77	20,3	10,6	323	169	389	548	359	80	50,8	35,0
	260	BRD1610	142	77	20,3	10,6	528	276	491	751	461	80	50,8	35,0
23	159	BRD256	222	98	31,7	13,7	504	218	424	583	397	92	63,5	47,8
	260	BRD2510	222	98	31,7	13,7	824	356	526	786	499	92	63,5	47,8

Double-Acting, Precision Production Cylinders

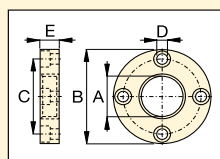
▼ BRD CYLINDER ATTACHMENTS



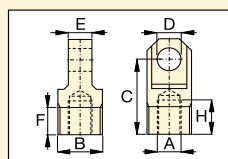
Retainer Nut
For locking foot or flange mountings. Tightens onto cylinder collar threads (Included with foot and flange mounting kits).



Foot Mounting
Mounts onto cylinder collar.



Flange Mounting
Mounts onto cylinder collar.



Clevis Eye
Threads onto plunger or into cylinder base.

Model Number	BRD-Cyl. (ton)	Dimensions (mm)						
		A	B	C	D	E	F	H
Foot Mounting with Retainer Nut								
BAD141	4	42,1	80	58,0	10,5	20,0	57,0	31,8
BAD171	8	56,1	105	78,0	13,5	25,0	82,5	44,5
BAD181	15	70,1	127	95,2	20,0	35,0	100,0	52,4
BAD191	23	85,1	159	117,5	26,5	45,0	125,0	63,5
Flange Mounting with Retainer Nut								
BAD142	4	42,1	98,4	78,6	11,0	19,0	–	–
BAD172	8	56,1	121	98,4	11,0	25,4	–	–
BAD182	15	70,1	143	115,9	14,0	35,0	–	–
BAD192	23	85,1	165	135,7	17,0	44,5	–	–
Retainer Nut								
BAD143	4	M42 x 1,5	57	49,5	6,3	9,5	–	–
BAD173	8	M56 x 2	75	65,5	6,7	12,7	–	–
BAD183	15	M70 x 2	92	81,0	6,7	19,0	–	–
BAD193	23	M85 x 2	108	96,5	6,7	25,4	–	–
Clevis Eye (See chart below for mounting dimensions L, L1 and M)								
BAD150	4	M16 x 1,5	M30 x 1,5	52,4	16,0	15,9	19,1	23,8
BAD151	8	M22 x 1,5	M42 x 1,5	57,1	20,0	25,4	25,4	23,8
BAD152	15	M30 x 1,5	M56 x 2	77,8	25,0	31,8	25,4	30,2
BAD153	23	M42 x 1,5	M70 x 2	77,8	32,0	38,2	25,4	27,0

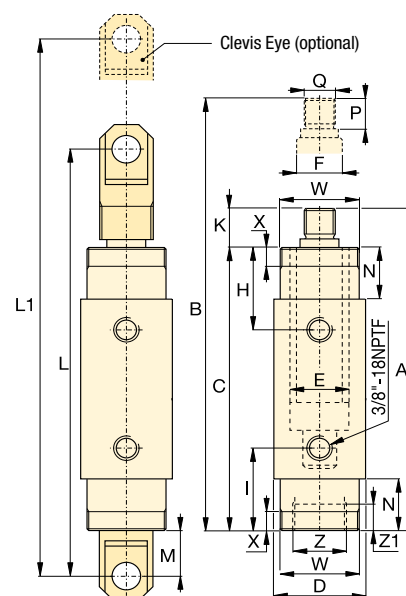
BRD Series



Capacity:
4 - 23 ton

Stroke:
28 - 260 mm

Maximum Operating Pressure:
700 bar



Top to Retract Port H (mm)	Bottom to Advance Port I (mm)	Plunger Protrusion K (mm)	Clevis Eye Mounting Dimensions			Neck Length N (mm)	Plunger Thread Length P (mm)	Plunger External Thread Q (mm)	Cylinder Mounting Dimensions (mm)				Model Number
			L (mm)	L1 (mm)	M (mm)				Collar Thread W	Collar Thread Length X	Internal Base Thread Z	Int. Base Thread Length Z1	
47	47	24	258	286	41	29	22	M16 x 1,5	M42 x 1,5	11	M30 x 1,5	9	2,0 BRD41
47	47	24	308	387	41	29	22	M16 x 1,5	M42 x 1,5	11	M30 x 1,5	9	2,6 BRD43
47	47	24	385	540	41	29	22	M16 x 1,5	M42 x 1,5	11	M30 x 1,5	9	3,6 BRD46
57	57	25	295	323	38	38	22	M22 x 1,5	M56 x 2	14	M42 x 1,5	14	3,0 BRD91
57	57	25	346	425	38	38	22	M22 x 1,5	M56 x 2	14	M42 x 1,5	14	4,2 BRD93
57	57	25	422	577	38	38	22	M22 x 1,5	M56 x 2	14	M42 x 1,5	14	5,6 BRD96
57	57	25	524	781	38	38	22	M22 x 1,5	M56 x 2	14	M42 x 1,5	14	7,3 BRD910
73	73	30	492	651	52	54	28	M30 x 1,5	M70 x 2	22	M56 x 2	24	10,2 BRD166
73	73	30	593	853	52	54	28	M30 x 1,5	M70 x 2	22	M56 x 2	24	14,5 BRD1610
89	89	27	524	683	53	70	25	M42 x 1,5	M85 x 2	29	M70 x 2	26	16,0 BRD256
89	89	27	626	886	53	70	25	M42 x 1,5	M85 x 2	29	M70 x 2	26	20,3 BRD2510