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(DAS) INTERNATIONAL

DLHSD DLHSR Up to 30 I/min Up to 350 bar

Accumulator Charging Valve Spool Type Pilot-Operated – 350 bar DLHSD (Manifold Mounting) DLHSR (Inline Mounting)

FUNCTION



FEATURES

- Re-charging of the accumulator is dependent on the switch-on pressure, resulting in full accumulator capacity for emergency function in pump intermittent duty
- Switch-off pressures within the pressure ranges 100, 250 and 350 bar freely adjustable
- Very low discharge of the accumulator due to pilot stage with minimal leakage
- Compact design enables space-saving installation in control blocks and power
- Optimal system adaptation due to valves with different, fixed switching pressure differentials (12, 16, 21%),
- Built-in check valve means no additional installation cost
- Low ∆p characteristics
- Various pressure ranges up to 350 bar
- Simple commissioning by setting the switch-off pressure

The accumulator charging valve DLHS D / R is a pilot-operated, spring-loaded spool valve mounted in a manifold or inline housing. Its function is to control the

charging of the accumulator within a defised styrithmans an aream polistost and with check valve are integrated into the circuit.

The accumulator is charged at port A from pump port P across the check valve. If the pressure in the accumulator exceeds the piletsettavalutheinthain piston opens and the pump is relieved to tank. If the pressure in the accumulator decreases by the value of the switching pressure differential, the pilot stage closes again and the accumulator is

Gauttioned.

- Switching pressures are affected by the pressure at port T!
- Select the largest possible switching pressure differential!
- Ensure that switch-off pressure + accumulator size to pump flow achieves a charging time of >1s!

SPECIFICATIONS

| Operating pressure: | min. 0 to max. 350 bar max. 10 bar across tank port T |
|------------------------------------|----------------------------------------------------------------------------------------------------------------------|
| Nominal flow: | max. 30 l/min |
| Media operating temperature range: | min20 °C to max. +100 °C |
| Ambient temperature range: | min20 °C to max. +100 °C |
| Operating fluid: | Hydraulic oil to DIN 51524 Part 1 and 2 |
| Viscosity range: | min. 8 mm²/s to max. 320 mm²/s |
| Filtration: | Class 21/19/16 according to ISO 4406 or cleaner |
| Installation: | No orientation restrictions |
| Materials: | Valve body: high tensile steel Piston: hardened and ground steel Seals: FKM (standard) Back-up rings: PTFE |
| Weight: | DLHSD: 2.1 kg DLHSR: 1.5 kg |
| Line length: | From port A to the accumulator: max. 200 mm; T (tank) or L (drain) lines to the tank must be sized for minimal |
| Switching pressure differential: | back-pressure 12%, 16%, 21% (switching pressures are affected by the pressure across port T) |

MODEL CODE

<u>DLHSR - 01 X - 21 / 250 Accumulator charging valve - </u>

hydraulic

Controlled by switching pressure differential

DLHSD = manifold housing

DLHSR = inline housing

Type

01 = standard (with check valve)

Series -

(determined by manufacturer)

Switching pressure differential -

12 = minus 12% of switch-off press. = switch-on pressure 16 = minus 16% of switch-off press. = switch-on pressure

21 = minus 21% of switch-off press. = switch-on pressure

Max. switch-off pressure

= 30 to 100 bar 100 250 = 60 to 250 bar = 100 to 350 bar 350

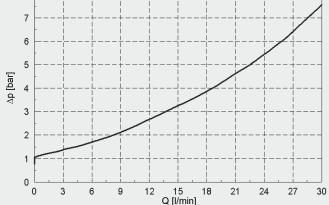
Standard models

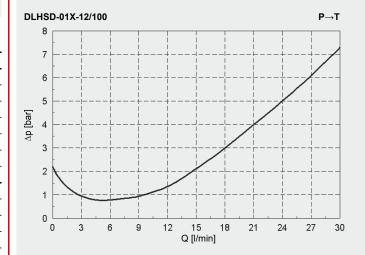
| Standard inodels | |
|------------------|----------|
| Model code | Part No. |
| DLHSD-01X-12/100 | 561894 |
| DLHSD-01X-12/250 | 558260 |
| DLHSD-01X-16/100 | 3345531 |
| DLHSD-01X-16/250 | 3034027 |
| DLHSD-01X-21/100 | 3107800 |
| DLHSD-01X-21/250 | 562729 |
| DLHSD-01X-21/350 | 3228872 |
| DLHSR-01X-12/100 | 3192646 |
| DLHSR-01X-12/250 | 3526092 |
| DLHSR-01X-12/350 | 3227535 |
| DLHSR-01X-16/100 | 3069194 |
| DLHSR-01X-16/250 | 396811 |
| DLHSR-01X-16/350 | 3195654 |
| DLHSR-01X-21/100 | 561385 |
| DLHSR-01X-21/250 | 3126516 |

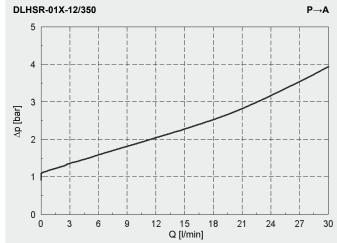
PERFORMANCE

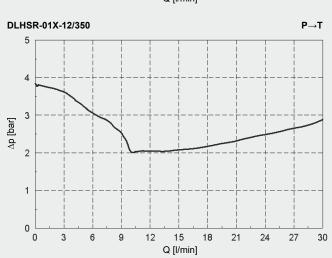
Measured at: $v = 46 \text{ mm}^2/\text{s}, T_{oil} = 40 ^{\circ}\text{C}$







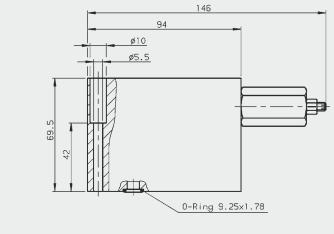


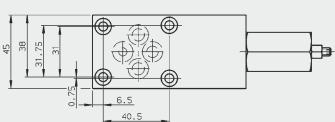


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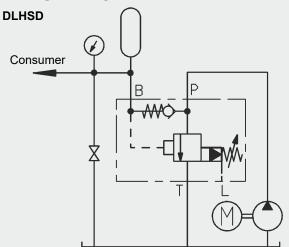
DIMENSIONS

DLHSD

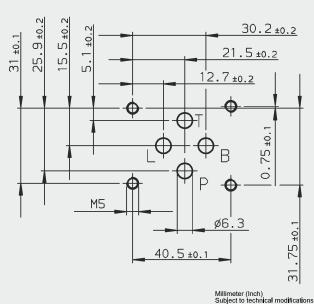




CIRCUIT DIAGRAM EXAMPLE



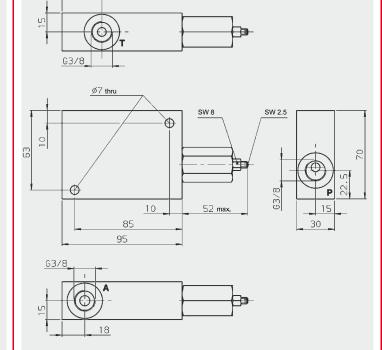
Interface A6 DIN 24340 and **CETOP R 35 H-4.2-4-03**



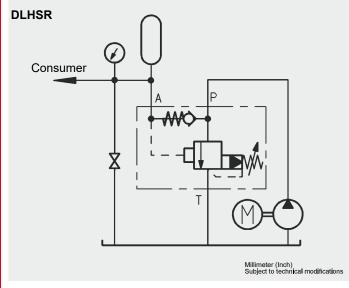
DIMENSIONS

31.5

DLHSR



CIRCUIT DIAGRAM EXAMPLE



NOTE
The information in this brochure relates to the operating conditions and applications described.
For applications or operating conditions not described, please contact the relevant technical department.
Subject to technical modifications.

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