

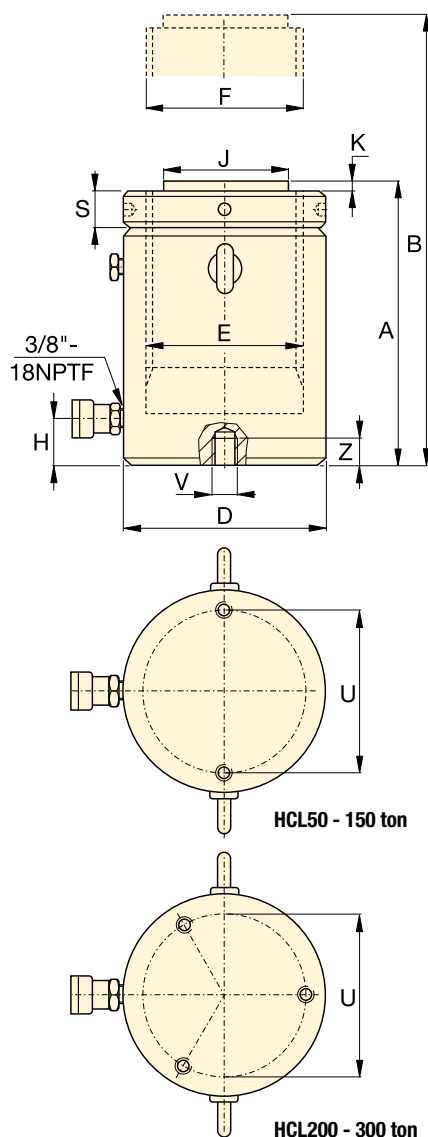
HCL-Series, Single-Acting, Gravity Return Cylinders

- Lock nut provides positive and safe mechanical load holding
- Low-friction locking rings spin easy, save time and effort
- Designed to withstand 10% side-load up to 90% of maximum stroke
- Hardened surface resists side-loading and cyclic wear
- Overflow port as stroke limiter to prevent plunger blow-out
- Weather protected, inside and out
- Replaceable bearings enclose the plunger for support throughout the stroke
- Certified lifting eyes and base mounting holes.

SELECTION CHART 50 - 300 TON HCL-MODELS

For 400 - 1000 ton models, see pages 58-59.

For full product features see pages 44-45.



Base Mounting Holes (mm)					
Model / Capacity ton	Bolt Circle U	Thread Size V	Minimum Thread Depth Z	Number of Holes	Angle from Coupler
HCL50	105	M8 x 1,25	10	2	90°
HCL100	150	M12 x 1,75	17	2	90°
HCL150	185	M12 x 1,75	22	2	90°
HCL200	215	M12 x 1,75	22	3	60°
HCL250	245	M12 x 1,75	22	3	60°
HCL300	260	M16 x 2	25	3	60°

Cylinder Capacity ton	Stroke (mm)	Model Number	Maximum Cylinder Capacity at 700 bar ton (kN)	Cylinder Effective Area (cm ²)	Oil Capacity (cm ³)	Collapsed Height A (mm)
50	50	HCL502	56 (550)	78,5	393	164
	100	HCL504			785	214
	150	HCL506			1178	264
	200	HCL508			1571	314
	250	HCL5010			1963	364
	300	HCL5012			2356	414
100	50	HCL1002	102 (1002)	143,1	716	187
	100	HCL1004			1431	237
	150	HCL1006			2147	287
	200	HCL1008			2863	337
	250	HCL10010			3578	387
	300	HCL10012			4294	437
150	50	HCL1502	153 (1497)	213,8	1069	209
	100	HCL1504			2138	259
	150	HCL1506			3207	309
	200	HCL1508			4276	359
	250	HCL15010			5346	409
	300	HCL15012			6415	459
200	50	HCL2002	202 (1985)	283,5	1418	238
	100	HCL2004			2835	288
	150	HCL2006			4253	338
	200	HCL2008			5671	388
	250	HCL20010			7088	438
	300	HCL20012			8506	488
250	50	HCL2502	259 (2541)	363,1	1815	249
	100	HCL2504			3631	299
	150	HCL2506			5446	349
	200	HCL2508			7261	399
	250	HCL25010			9076	449
	300	HCL25012			10.892	499
300	50	HCL3002	310 (3036)	433,7	2169	278
	100	HCL3004			4337	328
	150	HCL3006			6506	378
	200	HCL3008			8675	428
	250	HCL30010			10.843	478
	300	HCL30012			13.012	528

Single-Acting, Lock Nut Cylinders

Capacity:

50 - 300 ton

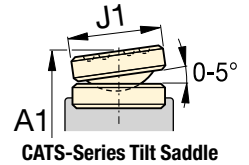
Stroke:

50 - 300 mm

Maximum Operating Pressure:

700 bar

HCL Series

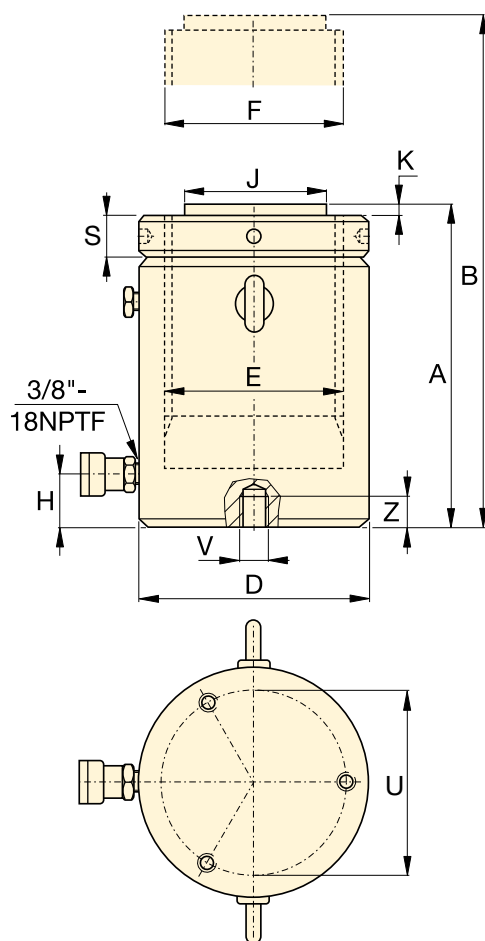


	Extended Height	Outside Diameter	Cylinder Bore Diameter	Plunger Diameter (threaded)	Base to Advance Port	Standard Saddle Diameter	Saddle Protrusion from Plunger	Lock Nut Height		Model Number	Optional Tilt Saddle		
	B (mm)	D (mm)	E (mm)	F (mm)	H (mm)	J (mm)	K (mm)	S (mm)			Saddle Diameter J1 (mm)	Collapsed Height * A1 (mm)	Saddle Model Number
	214	130	100	Tr 100 x 4	24	71	2	25	17	HCL502	71	179	CATS100
	314								22	HCL504		229	
	414								27	HCL506		279	
	514								32	HCL508		329	
	614								38	HCL5010		379	
	714								43	HCL5012		429	
	237	175	135	Tr 135 x 6	33	71	2	33	35	HCL1002	71	202	CATS100
	337								44	HCL1004		252	
	437								54	HCL1006		302	
	537								63	HCL1008		352	
	637								73	HCL10010		402	
	737								82	HCL10012		452	
	259	215	165	Tr 165 x 6	41	130	2	40	59	HCL1502	126	225	CATS201
	359								73	HCL1504		275	
	459								87	HCL1506		325	
	559								102	HCL1508		375	
	659								116	HCL15010		425	
	759								130	HCL15012		475	
	288	250	190	Tr 190 x 6	47	130	2	45	85	HCL2002	126	254	CATS201
	388								105	HCL2004		304	
	488								124	HCL2006		354	
	588								143	HCL2008		404	
	688								163	HCL20010		454	
	788								182	HCL20012		504	
	299	280	215	Tr 215 x 6	53	140	2	52	119	HCL2502	175	288	CATS300
	399								143	HCL2504		338	
	499								167	HCL2506		388	
	599								192	HCL2508		438	
	699								216	HCL25010		488	
	799								240	HCL25012		538	
	328	305	235	Tr 235 x 6	58	140	2	56	158	HCL3002	175	317	CATS300
	428								186	HCL3004		367	
	528								215	HCL3006		417	
	628								244	HCL3008		467	
	728								272	HCL30010		517	
	828								301	HCL30012		567	

* A1 = Collapsed height including CATS-Series tilt saddle.

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SELECTION CHART 400 - 1000 TON HCL-MODELS

For 50 - 300 ton models, see pages 56-57.

For full product features see pages 44-45.

Cylinder Capacity ton	Stroke (mm)	Model Number	Maximum Cylinder Capacity at 700 bar ton (kN)	Cylinder Effective Area (cm ²)	Oil Capacity (cm ³)	Collapsed Height A (mm)
400	50	HCL4002	409 (4008)	572,6	2863	317
	100	HCL4004			5726	367
	150	HCL4006			8588	417
	200	HCL4008			11.451	467
	250	HCL40010			14.314	517
	300	HCL40012			17.177	567
500	50	HCL5002	522 (5114)	730,6	3653	357
	100	HCL5004			7306	407
	150	HCL5006			10.959	457
	200	HCL5008			14.612	507
	250	HCL50010			18.265	557
	300	HCL50012			21.918	607
600	50	HCL6002	611 (5987)	855,3	4276	380
	100	HCL6004			8553	430
	150	HCL6006			12.829	480
	200	HCL6008			17.106	530
	250	HCL60010			21.382	580
	300	HCL60012			25.659	630
800	50	HCL8002	831 (8149)	1164,2	5821	430
	100	HCL8004			11.642	480
	150	HCL8006			17.462	530
	200	HCL8008			23.283	580
	250	HCL80010			29.104	630
	300	HCL80012			34.925	680
1000	50	HCL10002	1085 (10.644)	1520,5	7603	484
	100	HCL10004			15.205	534
	150	HCL10006			22.808	584
	200	HCL10008			30.411	634
	250	HCL100010			38.013	684
	300	HCL100012			45.616	734

Base Mounting Holes (mm)

Model / Capacity ton	Bolt Circle U	Thread Size V	Minimum Thread Depth Z	Number of Holes	Angle from Coupler
HCL400	300	M16 x 2	25	3	60°
HCL500	340	M24 x 3	36	3	60°
HCL600	370	M24 x 3	36	3	60°
HCL800	440	M24 x 3	36	3	60°
HCL1000	500	M24 x 3	36	3	60°

Single-Acting, Lock Nut Cylinders



▲ Heavy lifting and foundation levelling. The lock nut provides mechanical load holding over a long period of time.

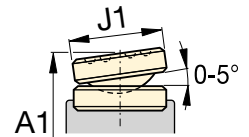
HCL Series



Capacity:
400 - 1000 ton

Stroke:
50 - 300 mm

Maximum Operating Pressure:
700 bar



CATS-Series Tilt Saddle

	Extended Height	Outside Diameter	Cylinder Bore Diameter	Plunger Diameter (threaded)	Base to Advance Port	Standard Saddle Diameter	Saddle Protrusion from Plunger	Lock Nut Height		Model Number	Optional Tilt Saddle		
	B (mm)	D (mm)	E (mm)	F (mm)	H (mm)	J (mm)	K (mm)	S (mm)		(kg)	Saddle Diameter J1 (mm)	Collapsed Height * A1 (mm)	Model Number
	367	350	270	Tr 270 x 6	67	159	5	65		236	210	365	CATS400
	467									274		415	
	567									311		465	
	667									349		515	
	767									387		565	
	867									425		615	
	407	400	305	Tr 305 x 6	75	179	5	72		341	230	405	CATS500
	507									390		455	
	607									439		505	
	707									489		555	
	807									538		605	
	907									587		655	
	430	430	330	Tr 330 x 6	81	194	5	80		427	250	433	CATS600
	530									484		483	
	630									541		533	
	730									598		583	
	830									655		633	
	930									712		683	
	480	505	385	Tr 385 x 6	95	224	5	90		668	275	487	CATS800
	580									746		537	
	680									825		587	
	780									904		637	
	880									982		687	
	980									1061		737	
	534	570	440	Tr 440 x 6	110	249	5	105		959	300	561	CATS1000
	634									1059		611	
	734									1160		661	
	834									1260		711	
	934									1360		761	
	1034									1460		811	

* A1 = Collapsed height including CATS-Series tilt saddle.