

HYDAC INTERNATIONAL **Axial Piston Pump** PPV100M

Knowledge is POWER – Motion Force Control is our Business
HYQUIP Limited New Brunswick Street Horwich Bolton Lancashire BL6 7JB UK



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DESCRIPTION

The axial piston pumps in the PVV100M series work according to the swash plate principle. The PPV100M series is designed for open loop hydraulic circuits in modern mobile machines.

The comprehensive and modular range of controllers enables continuous and energy-saving adjustment of the displacement in the PPV100M series.

A wide selection of through drives are available for the build-up of multiple pump combinations.

The PPV100M series can also be equipped with an extensive range of sensors.



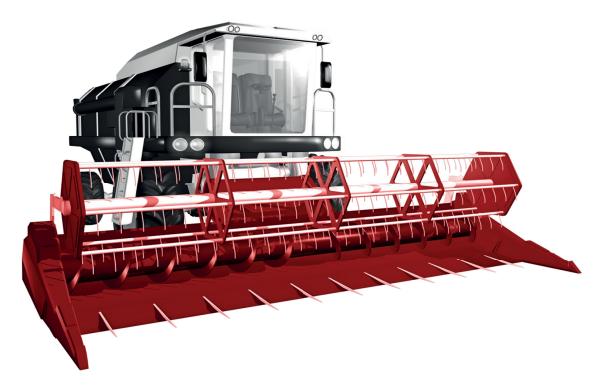
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FEATURES

- Displacement from 18 cm³/rev to 100 cm³/rev in 6 closely stepped pump sizes
- High max. nominal pressure of 315 bar and maximum pressure of 350 bar for safety reserves and a compact actuator system
- High maximum rotational speeds, adjusted to the requirements of modern mobile machines
- Mechanical adjustment of maximum displacement (Va....)
- Can be mounted in any mounting position
- Long service life due to robust shaft bearing
- Possible external forces can be absorbed by the pump drive shaft
- Compact design
- Modular range of controllers
- Direct connection of sensors as option
- Also available with through drive
- Low net weight to save energy and for greater payload of the mobile machine
- High permitted drive and through-drive torque for more pressure / flow rate in multi-pump combinations



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FIELDS OF APPLICATION

- Structural and civil engineering
- Agriculture and forestry
- Special-purpose vehicles
- Lorry superstructures
- Industrial trucks / hoisting equipment
- Municipal machines
- Maritime applications
- Machine and system engineering
- Mining
- Offshore applications
- Oil and gas















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AXIAL PISTON PUMP FOR OPEN LOOP CIRCUITS PPV100M

Ordering code	1.1	PPV100M	7 - 8
Technical information	2.1	Charifications	9 - 12
recunical information	2.1	Specifications	9 - 12
		Max. permissible drive and through drive torques	
	2.3	Pump combinations PPV100M and through drives	
	2.4	Seals	
	2.5	Filtration	
	2.6	Operating fluids	
	2.7	Temperature and viscosity range	
	2.8	Adjustment notes	
	2.9	Installation notes	
Control options	3.1	Pressure control P	13 - 16
осина орионо	3.2	Pressure remote control PR	
	3.3	Load-sensing control LS / LS0	
	3.4	Electrical displacement control ED	
	3.5	Electrical displacement control and pressure control EDP	
	3.6	Electrical displacement control and pressure remote control E	DPR
	3.7	Electrical displacement control and load-sensing control EDLS	
	3.8	Specific characteristics of the ED / EDP / EDPR / EDLS / EDL	
Performance data	4.1	PPV100M18	17 - 22
	4.2	PPV100M28	
	4.3	PPV100M45	
	4.4	PPV100M63	
	4.5	PPV100M85	
	4.6	PPV100M100	
Dimensions	5.1	DD\/400M49	23 - 54
Dimensions		PPV100M18	23 - 54
	5.2	PPV100M28	
	5.3	PPV100M45	
	5.4	PPV100M63	
	5.5	PPV100M85 / PPV100M100	
	5.6	Connectors for sensors	

EN 2.918.2/09.22



	RING CODE	<u>PF</u>	1001114	- 	T	BZ 3	<u> </u>		YYYY
1.1 P	PV100M								
Avial nic	ton numn								
	ton pump heavy duty series								
Open cir									
•									
0:									
<u>Size</u> 18	18 cm³/rev								
28	28 cm³/rev								
45	45 cm³/rev								
63	63 cm³/rev								
85	85 cm³/rev								
100	100 cm³/rev								
Direction	n of rotation								
R	clockwise rotation								
L	anti-clockwise rotation								
Control									
P	pressure control				_				
PR	remote pressure control								
LS	load-sensing control (without internal L								
LS0	load-sensing control (with internal LS d	Irain)							
ED EDP	electrical displacement control electrical displacement control and pre-	seure control							
EDPR	electrical displacement control and pre-		ontrol						
EDLS	electrical displacement control and load								
	(without internal LS drain)	· · · · · · · · · · · · · · · · ·							
EDLS0	electrical displacement control and load	d-sensing contr	ol						
	(with internal LS drain)								
Voltage									
* OILAUC									
12	12 volts								
	12 volts 24 volts								
12									
12 24	24 volts								
12	24 volts g flange								
12 24 <u>Mountin</u> A2	24 volts	/rev)							
12 24 <u>Mountin</u> A2 B2 C4	24 volts g flange SAE A, 2-hole (only 18 cm³/rev) SAE B, 2-hole (only 28, 45 and 63 cm³/SAE C, 4-hole (only 63 cm³/rev)								
12 24 Mountin A2 B2 C4	24 volts g flange SAE A, 2-hole (only 18 cm³/rev) SAE B, 2-hole (only 28, 45 and 63 cm³/rev)		cm³/rev)						
12 24 Mountin A2 B2 C4	24 volts g flange SAE A, 2-hole (only 18 cm³/rev) SAE B, 2-hole (only 28, 45 and 63 cm³/SAE C, 4-hole (only 63 cm³/rev)		cm³/rev)						
12 24 Mountin A2 B2 C4 C5	24 volts g flange SAE A, 2-hole (only 18 cm³/rev) SAE B, 2-hole (only 28, 45 and 63 cm³/SAE C, 4-hole (only 63 cm³/rev) SAE C, 2/4-hole combination flange (or		cm³/rev)						
12 24 Mountin A2 B2 C4 C5	24 volts g flange SAE A, 2-hole (only 18 cm³/rev) SAE B, 2-hole (only 28, 45 and 63 cm³/SAE C, 4-hole (only 63 cm³/rev) SAE C, 2/4-hole combination flange (or		cm³/rev)						
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12 24 Mountin A2 B2 C4 C5	24 volts g flange SAE A, 2-hole (only 18 cm³/rev) SAE B, 2-hole (only 28, 45 and 63 cm³/s AE C, 4-hole (only 63 cm³/rev) SAE C, 2/4-hole combination flange (or aft SAE splined shaft (standard) 18 cm³/rev: 28 cm³/rev: 45 cm³/rev:	nly 85 and 100 11T-16/32DP 13T-16/32DP 15T-16/32DP	cm³/rev)						
12 24 Mountin A2 B2 C4 C5	24 volts g flange SAE A, 2-hole (only 18 cm³/rev) SAE B, 2-hole (only 28, 45 and 63 cm³/s AE C, 4-hole (only 63 cm³/rev) SAE C, 2/4-hole combination flange (or aft SAE splined shaft (standard) 18 cm³/rev: 28 cm³/rev: 45 cm³/rev: 63 cm³/rev with mounting flange B2:	11T-16/32DP 13T-16/32DP 15T-16/32DP 15T-16/32DP	cm³/rev)						
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Mountin Mountin A2 B2 C4 C5 Drive sh S	g flange SAE A, 2-hole (only 18 cm³/rev) SAE B, 2-hole (only 28, 45 and 63 cm³/sAE C, 4-hole (only 63 cm³/rev) SAE C, 2/4-hole combination flange (or aft) SAE splined shaft (standard) 18 cm³/rev: 28 cm³/rev: 45 cm³/rev with mounting flange B2: 63 cm³/rev with mounting flange C4: 85 and 100 cm³/rev: SAE splined shaft 45 cm³/rev: 85 and 100 cm³/rev: SAE splined shaft 45 cm³/rev: SAE splined shaft (for increased drive for the splined shaft) SAE splined shaft (for increased drive for the splined shaft)	11T-16/32DP 13T-16/32DP 15T-16/32DP 15T-16/32DP 14T-12/24DP 17T-12/24DP 13T-16/32DP 14T-12/24DP torque) 11T-16/32DP	cm³/rev)						
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ORDERING CODE $\underline{PPV100M45} \ \underline{R} - \underline{LS} = \underline{B2} \ \underline{S} - \underline{N} \ \underline{V} - \underline{0} \ \underline{0} \ \underline{0} \ \underline{XX} - \underline{YYYY}$ Through drive options single pump prepared for through drive, side ports through drive SAE A 9T, 16/32 DP AB through drive SAE A 11T, 16/32 DP ΑI through drive SAE A 11T, 16/32 DP (only 45 and 63 cm³/rev – for secondary pump with 45° diagonal flange) В through drive SAE B 13T, 16/32 DP BB through drive SAE B 15T, 16/32 DP (only 45 to 100 cm³/rev) C through drive SAE C 14T, 12/24 DP (only 45 to 100 cm³/rev) through drive SAE C 17T, 12/24 DP CC (only 85 and 100 cm³/rev) Seals FKM seals Swash angle sensor 0 no swash angle sensor swash angle sensor 4-20 mA with 10-30 VDC S1A swash angle sensor 0.5-4.5 V with 10-30 VDC S₁B Pressure sensor 0 no pressure sensor 6A pressure sensor 4 to 20 mA male connector M12x1 KA pressure sensor 4 to 20 mA male connector Deutsch 6B pressure sensor 0 to 10 V male connector M12x1 pressure sensor 0 to 10 V male connector Deutsch KB Male connector for solenoids 0 no connector DEUTSCH connector *) Ν Design number standard **Modification number** defined by the manufacturer

Notice

As standard, the PPV100M is delivered with maximum displacement and without defined pressure setting (p < 50 bar). Otherwise please specify in the order accordingly.

*) Alternative male connectors on request

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8



TECHNICAL INFORMATION

2.1 Specifications

Pump size			18	28	45	63	85	100	
	Vg _{max}	Iom3/	18.6	28.7	45.7	63.5	85.6	100.7	
Geometric displacement	Vg _{min} (min. setting)	[cm³/ rev]	-	17.8	27.5	44.0	61.3	70.5	
	Nominal pressure				3	15			
	Max. pressure	[bar]			3	50			
Pressure	Perm. suction pressure	[bai]	0.8 ~ 5 bar abs.						
	Min. pressure	[bar]	10						
Maximum pressure change	je speed	[bar/s]	16000						
Duration of action, max.	Total	[h]	300						
pressure	Single	[ms]	5						
	Min.		600						
Drive speed	Max. at Vg _{min}	[rpm]	3600	3600	3300	2700	2700	2600	
	Max. at Vg _{max}		3400	3200	2700	2600	2500	2300	
Power (at 1500 rpm, 315 b	ar) *)	[kW]	14.6	22.6	36	50	67.4	79.3	
Pre-fill oil volume		[cm³]	450 470 790 900 1300				00		
Approx. weight (with pres	sure control P)	[kg]	12.7	14.7	21	25	37	7.7	
Moment of inertia		[kgm²]	0.00093	0.0015	0.0034	0.0053	0.0)11	
Max. permitted axial shaft	load	TN13	700	1000	1500	2000	30	00	
Max. permitted radial sha	ft load	[N]	350	1200	1500	1700	20	00	

^{*)} without efficiency

2.2 Max. permissible drive and through drive torques

Pump size			18	28	45	45 63	
Mounting flange			SAE A, 2-hole	SAE B, 2-hole	SAE B, 2-hole	SAE B, 2-hole	SAE C, 4-hole
	S-shaft		11T-16/32DP	13T-16/32DP	15T-16	3/32DP	14T-12/24DP
	(standard)	[Nm]	157	261	40)2	720
	S1-shaft			-	13T-16/32DP		-
Max. perm.	5 I-SHAIL	[Nm]		-	261 *)		-
drive torque	T-shaft		11T-16/32DP	13T-16/32DP	15T-16/32DP		14T-12/24DP
	1-Stiatt	[Nm]	172	298	47	74	893
	T1-shaft		-		13T-16/32DP		-
	1 1-Stiait	[Nm]			298	-	
	SAE A				160		
	SAE AB		172				
Max. perm. through	h SAE B		172		298		
drive torque	SAE BB		-	-	404	404 472	
	SAE C				472		
	SAE CC		-	-	-	-	-

Pump size			3	5	100					
Mounting flange			SAE C, 2-hole							
	S-shaft			17T-12	2/24DP					
	(standard)	[Nm]		13	54					
	S1-shaft			14T-12	2/24DP					
Max. perm.	31-Shall	[Nm]		720						
drive torque	T-shaft		-							
	1-Stidit	[Nm]								
	T1-shaft		14T-12/24DP							
	1 1-Stiait	[Nm]								
	SAE A		160							
	SAE AB		172							
Max. perm. through	SAE B		298							
drive torque	SAE BB		474							
	SAE C		848							
	SAE CC		·	848						

^{*)} Max. permissible pressure p = 315 bar or alternatively reduction of displacement to 0.9 x Vg_{max}

HYDAC | 9



2.3 Pump combinations PPV100M and through drives

Secondary stage	18	28	45	63	85	100
Primary stage						
18	•					
28	•	•				
45	•	•	•			
63	•	•	•	•		
85	•	•	•	•	•	
100	•	•	•	•	•	•
·						
Through drive	18	28	45	63	85	100
SAE A	•	•	•	•	•	•
SAE AB	•	•	•	•	•	•
SAE AI			•	•		
SAE B	•	•	•	•	•	•
SAE BB			•	•	•	•
SAE C			•	•	•	•
045.00			1		i	

2.4 Seals

The pump series is equipped with fluorocarbon (FKM) seals as standard. If special fluids are used, it may be necessary to use seals made from a different material.

2.5 Filtration

For a maximum service life of the pump and system components, the system must be protected from contamination by effective filtration.

The cleanliness class to NAS 1638 Class 9 (20/18/14 ISO 4406:1999) or cleaner.

2.6 Operating fluids

The pump series is designed for use with **HLP** hydraulic oils to DIN 51524 Part 2

Before using alternative fluids, please contact HYDAC Drive Center:

HEES environmentally friendly pressure fluid based on synthetic ester

HFD-U fire-resistant pressure fluid based on polyolester

HFD-R fire-resistant pressure fluid based on phosphate ester

HEPR environmentally friendly hydraulic fluid based on poly-alpha-olefins

2.7 Temperature and viscosity range

	Viscosity [cSt (mm²/s)]	Temperature [°C]	Comment
Cold start	≤ 1600	≥ -40	t ≤ 1 min, p ≤ 30 bar, n ≤ 1000 rpm, measured at suction port
Continuous	15 - 400	≥ -25	Measured at suction port
operation	13 - 400	≤ +115	Measured at drain port
Optimal	20 - 60		
Short-time duty	≥ 7		t ≤ 1 min, p ≤ 80 bar

For low temperature applications, please contact HYDAC Drive Center.

10



2.8 Adjustment notes

As standard, the PPV00M is delivered with maximum displacement and without defined pressure setting (p < 50 bar). Pressure and displacement can be adjusted using adjustment screws to meet your system requirements.

	Displac	Pressure	
Pump size	Displacement adjustment screw rate [cm³/rev]	Min. displacement setting [cm³/rev]	Pressure adjustment screw rate [bar/rev]
PPV100M18	-	-	
PPV100M28	3.7	17.8	
PPV100M45	5.6	27.5	40
PPV100M63	7.3	44.0	40
PPV100M85	9.9	61.3	
PPV100M100	9.9	70.5	

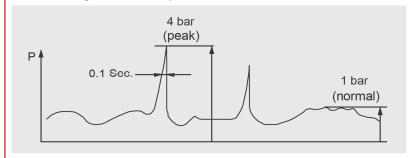
Please note:

The pump pressure control is not a substitute for the hydraulic system's pressure safety. A separate pressure limiting valve must be provided to secure the hydraulic system against overpressure.

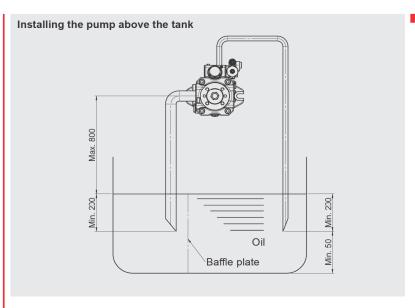
2.9 Installation notes

The pump shall be installed with the case drain line initially rising vertically above the level of the pump before continuing to the tank as shown in the Figure on the next page. Do not connect the drain line to the suction line.

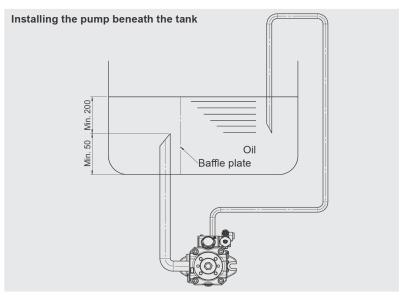
The top drain port must always be used. The internal diameter of the drain line must be equal to or greater than the drain port to keep the pressure in the pump case as low as possible. The pressure in the pump case must not exceed 1 bar as shown in the Figure below. Peak pressure must never exceed 4 bar.







Installing the pump inside the tank



Precautions:

Before commissioning, fill the pump with oil and vent the pipes.

The suction and drain lines must be immersed at least 200 mm below the lowest oil level under operating conditions.

The height between the suction line and the oil level is determined by the total pressure loss, but must not exceed 800 mm.

The minimum intake pressure at port S must not drop below 0.8 bar (absolute) during operation, with ambient pressure = 1 bar (absolute).

If the pump is installed in a different way, please contact HYDAC Drive Center.

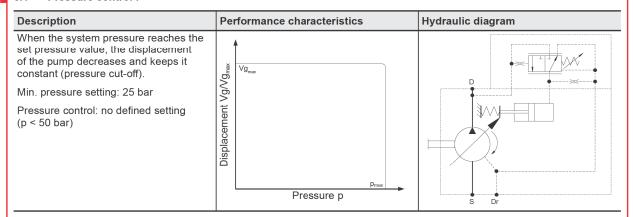
EN 2.918.2/09.22

12



CONTROL OPTIONS

3.1 Pressure control P



3.2 Pressure remote control PR

Description	Performance characteristics	Hydraulic diagram	
When the system pressure reaches the set pressure value, the displacement of the pump decreases and keeps it constant (pressure cut-off).		×	
The pressure cut-off can occur directly via the PR control. Alternatively, this function is also possible by means of an external pressure limiting valve at port X (pressure remote control).	Displacement Vg/Vg _{max}	ope of delivery	
Standard setting of the pressure control:	blad	i.e.	
Differential pressure compensator: 15 bar		included	
Main control pressure stage: no defined setting (p < 50 bar)	Pressure p	Not incl	
Min. pressure setting: 25 bar		S Dr	



3.3 Load-sensing control LS / LS0

Description The LS pressure compensator is used to control the displacement of the pump in such a way that the pressure drop at the throttle in the pressure line remains constant irrespective of the load. When the system pressure reaches the set

pressure value, the displacement of the

pump decreases and keeps it constant.

In the LS version, there is no internal connection from port X to drain. The LS pressure release must take place outside the pump in the hydraulic system.

Standard setting of the load-sensing control:

LS pressure compensator: 15 bar

Main control pressure stage: no defined setting (p < 50 bar)

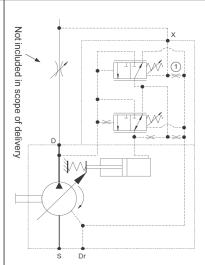
Min. pressure setting: 25 bar

Potential setting range of the LS pressure compensator: 10 - 30 bar

1 LS0: with orifice; LS: with plug

Vg_{max} Vg_{max} Pressure p

Performance characteristics



Hydraulic diagram

3.4 Electrical displacement control ED

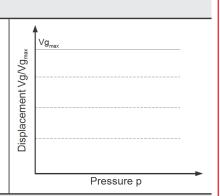
Description

The displacement of the pump is set by an electrical signal at the solenoid coil of the ED control.

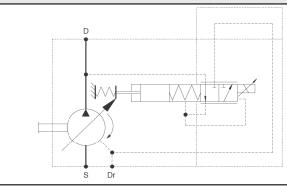
Specific characteristics of the ED control, please see sec. 3.8

Vg_{max} Solenoid current strength I

Performance characteristics



Hydraulic diagram



EN 2.918.2/09.22



3.5 Electrical displacement control and pressure control EDP

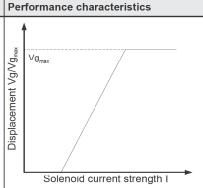
Description

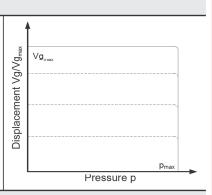
The displacement of the pump is set by an electrical signal at the solenoid coil of the EDP control. When the system pressure reaches the set pressure value, the displacement of the pump decreases and keeps it constant.

Specific characteristics of the EDP control, please see sec. 3.8

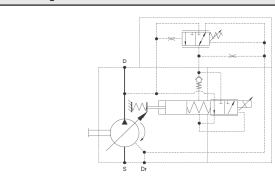
Min. pressure setting: 25 bar

Pressure control: no defined setting (p < 50 bar)





Hydraulic diagram



3.6 Electrical displacement control and pressure remote control EDPR

Description

The displacement of the pump is set by an electrical signal at the solenoid coil of the EDPR control. When the system pressure reaches the set value, the displacement of the pump decreases and remains constant (pressure cut-off).

The pressure setting can occur directly via the EDPR control. Alternatively, this function is also possible by means of an external pressure limiting valve at port X (pressure remote control).

Specific characteristics of the EDPR control, please see sec. 3.8

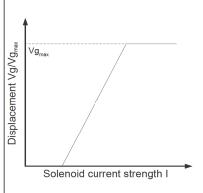
Standard setting of the EDPR control:

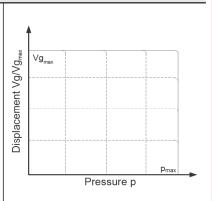
Differential pressure compensator: 15 bar

Main control pressure stage: no defined setting (p < 50 bar)

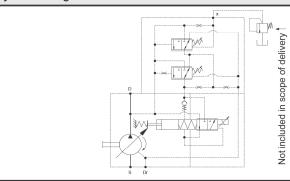
Min. pressure setting: 25 bar

Performance characteristics





Hydraulic diagram



EN **2.918**.2/09.22



Electrical displacement control and load-sensing control EDLS / EDLS0 3.7

Description The displacement of the pump is set by an electrical signal at the solenoid coil of the ED control.

The LS pressure compensator of the EDLS/ EDLS0 control keeps the pressure loss at the throttle constant regardless of the load.

The load-sensing control superimposes the pump displacement set at the solenoid of the EDLS/EDLS0 controller.

When the system pressure reaches the set value, the displacement of the pump decreases and remains constant (pressure

In the EDLS version, there is no internal connection from port X to drain. The LS pressure release must take place outside the pump in the hydraulic system.

Specific characterstics of the EDLS/EDLS0 control, please see sec. 3.8

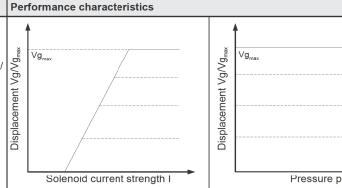
Standard setting of the EDLS/EDLS0

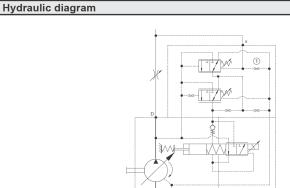
LS pressure compensator: 15 bar

Main control pressure stage: no defined setting (p < 50 bar)

Min. pressure setting: 25 bar

Potential setting range of the LS pressure compensator: 10 - 30 bar





1 LS0: with orifice; LS: with plug

Specific characteristics of the ED / EDP / EDPR / EDLS / EDLS0 control 3.8

Description		Performance characteristics		
Operation voltage:	Either 12V or 24V			
Max. perm. current:	12 V coil: 1.75 A 24 V coil: 0.85 A			
Resistance at 20 °C:	12 V coil: 4.1 ohms 24 V coil: 17.6 ohms	1		
Thermal class (to VDE 0580):	н	Vg/Vg _{max}	Vg _{max}	
Control range:	500 to 1300 mA for 12V version 250 to 650 mA for 24V version			
Duty cycle:	100 % for the specified control range] ame		
Dither frequency on control current:	150 Hz (recommended, may differ for specific application)	Displacement		
Minimum pressure for secure control function:	20 bar			
IP protection type (to EN60529):	Deutsch connector IP69 DIN connector IP65 Other connector types on request	<u>'</u>	Solenoid current strength I	
Permitted ambient temperature:	-20 °C to + 85 °C (observe max. permissible operating temperature of the pump)			

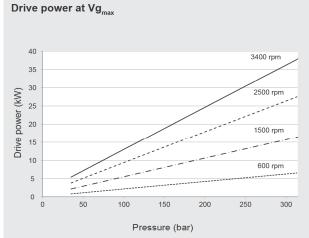
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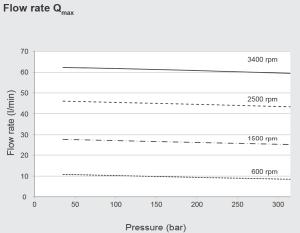
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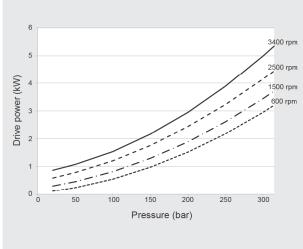
PERFORMANCE DATA

4.1 PPV100M18

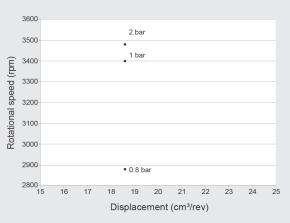




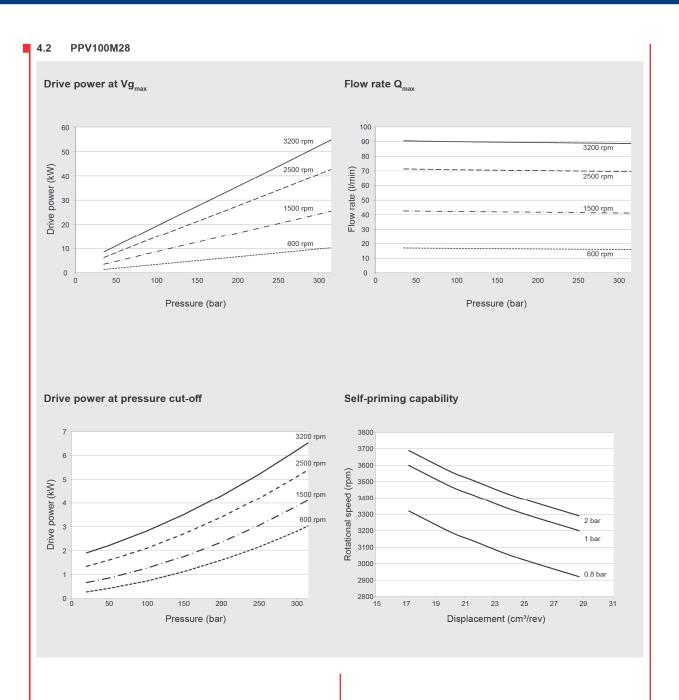
Drive power at pressure cut-off



Self-priming capability

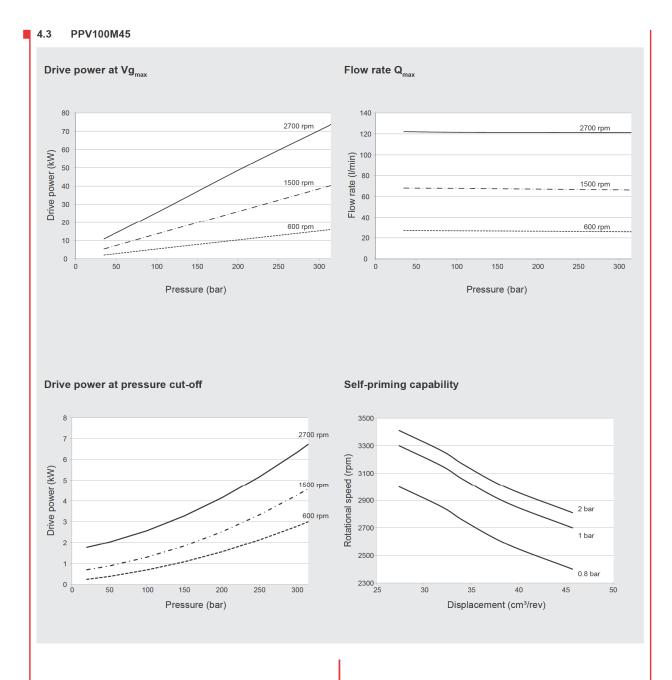




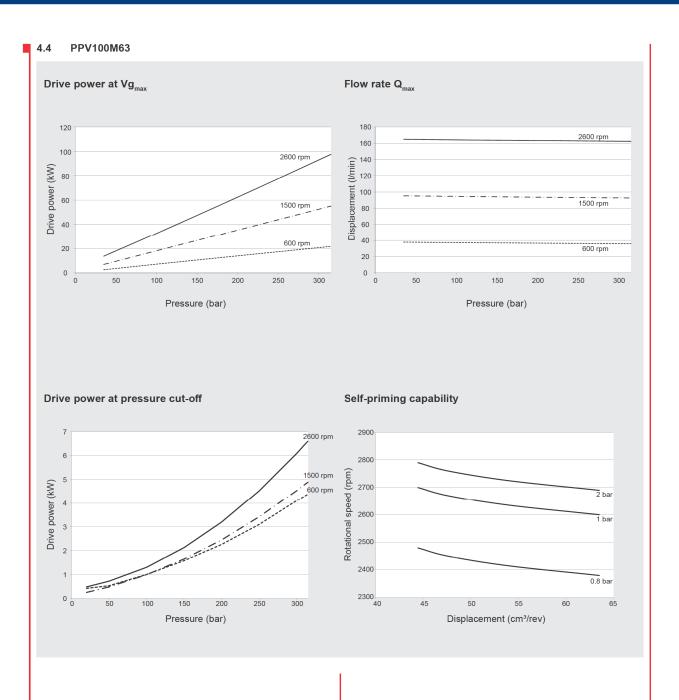


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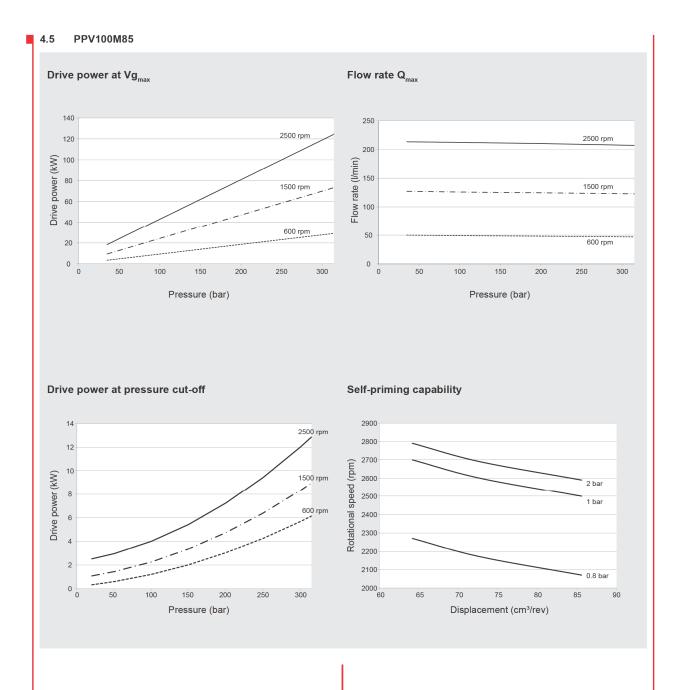




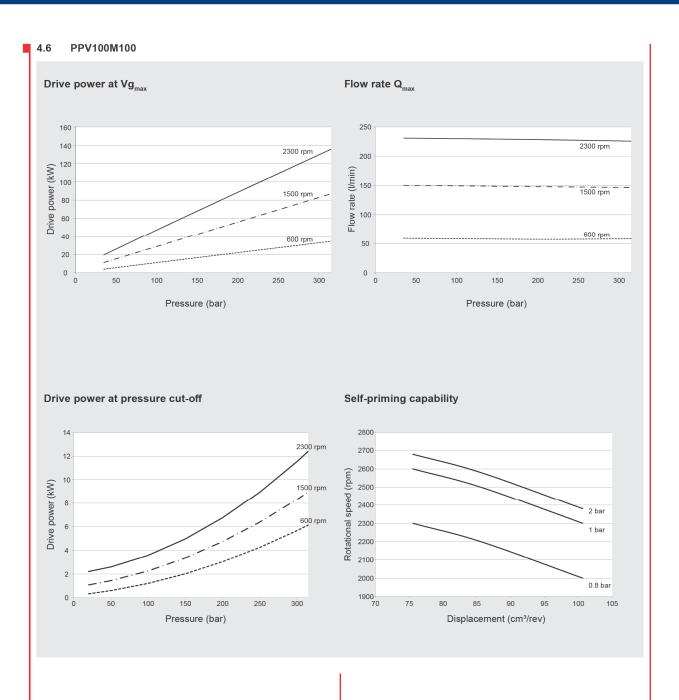


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EN 2.918.2/09.22

22

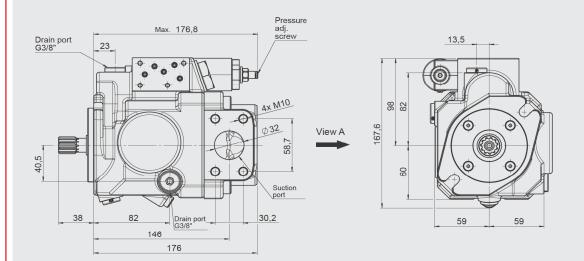


DIMENSIONS

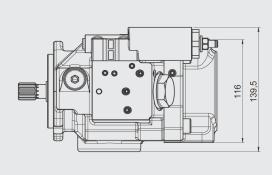
5.1 PPV100M18

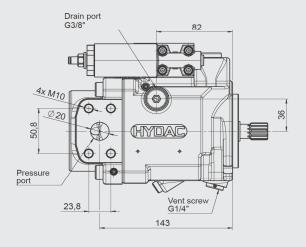
PPV100M18 clockwise rotation with pressure control P

(Notice: for anti-clockwise rotation, suction port and pressure port are reversed)



View A



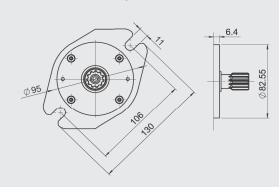


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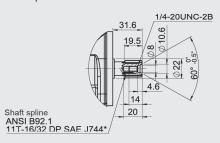


Mounting flange and shaft options

"A2" SAE A, 2-hole flange

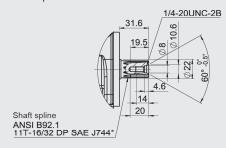


"S" SAE AB splined shaft



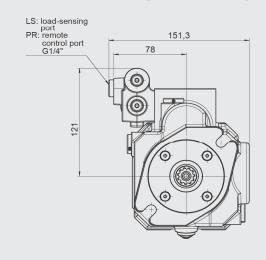
*30° pressure angle, flat root, side fit

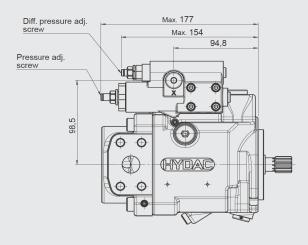
"T" SAE AB splined shaft



*30° pressure angle, flat root, side fit

PPV100M18 with load-sensing control LS / LS0 / pressure remote control PR



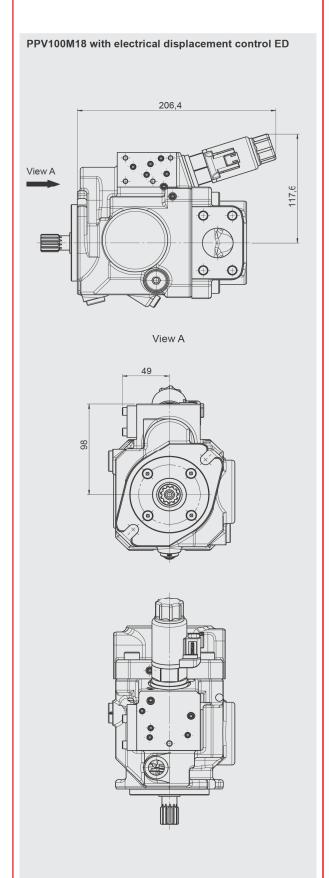


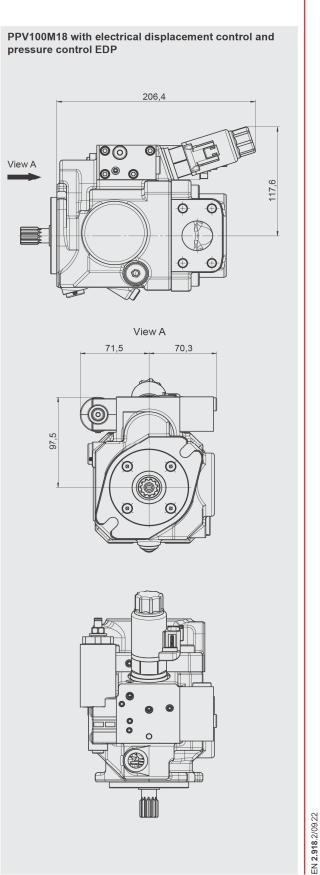
EN 2.918.2/09.22

24

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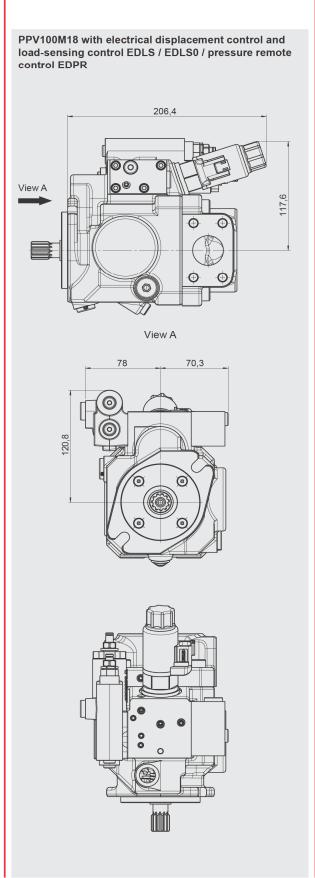






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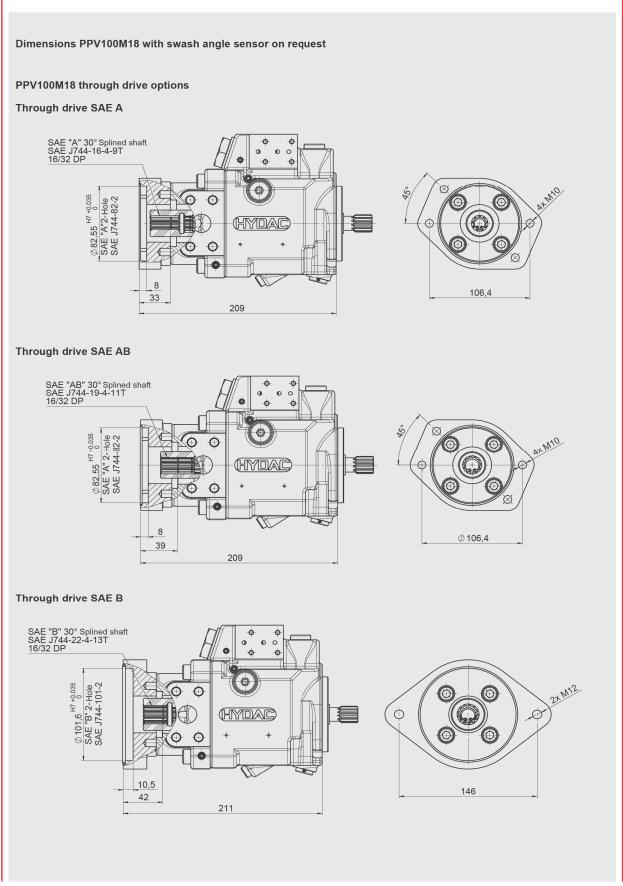




EN 2.918.2/09.22

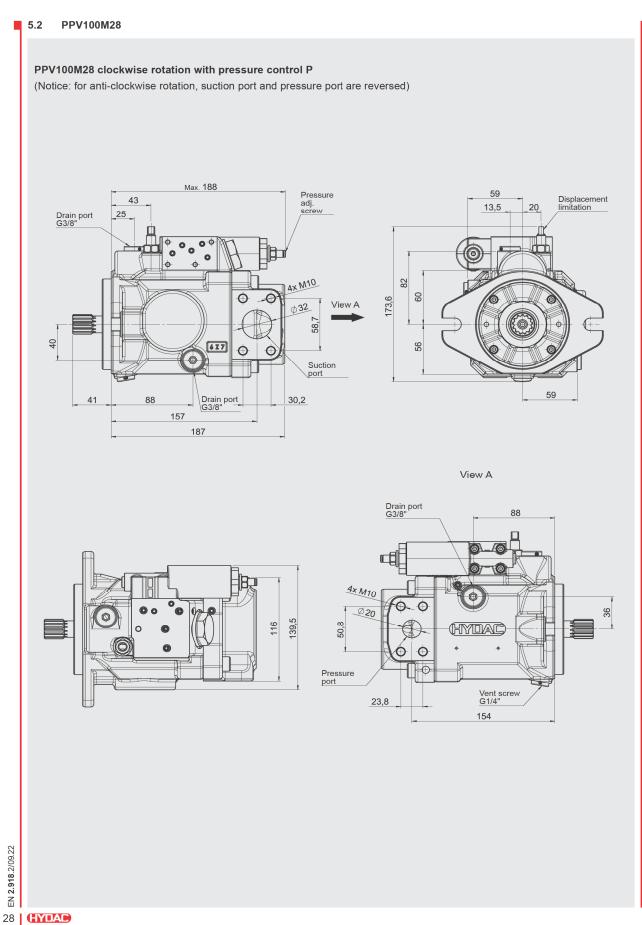
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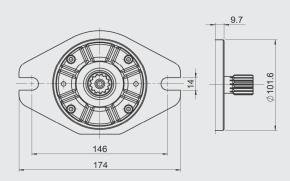




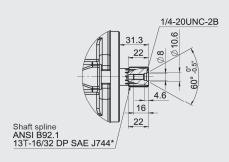


Mounting flange and shaft options

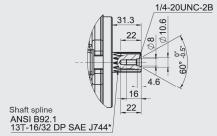
"B2" SAE B - 2-hole flange



"S" SAE B splined shaft



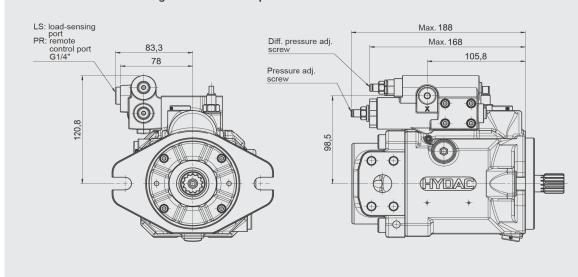
"T" SAE B splined shaft



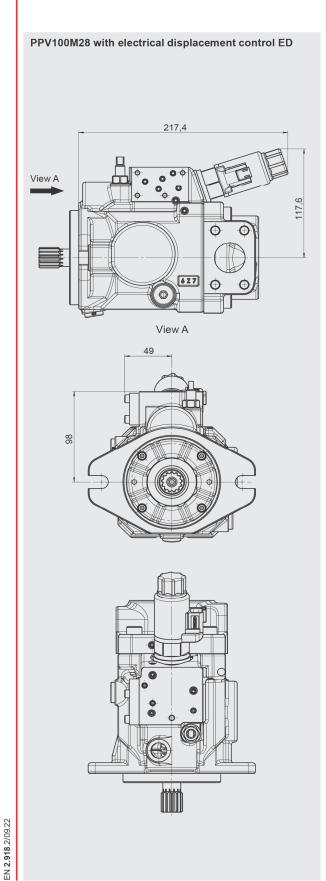
*30° pressure angle, flat root, side fit

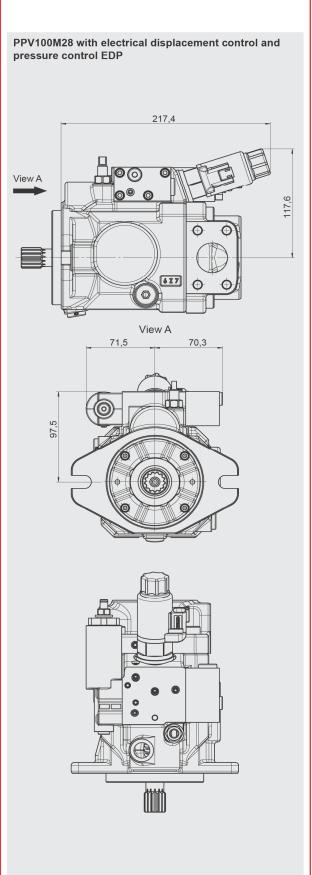
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PPV100M28 with load-sensing control LS / LS0 / pressure remote control PR





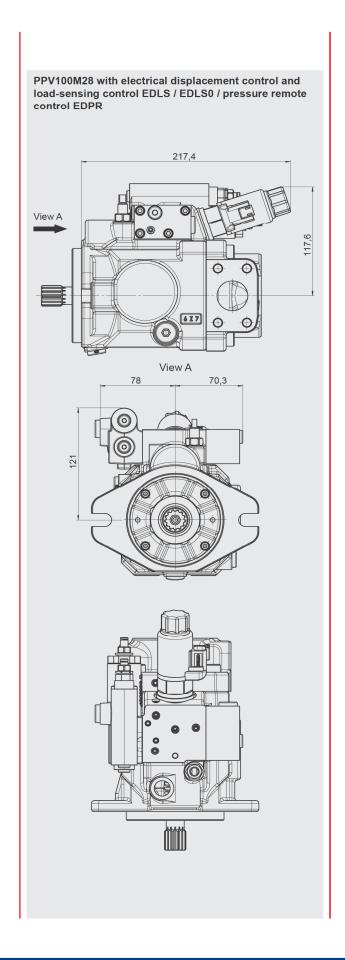




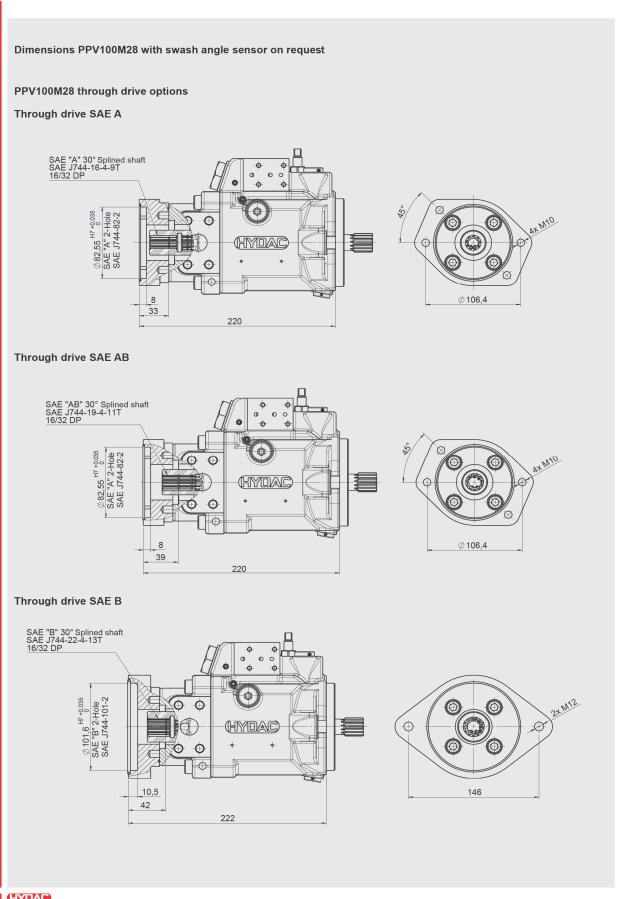
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30





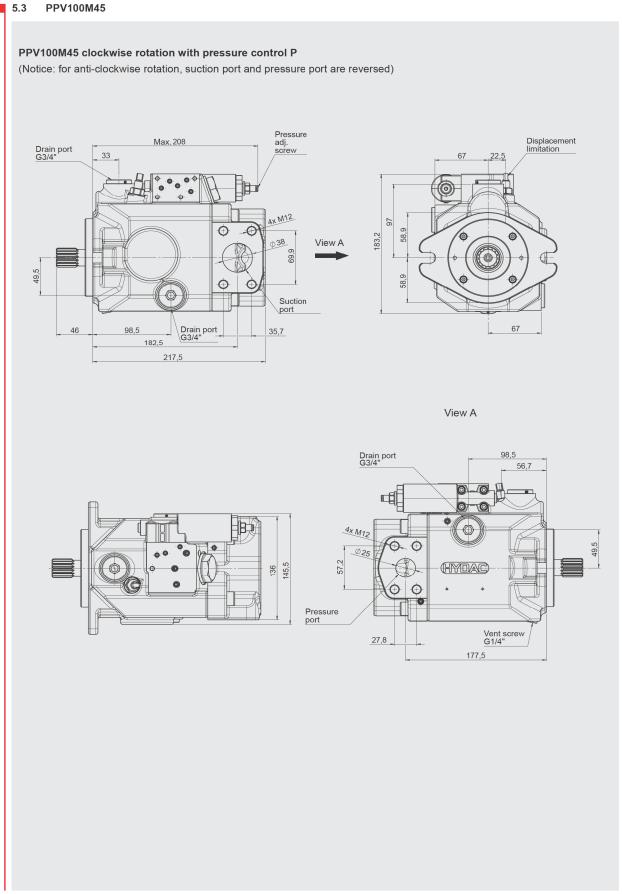




EN 2.918.2/09.22

32



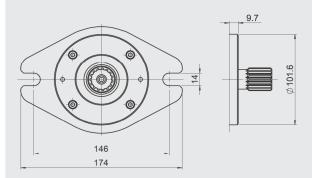


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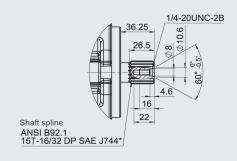


Mounting flange and shaft options

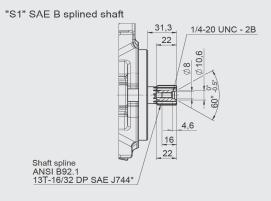
"B2" SAE B - 2-hole flange



"S" SAE BB splined shaft

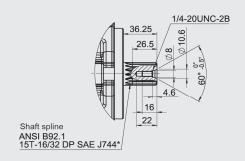


*30° pressure angle, flat root, side fit



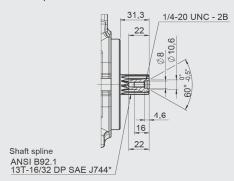
*30° pressure angle, flat root, side fit

"T" SAE BB splined shaft



*30° pressure angle, flat root, side fit

"T1" SAE B splined shaft

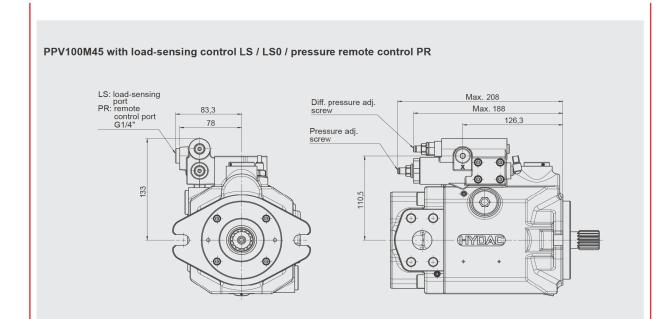


*30° pressure angle, flat root, side fit

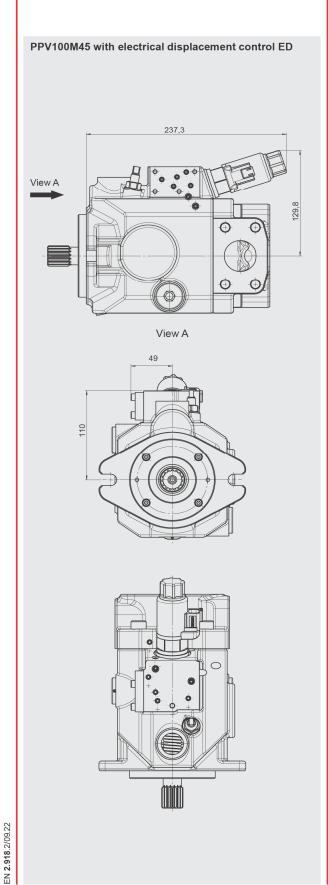
EN 2.918.2/09.22

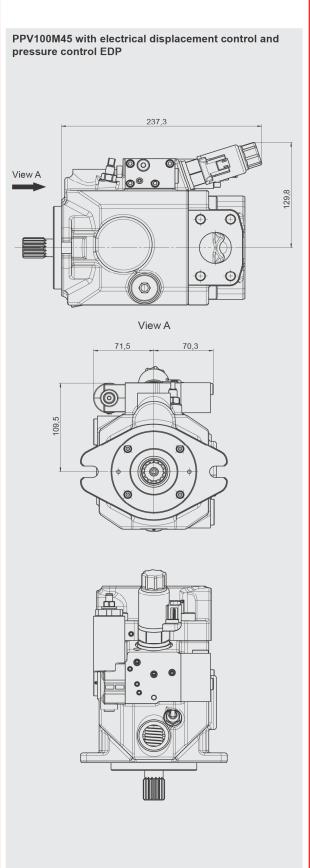
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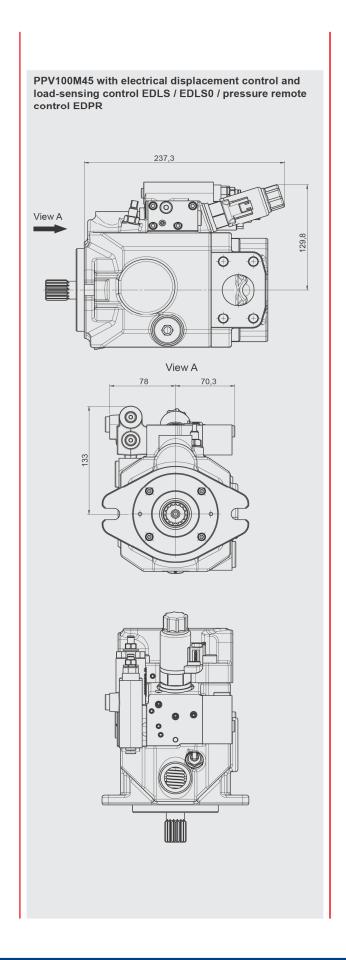




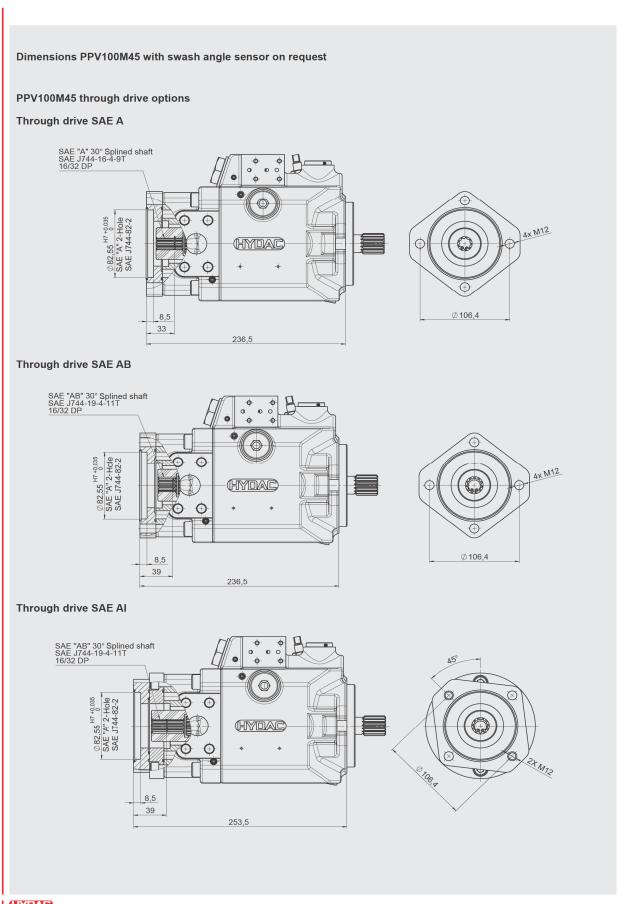


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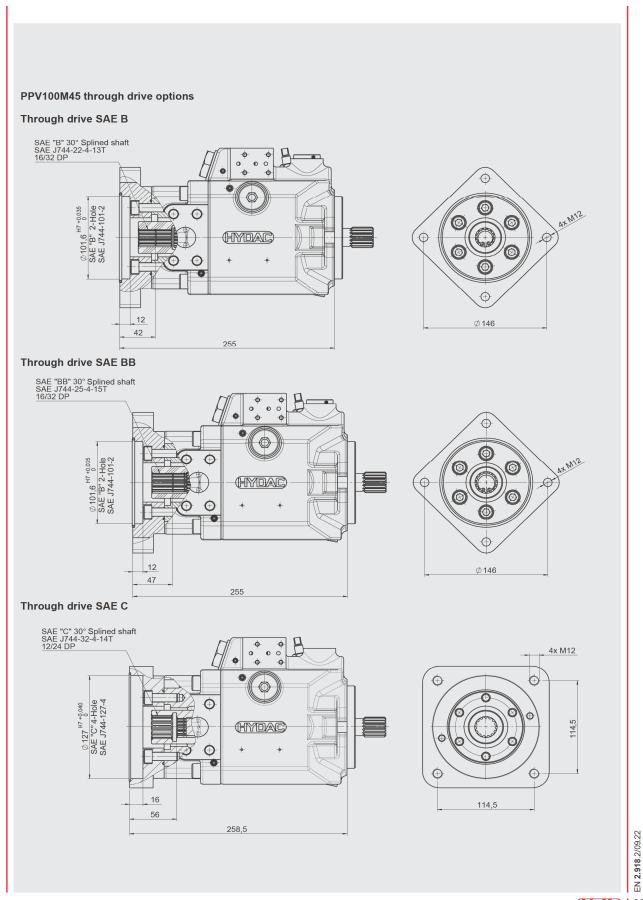






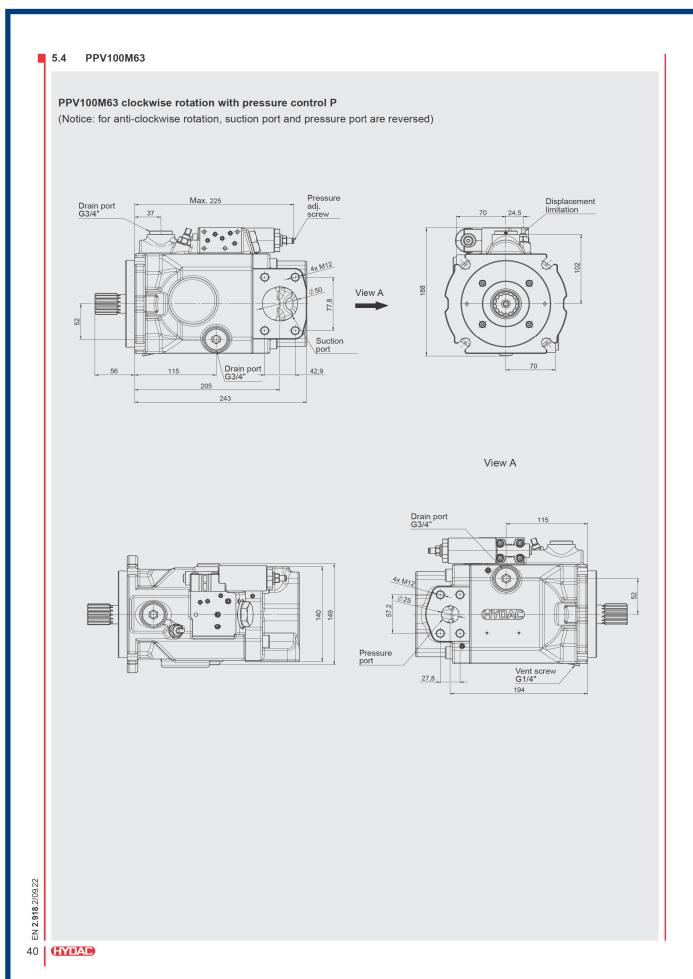
38





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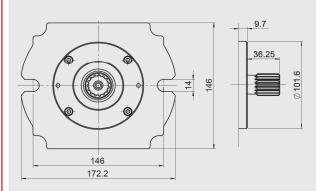




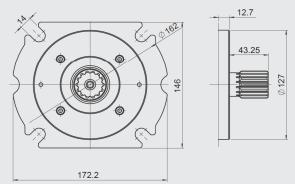


Mounting flange and shaft options

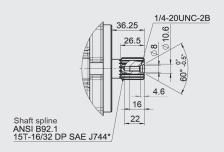
"B2" SAE B - 2-hole flange



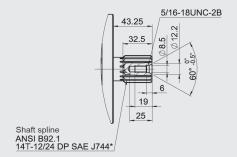
"C4" SAE C, 4-hole flange



"S" SAE BB splined shaft



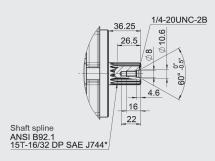
"S" SAE C splined shaft



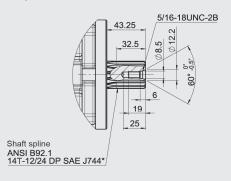
*30° pressure angle, flat root, side fit

*30° pressure angle, flat root, side fit

"T" SAE BB splined shaft

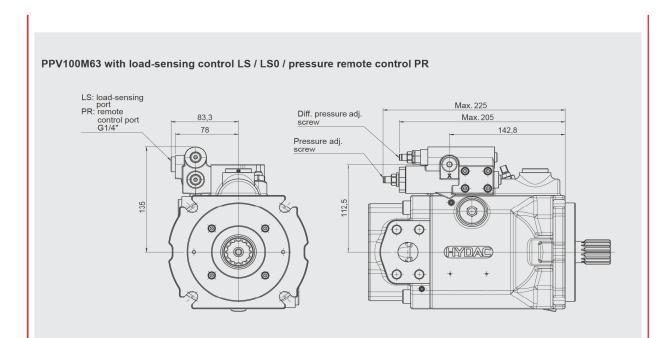


"T" SAE C splined shaft

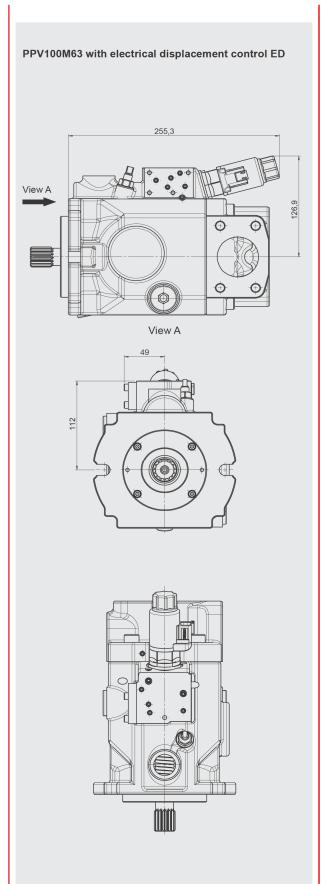


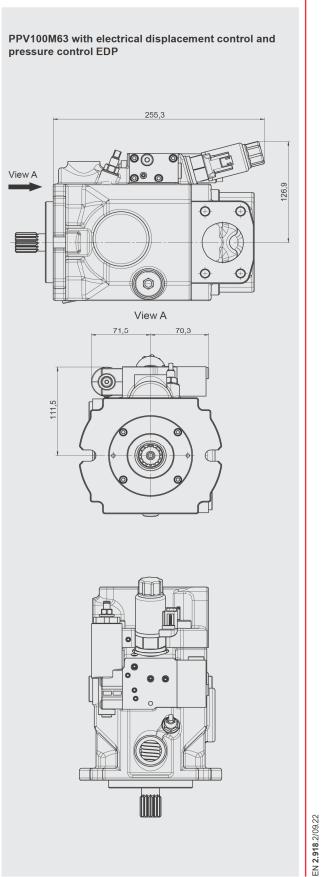
*30° pressure angle, flat root, side fit

*30° pressure angle, flat root, side fit

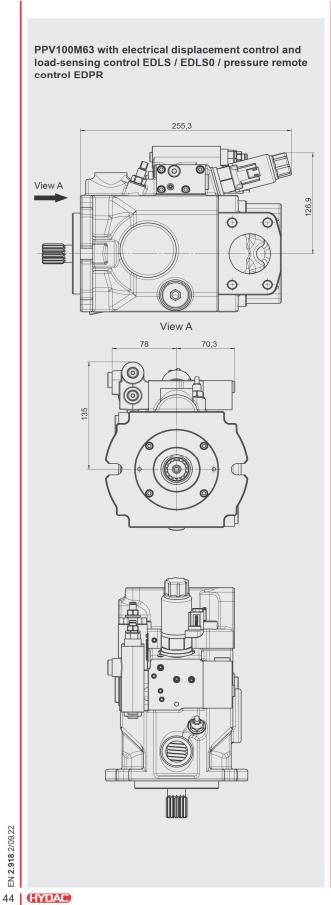




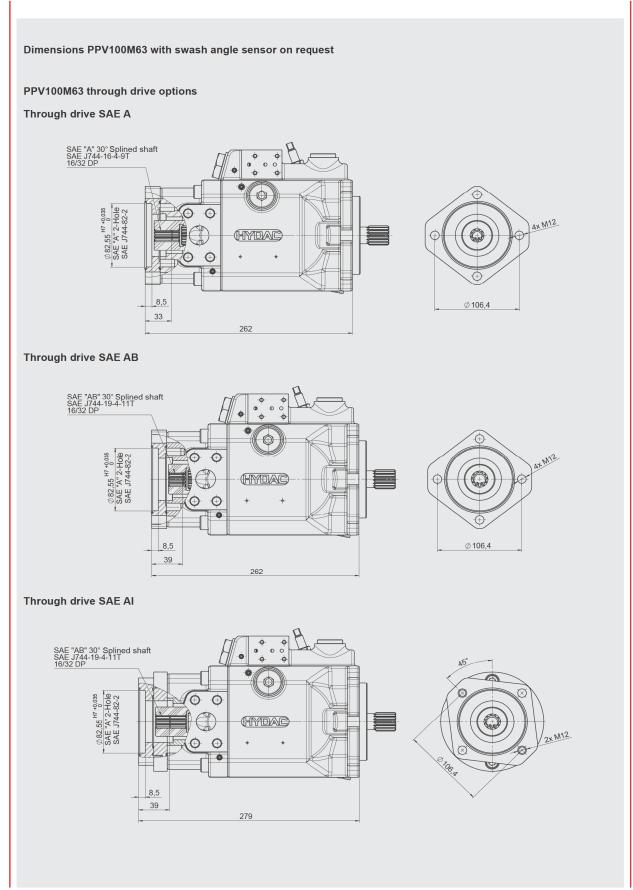






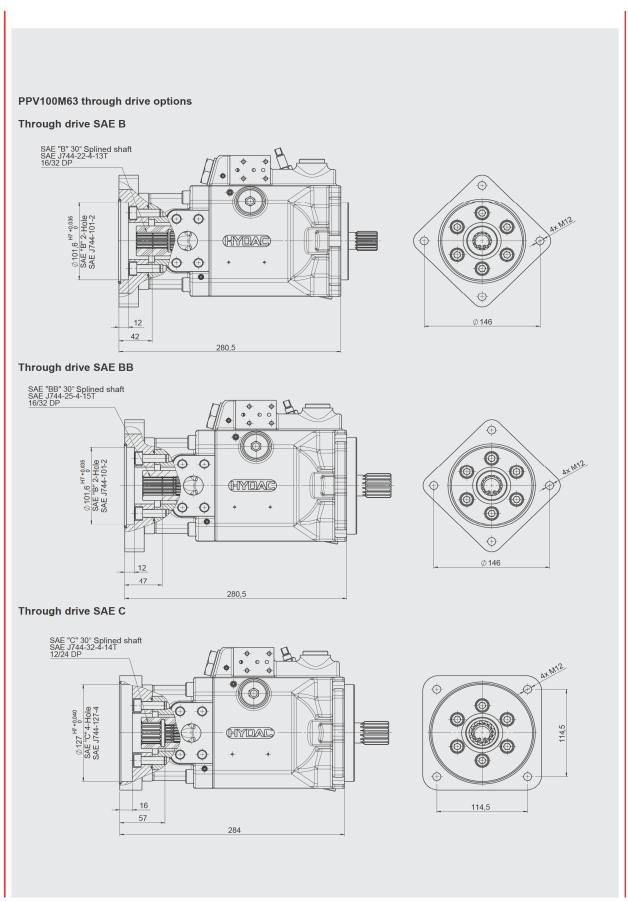






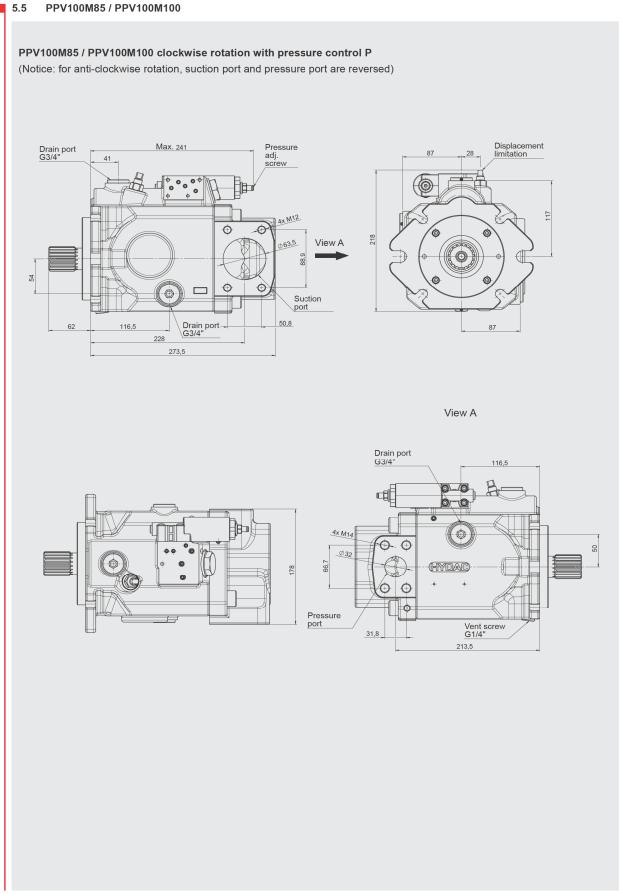
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46



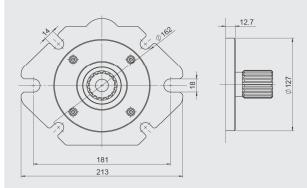


HYDAC

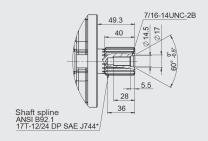


Mounting flange and shaft options

"C5" SAE C, 2/4-hole flange

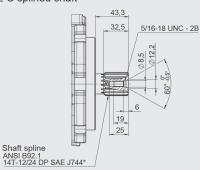


"S" SAE CC splined shaft



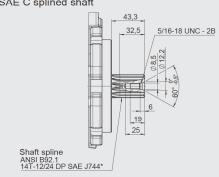
*30° pressure angle, flat root, side fit

"S1" SAE C splined shaft



*30° pressure angle, flat root, side fit

"T1" SAE C splined shaft

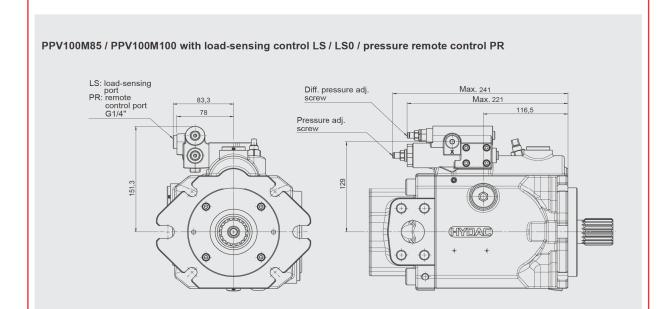


*30° pressure angle, flat root, side fit

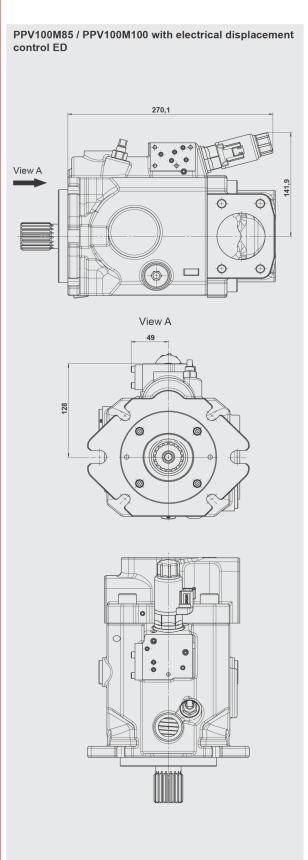
EN 2.918.2/09.22

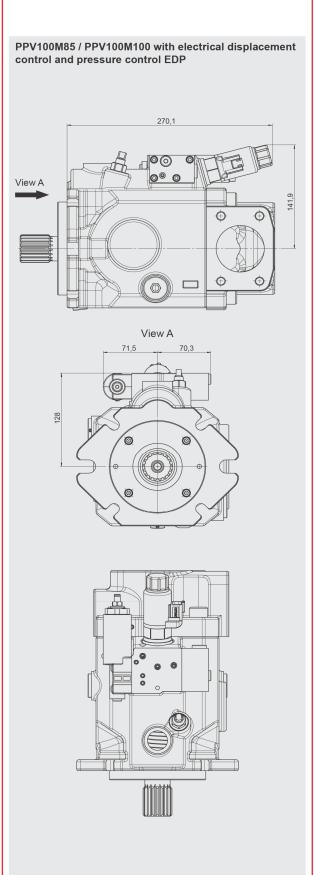
48





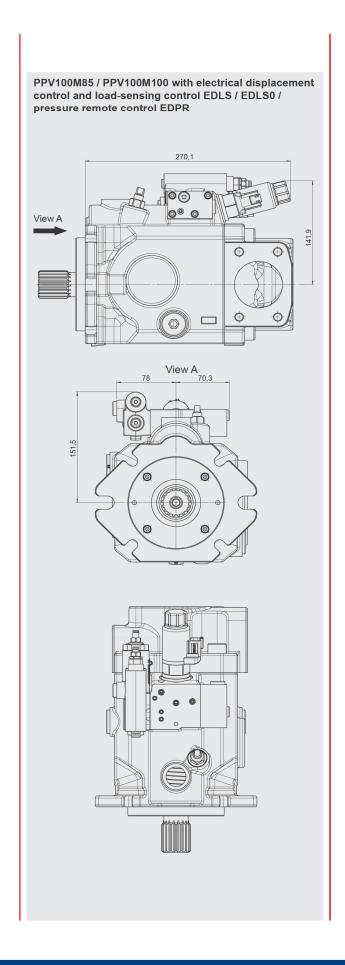




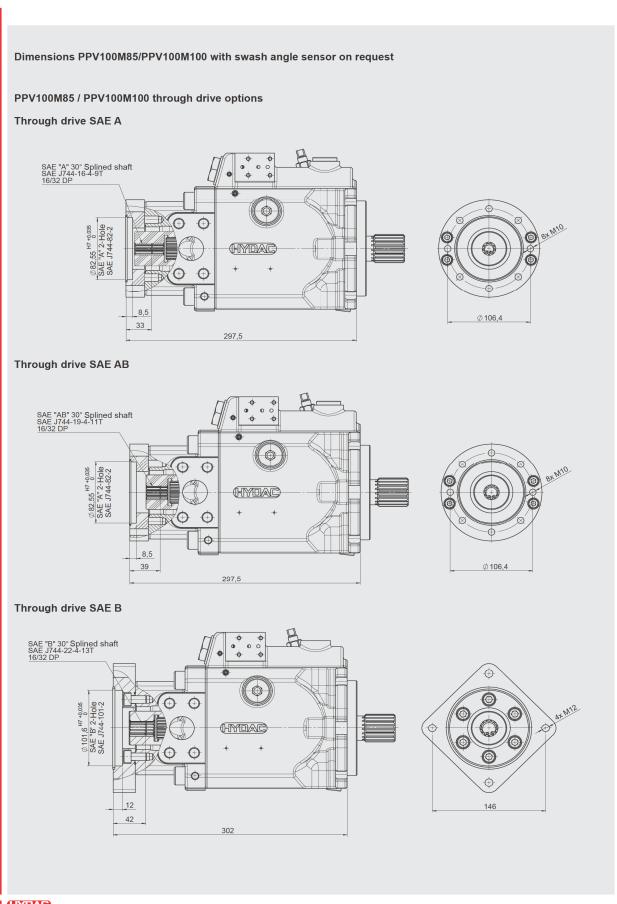


50



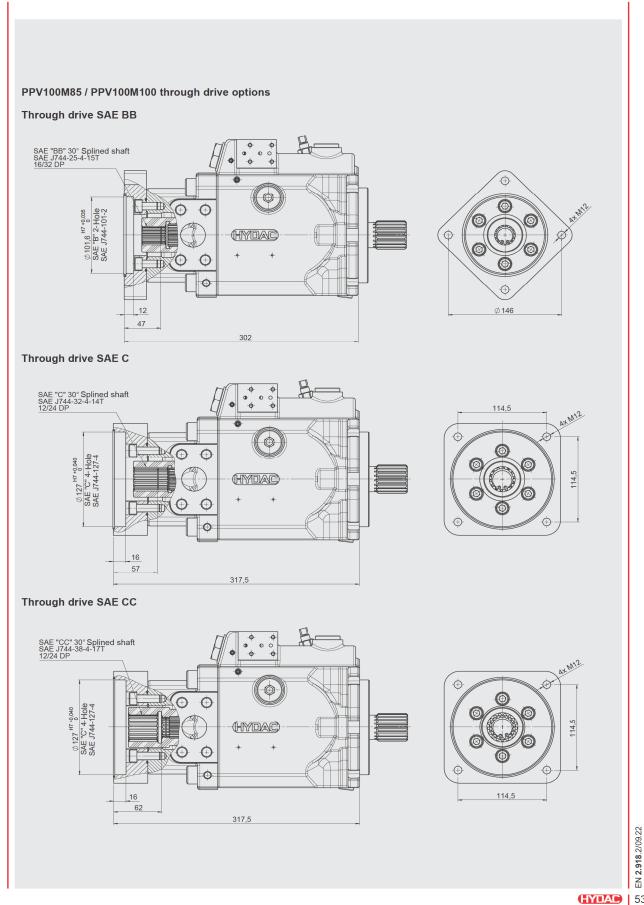






52







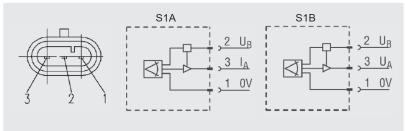
5.6 Connectors for sensors

The swash angle sensor is fitted with an AMP connector as standard.

3-pin AMP Superseal 1.5

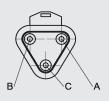
Protection class: IP67 acc. to DIN EN 60529

Connection type: 3-pin connector



The pressure sensor is also available with a Deutsch connector (DT04-3P) or a DIN connector (M12x1).

Version K - Deutsch DT04-3P



Pin	KA	KB
A	Signal +	U _B
В	Signal -	Signal
С	not occupied	0V

Version 6 - M12x1



Pin	6A	6B
1	Signal +	U _B
2	not occupied	not occupied
3	Signal -	0V
4	not occupied	Signal



