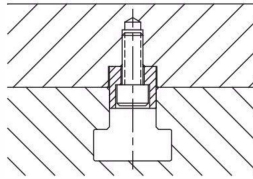
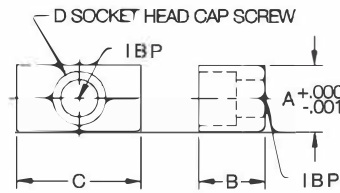


# FIXTURE KEYS

1018 STEEL, CASE HARDENED, BLACK OXIDE FINISH



Standard key for fixtures slotted to mount on one specific machine table. Depth of slot in fixture should be 1/2 of B dimension.



## INCH

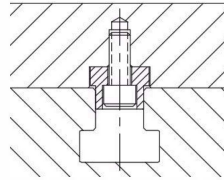
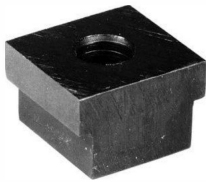
| PART NO. | TABLE SLOT SIZE | A     | B   | C     | D    |
|----------|-----------------|-------|-----|-------|------|
| CL-1-FK  | 1/2             | .5000 | 1/2 | 3/4   | 1/4  |
| CL-3-FK  | 5/8             | .6250 |     | 3/4   | 5/16 |
| CL-4-FK  | 11/16           | .6875 |     | 1     |      |
| CL-5-FK  | 3/4             | .7500 |     | 1-1/4 |      |
| CL-6-FK  | 13/16           | .8125 |     |       |      |

## METRIC

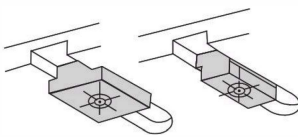
|           |      |    |    |    |    |    |
|-----------|------|----|----|----|----|----|
| CLM-12-FK | 12mm | 12 | 10 | 8  | 20 | M5 |
| CLM-14-FK | 14mm | 14 |    | 22 | M6 |    |
| CLM-16-FK | 16mm | 16 |    |    |    |    |
| CLM-18-FK | 18mm | 18 |    |    |    |    |
| CLM-20-FK | 20mm | 20 |    |    |    |    |

# STEP FIXTURE KEYS

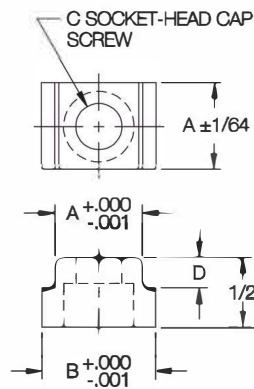
MILD STEEL, CASE HARDENED, BLACK OXIDE FINISH



Adapts a key-slotted fixture or vise to machine tables with a different slot size. Available for inch or metric slots. Top and bottom of key are centered within .0005 of each other.



Step Fixture Keys are available for machine-table slots either larger or smaller than a given fixture slot. (Viewed from underside of fixture.)



## INCH FIXTURE SLOTS

| PART NO.      | FIXTURE SLOT SIZE | A     | TABLE SLOT SIZE | B     | C SOCKET-HEAD CAP SCREW (ORDER SEPARATELY) | D    |
|---------------|-------------------|-------|-----------------|-------|--------------------------------------------|------|
| CL-10-SFK-18  | 5/8               | .6250 | 18mm            | .7087 | CL-5/16-18X.75-SHCS                        | 7/32 |
| CL-11-SFK-625 | 11/16             | .6875 | 5/8             | .6250 |                                            | 9/32 |
| CL-11-SFK-16  |                   |       | 16mm            | .6299 |                                            | 9/32 |
| CL-11-SFK-18  |                   |       | 18mm            | .7087 | CL-5/16-18X.75-SHCS                        | 7/32 |
| CL-11-SFK-20  |                   |       | 20mm            | .7874 |                                            | 9/32 |
| CL-12-SFK-625 | 3/4               | .7500 | 5/8             | .6250 | CL-5/16-18X.75-SHCS                        | 9/32 |
| CL-12-SFK-18  | 13/16             | .8125 | 18mm            | .7087 |                                            | 9/32 |
| CL-13-SFK-18  |                   |       | 18mm            | .7087 | CL-5/16-18X.75-SHCS                        | 9/32 |

## METRIC FIXTURE SLOTS

| PART NO.     | FIXTURE SLOT SIZE | A  | TABLE SLOT SIZE | B    | C SOCKET-HEAD CAP SCREW (ORDER SEPARATELY) | D |
|--------------|-------------------|----|-----------------|------|--------------------------------------------|---|
| CL-20-SFK-18 | 20mm              | 20 | 18mm            | 18mm | CLM-6X15-SHCS                              | 7 |