

Electric Drives
and Controls

Hydraulics

Linear Motion and
Assembly Technologies

Pneumatics

Service

Rexroth
Bosch Group

Accumulator safety block

RE 50128/07.10
Replaces: 03.08

1/20

Type 0532VAW

Nominal diameter DN20; DN32
Component series A1
Maximum operating pressure 330 bar [4800 psi]

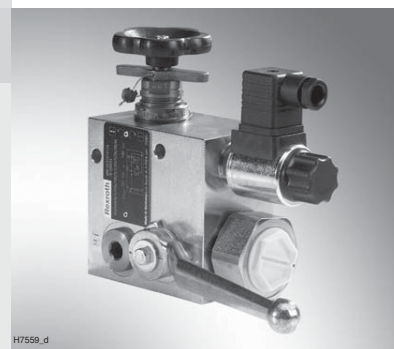


Table of contents

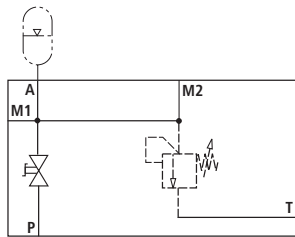
| Contents | Page |
|---|---------|
| Features | 1 |
| Ordering code | 2 |
| Symbols | 2 |
| Standard types DN20 | 3 |
| Standard types DN32 | 4 |
| Function | 5 |
| Technical data | 6 |
| Characteristic curves | 6 and 7 |
| Unit dimensions | 8 to 18 |
| Accessories: Accumulator adapter, pressure relief valve | 19 |
| Safety instructions | 20 |

Features

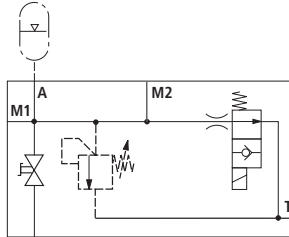
- Ready for connection
- Manual or electro-magnetic unloading
- Large number of variants
- Compact design

Standard types DN20

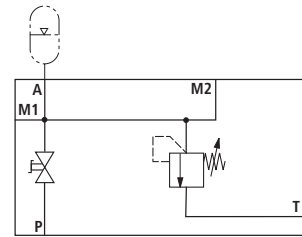
Symbols



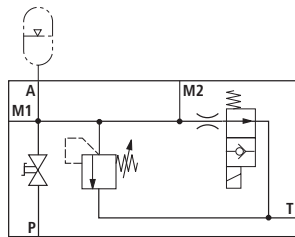
Symbol 1



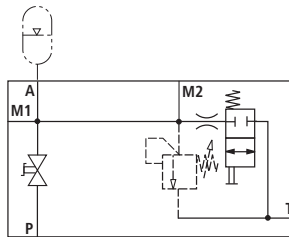
Symbol 2



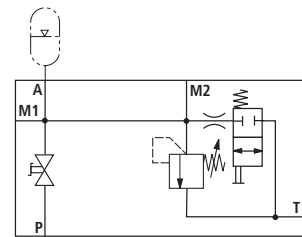
Symbol 3



Symbol 4



Symbol 8

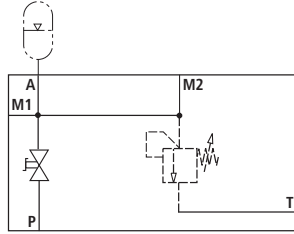


Symbol 10

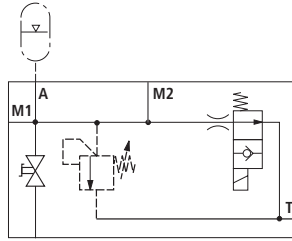
| Symbol | Set pressure of the pressure relief valve in bar [psi] | Maximum securable delivery volume l/min [gpm] | Denomination | Material no. |
|--------|--|---|---------------------------------------|--------------|
| 1 | – | – | 0532VAW20/1/FKM/-/-Z/00/-/-A1 | 0532015120 |
| 2 | – | – | 0532VAW20/2/FKM/-/-Z/03/G/24/00/A1 | 0532015121 |
| 3 | 50 [730] | 40 [10.56] | 0532VAW20/3/FKM/050/D/Z/00/-/-A1 | R901192665 |
| 3 | 70 [1015] | 50 [13.20] | 0532VAW20/3/FKM/070/D/Z/00/-/-A1 | 0532015123 |
| 3 | 100 [1450] | 100 [26.40] | 0532VAW20/3/FKM/100/D/Z/00/-/-A1 | 0532015125 |
| 3 | 140 [2030] | 100 [26.40] | 0532VAW20/3/FKM/140/D/Z/00/-/-A1 | 0532015127 |
| 3 | 160 [2320] | 100 [26.40] | 0532VAW20/3/FKM/160/D/Z/00/-/-A1 | 0532015129 |
| 3 | 211 [3060] | 100 [26.40] | 0532VAW20/3/FKM/211/D/Z/00/-/-A1 | 0532015131 |
| 3 | 250 [3625] | 130 [34.32] | 0532VAW20/3/FKM/250/D/Z/00/-/-A1 | 0532015133 |
| 3 | 280 [4060] | 130 [34.32] | 0532VAW20/3/FKM/280/D/Z/00/-/-A1 | 0532015137 |
| 3 | 330 [4800] | 150 [39.60] | 0532VAW20/3/FKM/330/D/Z/00/-/-A1 | 0532015135 |
| 4 | 70 [1015] | 50 [13.20] | 0532VAW20/4/FKM/070/D/Z/03/G/24/00/A1 | 0532015122 |
| 4 | 100 [1450] | 100 [26.40] | 0532VAW20/4/FKM/100/D/Z/03/G/24/00/A1 | 0532015124 |
| 4 | 160 [2320] | 100 [26.40] | 0532VAW20/4/FKM/160/D/Z/03/G/24/00/A1 | 0532015126 |
| 4 | 211 [3060] | 100 [26.40] | 0532VAW20/4/FKM/211/D/Z/03/G/24/00/A1 | 0532015128 |
| 4 | 250 [3625] | 130 [34.32] | 0532VAW20/4/FKM/250/D/Z/03/G/24/00/A1 | 0532015130 |
| 4 | 280 [4060] | 130 [34.32] | 0532VAW20/4/FKM/280/D/Z/03/G/24/00/A1 | 0532015134 |
| 4 | 330 [4800] | 150 [39.60] | 0532VAW20/4/FKM/330/D/Z/03/G/24/00/A1 | 0532015132 |
| 8 | – | – | 0532VAW20/8/FKM/-/-Z/01/-/-A1 | 0532015139 |
| 10 | 211 [3060] | 100 [26.40] | 0532VAW20/10/FKM/211/K/Z/01/-/-A1 | R901131132 |
| 10 | 330 [4800] | 150 [39.60] | 0532VAW20/10/FKM/330/K/Z/01/-/-A1 | R901174602 |

Standard types DN32

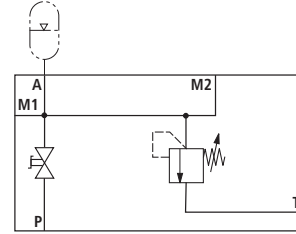
Symbols



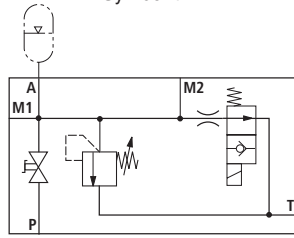
Symbol 1



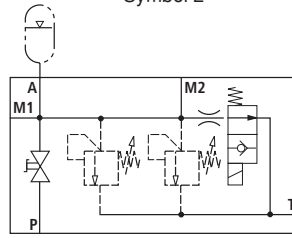
Symbol 2



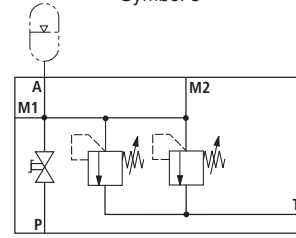
Symbol 3



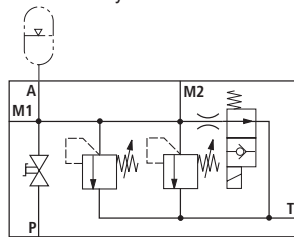
Symbol 4



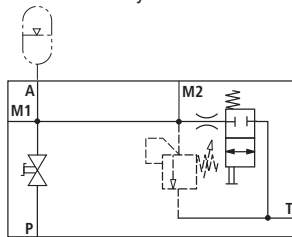
Symbol 5



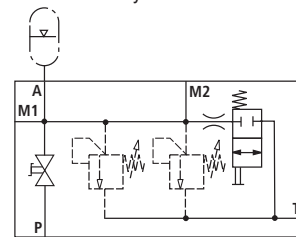
Symbol 6



Symbol 7



Symbol 8



Symbol 9

| Symbol | Set pressure of the pressure relief valve in bar [psi] | Maximum securable delivery volume l/min [gpm] | Denomination | Material no. |
|--------|--|---|--|--------------|
| 1 | - | - | 0532VAW32/1/FKM/-/Z/00/-/A1 | 0532016051 |
| 2 | - | - | 0532VAW32/2/FKM/-/Z/03/G/24/00/A1 | 0532016050 |
| 3 | 211 [3060] | 100 [26.40] | 0532VAW32/3/FKM/211/D/Z/00/-/A1 | 0532016053 |
| 3 | 330 [4800] | 150 [39.60] | 0532VAW32/3/FKM/330/D/Z/00/-/A1 | 0532016055 |
| 4 | 160 [2320] | 100 [26.40] | 0532VAW32/4/FKM/160/D/Z/03/G/24/00/A1 | 0532016054 |
| 4 | 211 [3060] | 100 [26.40] | 0532VAW32/4/FKM/211/D/Z/03/G/24/00/A1 | 0532016056 |
| 4 | 330 [4800] | 150 [39.60] | 0532VAW32/4/FKM/330/D/F/03/G/24/00/A1 | 0532016060 |
| 4 | 330 [4800] | 150 [39.60] | 0532VAW32/4/FKM/330/D/Z/03/G/24/00/A1 | 0532016058 |
| 5 | - | - | 0532VAW32/5/FKM/-/Z/03/G/24/00/A1 | 0532016052 |
| 7 | 211 [3060] | 200 [52.80] | 0532VAW32/7/FKM/211/DK/F/03/G/24/00/A1 | 0532016070 |
| 7 | 250 [3625] | 260 [68.63] | 0532VAW32/7/FKM/250/DK/F/03/G/24/00/A1 | 0532016072 |
| 7 | 330 [4800] | 300 [79.20] | 0532VAW32/7/FKM/330/DK/F/03/G/24/00/A1 | R901166828 |
| 8 | - | - | 0532VAW32/8/FKM/-/Z/01/-/A1 | 0532016061 |
| 9 | - | - | 0532VAW32/9/FKM/-/F/01/-/A1 | R901115110 |
| 9 | - | - | 0532VAW32/9/FKM/-/Z/01/-/A1 | 0532016063 |

Function

The accumulator safety block is used for safety, isolating and unloading functions in hydraulic accumulators.

It meets the requirements and safety regulations according to the Technical rules for pressure containers (TRB 403 and/or TRB 404).

The connection between the accumulator safety block and the accumulator is established by means of an accumulator adapter. An optional, additional electrically operated 2 way valve (normally open) allows for the automatic unloading of the accumulator upon shut-down or "emergency stop function".

By means of the pressure relief valve, the accumulator is protected from inadmissible overpressure.

The **pressure relief valve** must **not assume control tasks!** Care must be taken that the distance between the pressure set at the pressure relief valve and the operating pressure is sufficient. Responding of the pressure relief valve is to be prevented as far as possible.

Technical data (For applications outside these parameters, please consult us!)

general

| | | | | | | | | | | | | | | | | |
|---------------------------------------|------------------|----------|-----------------------|------|------|------|------|-----|------|------|------|------|------|------|------|------|
| Direct operated pressure relief valve | | Type | 0532VAW... | | | | | | | | | | | | | |
| Weight | Nominal diameter | DN | 20 | | | | | | 32 | | | | | | | |
| | Symbol | | 1 | 2 | 3 | 4 | 8 | 10 | 1 | 2 | 3 | 4 | 5 | 7 | 8 | 9 |
| | | kg | 4.4 | 4.7 | 4.8 | 5.6 | 4.6 | 4.5 | 13.8 | 14.3 | 15.2 | 14.7 | 14.2 | 14.4 | 14.4 | 14.3 |
| | | [lbs] | 9.7 | 10.3 | 10.5 | 12.3 | 10.1 | 9.9 | 30.3 | 31.4 | 33.4 | 32.3 | 31.2 | 31.6 | 31.6 | 31.4 |
| Installation position | | | Any | | | | | | | | | | | | | |
| Ambient temperature range | | °C, [°F] | -15 to +80 [5 to 176] | | | | | | | | | | | | | |

hydraulic

| | | |
|--|--------------------|--|
| Maximum operating pressure | bar [psi] | 330 [4800] |
| Maximum, securable flow | l/min [gpm] | See page 3 and 4 |
| Δp -Q characteristic curve | | See page 6 and 7 |
| Hydraulic fluid | | Mineral oil (HL, HLP) according to DIN 51524 and flame-resistant fluids according to DIN 24320 |
| Hydraulic fluid temperature range | °C, [°F] | -15 to +80 [5 to 176] |
| Seal material | | FKM seals |
| Viscosity range | mm ² /s | 12 to 380 |
| Maximum permitted degree of contamination of the hydraulic fluid - cleanliness class according to ISO 4406 (c) | | Class 20/18/15 ¹⁾ |

electrical

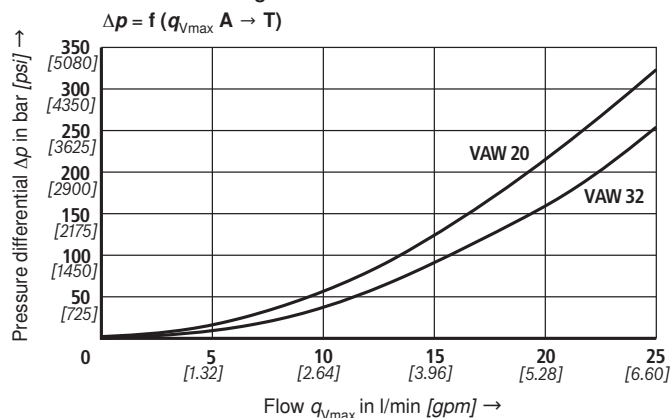
| | | |
|--|------------|--|
| Voltage type | | Direct voltage |
| Available voltages | U | V 24 |
| Protection class according to VDE 0470-1 (DIN EN 60529), DIN 40050-9 | Version K4 | IP 65 with mating connector mounted and locked |

¹⁾ The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and at the same time increases the service life of the components.

For selecting the filters, see data sheets RE 50070, RE 50076, RE 50081, RE 51400, RE 51421, RE 51422, RE 51418, RE 51419, RE 51424 and RE 51425.

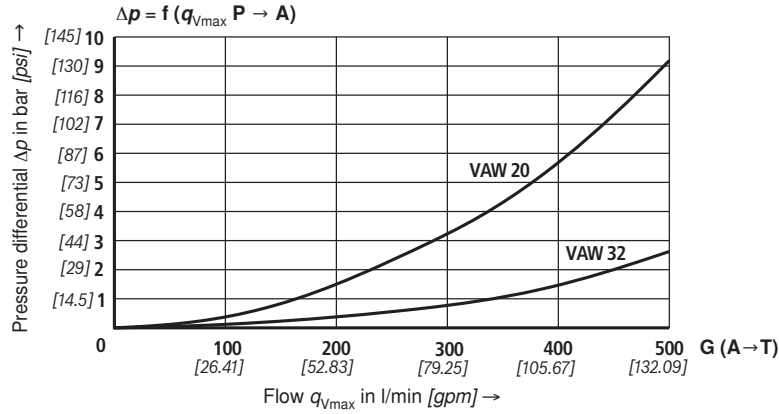
Characteristic curves (measured with $\nu = 35 \text{ mm}^2/\text{s}$ and $\vartheta = 50 \text{ °C}$ [122 °F])

Flow accumulator via unloading valve to the tank

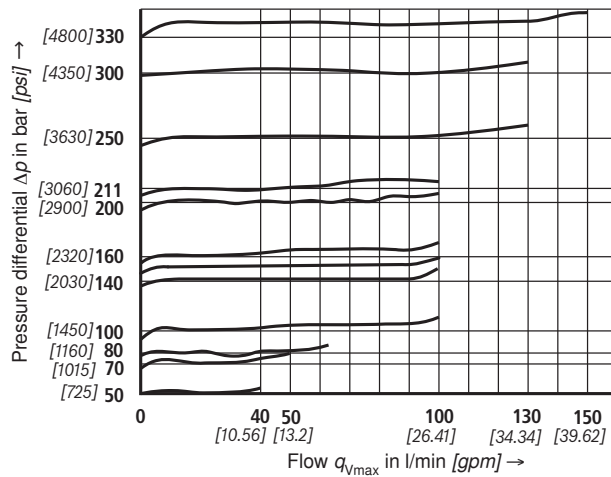


Characteristic curves (measured with $v = 35 \text{ mm}^2/\text{s}$ and $\vartheta = 50 \text{ }^\circ\text{C}$ [122 °F])

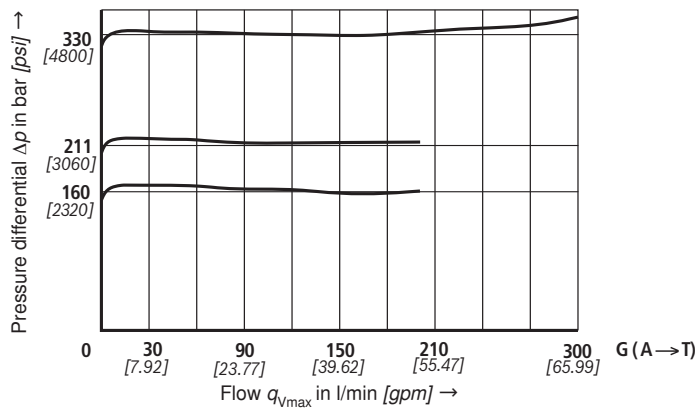
Flow from the pump to the accumulator



Maximum securable delivery volume of the pressure relief valve applies to only one DB valve

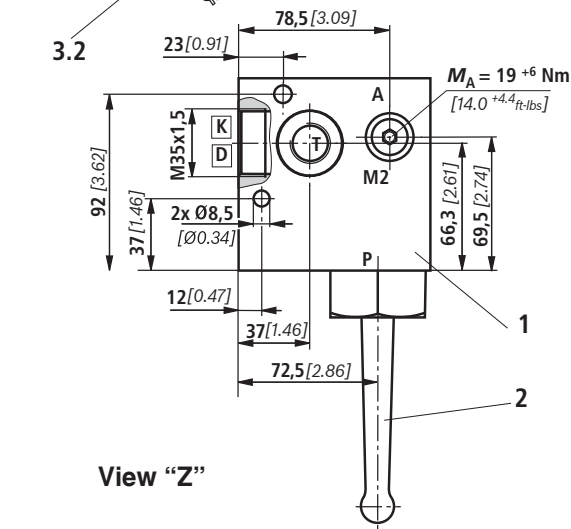
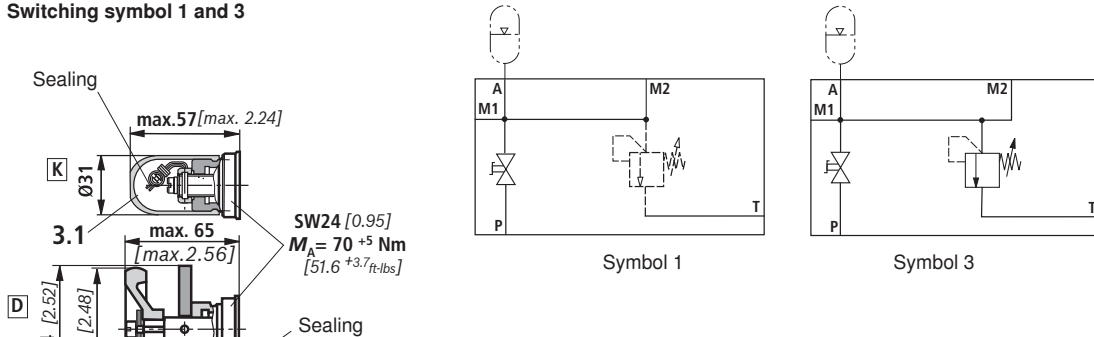


Maximum securable delivery volume of the pressure relief valve applies to two DB valves

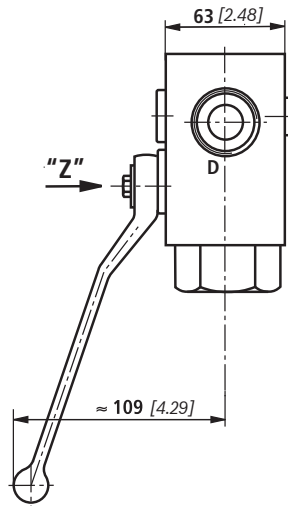
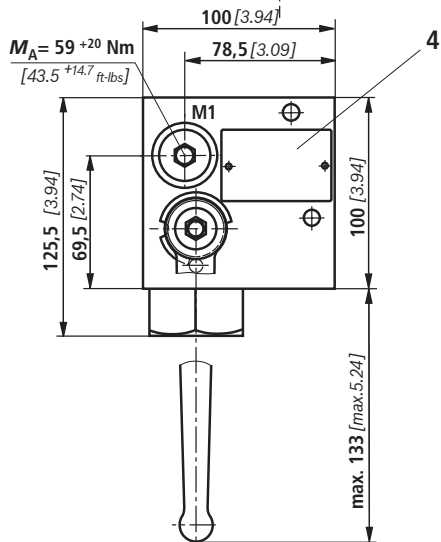


Unit dimensions: Type 0532VAW20...DN 20, (dimensions in mm [inch])

Switching symbol 1 and 3



View "Z"



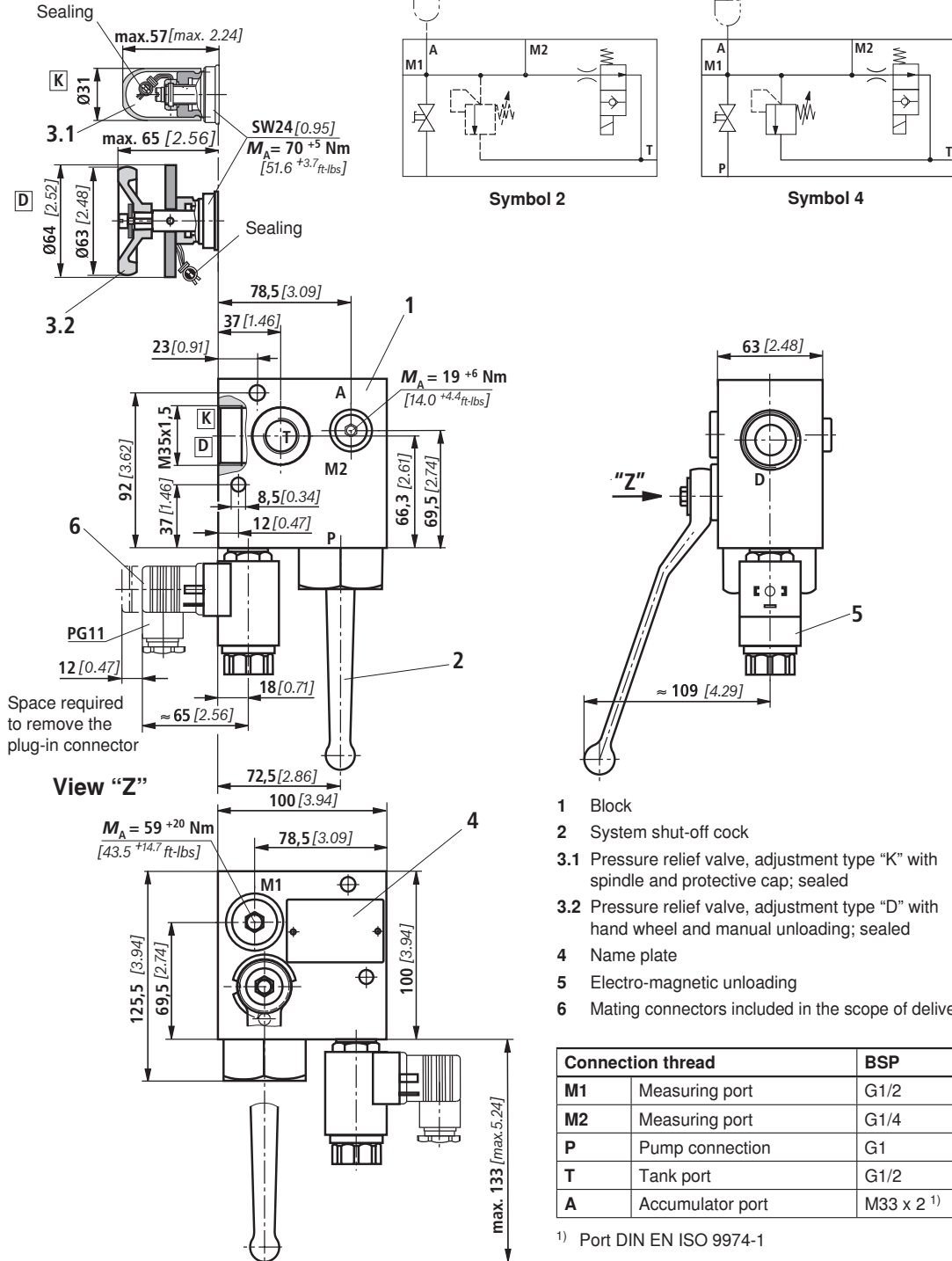
- 1 Block
- 2 System shut-off cock
- 3.1 Pressure relief valve, adjustment type "K" with spindle and protective cap; sealed
- 3.2 Pressure relief valve, adjustment type "D" with hand wheel and manual unloading; sealed
- 4 Name plate

| Connection thread | | BSP |
|-------------------|------------------|-----------------------|
| M1 | Measuring port | G1/2 |
| M2 | Measuring port | G1/4 |
| P | Pump connection | G1 |
| T | Tank port | G1/2 |
| A | Accumulator port | M33 x 2 ¹⁾ |

1) Port DIN EN ISO 9974-1

Unit dimensions: Type 0532VAW20 ...DN20 (dimensions in mm [inch])

Switching symbol 2 and 4

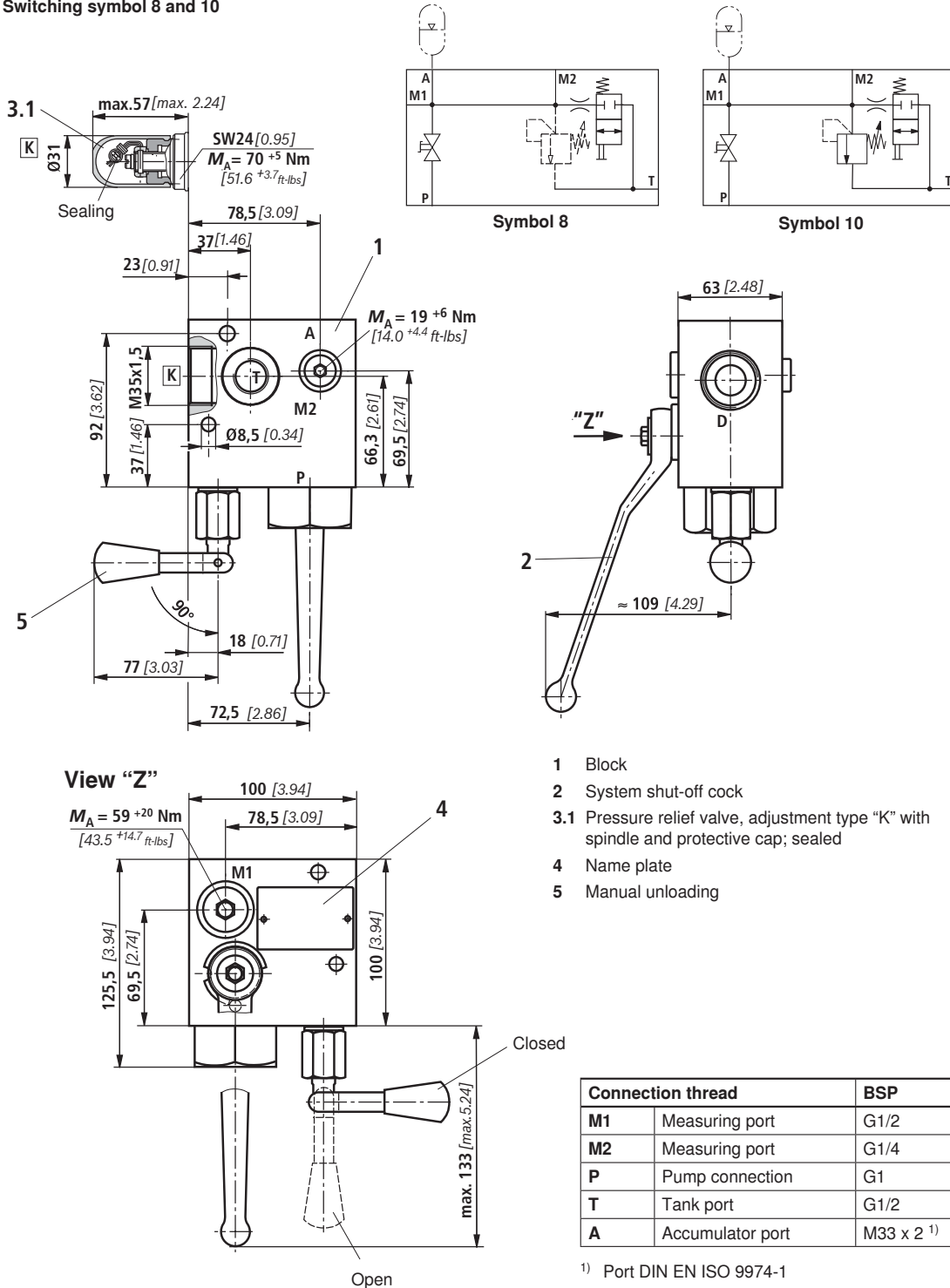


| Connection thread | | BSP |
|-------------------|------------------|-----------------------|
| M1 | Measuring port | G1/2 |
| M2 | Measuring port | G1/4 |
| P | Pump connection | G1 |
| T | Tank port | G1/2 |
| A | Accumulator port | M33 x 2 ¹⁾ |

¹⁾ Port DIN EN ISO 9974-1

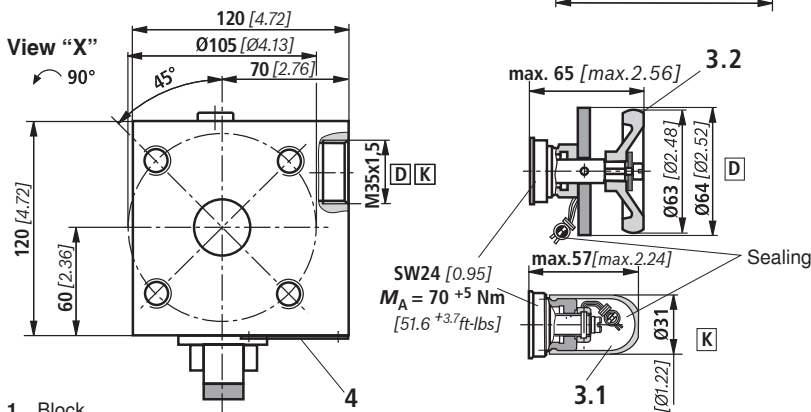
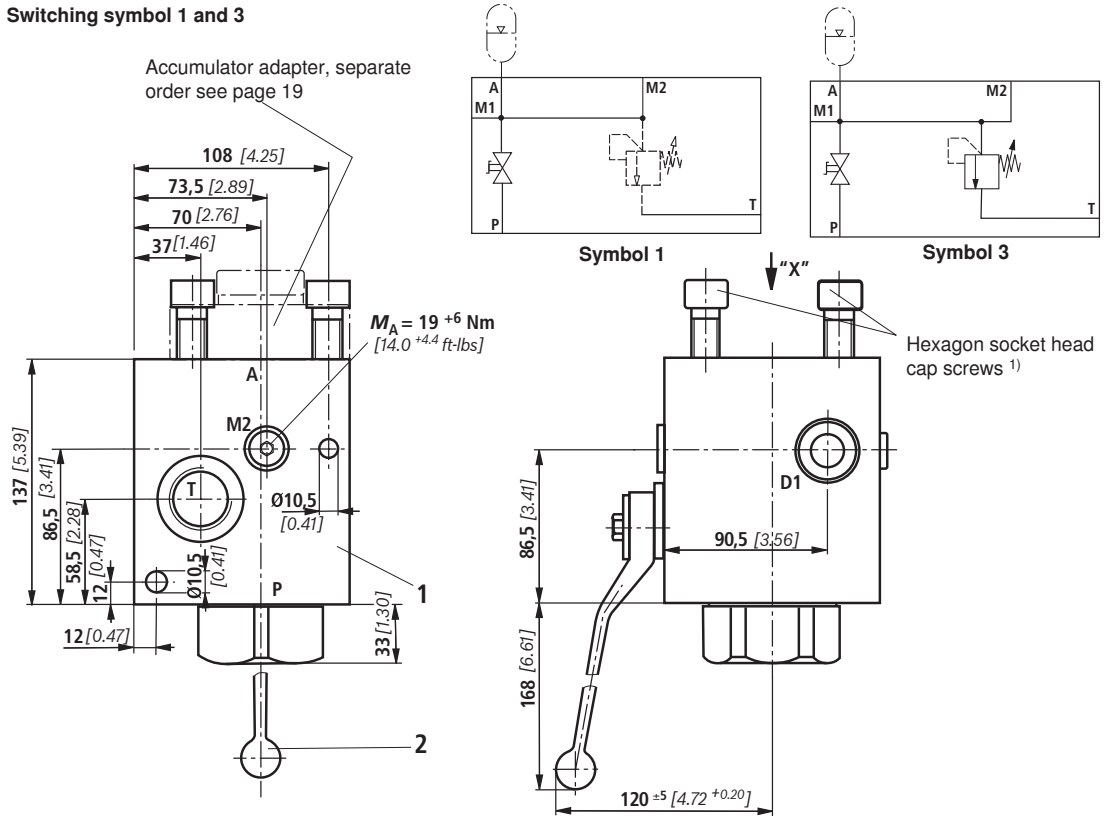
Unit dimensions: Type 0532VAW20...DN 20, (dimensions in mm [inch])

Switching symbol 8 and 10



Unit dimensions: Type 0532VAW32...DN 32, (dimensions in mm [inch])

Switching symbol 1 and 3



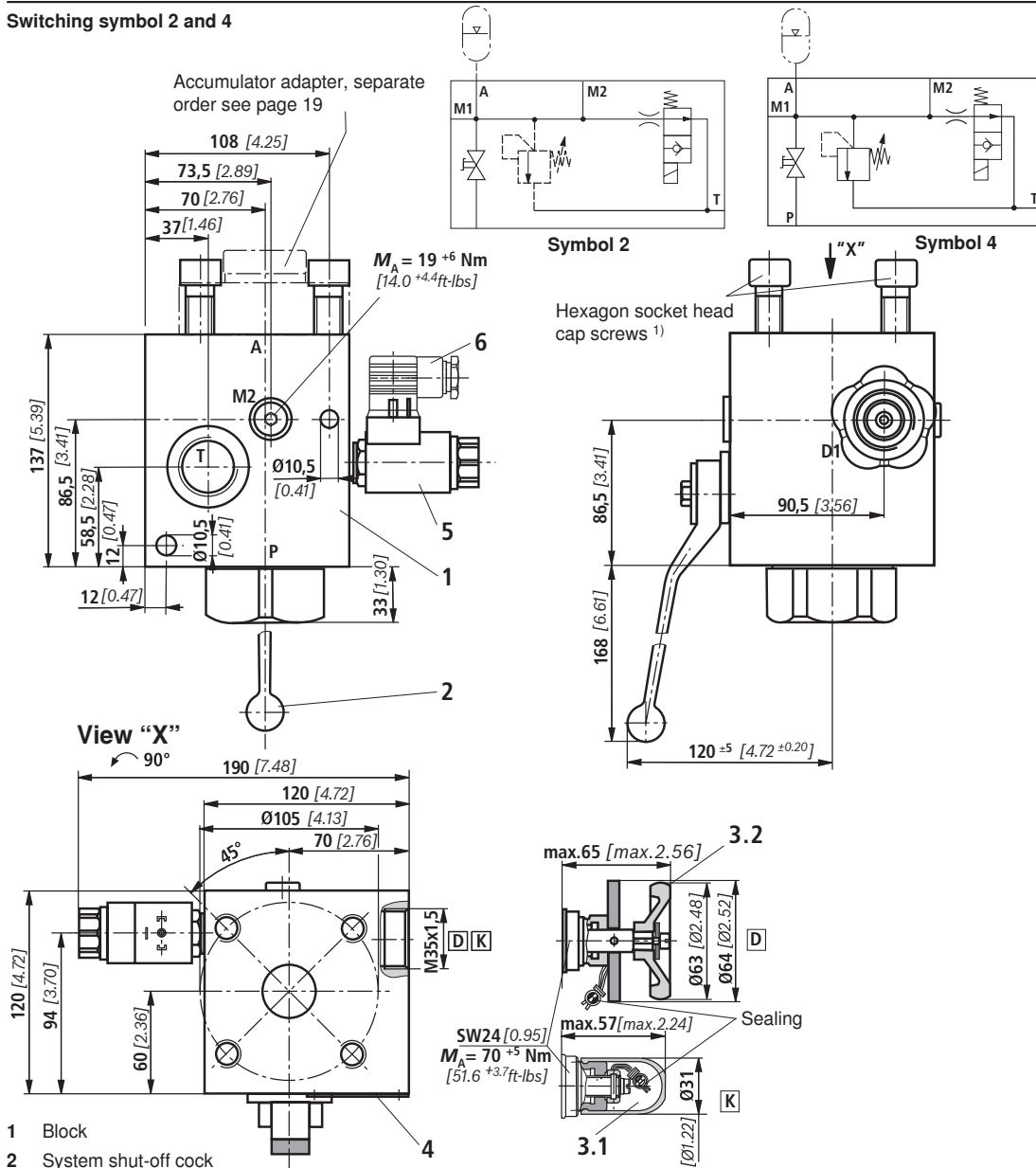
- 1 Block
- 2 System shut-off cock
- 3.1 Pressure relief valve, adjustment type "K" with spindle and protective cap; sealed
- 3.2 Pressure relief valve, adjustment type "D" with hand wheel and manual unloading; sealed
- 4 Name plate

1) 4 x ISO 4762- M16 x 45-10.9
Tightening torque $M_A = 250 \text{ }^{+10} \text{ Nm}$ [184.0 $^{+7.4}$ ft-lbs]

| Connection thread | | BSP |
|-------------------|------------------|---------|
| M1 | Measuring port | G1/2 |
| M2 | Measuring port | G1/4 |
| P | Pump connection | G1 1/2 |
| T | Tank port | G1 |
| A | Accumulator port | Page 19 |

Unit dimensions: Type 0532VAW32...DN 32, (dimensions in mm [inch])

Switching symbol 2 and 4

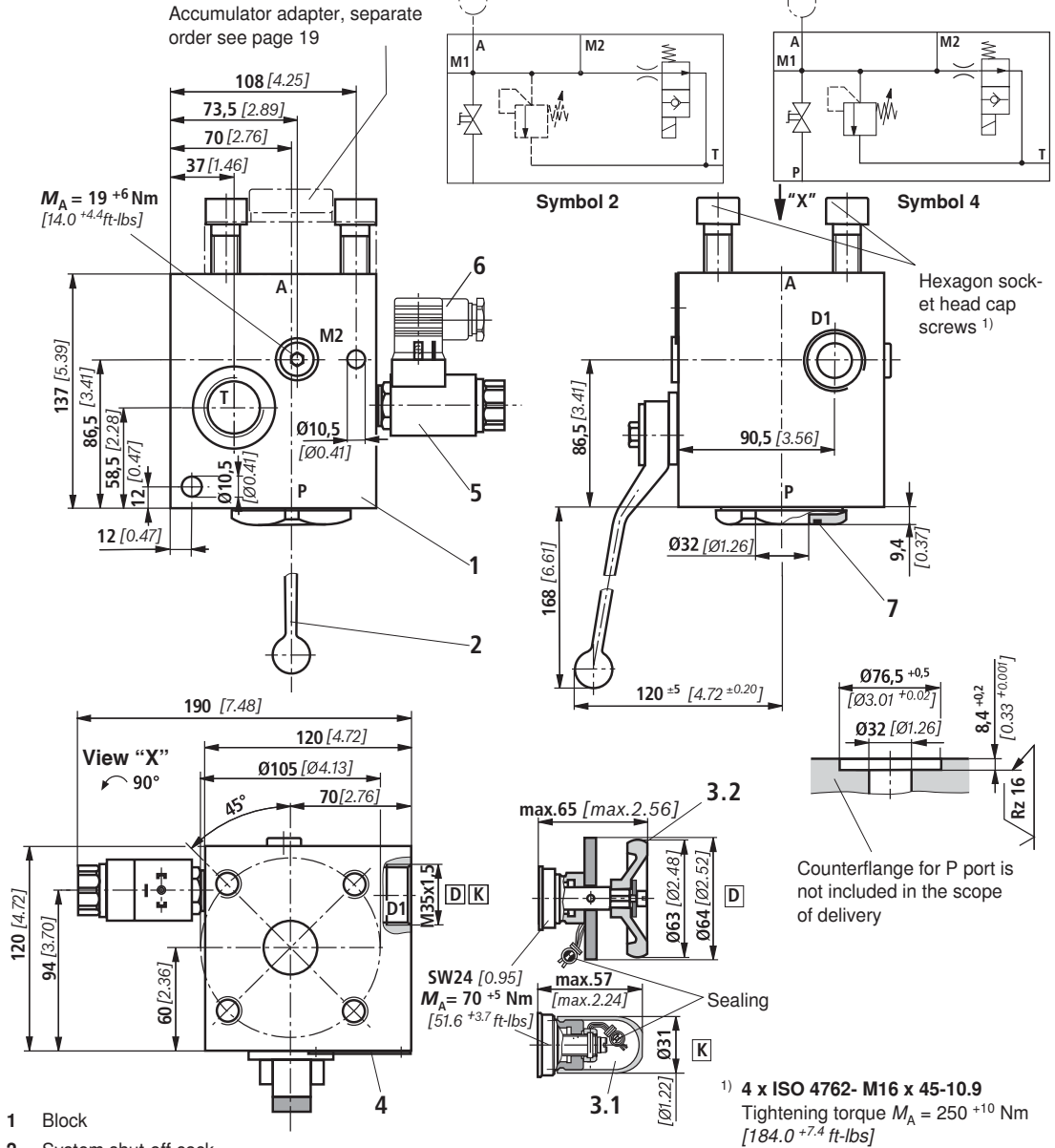


¹⁾ 4 x ISO 4762- M16 x 45-10.9
Tightening torque $M_A = 250^{+10} \text{ Nm}$ [184.0 +7.4 ft-lbs]

| Connection thread | | BSP |
|-------------------|----------------|---------|
| M1 | Measuring port | G1/2 |
| M2 | Measuring port | G1/4 |
| P | Pump | G1 1/2 |
| T | Tank | G1 |
| A | Accumulator | Page 19 |

Unit dimensions: Type 0532VAW32...DN 32, (dimensions in mm [inch])

Switching symbol 2 and 4

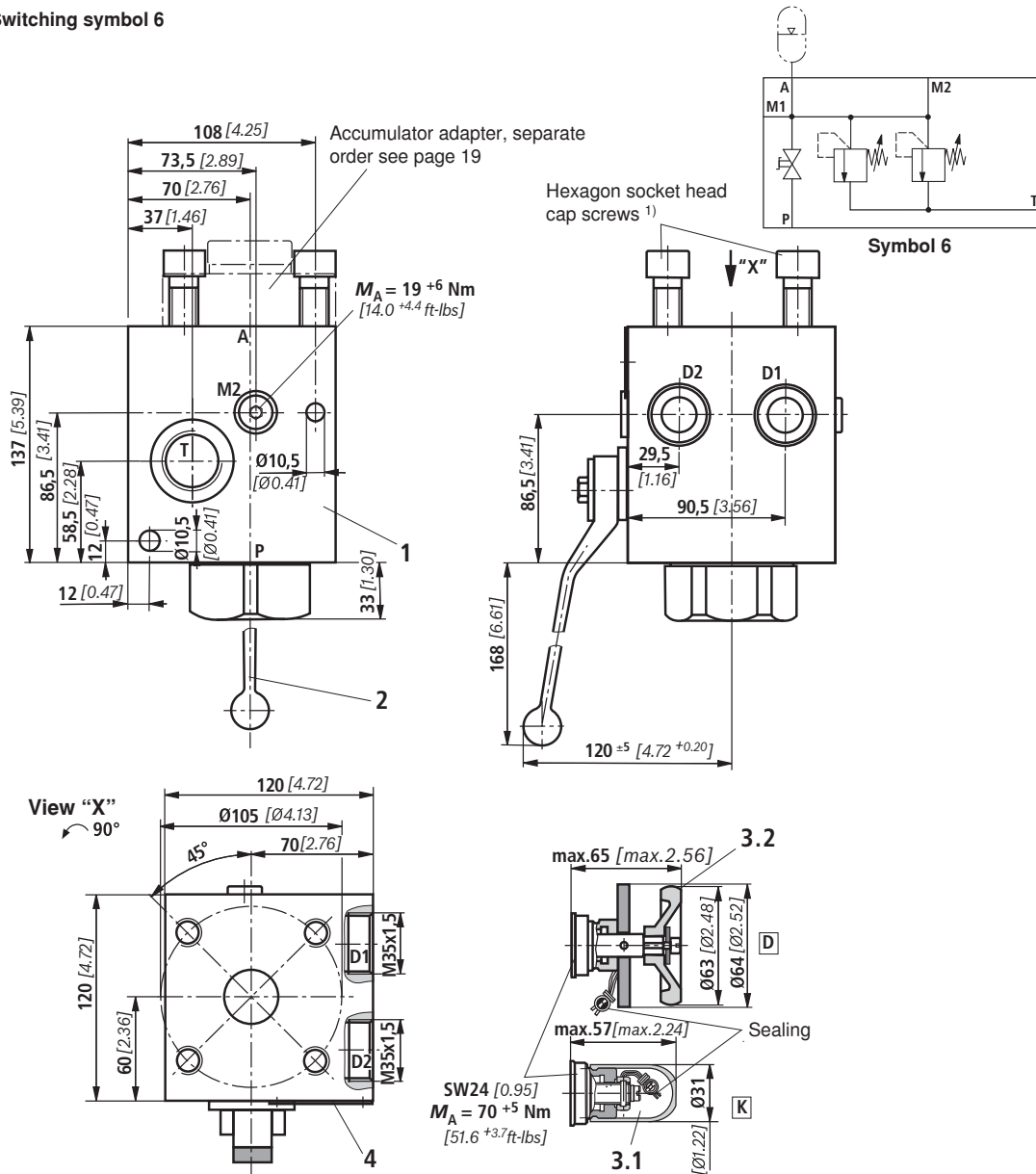


- 1 Block
- 2 System shut-off cock
- 3.1 Pressure relief valve, adjustment type "K" with spindle and protective cap; sealed
- 3.2 Pressure relief valve, adjustment type "D" with hand wheel and manual unloading; sealed
- 4 Name plate
- 5 Electro-magnetic unloading
- 6 Mating connectors, included in the scope of delivery
- 7 Seal ring Ø40 x 3

| Connection thread | | BSP |
|-------------------|------------------|-------------------|
| M1 | Measuring port | G1/2 |
| M2 | Measuring port | G1/4 |
| P | Pump (flange) | TK = Ø98; 4 x M16 |
| T | Tank port | G1 |
| A | Accumulator port | Page 19 |

Unit dimensions: Type 0532VAW32...DN 32, (dimensions in mm [inch])

Switching symbol 6



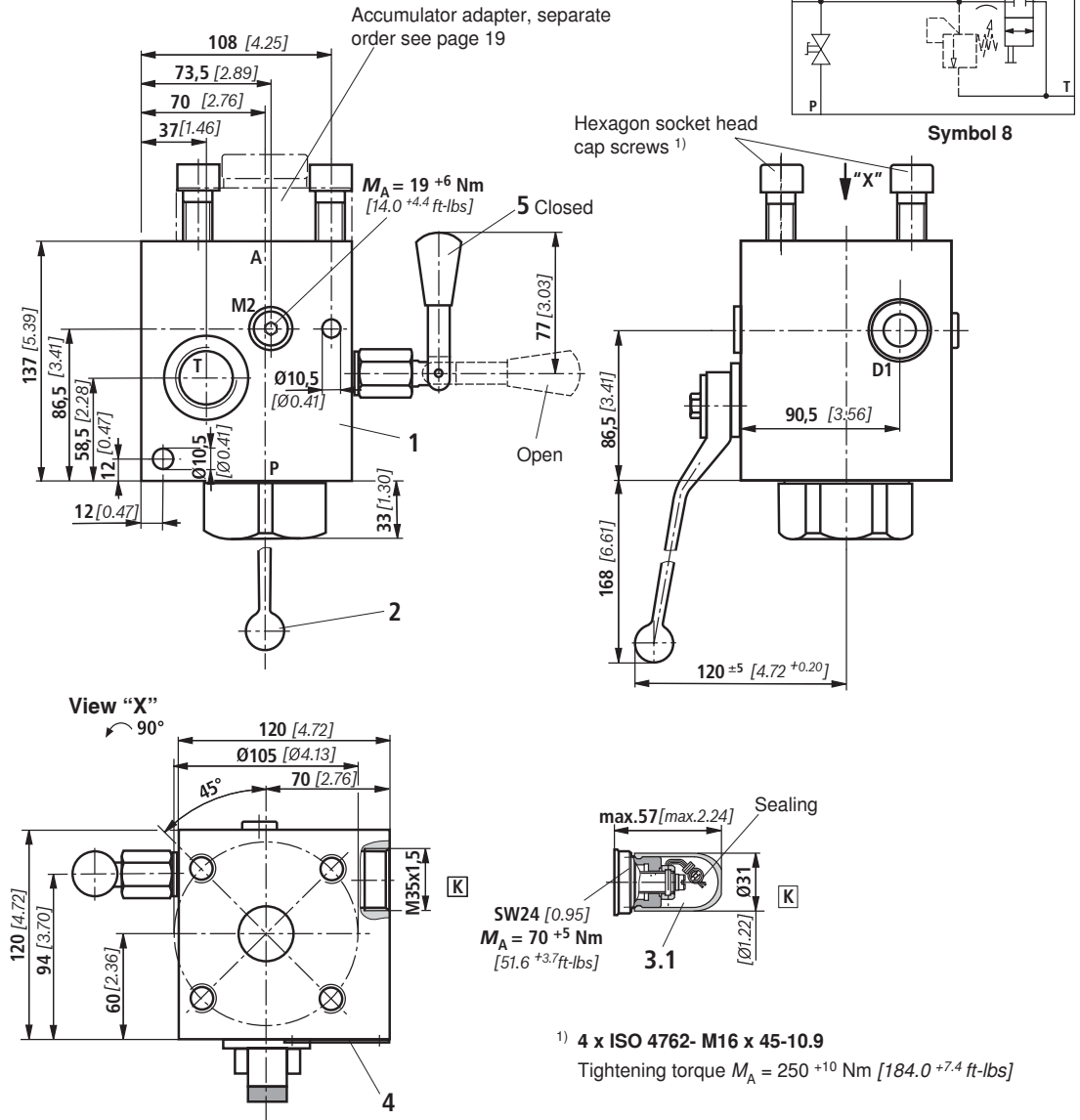
- 1 Block
- 2 System shut-off cock
- 3.1 Pressure relief valve, adjustment type "K" with spindle and protective cap; sealed
- 3.2 Pressure relief valve, adjustment type "D" with hand wheel and manual unloading; sealed
- 4 Name plate

¹⁾ 4 x ISO 4762- M16 x 45-10.9
Tightening torque $M_A = 250^{+10} \text{ Nm}$ [184.0 ^{+7.4} ft-lbs]

| Connection thread | | BSP |
|-------------------|------------------|---------|
| M1 | Measuring port | G1/2 |
| M2 | Measuring port | G1/4 |
| P | Pump connection | G1 1/2 |
| T | Tank port | G1 |
| A | Accumulator port | Page 19 |

Unit dimensions: Type 0532VAW32...DN 32, (dimensions in mm [inch])

Switching symbol 8

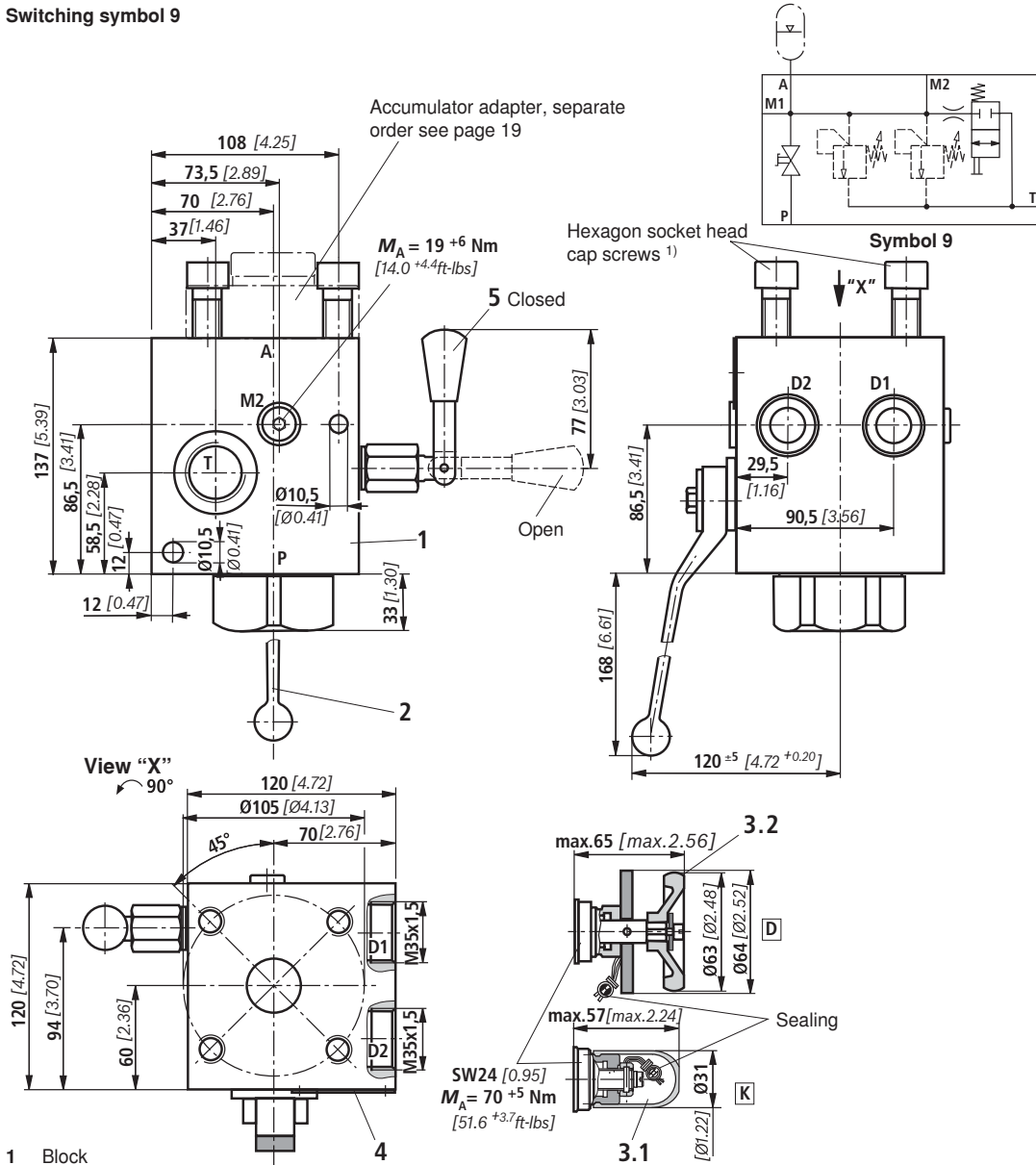


- 1 Block
- 2 System shut-off cock
- 3.1 Pressure relief valve, adjustment type "K" with spindle and protective cap; sealed
- 4 Name plate
- 5 Manual unloading

| Connection thread | | BSP |
|-------------------|------------------|---------|
| M1 | Measuring port | G1/2 |
| M2 | Measuring port | G1/4 |
| P | Pump connection | G1 1/2 |
| T | Tank port | G1 |
| A | Accumulator port | Page 19 |

Unit dimensions: Type 0532VAW32...DN 32, (dimensions in mm [inch])

Switching symbol 9



- 1 Block
- 2 System shut-off cock
- 3.1 Pressure relief valve, adjustment type "K" with spindle and protective cap; sealed
- 3.2 Pressure relief valve, adjustment type "D" with hand wheel and manual unloading; sealed
- 4 Name plate
- 5 Manual unloading

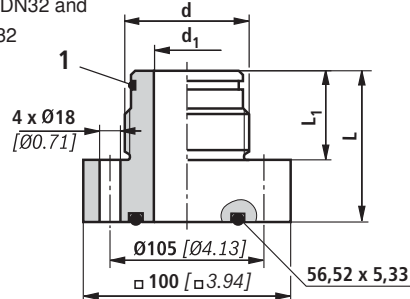
¹⁾ 4 x ISO 4762- M16 x 45-10.9
Tightening torque $M_A = 250 \text{ }^{+10} \text{ Nm}$ [184.0 +7.4 ft-lbs]

| Connection thread | | BSP |
|-------------------|------------------|---------|
| M1 | Measuring port | G1/2 |
| M2 | Measuring port | G1/4 |
| P | Pump connection | G1 1/2 |
| T | Tank port | G1 |
| A | Accumulator port | Page 19 |

Accessories: Accumulator adapter BSP thread (dimensions in mm [inch])

Accumulator adapter for Type 0352VAW32..., max. operating pressure 330 bar [4800 psi]

Type: S307V/G1 1/4-DN32 and
S309V/G2-DN32



Scope of delivery comprises 4 hexagon socket head cap screws ISO 4762 - M16 x 45 - 10.9

¹⁾ For more information on the accumulator adapter Type S307 and S309 please refer to AB22-18

1 Seal ring, see table

| Short designation | Accumulator adapter ¹⁾ | Material no. | d | d ₁ | L | L ₁ | Seal ring |
|-------------------|-----------------------------------|--------------|--------|----------------|----|----------------|---------------|
| S307 | S307V/G1 1/4-DN32 | R900085303 | G1 1/4 | 20 | 67 | 37 | Ø30.00 x 3.00 |
| S309 | S309V/G2-DN32 | R900545858 | G 2 | 32 | 73 | 43 | Ø48.00 x 3.00 |

Accessories: Pressure relief valve

| Set pressure of the pressure relief valve in bar [psi] | Adjustment type at the pressure relief valve | | Maximum securable delivery volume l/min [gpm] | Material no. (Seal material FKM) | | |
|--|--|-----------------------------|---|----------------------------------|------------|------------|
| | Hand wheel | Spindle with protective cap | | | | |
| 50 [730] | | | 40 [10.56] | 0532004200 | | |
| 70 [1015] | | | 50 [13.20] | 0532004201 | | |
| 100 [1450] | | | 100 [26.40] | 0532004202 | | |
| 120 [1740] | | | 100 [26.40] | 0532004211 | | |
| 140 [2030] | | | 100 [26.40] | 0532004203 | | |
| 160 [2320] | | | 100 [26.40] | 0532004204 | | |
| 200 [3480] | | | 100 [26.40] | 0532004209 | | |
| 211 [3060] | | | 100 [26.40] | 0532004205 | | |
| 250 [3625] | | | 130 [34.32] | 0532004206 | | |
| 280 [4060] | | | 130 [34.32] | 0532004210 | | |
| 300 [4350] | | | 130 [34.32] | 0532004207 | | |
| 330 [4800] | | | 150 [39.60] | 0532004208 | | |
| 50 [730] | | | | | 40 [10.56] | 0532004102 |
| 70 [1015] | | | | | 50 [13.20] | 0532004103 |
| 80 [1160] | 60 [15.84] | 0532004111 | | | | |
| 100 [1450] | 100 [26.40] | 0532004104 | | | | |
| 120 [1740] | 100 [26.40] | 0532004114 | | | | |
| 140 [2030] | 100 [26.40] | 0532004107 | | | | |
| 160 [2320] | 100 [26.40] | 0532004105 | | | | |
| 180 [2610] | 100 [26.40] | 0532004113 | | | | |
| 200 [3480] | 100 [26.40] | 0532004110 | | | | |
| 211 [3060] | 100 [26.40] | 0532004100 | | | | |
| 250 [3625] | 130 [34.32] | 0532004106 | | | | |
| 260 [3770] | 130 [34.32] | 0532004115 | | | | |
| 280 [4060] | 130 [34.32] | 0532004112 | | | | |
| 300 [4350] | 130 [34.32] | 0532004101 | | | | |
| 330 [4800] | 150 [39.60] | 0532004108 | | | | |

Safety instructions: Type tested safety valves Type 0532VA according to pressure equipment – directive 97/23/EC

- Before ordering a type tested safety valve, it must be observed that with the desired **response pressure p** the maximum admissible **flow q_{Vmax}** of the safety valve is higher than the maximum possible flow of the system of the accumulator to be secured.

In this connection, the corresponding regulations are to be observed!

- According to **PED 97/23/EC**, the increase in the system pressure due to the flow must not be larger than 10 % of the set response pressure (see component marking).

The maximum admissible flow specified in the component marking **q_{Vmax}** must not be exceeded.

Discharge lines of safety valves must end in a non-dangerous manner. In the discharge system, the accumulation of fluids must not be possible (see AD2000 sheet A2).

Application instructions must be observed!

- In the plant, the response pressure specified in the part marking is set.
- The maximum admissible flow specified in the part marking applies to applications without backpressure in the discharge line (port T).
- By removing the lead seal at the safety valve, the approval according to PED becomes void!
- Basically, the requirements of the pressure equipment directive and of data sheet AD2000 sheet A2 have to be observed!
- We recommend securing type tested safety valves against in admissible removal from the screw-in housing/block by wiring and sealing with the housing/block (bore available in the adjustment device).

Attention!

Due to the increasing flow, the system pressure increases by the backpressure in the discharge line (port T). (Observe AD2000 sheet A2, section 6.3!)

For this increase in system pressure caused by the flow not exceeding the value of 10 % of the set response pressure, the admissible flow has to be reduced depending on the backpressure in the discharge line (port T) (see diagram page 6 and 7).

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth AG. It may not be reproduced or given to third parties without its consent. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.