



STARK

Zero point mounting *system 1000*

SPEEDY module plate, size 10 kN



Invest successfully and increase efficiency



Enhance the productivity of your company

■ SPEEDY module plates – for efficient setting-up

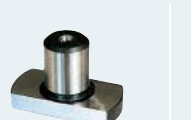
Module plate start set, with overpressure release, order no. 803710

 Hole gauge: 200 mm Insertion force: 2x 10'000 N Operating pressure: 80 bar Dimensions: 340 x 188 x 45 mm									
Consisting of:		804 209		931 059		704 020		803 411	
Module plate double		Retractable nipple with zero point		Cyl. head screw M12x40		Washer		Footpump, system pressure 80 bar air pressure max. 6 bar	
SPEEDY 10 kN									

Module plate extension set, order no. 803 711

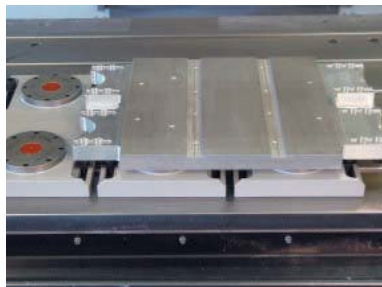
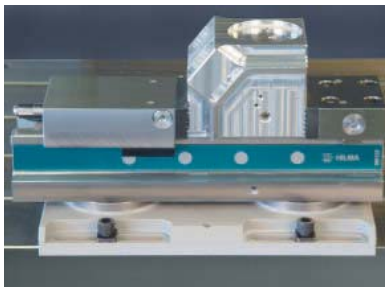
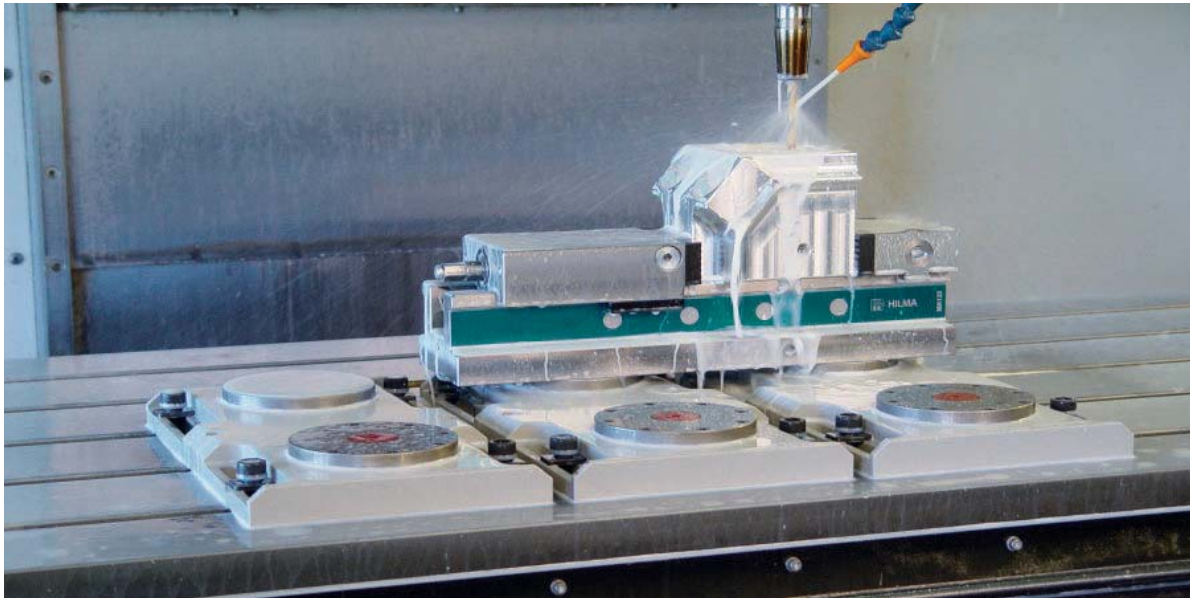
 Hole gauge: 200 mm Insertion force: 2x 10'000 N Operating pressure: 80 bar Dimensions: 340 x 188 x 45 mm									
Consisting of:		931 059		704 020		804 392		P00036	
Module plate double		Cyl. head screw		Washer		Swivel screw connector		MS-Pipe Ø 4/6x80	
SPEEDY 10 kN		M12x40				804 369			
						Swivel screw connector			

Module plate accessories

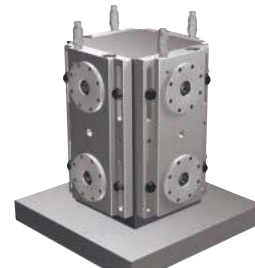
											
804 209		804 230		804 238		804 259		704 161		804 255	
Retractable nipple with zero point		Retractable nipple with balancer		Retractable nipple without centering		Positioning pin		Slidingblock with pin		Torque wrench	
										804 257	
										Socket	
											
804 254		804 368		803 790		803 791					
Retractable nipple key		Coupling		Rupture plug		Nut for T-slot M12x14					

The SPEEDY module plate keeps you flexible -always

■ SPEEDY module plate – Potential multiplier for your production



Jaw chuck palette (see main catalogue)

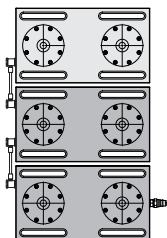


Module plate on mounting tower (versions on request)



Perforated palette with down draw clamps (see main catalogue)

Module plates - Examples for multiple applications



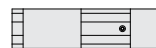
3 module plates



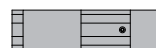
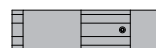
1 perforated palette with
down draw clamps
1 jaw chuck palette



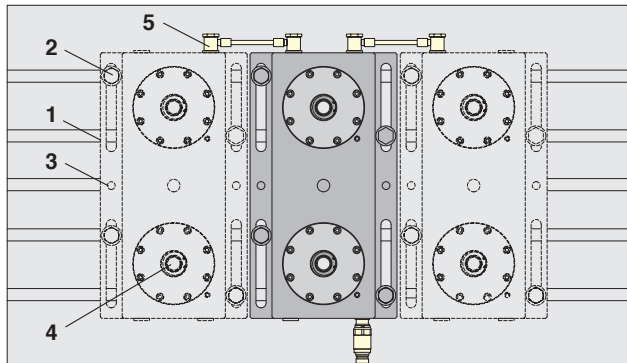
2 perforated pallet with
down draw clamps



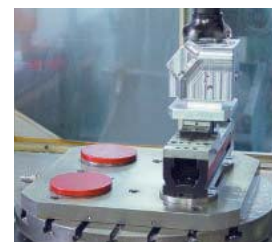
3 vises



Setting-up the SPEEDY module plate – quick and easy



1. Align and screw on the SPEEDY module plate (1). Alignment also possible with the sliding block with pin (3) and positioning pin.
2. Move the positioning pin to the zero point (4).
3. With hole gauge (200mm), set the second and third module plates at the right or left.
4. Install the hydraulics (5).



SPEEDY module plates – a Stark innovation

- A low-cost entry into the clamping technology
- Flexible and module extensions
- Mountable on any machine table (machine independent)
- Significant savings in setting-up
- External setting-up extends machine production cycles

The success multipliers - SPEEDY module plates guarantee increased efficiency in production