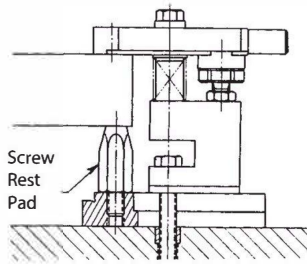
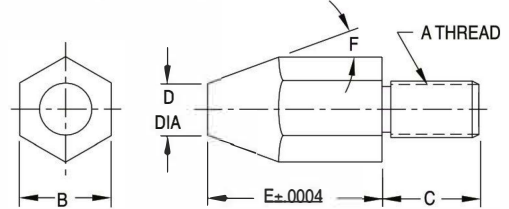


SCREW REST PADS

1215 STEEL, CASE HARDENED, BLACK OXIDE FINISH



Precision height locator with a threaded shank for installation in a tapped hole. Cone shape provides a small contact area in combination with a large stable base. Screw Rest Pads are extremely useful as supports, side locator pads, and jig feet.



INCH

PART NO.	A	B	C	D DIA	E	F
CL-MF25-4801	5/16-18	3/4	5/8	5/16	.2500	75°
CL-MF25-4802					.3750	60°
CL-MF25-4803					.5000	35°
CL-MF25-4804					.7500	25°
CL-MF25-4805					1.0000	20°
CL-MF25-4806					1.2500	15°
CL-MF25-4807					1.5000	15°
CL-MF40-4801	1/2-13	7/8	15/16	1/2	.2500	75°
CL-MF40-4802					.3750	60°
CL-MF40-4803					.5000	35°
CL-MF40-4804					.7500	25°
CL-MF40-4805					1.0000	20°
CL-MF40-4806					1.2500	15°
CL-MF40-4807					1.5000	15°
CL-MF40-4808					2.0000	15°
CL-MF50-4801	5/8-11	1	1-1/4	5/8	.2500	75°
CL-MF50-4802					.3750	60°
CL-MF50-4803					.5000	35°
CL-MF50-4804					.7500	25°
CL-MF50-4805					1.0000	20°
CL-MF50-4806					1.2500	15°
CL-MF50-4807					1.5000	15°
CL-MF50-4808					2.0000	15°

METRIC

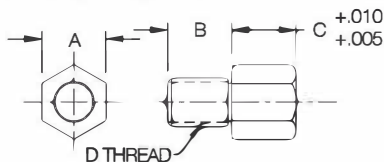
PART NO.	A	B	C	D DIA	E	F
CL-MF08-4801	M8	17mm	.63	.31	.1969 (5mm)	75°
CL-MF08-4802					.3937 (10mm)	60°
CL-MF08-4803					.5906 (15mm)	35°
CL-MF08-4804					.7874 (20mm)	25°
CL-MF08-4805					.9843 (25mm)	20°
CL-MF08-4806					1.1811 (30mm)	15°
CL-MF08-4808					1.5748 (40mm)	15°
CL-MF12-4801	M12	19mm	.94	.47	.1969 (5mm)	75°
CL-MF12-4802					.3937 (10mm)	60°
CL-MF12-4803					.5906 (15mm)	35°
CL-MF12-4804					.7874 (20mm)	25°
CL-MF12-4805					.9843 (25mm)	20°
CL-MF12-4806					1.1811 (30mm)	15°
CL-MF12-4808					1.5748 (40mm)	15°
CL-MF12-4810					1.9685 (50mm)	15°
CL-MF16-4802	M16	24mm	1.26	.63	.3937 (10mm)	60°
CL-MF16-4803					.5906 (15mm)	35°
CL-MF16-4804					.7874 (20mm)	25°
CL-MF16-4805					.9843 (25mm)	20°
CL-MF16-4806					1.1811 (30mm)	15°
CL-MF16-4808					1.5748 (40mm)	15°
CL-MF16-4810					1.9685 (50mm)	15°

SCREW REST BUTTONS

1215 STEEL, CASE HARDENED, BLACK OXIDE FINISH



Threaded rest button with a hex head machined .005 to .010" over nominal height for finish grinding after installation.



INCH

PART NO.	A	B	C NOMINAL	C ACTUAL	D
CL-1-SRB	3/8	3/8	1/4	.2500	1/4-20
CL-2-SRB			3/8	.3750	
CL-3-SRB			1/2	.5000	
CL-4-SRB			3/4	.7500	
CL-5-SRB	1/2	1/2	1	1.0000	3/8-16
CL-6-SRB			1/4	.2500	
CL-7-SRB			3/8	.3750	
CL-8-SRB			1/2	.5000	
CL-9-SRB	5/8	5/8	3/4	.7500	1/2-13
CL-10-SRB			1	1.0000	
CL-11-SRB			1/4	.2500	
CL-12-SRB			3/8	.3750	
CL-13-SRB	1	1	1/2	.5000	1-11
CL-14-SRB			3/4	.7500	
CL-15-SRB			1	1.0000	
CL-16-SRB			1	1.0000	

METRIC

PART NO.	A	B	C NOMINAL	C ACTUAL	D
CLM-605-SRB	10mm	.39	5mm	.1969	M6
CLM-610-SRB			10mm	.3937	
CLM-615-SRB			15mm	.5906	
CLM-620-SRB			20mm	.7874	
CLM-625-SRB	13mm	.51	25mm	.9843	M10
CLM-1005-SRB			5mm	.1969	
CLM-1010-SRB			10mm	.3937	
CLM-1015-SRB			15mm	.5906	
CLM-1020-SRB	17mm	.63	20mm	.7874	M12
CLM-1025-SRB			25mm	.9843	
CLM-1205-SRB			5mm	.1969	
CLM-1210-SRB			10mm	.3937	
CLM-1215-SRB	20mm		15mm	.5906	
CLM-1220-SRB			20mm	.7874	
CLM-1225-SRB			25mm	.9843	