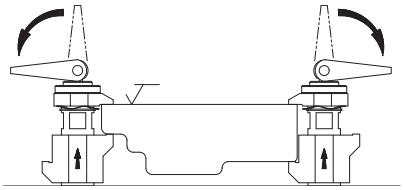
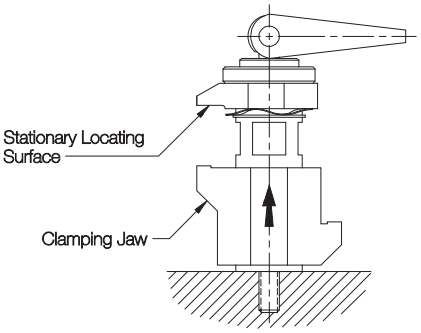
UP-THRUST CLAMPS

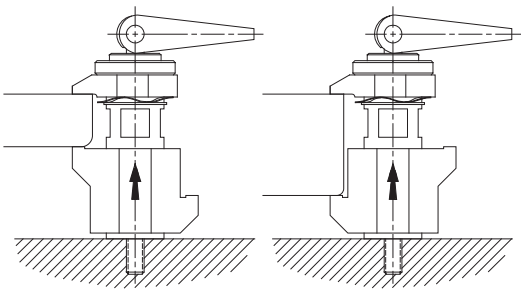
STEEL, WEAR SURFACES HARDENED, BLACK OXIDE FINISH

Combination clamp and locator with a unique upward clamping action. Pushing down the cam handle pulls the lower jaw upward. This clamps the workpiece against the stationary upper jaw, whose bottom surface is a precision-ground locator.

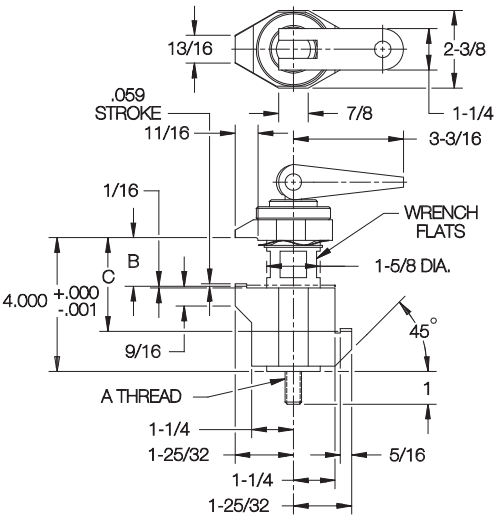


Up-Thrust Clamps locate off of the part's top surface and clamp up from below.





The lower jaw has two clamping surfaces 180° apart, one for thinner parts, the other for thicker parts. The cam handle rotates to screw the lower jaw up or down for fine adjustment.



PART NO.	A	B RANGE MIN	B RANGE MAX	C RANGE MIN	C RANGE MAX	MAX CLAMPING FORCE (LBS)
CL-MF40-5301	1/2-13	0	1-3/8	1-3/8	2-3/4	2200