

RE 22334

Edition: 2021-05

Replaces: 2013-04

rexroth
A Bosch Company

Directional spool valves, direct operated, with manual and fluidic operation

Type WMM, WN and WP



- ▶ Size 10
- ▶ Component series 5X
- ▶ Maximum operating pressure 350 bar
- ▶ Maximum flow 160 l/min

Features

- ▶ 4/3-, 4/2- or 3/2-way version
- ▶ Porting pattern according to ISO 4401-05-04-0-05
- ▶ Types of actuation:
 - Hand lever
 - Pneumatic
 - Hydraulic

Contents

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RE 22334, edition: 2021-05, **Bosch Rexroth AG**

Knowledge is POWER – Motion Force Control is our Business

HYQUIP Limited New Brunswick Street Horwich Bolton Lancashire BL6 7JB UK

2/16 **WMM; WN; WP** | Directional spool valve

Ordering code

01	02	03	04	05	06	07	08	09	10	11
		10		5X	/		/			*

01	3 main ports	3
	4 main ports	4

Types of actuation

02	- Manual	
	Hand lever	WMM
	- Fluidic	
	Pilot pressure 1.5 ... 10 bar	WN
	Pilot pressure 8 ... 160 bar	WP
03	Size 10	10
04	Symbols; possible version see page 3... 5	
05	Component series 50 ... 59 (50 ... 59: unchanged installation and connection dimensions)	5X
06	With spring return	no code
	Without spring return (not for valves with 3 switching positions and version "WMM")	O
	With detent (not for versions "WN" and "WP")	F
	Without spring return with detent (not for valves with 3 switching positions and version "WMM")	OF

Corrosion resistance (outside)

07	None (valve housing primed)	no code
	Improved corrosion protection (720 h salt spray test according to EN ISO 9227); (only version "WMM")	J5

Throttle insert ¹⁾

08	Without throttle insert	no code
	With throttle insert:	
	Connection	Throttle Ø in mm
		0.8 1.0 1.2
	P	= B08 = B10 = B12
	A	= H08 = H10 = H12
	B	= R08 = R10 = R12
	A and B	= N08 = N10 = N12
	T ²⁾	= X08 = X10 = X12
	Further throttle insert diameters upon request.	

Seal material (observe compatibility of seals with hydraulic fluid used, see page 8)

09	NBR seals (standard with version "WN" and "WP")	M
	FKM seals	V

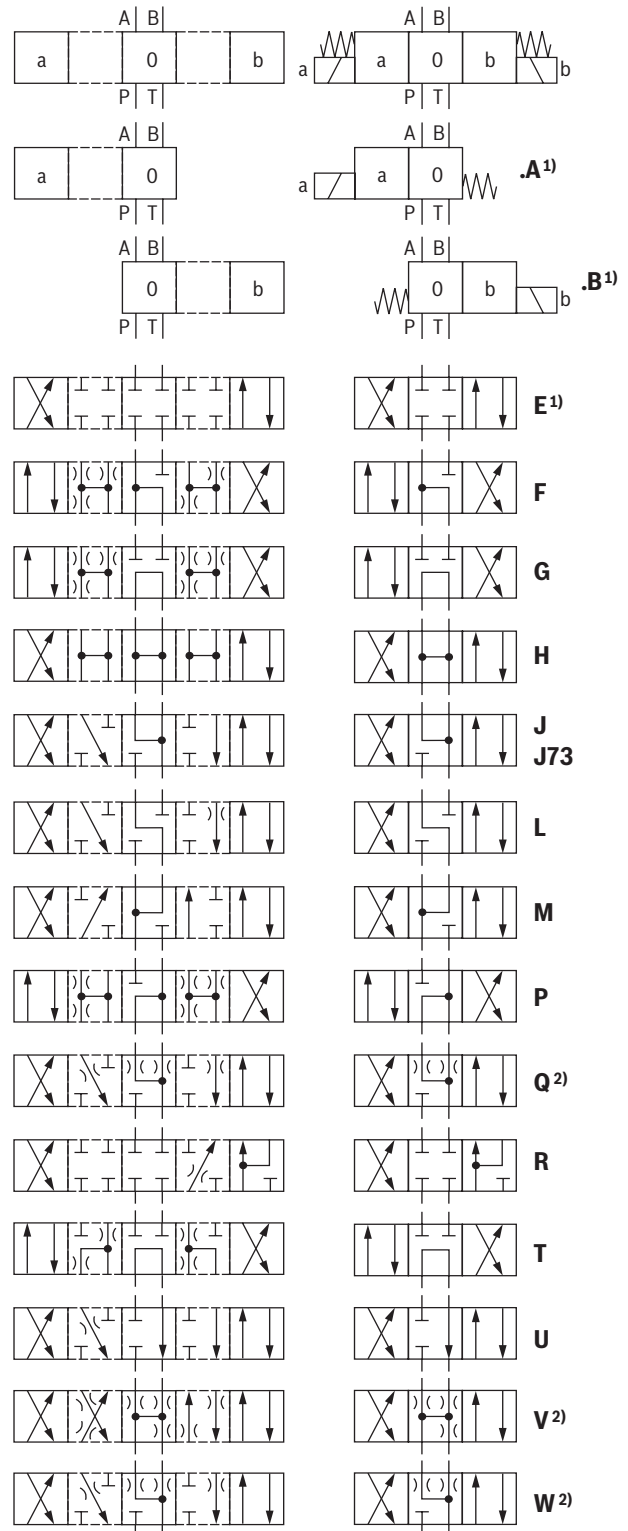
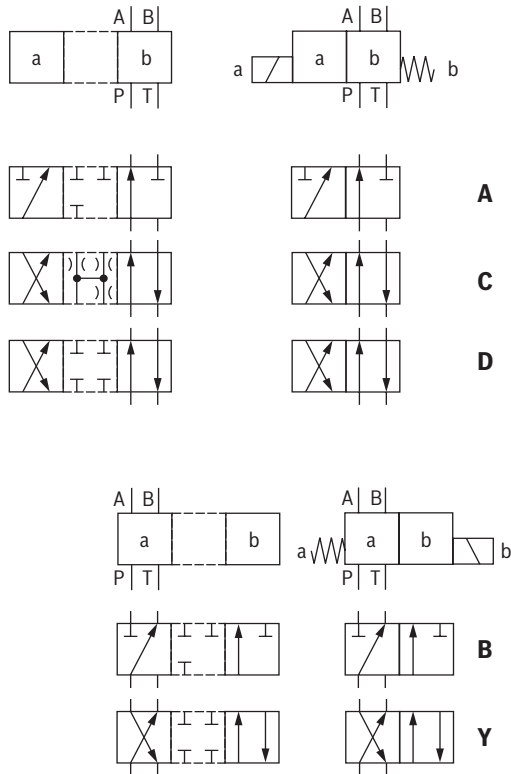
Pilot oil port

10	Whitworth pipe thread G1/4	-
	UNF thread 7/16" - 20 UNF (only versions "WN" and "WP")	/12
11	Further details in the plain text	

¹⁾ When the admissible valve performance limits are exceeded, installation of throttle inserts is to be intended (performance limits see page 10).

²⁾ When throttle inserts are used in channel T, the pressure in the working ports and in case of connection to the tank chambers must not exceed 210 bar.

Symbols

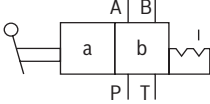
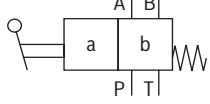
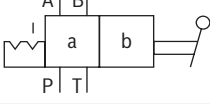
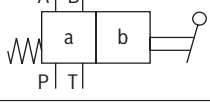
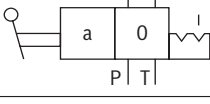
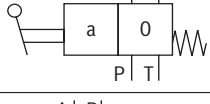
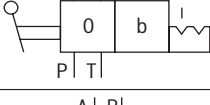
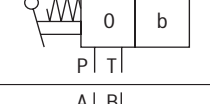
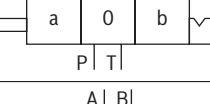
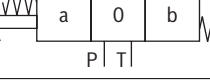


- 1) **Example:**
– Symbol E with spool position "a": ordering code **..EA..**
– Symbol E with switching position "b": ordering code **..EB..**
- 2) Flow cross-section see page 7

Notice:
Representation according to DIN ISO 1219-1.
Hydraulic interim positions are shown by dashes.

4/16 WMM; WN; WP | Directional spool valve

Types of actuation: Type WMM

Symbol	Ordering code		Type of actuation	
	Actuating side	Detent	Hand Lever	
A, C, D		../F..		2)
				2)
B, Y		../F..		3)
				3)
E, F, G, H, J, J73, L, M, P, Q, R, T, U, V, W	"a" 1) = .A	../F..		2)
				2)
	"b" 1) = .B	../F..		3)
				3)
		../F..		4)
				4)

1) See symbols page 3
2) See pos. 2, page 12
3) See pos. 1, page 12
4) See pos. 3, page 12

Types of actuation: WN and WP

Symbol	Ordering code Actuating side	Detent	Type of actuation fluidic
A, C, D			
		../O..	
		../OF..	
B, Y			
E, G, H, J, L, U	"a" 1) = .A		
	"b" 1) = .B		

1) See symbols page 3

6/16 WMM; WN; WP | Directional spool valve

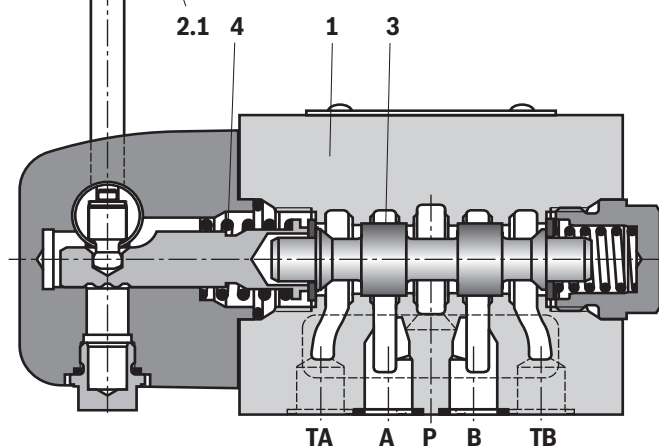
Function, section

Valves of type WMM are manually actuated directional spool valves, valves of type WN and WP are fluidically actuated directional spool valves. They control the start, stop and direction of a flow.

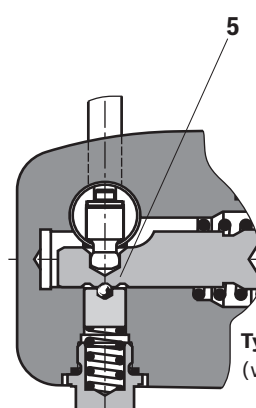
The directional valves basically consist of housing (1), one type of actuation (2.1) (hand lever) or two types of actuation (2.2) (hydraulic, pneumatic actuation cylinder),

control spool (3), and one or two return springs (4). When de-energized, the control spool (3) is held in the central position or in the initial position by the return springs (4) (except for version "O").

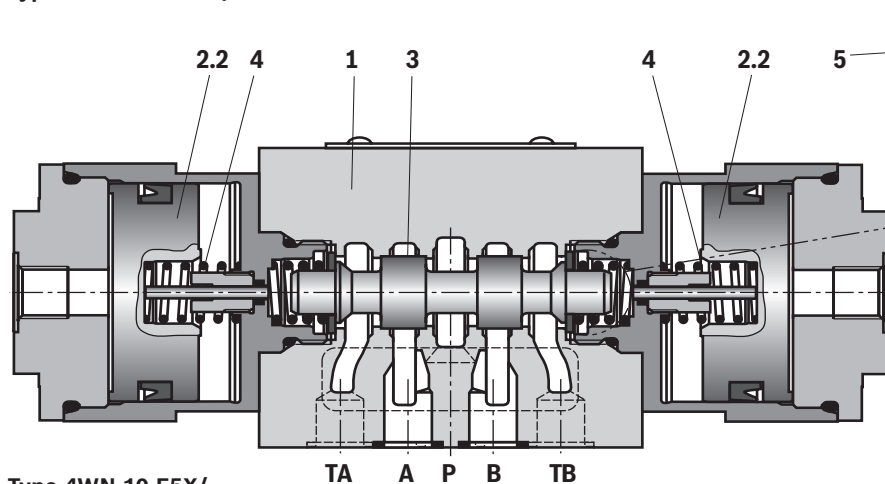
The control spool (3) is moved to the desired spool position by means of the types of actuation.



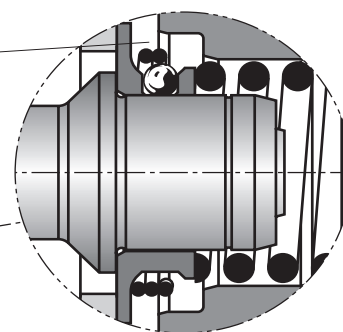
Type 4WMM 10 E5X/...



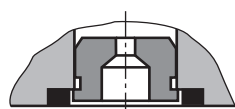
Type 4WMM 10 D5X/F/...
(with detent)



Type 4WN 10 E5X/...



Type 4WN 10 D5X/OF...



Throttle insert

The use of a throttle insert is required when, due to prevailing operating conditions, flows occur during the switching processes which exceed the performance limit of the valve.

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Technical data

(For applications outside these values, please consult us!)

General				
Type		WN	WP	WMM
Weight	► 1 actuation cylinder	kg	3.4	3.6
	► 2 actuation cylinders	kg	4.8	
Actuating force	► With detent "F"	N	–	30 ... 40
	► With spring return	N	–	18 ... 20
Installation position		any		
Ambient temperature range		°C	–20 ... +70 (NBR seals) –15 ... +70 (FKM seals)	
Storage temperature range		°C	–20 ... +50	
MTTF _d values according to EN ISO 13849		Years	150 (for further details see data sheet 08012)	

Hydraulic				
Maximum operating pressure	► Ports A, B, P	bar	350	
	► Port T	bar	210	
			With symbols A or B, port T must be used as leakage oil connection if the operating pressure exceeds the admissible tank pressure.	
Pilot pressure ¹⁾		bar	1,5 ... 10	8 ... 160
Maximum flow		l/min	160	
Flow cross-section (spool position 0)	► Symbol Q	mm ²	11 (A/B → T); 10.3 (P → A/B)	
	► Symbol V	mm ²	2.5 (A/B → T)	
	► Symbol W	mm ²	5.5 (A/B → T)	
Pilot volume		cm ³	23.7	6.9
Hydraulic fluid			see table page 8	
Hydraulic fluid temperature range (at the valve working ports)		°C	–20 ... +80 (NBR seals) –15 ... +80 (FKM seals)	
Viscosity range		mm ² /s	2.8 ... 500	
Maximum admissible degree of contamination of the hydraulic fluid, cleanliness class according to ISO 4406 (c)			Class 20/18/15 ²⁾	
Switching time	► ON	ms	10 ... 35	10 ... 25
	► OFF	ms	20 ... 45	10 ... 25

¹⁾ The information given only applies if the actuation pressure is applied directly to the valve.

²⁾ The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and simultaneously increases the life cycle of the components.

For the selection of filters, see www.boschrexroth.com/filter.

8/16 WMM; WN; WP | Directional spool valve

Technical data

(For applications outside these values, please consult us!)

Hydraulic fluid	Classification	Suitable sealing materials	Standards	Data sheet
Mineral oils	HL, HLP, HLPD, HVLP, HVLPD	NBR, FKM	DIN 51524	90220
Bio-degradable	► Insoluble in water	HETG	ISO 15380	90221
		HEES		
	► Soluble in water	HEPG	ISO 15380	
Flame-resistant	► Water-free	HFDU (glycol base)	ISO 12922	90222
		HFDU (ester base)		
		HFDR		
	► Containing water	HFC (Fuchs: Hydrotherm 46M, Renosafe 500; Petrofer: Ultra Safe 620; Houghton: Safe 620; Union: Carbide HP5046)	ISO 12922	90223



Important information on hydraulic fluids:

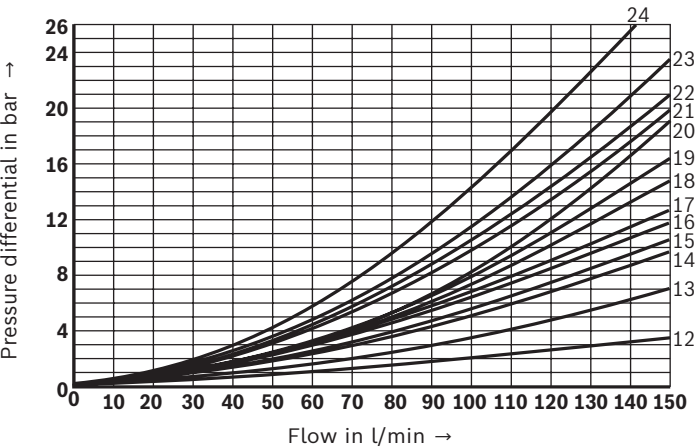
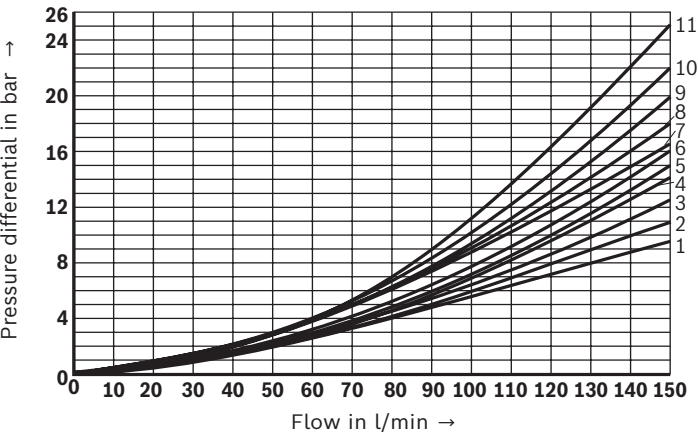
- For further information and data on the use of other hydraulic fluids, please refer to the data sheets above or contact us.
- There may be limitations regarding the technical valve data (temperature, pressure range, life cycle, maintenance intervals, etc.).
- The ignition temperature of the hydraulic fluid used must be 50 K higher than the maximum surface temperature.
- **Bio-degradable and flame-resistant – containing water:**
If components with galvanic zinc coating (e.g. version "J3" or "J5") or parts containing zinc are used, small amounts of dissolved zinc may get into the hydraulic system and cause accelerated aging of the hydraulic fluid. Zinc soap may form as a chemical reaction product, which may clog filters, nozzles and solenoid valves – particularly in connection with local heat input.

► Flame-resistant – containing water:

- Due to the increased cavitation tendency with HFC hydraulic fluids, the life cycle of the component may be reduced by up to 30% as compared to the use with mineral oil HLP. In order to reduce the cavitation effect, it is recommended – if possible specific to the installation – backing up the return flow pressure in ports T to approx. 20% of the pressure differential at the component.
- Dependent on the hydraulic fluid used, the maximum ambient and hydraulic fluid temperature must not exceed 50 °C. In order to reduce the heat input into the component, a maximum duty cycle of 50% in continuous operation has to be set for on/off valves (measuring time 300 s). If this is impossible due to the function, an energy-reducing control of these components is recommended, e.g. via a PWM plug-in amplifier.

Characteristic curves (measured with HLP46, $\vartheta_{oil} = 40 \pm 5 \text{ }^{\circ}\text{C}$)

Δp - q_v characteristic curves



Symbol	Direction of flow			
	P – A	P – B	A – T	B – T
A; B	6	6	–	–
C	1	2	5	7
D	2	2	5	7
E	17	16	19	21
F	2	3	22	23
G	4	4	24	24
H	14	14	20	21
J	3	3	9	11
J73	22	21	23	24
L	3	3	9	9
M	14	14	6	8
P	17	14	20	23
Q	16	17	4	8
R	18	21	18	24
T	18	4	10	24
U	3	3	6	11
V	17	17	18	20
W, Y	upon request			

Central position:

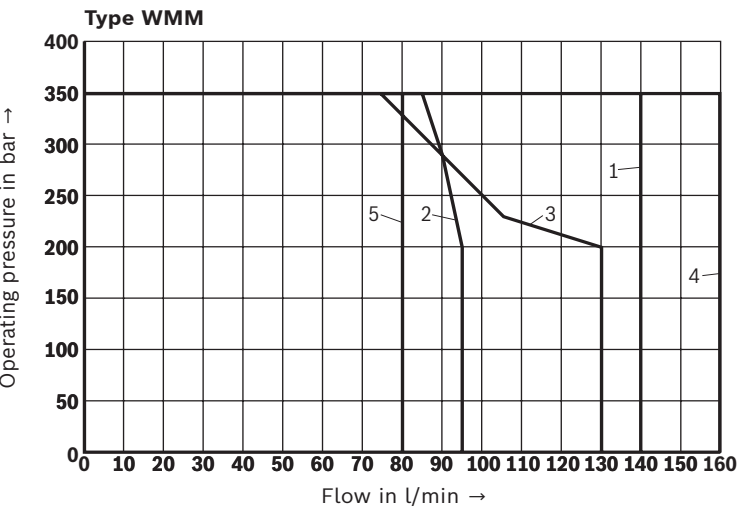
Symbol	Direction of flow				
	P – A	P – B	B – T	A – T	P – T
H	12	12	13	13	15

10/16 WMM; WN; WP | Directional spool valve

Performance limits
(measured with HLP46, $\vartheta_{oil} = 40 \pm 5 \text{ }^{\circ}\text{C}$)

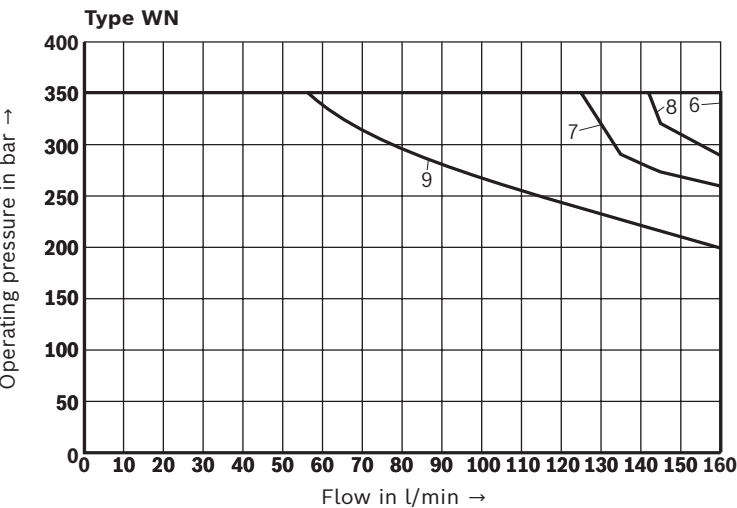
Notice:
The specified performance limits are valid for operation with two directions of flow (e.g. from P to A and simultaneous return flow from B to T).
Due to the flow forces acting within the valves, the achievable performance limit may be considerably lower

with only one direction of flow (e.g. from P to A while port B is blocked)!
In such cases of use, please consult us.



With spring return "-"	
Characteristic curve	Symbol
1	C, D, E, J, J73, L, M, Q, U, V, W
2	H
3	T, G

With detent "F"	
Characteristic curve	Symbol
4	C, D, E, J, J73, L, M, Q, U
5	T, G, H

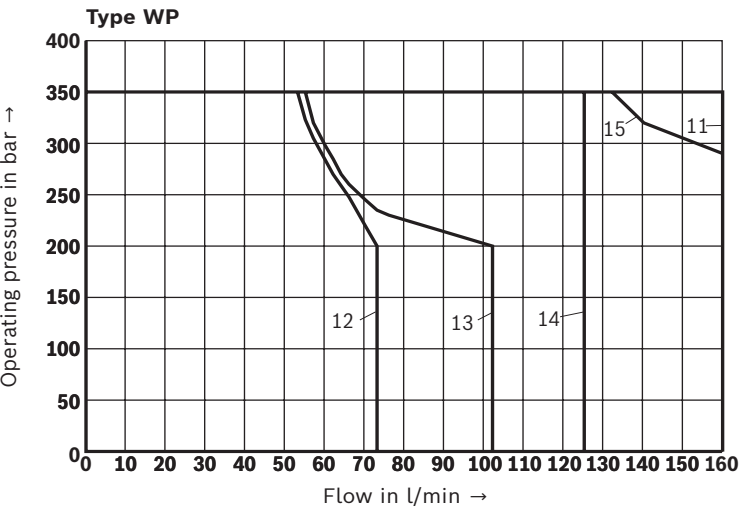


Characteristic curve	Symbol
6	C, C/OF, D, D/OF, E, J, L, M, U
7	G
8	H
9	A, B

Performance limits
(measured with HLP46, $\vartheta_{oil} = 40 \pm 5 \text{ }^{\circ}\text{C}$)

Notice:
The specified performance limits are valid for operation with two directions of flow (e.g. from P to A and simultaneous return flow from B to T).
Due to the flow forces acting within the valves, the achievable performance limit may be considerably

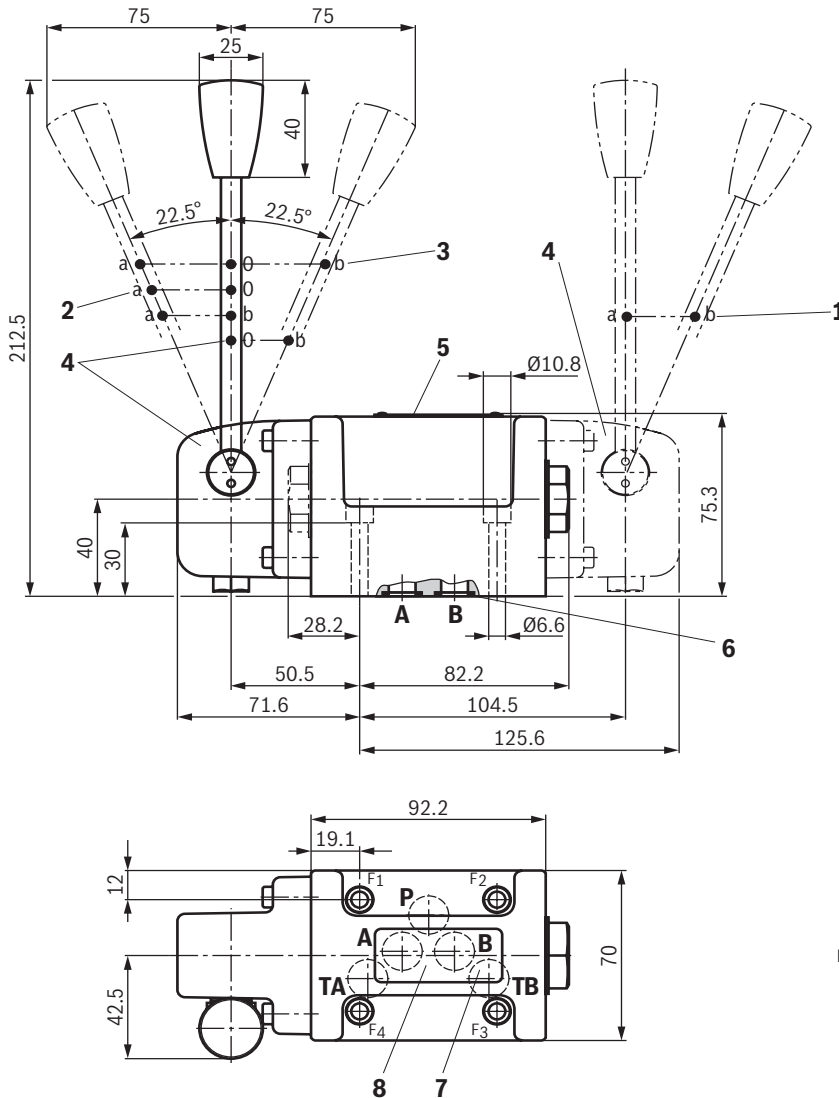
lower with only one direction of flow (e.g. from P to A while port B is blocked)!
In such cases of use, please consult us.



Characteristic curve	Symbol
11	C, C/OF, D, D/OF, E, J, L, M, U
12	B
13	A
14	G
15	H

12/16 **WMM; WN; WP** | Directional spool valve

Dimensions: Type WMM
(dimensions in mm)



Required surface quality of the valve contact surface

- 1 Valves with 2 switching positions, symbol B and .B
- 2 Valves with 2 switching positions, symbol A, C, D .A
- 3 Valves with 3 switching positions
- 4 Cover and hand lever
- 5 Name plate
- 6 Identical seal rings for port A, B, P, TA, TB
- 7 Additional port TB can optionally be used
- 8 Porting pattern according to ISO 4401-05-04-0-05

Notices:

- Deviating from ISO 4401, port T is called TA and port T1 is called TB in this data sheet.
- For valves with 2 switching positions and symbols B and Y, the hand lever is installed on valve side B.
- The dimensions are nominal dimensions which are subject to tolerances.

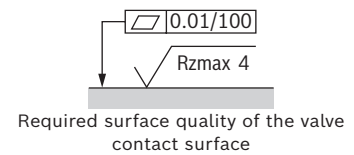
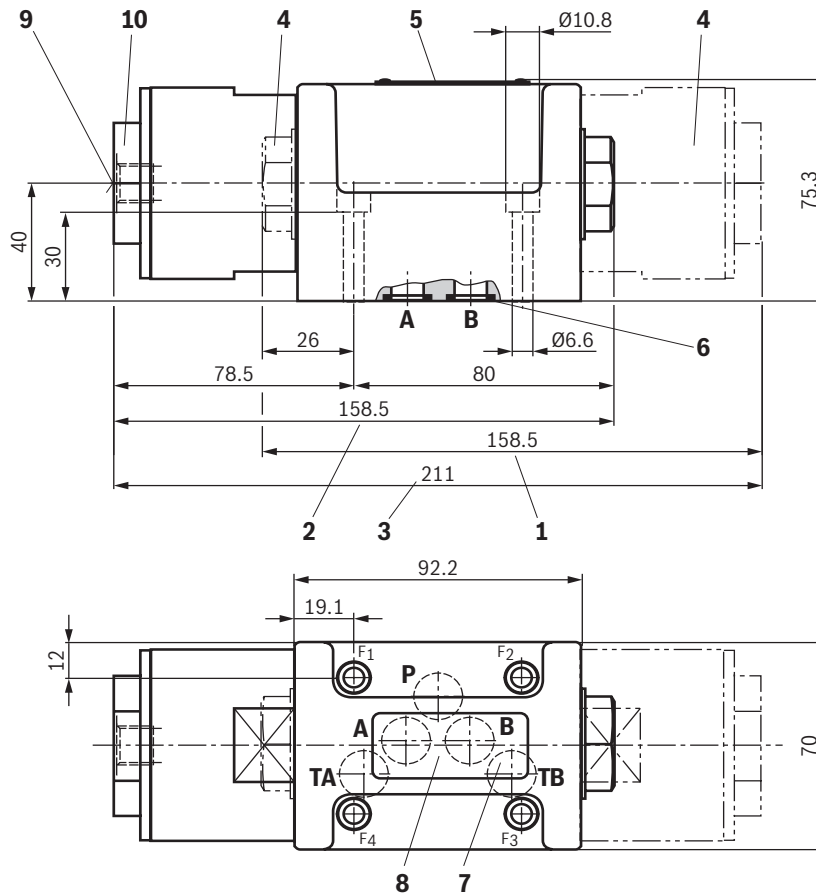
Valve mounting screws and subplates, see page 15.

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Dimensions: Type WN
(dimensions in mm)



- 1 Valves with 2 switching positions, symbol B and .B
- 2 Valves with 2 switching positions, symbol A, C, D .A
- 3 Valves with 3 switching positions
- 4 Cover and plug screw
- 5 Name plate
- 6 Identical seal rings for port A, B, P, TA, TB
- 7 Additional port TB can optionally be used
- 8 Porting pattern according to ISO 4401-05-04-0-05
- 9 Pilot oil port G1/4 (version "-")
Pilot oil port 7/16" - 20 UNF (version "/12")
- 10 Socket



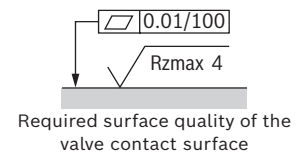
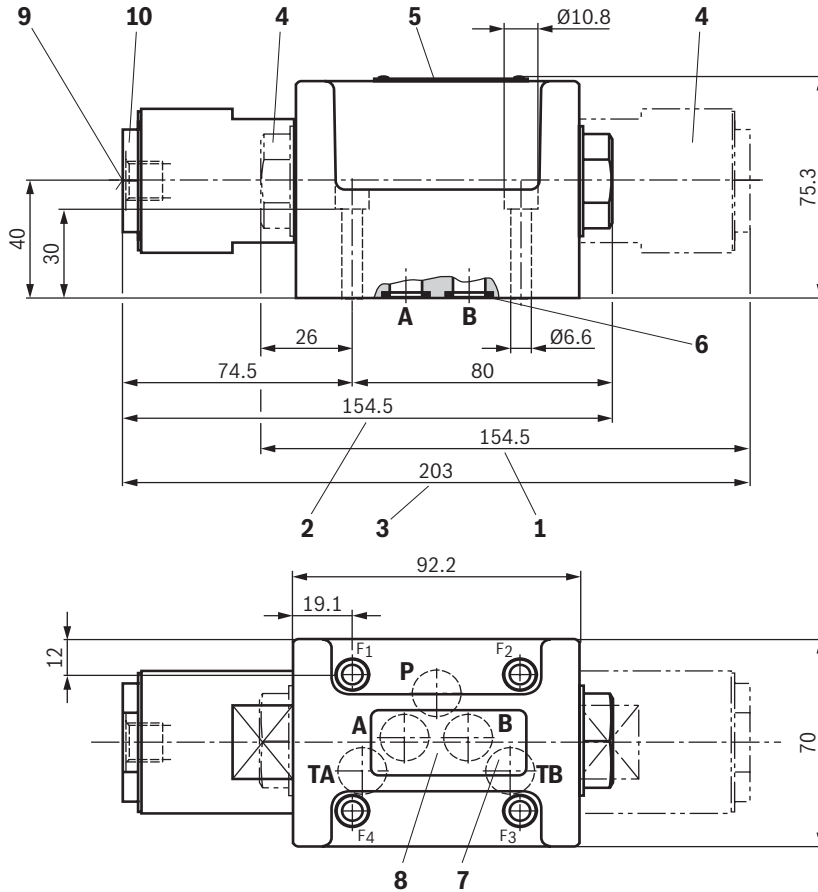
Notices:

- Deviating from ISO 4401, port T is called TA and port T1 is called TB in this data sheet.
- The dimensions are nominal dimensions which are subject to tolerances.
- When screwing in/releasing the connection tube on the pilot oil port (9), the bushing (10) must be secured against twisting by using an open-end wrench.

Valve mounting screws and subplates, see page 15.

14/16 **WMM; WN; WP** | Directional spool valve

Dimensions: Type WP
(dimensions in mm)



- 1 Valves with 2 switching positions, symbol B and .B
- 2 Valves with 2 switching positions, symbol A, C, D, EA...
- 3 Valves with 3 switching positions
- 4 Cover and plug screw for valves with 2 switching positions, symbol B, Y, EB...
- 5 Name plate
- 6 Identical seal rings for port A, B, P, TA, TB
- 7 Additional port TB can optionally be used
- 8 Porting pattern according to ISO 4401-05-04-0-05
- 9 Metric pilot oil port: G1/4
UNC pilot oil port: 7/16" - 20 UNF
- 10 Socket

Notices:

- Deviating from ISO 4401, port T is called TA and port T1 is called TB in this data sheet.
- The dimensions are nominal dimensions which are subject to tolerances.
- When screwing in/releasing the connection tube on the pilot oil port (9), the bushing (10) must be secured against twisting by using an open-end wrench.

Valve mounting screws and subplates, see page 15.

Dimensions

Valve mounting screws (separate order)

Size	Quantity	Hexagon socket head cap screws	Material number
10	4	ISO 4762 - M6 x 40 - 10.9-fLZn-240h-L Friction coefficient $\mu_{\text{total}} = 0.09 \dots 0.14$; tightening torque $M_A = 12.5 \text{ Nm} \pm 10\%$	R913000058
	or		
	4	ISO 4762 - M6 x 40 - 10.9 Friction coefficient $\mu_{\text{total}} = 0.12 \dots 0.17$; tightening torque $M_A = 15.5 \text{ Nm} \pm 10\%$	Not included in the Rexroth delivery range
	or		
	4	1/4-20 UNC x 1-1/2" ASTM-A574 Friction coefficient $\mu_{\text{total}} = 0.19 \text{ to } 0.24$; tightening torque $M_A = 25 \text{ Nm} \pm 15\%$ Friction coefficient $\mu_{\text{total}} = 0.12 \text{ to } 0.17$; tightening torque $M_A = 19 \text{ Nm} \pm 10\%$	R978800710



Notice:

In case of different friction coefficients, the tightening torques are to be adjusted accordingly.

Subplates (separate order) with porting pattern according to ISO 4401, see data sheet 45100.

Further information

- ▶ Subplates
- ▶ Hydraulic fluids on mineral oil basis
- ▶ Environmentally compatible hydraulic fluids
- ▶ Flame-resistant, water-free hydraulic fluids
- ▶ Flame-resistant hydraulic fluids - containing water (HFAE, HFAS, HFB, HFC)
- ▶ Reliability characteristics according to EN ISO 13849
- ▶ Hydraulic valves for industrial applications
- ▶ Selection of filters
- ▶ Information on available spare parts

Data sheet 45100
 Data sheet 90220
 Data sheet 90221
 Data sheet 90222
 Data sheet 90223
 Data sheet 08012