

Electric Drives
and Controls

Hydraulics

Linear Motion and
Assembly Technologies

Pneumatics

Service

Rexroth
Bosch Group

Bourdon tube pressure switch with infinitely variable switching pressure differential

RE 50051/06.12
Replaces: 10.10

1/8

Type HED 3

Component series 4X
Maximum operating pressure 400 bar
CCC



TB0008

Table of contents

Contents	Page
Features	1
Ordering code	2
Plug-in connectors	2
Function, section, symbol	3
Technical data	4
Unit dimensions	5, 6
Pin assignment	7
Circuit examples	7

Features

- Indicator lamp, optional
- Electrical connection
 - Cable gland
 - Plug-in connector
- Lockable cap, optional

Ordering code

HED 3 OA 4X/ / / / *

Bourdon tube pressure switch

Component series 40 to 49
(40 to 49: unchanged installation and
connection dimensions)

Pressure range max. 25 bar	= 25
Pressure range max. 63 bar	= 63
Pressure range max. 100 bar	= 100
Pressure range max. 200 bar	= 200
Pressure range max. 400 bar	= 400

Further details in clear text

No code = Without lockable cap
Q = With lockable cap

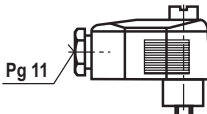
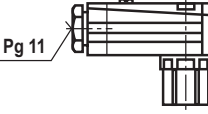
No code = Without Indicator lamp
L24 = Indicator lamp for 24 V
(20 V to 35 V)
L110 = Indicator lamp for 110 V
(90 V to 130 V)
L220 = Indicator lamp for 220 V
(180 V to 220 V)

Electrical connection

No code = Cable gland
K¹⁾ = Plug-in connection 4-pin + PE
K6¹⁾ = Plug-in connection 6-pin + PE

¹⁾ Plug-in connectors, separate order, see below.

Plug-in connectors

Plug-in connector 4-pin + PE		Plug-in connector 6-pin + PE; EN 175201-804	
 <p>Pg 11</p> <p>Colour: red</p>		 <p>Pg 11</p> <p>Colour: grey</p>	
for connection K	Material no. R900005538	for connection K6	Material no. R900002803

Function, section, symbol

Hydro-electric pressure switches of type HED 3 are Bourdon tube pressure switches.

They basically consist of housing (1), Bourdon tube (2) with actuating lever (3), micro-switch (4) and two adjustment elements (5).

Pressure switches assume the task of opening or closing an electrical circuit in dependence upon pressure. The pressure to be monitored acts on Bourdon tube (2). Bourdon tube (2) bends, and actuating lever (3) fixed to it transmits the movement of Bourdon tube (2) to micro-switch (4). This causes the electrical circuit to open or close depending on the circuit set-up. When the pressure continues to increase, Bourdon tube (2) bends further, which causes actuating lever (3) to operate the second micro-switch and to open or close the electrical circuit depending on the circuit set-up.

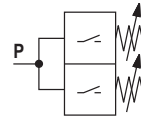
Adjustment of the switching pressure

The two switching pressures required, which are determined by the position of the micro-switches, can be adjusted separately and independently of each other on two adjustment elements (5).

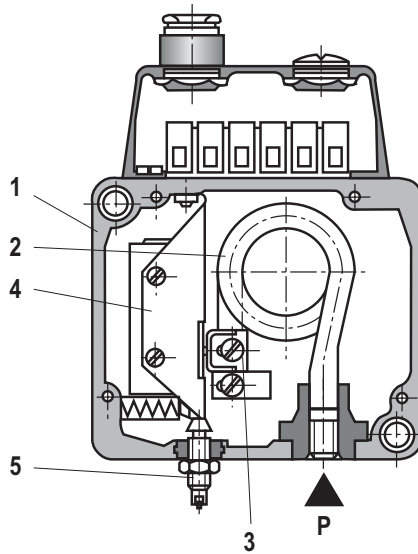
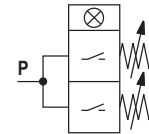
When a switching relay is used, the switching pressure differential is infinitely variable.

Symbols

Without Indicator lamp



With Indicator lamp



Technical data (for applications outside these parameters, please consult us!)

General

Weight	kg	0.8
Installation position		Optional
Ambient temperature range	°C	-30 to +50 (NBR seals)
Conformity	CCC	EN 61058-1:1993, IEC 60947-5-1

Hydraulic

Pressure range		25	63	100	200	400	
Maximum operating pressure (briefly)	bar	30	70	110	210	420	
Switching pressure differential ¹⁾	bar	2 to 23.5	4 to 59	5 to 94	10 to 190	15 to 380	
Falling pressure	minimum	bar	1.5	4	6	10	20
	maximum	bar	25	63	100	200	400
Increasing pressure	minimum	bar	3.5	8	11	20	35
	maximum	bar	27	67	105	210	415
Hydraulic fluid		Mineral oil (HL, HLP) to DIN 51524; fast bio-degradable hydraulic fluids to VDMA 24568 (see also data sheet 90221); HETG (rape seed oil); other hydraulic fluids on enquiry					
Hydraulic fluid temperature range	°C	-30 to +80 (NBR seals)					
Viscosity range	mm ² /s	10 to 800					
Max. permissible degree of contamination of the hydraulic fluid - cleanliness class to ISO 4406 (c)		Class 20/18/15 ²⁾					

Electrical

Contact assignment	AC voltage	V AC	250 V; 3 A
	DC voltage	V DC	40 V; 1 A In the case of DC voltage with inductive load, provide a spark suppressor to prolong the service life.
Maximum switching frequency		1/h	1800
Switching accuracy (repeatability)			aprox. ± 1 % of set pressure
Long-term drift of switching point	50 000 load cycles		aprox. +5 % of max. set pressure
	100 000 load cycles ³⁾		aprox. +10 % of max. set pressure
Type of protection to EN 60529			IP 65 with plug-in connector mounted and locked
Electrical connection			Cable gland Pg 11 Plug-in connector Pg 11
Maximum cable cross-section	Cable gland	mm ²	1.5
	Plug-in connector	mm ²	1.5

¹⁾ Constant over the entire adjustment range

²⁾ The cleanliness classes specified for components must be adhered to in hydraulic systems. Effective filtration prevents malfunction and, at the same time, prolongs the service life of components. For the selection of filters, see www.boschrexroth.com/filter.

³⁾ It is not possible to make any statements for long-term drift above 100 000 load cycles.

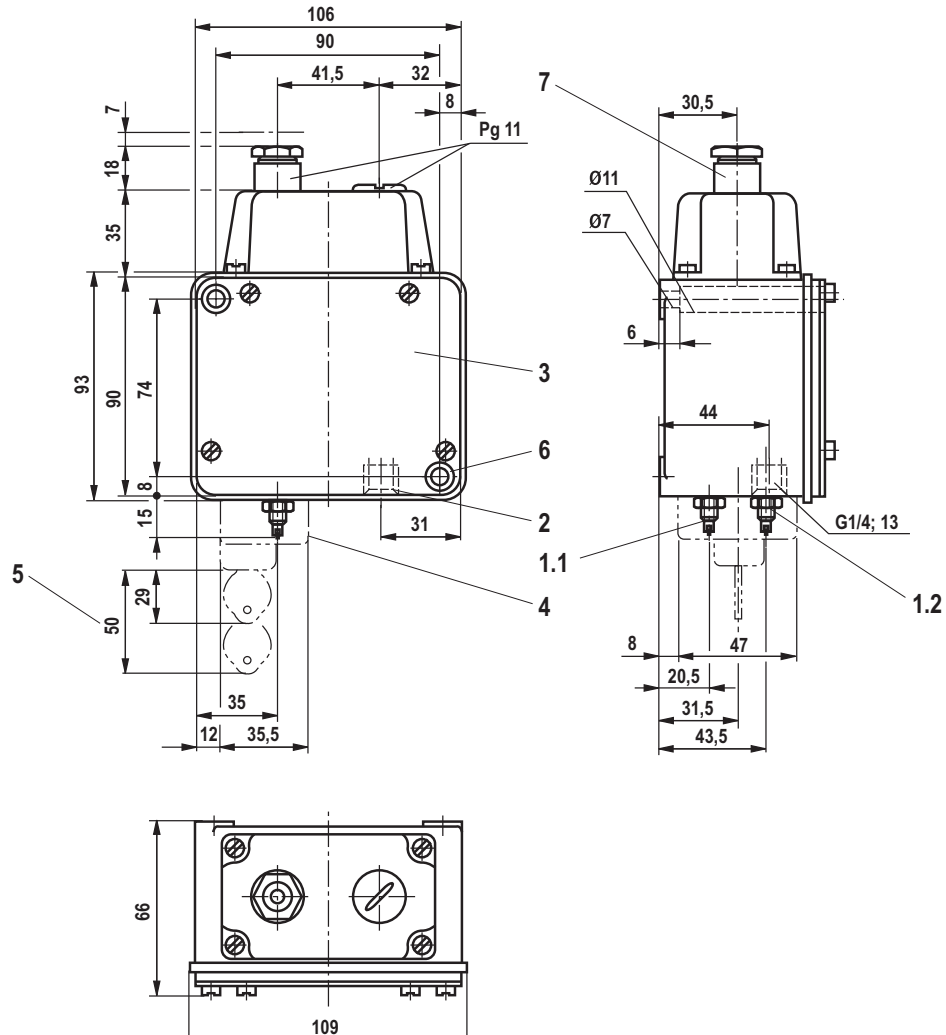
Notes:

- Use of the pressure switch
Bourdon tube pressure switches may only be exposed to dampened mechanical vibration (mounting with rubber

buffers). To compensate for pump pulsation, we recommend that the pressure switch be connected by means of minimess hoses (DN approx. 2 mm, min. length 1 meter).

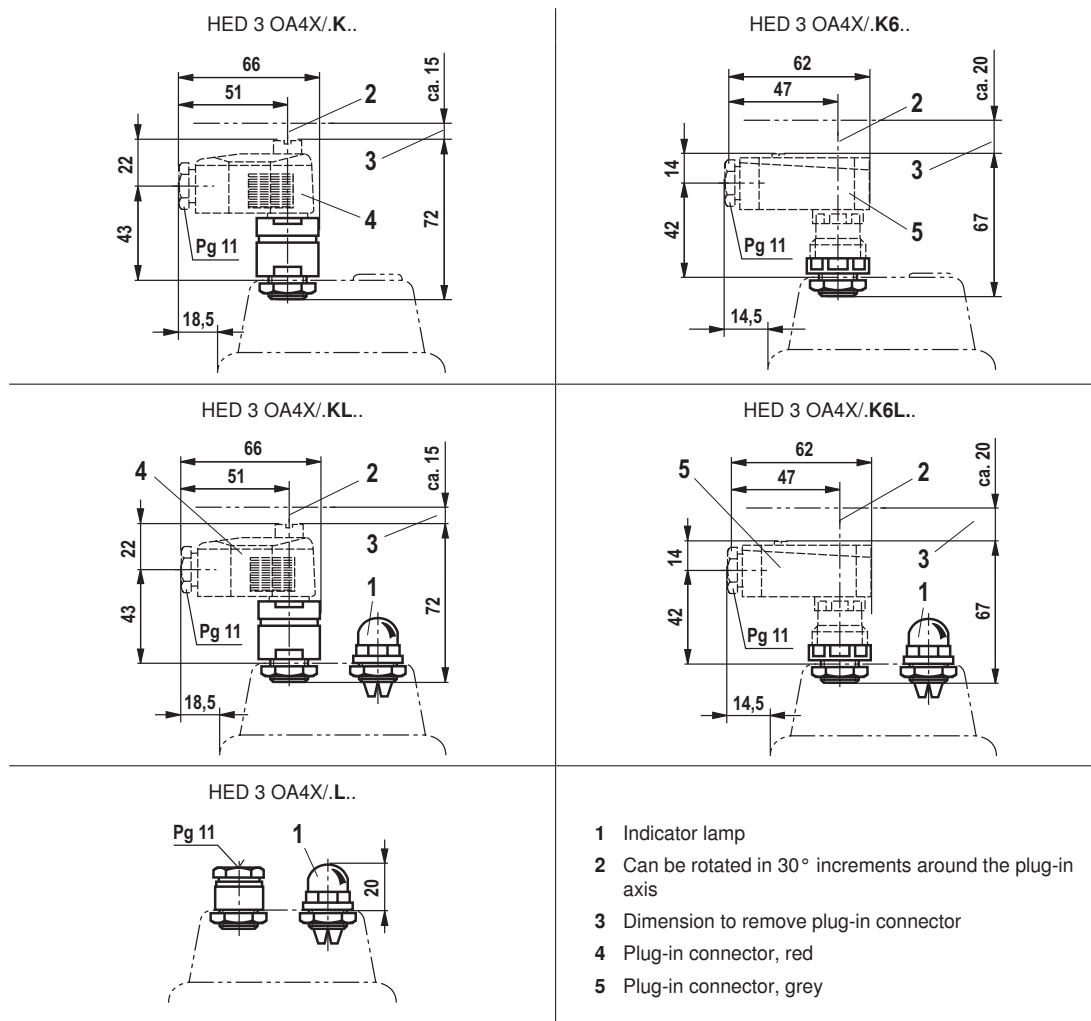
- Switching pressure differential
To ensure the reliability of the switching signal, the actual pressure differential obtained must be greater than the existing switching pressure differential of the pressure switch.
- Long-term drift of switching points
Because the set switching point may change over the lifetime, the pressure switch is not suitable for use in safety applications.

Unit dimensions (dimensions in mm)



- 1.1 Set screw, self-locking,
for switch 1 → minimum switching pressure
- 1.2 Set screw, self-locking,
for switch 2 → maximum switching pressure
- 2 Pressure port P
- 3 Nameplate
- 4 Lockable cap, optional
(spare key, material no. R900006980, separate order)
- 5 Space required to remove key
- 6 2 fixing holes
- 7 Electrical connection via cable gland Pg 11

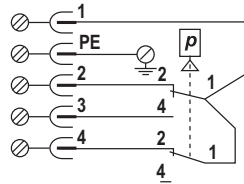
Unit dimensions: Electrical connection (dimensions in mm)



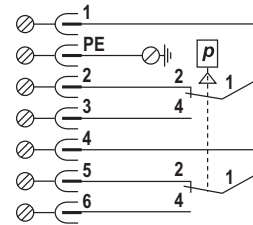
- 1 Indicator lamp
- 2 Can be rotated in 30° increments around the plug-in axis
- 3 Dimension to remove plug-in connector
- 4 Plug-in connector, red
- 5 Plug-in connector, grey

Pin assignment

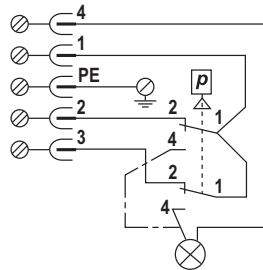
Connection "K"



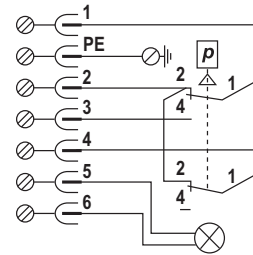
Connection "K6"



Connection "K" with indicator lamp "L..."

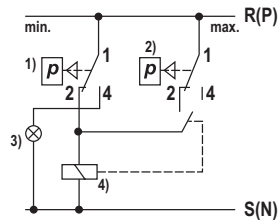


Connection "K6" with indicator lamp "L..."

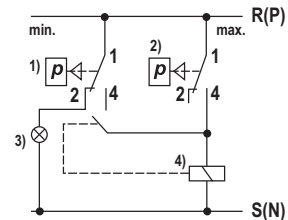


Connect indicator lamp according to the desired circuit

Circuit examples



Differential circuit
with N/O contact
(1 x HED 3)



Differential circuit
with N/C contact
(1 x HED 3)

- 1) Pressure switch 1
- 2) Pressure switch 2
- 3) Indicator lamp
- 4) Operating relay

Notes

© This document, as well as the data, specifications and other information set forth in it, are the exclusive property of Bosch Rexroth AG. It may not be reproduced or given to third parties without its consent. The data specified above only serve to describe the product. No statements concerning a certain condition or suitability for a certain application can be derived from our information. The information given does not release the user from the obligation of own judgment and verification. It must be remembered that our products are subject to a natural process of wear and aging.