

Tie rod cylinder ISO 15552, Series ITS

- Ø 160-320 mm
- Ports G 3/4, G 1
- double-acting
- with magnetic piston
- Cushioning elastic, elastic
- Piston rod External thread
- ATEX optional



Standards	ISO 15552
Compressed air connection	Internal thread
Working pressure min./max.	2 ... 10 bar
Ambient temperature min./max.	-20 ... 80 °C
Medium temperature min./max.	-20 ... 80 °C
Medium	Compressed air
Max. particle size	50 µm
Oil content of compressed air	0 ... 5 mg/m³
Pressure for determining piston forces	6.3 bar

Technical data

Piston Ø Piston rod thread Ports Piston rod Ø	160 mm M36x2 G 3/4 40 mm	200 mm M36x2 G 3/4 40 mm	250 mm M42x2 G 1 50 mm	320 mm M48x2 G 1 63 mm
Stroke 25	R480635034	R480627583	R480627595	R480627607
50	R480627572	R480627584	R480627596	R480627608
80	R480627573	R480627585	R480627597	R480627609
100	R480627574	R480627586	R480627598	R480627610
125	R480627575	R480627587	R480627599	R480627611
160	R480627576	R480627588	R480627600	R480627612
200	R480635134	R480627589	R480627601	R480627613
250	R480627578	R480627590	R480627602	R480627614
320	R480627579	R480627591	R480627603	R480627615
400	R480627580	R480627592	R480627604	R480627616
500	R480627581	R480627593	R480627605	R480627617

Technical data

Piston Ø	160 mm	200 mm	250 mm	320 mm
Retracting piston force	11875 N	19000 N	29688 N	48704 N
Extracting piston force	12667 N	19792 N	30925 N	50668 N
Impact energy	10 J	15 J	24 J	39 J
Weight 0 mm stroke	12,5 kg	15,67 kg	25,87 kg	46,89 kg
Weight +10 mm stroke	0,21 kg	0,21 kg	0,38 kg	0,61 kg
Stroke max.	2700 mm	2700 mm	2500 mm	2500 mm

Cushioning diagram see "Technical Information" manual

Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

Clamping piece for magnetic field sensor necessary

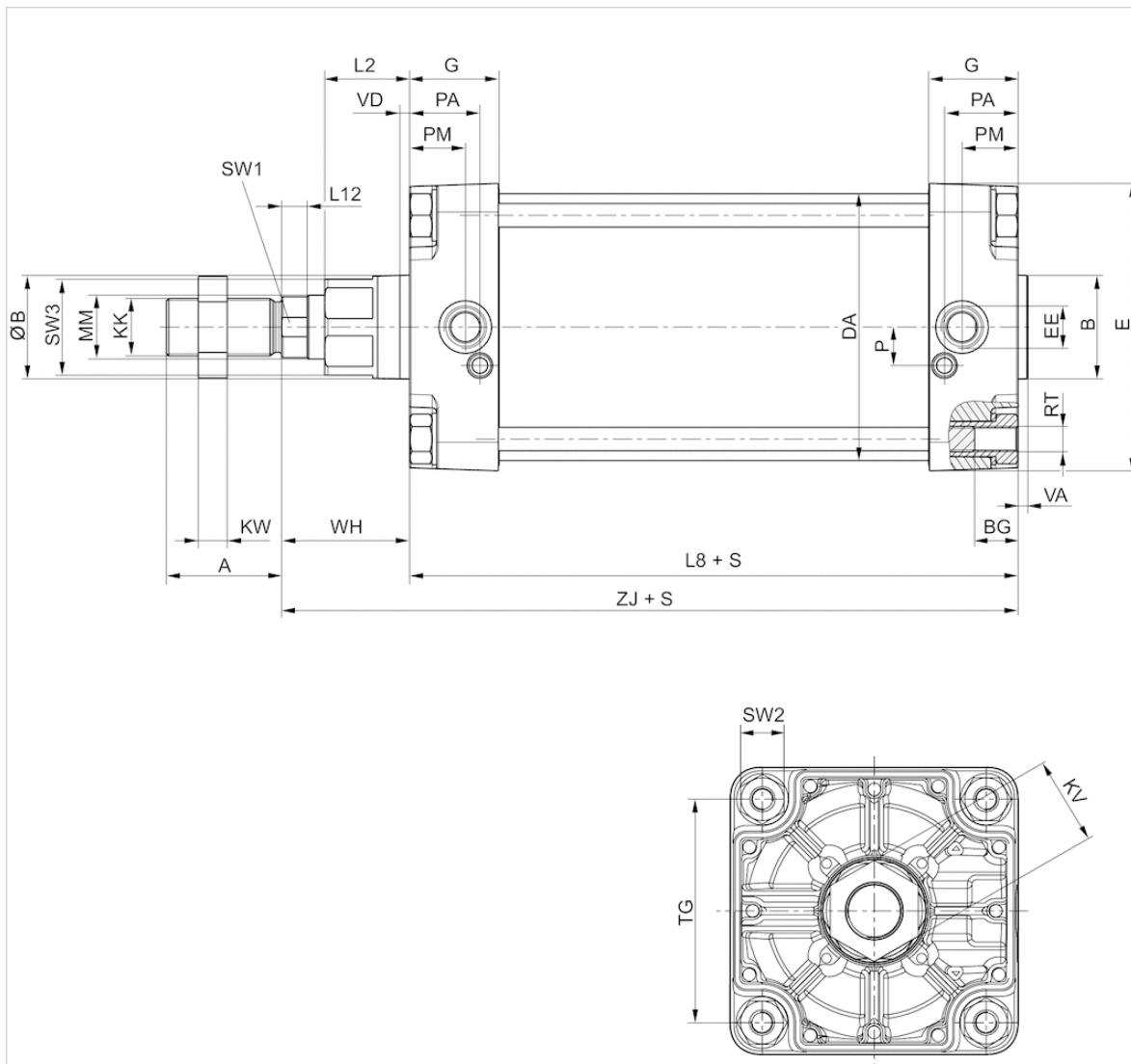
ATEX-certified cylinders with identification II 2G c IIB T4 / II 2D c IP65 T125°C X can be generated in the Internet configurator.

Technical information

Material	
Cylinder tube	Aluminum, anodized
Piston rod	Stainless steel
Front cover	Aluminum
End cover	Die-cast aluminum
Seal	Acrylonitrile butadiene rubber
Nut for piston rod	Steel, galvanized
Scraper	Acrylonitrile butadiene rubber
Tie-rods	Stainless steel

Dimensions

Dimensions



S = stroke

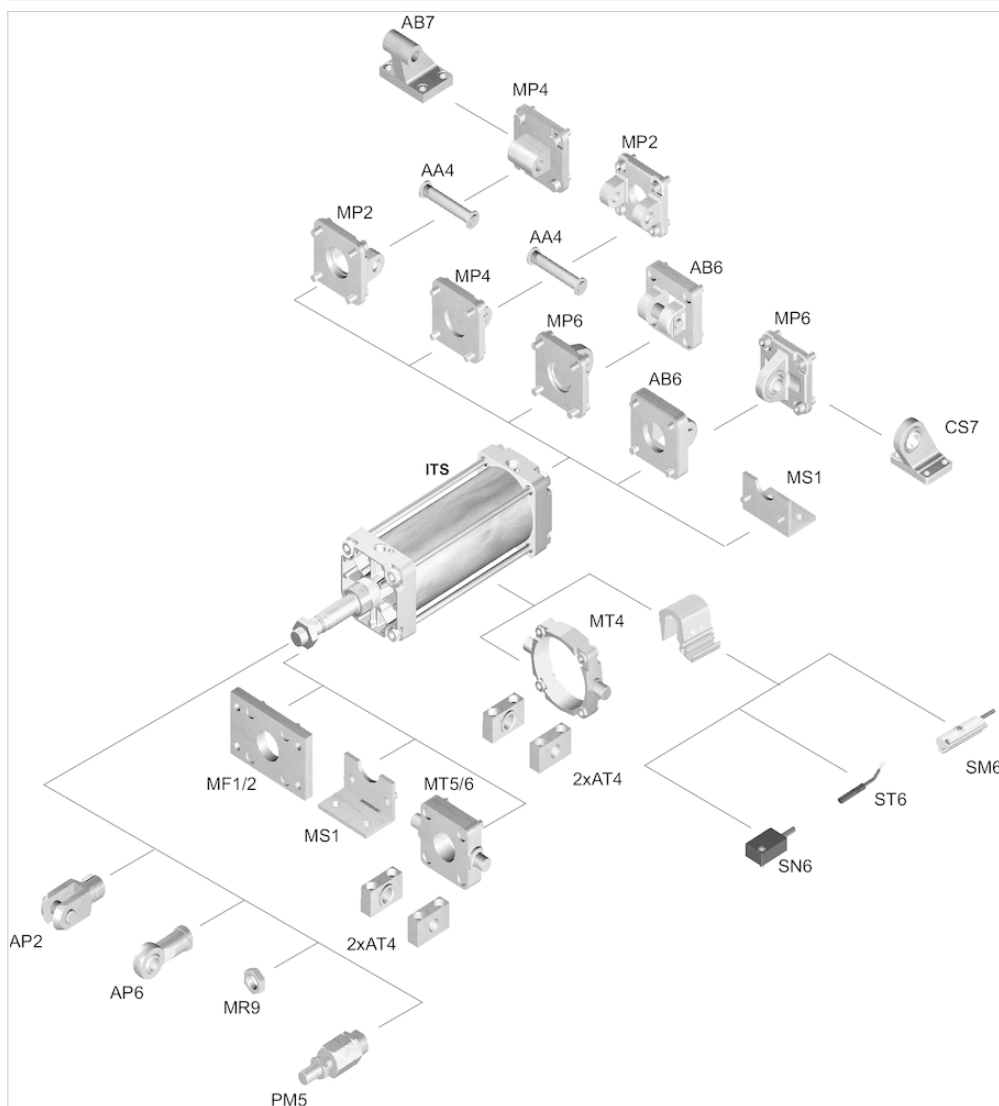
Dimensions

Piston Ø	A	B	ØB	BG	DA	E	EE	G	KK	KV	KW	L2	L8	L12	MM	P	PA	PM	RT	SW1	SW2	SW3	TG
160 mm	72	65	65	24	167	180	G 3/4	56	M36x2	55	18	53	180	16	40	24	45	35	M16	36	27	60	140
200 mm	72	75	75	24	210	220	G 3/4	54	M36x2	55	18	56	180	16	40	22.5	42	30	M16	36	27	60	175
250 mm	84	90	90	25	262	280	G 1	59.5	M42x2	65	21	67	200	20	50	29	46	32.8	M20	46	41	80	220
320 mm	96	110	110	28	336	350	G 1	61.5	M48x2	75	24	76	220	23.25	63	30	48	37	M24	55	50	95	270

VA	VD	WH	ZJ
6	6	80	260
6	6	95	275
10	31	105	305.3
10	34	120	340.5

Accessories overview

Overview drawing



NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.