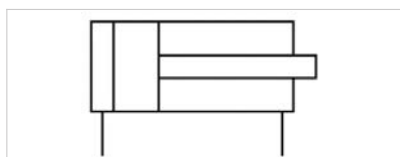


Tie rod cylinder ISO 15552, Series ITS

- Ø 160-320 mm
- Ports G 3/4, G 1
- double-acting
- Cushioning elastic
- Piston rod External thread
- ATEX optional



Standards	ISO 15552
Compressed air connection	Internal thread
Working pressure min./max.	2 ... 10 bar
Ambient temperature min./max.	-20 ... 80 °C
Medium temperature min./max.	-20 ... 80 °C
Medium	Compressed air
Max. particle size	50 µm
Oil content of compressed air	0 ... 5 mg/m³
Pressure for determining piston forces	6.3 bar

Technical data

Piston Ø Piston rod thread Ports Piston rod Ø	160 mm M36x2 G 3/4 40 mm	200 mm M36x2 G 3/4 40 mm	250 mm M42x2 G 1 50 mm	320 mm M48x2 G 1 63 mm
Stroke 25	R480635020	R480627679	R480627691	R480627703
50	R480627668	R480627680	R480627692	R480627704
80	R480627669	R480627681	R480627693	R480627705
100	R480627670	R480627682	R480627694	R480627706
125	R480627671	R480627683	R480627695	R480627707
160	R480627672	R480627684	R480627696	R480627708
200	R480627673	R480627685	R480627697	R480627709
250	R480627674	R480627686	R480627698	R480627710
320	R480627675	R480627687	R480627699	R480627711
400	R480627676	R480627688	R480627700	R480627712
500	R480627677	R480627689	R480627701	R480627713

Technical data

Piston Ø	160 mm	200 mm	250 mm	320 mm
Retracting piston force	11875 N	19000 N	29688 N	48704 N
Extracting piston force	12667 N	19792 N	30925 N	50668 N
Impact energy	10 J	15 J	24 J	39 J
Weight 0 mm stroke	12,5 kg	15,67 kg	25,87 kg	46,89 kg
Weight +10 mm stroke	0,21 kg	0,21 kg	0,38 kg	0,61 kg
Stroke max.	2700 mm	2700 mm	2500 mm	2500 mm

Technical information

The pressure dew point must be at least 15 °C under ambient and medium temperature and may not exceed 3 °C .

The oil content of compressed air must remain constant during the life cycle.

Use only the approved oils from AVENTICS. Further information can be found in the "Technical information" document (available in the MediaCentre).

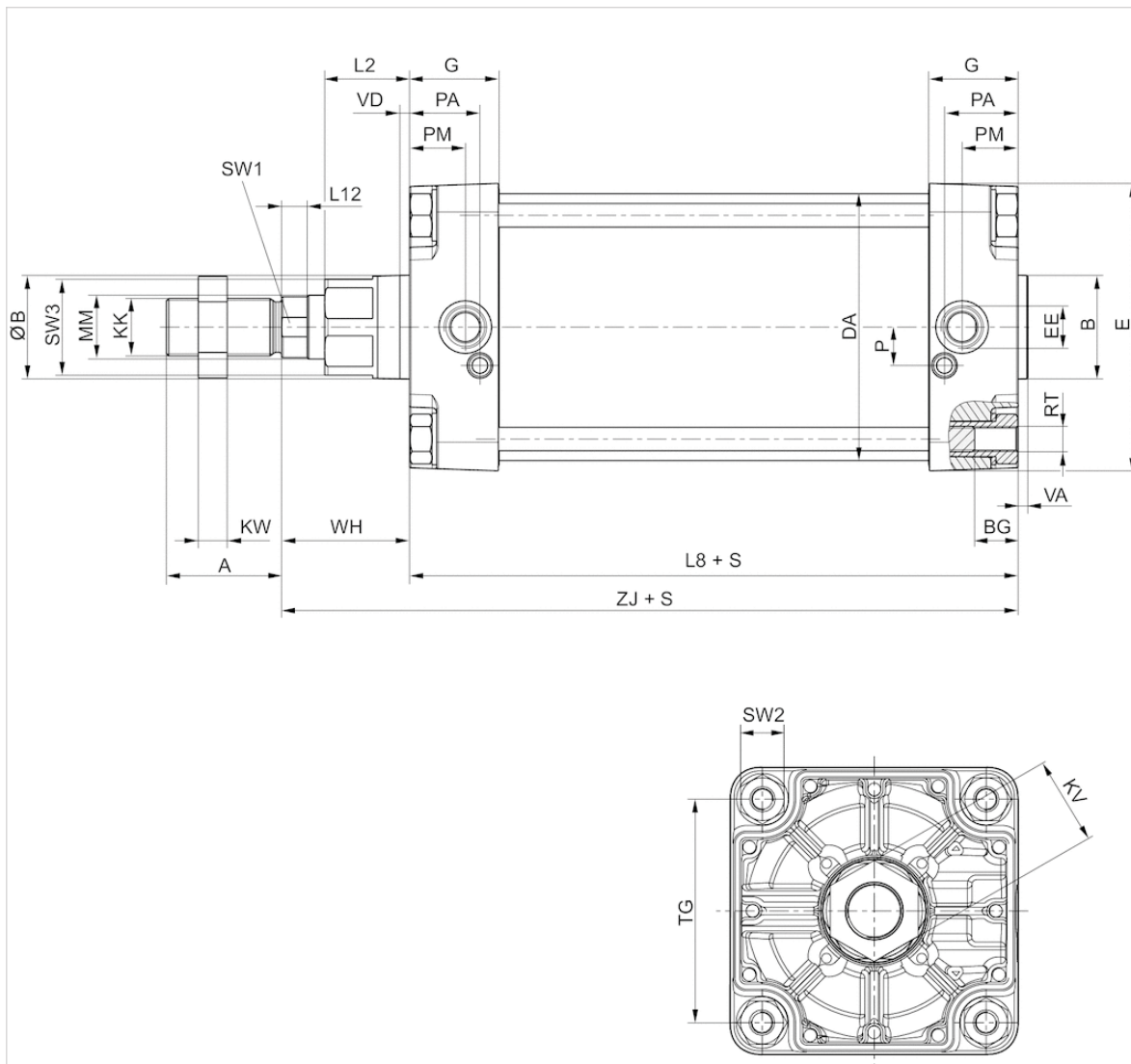
ATEX-certified cylinders with identification II 2G c IIB T4 / II 2D c IP65 T125°C X can be generated in the Internet configurator.

Technical information

Material	
Cylinder tube	Aluminum, anodized
Piston rod	Stainless steel
Front cover	Aluminum
Seal	Acrylonitrile butadiene rubber
Nut for piston rod	Steel, galvanized
Scraper	Acrylonitrile butadiene rubber
Tie-rods	Stainless steel

Dimensions

Dimensions



S = stroke

Dimensions

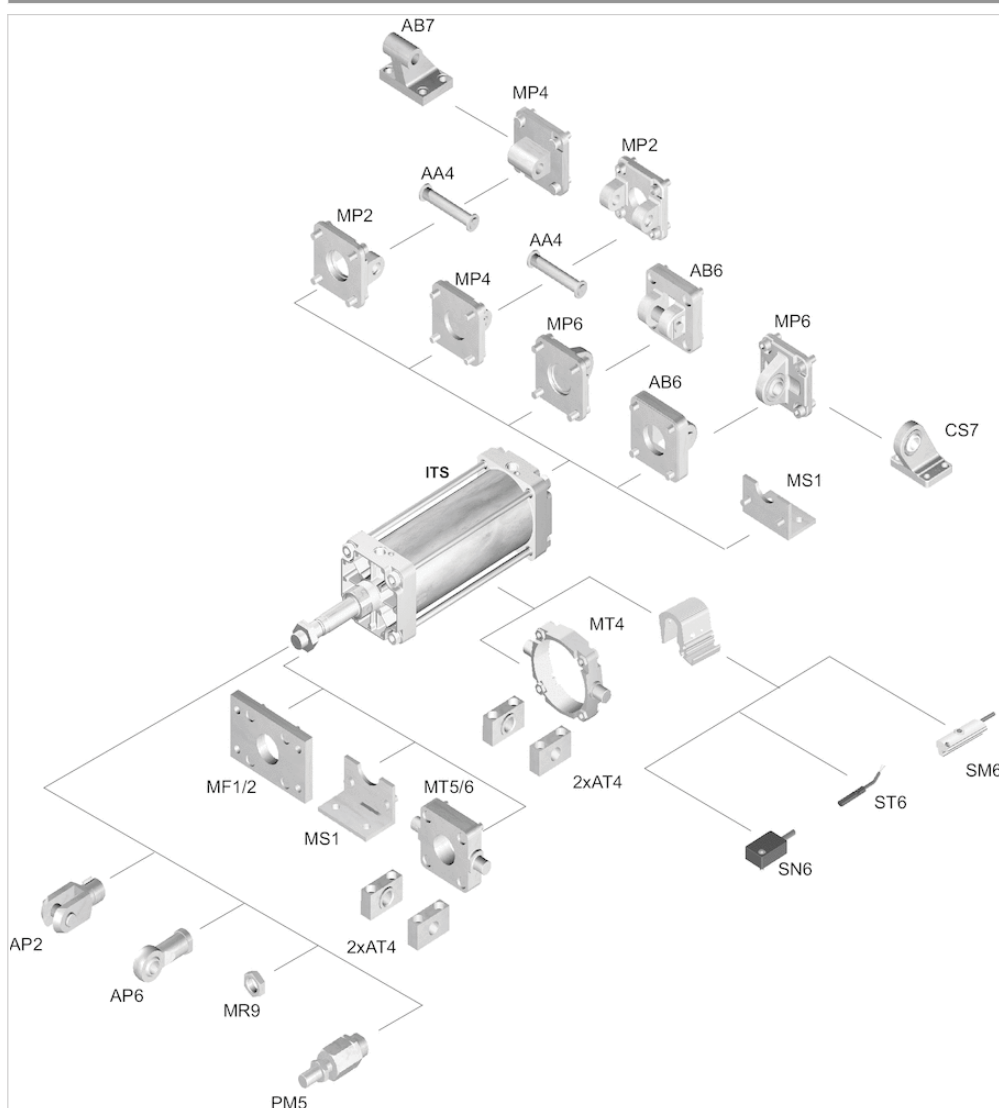
Piston Ø	A	B	ØB	BG	DA	E	EE	G	KK	KV	KW	L2	L8	L12	MM	P	PA	PM	RT	SW1	SW2	SW3	TG
160 mm	72	65	65	24	167	180	G 3/4	56	M36x2	55	18	53	180	16	40	24	45	35	M16	36	27	60	140
200 mm	72	75	75	24	210	220	G 3/4	54	M36x2	55	18	56	180	16	40	22.5	42	30	M16	36	27	60	175
250 mm	84	90	90	25	262	280	G 1	59.5	M42x2	65	21	67	200	20	50	29	46	32.8	M20	46	41	80	220
250 mm	84	90	90	25	262	280	G 1	59.5	M42x2	65	21	67	200	20	50	29	46	32.8	M20	46	41	80	220
250 mm	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
320 mm	96	110	110	28	336	350	G 1	61.5	M48x2	75	24	76	220	23.25	63	30	48	37	M24	55	50	95	270

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Piston Ø	VA	VD	WH	ZJ
160 mm	6	6	80	260
200 mm	6	6	95	275
250 mm	10	31	105	305.3
250 mm	-	-	-	-
250 mm	-	-	-	-
320 mm	10	34	120	340.5

Accessories overview

Overview drawing



NOTE: This overview drawing is only for orientation to indicate where the various accessory parts can be fastened to the cylinder. The illustration has been simplified for this purpose. It is thus not possible to derive the dimensions from this overview.