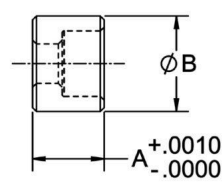
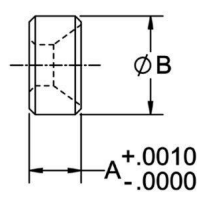


# JIG REST BUTTONS

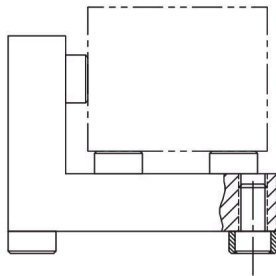
1215 STEEL, CASE HARDENED, BLACK OXIDE FINISH



Precision height locator with a counterbored hole for mounting with a Socket-Head Cap Screw (not furnished). Jig Rest Buttons are extremely useful as supports, side locator pads, and jig feet.



\*APPLIES TO CL-12-JRB & CL-24-JRB



## INCH

| PART NO.  | B DIA | A       |        | C              |
|-----------|-------|---------|--------|----------------|
|           |       | NOMINAL | ACTUAL |                |
| CL-24-JRB | 1/2   | 1/8     | .1250  | #8 Flat Head*  |
| CL-00-JRB |       | 3/8     | .3750  | #10            |
| CL-0-JRB  |       | 1/2     | .5000  |                |
| CL-12-JRB | 5/8   | 1/4     | .2500  | #10 Flat Head* |
| CL-13-JRB |       | 3/8     | .3750  | 1/4            |
| CL-1-JRB  |       | 1/2     | .5000  |                |
| CL-14-JRB |       | 5/8     | .6250  |                |
| CL-2-JRB  |       | 3/4     | .7500  |                |
| CL-16-JRB | 7/8   | 1       | 1.0000 | 1/4            |
| CL-17-JRB |       | 3/8     | .3750  |                |
| CL-18-JRB |       | 1/2     | .5000  |                |
| CL-3-JRB  |       | 5/8     | .6250  | 5/16           |
| CL-19-JRB | 1-1/4 | 3/4     | .7500  |                |
| CL-20-JRB |       | 1       | 1.0000 |                |
| CL-25-JRB |       | 1/2     | .5000  | 3/8            |
| CL-21-JRB |       | 3/4     | .7500  |                |
| CL-6-JRB  |       | 1       | 1.0000 |                |
| CL-7-JRB  |       | 1-1/2   | 1.5000 |                |
| CL-8-JRB  |       | 2       | 2.0000 |                |

\* Countersunk for flat-head screw these sizes only.

## METRIC

| PART NO.    | B DIA | A       |        | C   |
|-------------|-------|---------|--------|-----|
|             |       | NOMINAL | ACTUAL |     |
| CLM-1-JRB   | .63   | 10mm    | .3937  | M5  |
| CLM-2A-JRB  |       | 15mm    | .5906  | M6  |
| CLM-4-JRB   |       | 10mm    | .3937  |     |
| CLM-6A-JRB  | .79   | 15mm    | .5906  |     |
| CLM-7A-JRB  |       | 20mm    | .7874  |     |
| CLM-8-JRB   |       | 25mm    | .9843  | M8  |
| CLM-11A-JRB | .98   | 15mm    | .5906  |     |
| CLM-12A-JRB |       | 20mm    | .7874  |     |
| CLM-13-JRB  |       | 25mm    | .9843  | M10 |
| CLM-14A-JRB | 1.26  | 20mm    | .7874  |     |
| CLM-15-JRB  |       | 25mm    | .9843  |     |
| CLM-16A-JRB |       | 30mm    | 1.1811 |     |
| CLM-17A-JRB |       | 50mm    | 1.9685 |     |

## STAINLESS STEEL (INCH)

| PART NO.    | A DIA   |        | B DIA | C MOUNTING SCREW |
|-------------|---------|--------|-------|------------------|
|             | NOMINAL | ACTUAL |       |                  |
| CL-1-JRB-S  | 1/2     | .5000  | 5/8   | 1/4              |
| CL-18-JRB-S | 1/2     | .5000  | 7/8   | 5/16             |
| CL-25-JRB-S | 1/2     | .5000  | 1-1/4 | 3/8              |

## STAINLESS STEEL (METRIC)

| PART NO.     | A (mm) | B DIA (mm) | C MOUNTING SCREW |
|--------------|--------|------------|------------------|
| CLM-4-JRB-S  | 10     | 20         | M6               |
| CLM-13-JRB-S | 25     | 25         | M8               |