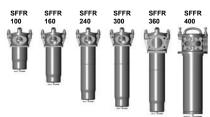
# INTERNATIONAL



# Suction Filter SFFR Element flow direction from in to out up to 400 l/min



# 1. TECHNICAL **SPECIFICATIONS**

#### 1.1 FILTER HOUSING

#### Construction

The filter housings are designed in accordance with international regulations. They consist of a cover plate, filter head and housing tube. The element is removed from the top. These filters can be installed horizontally below the oil level. Standard equipment:

- mounting holes on the filter head
- magnetic core built into cover plate
- automatic shut-off valve in base of filter

### 1.2 FILTER ELEMENTS

Hydac filter elements are validated and their quality is constantly monitored according to the following standards:

- □ ISO 2941
- ISO 2942
- □ ISO 2943
- □ ISO 3724
- □ ISO 3968
- ISO 11170
- ISO 16889

## Contamination retention capacities in g

	Polyester (PE)	
SFFR	10 μm (nominal)	
100	70.4	
160	112.0	
240	163.2	
300	198.4	
360	211.2	
400	224.0	

Filter elements are available with the following pressure stability values: Polyester (PE): 6 bar Wire mesh (WR): 6 bar

Other filtration ratings on request.

#### 1.3 FILTER SPECIFICATIONS

Temperature range	- °C to +120 °C
Material of housing tube	Steel
Material of filter head	Aluminium
Material of cover plate	Aluminium
Type of clogging indicator	VRR connection thread G ½
Pressure setting of clogging indicator	-0.25 bar (others on request)

#### 1.4 SEALS

NBR (= Perbunan)

# 1.5 MOUNTING

Tank-top filter.

#### 1.6 SPECIAL MODELS AND **ACCESSORIES**

- Connection for clogging indicator in filter head
- without magnetic core

# 1.7 SPARE PARTS

See Original Spare Parts List

### 1.8 CERTIFICATES AND APPROVALS

Test certificate 2.2

Other approvals on request

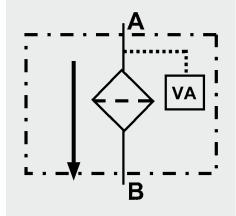
#### 1.9 COMPATIBILITY WITH **HYDRAULIC FLUIDS ISO 2943**

- Hydraulic oils H to HLPD DIN 51524
- Lubrication oils DIN 51517, API, ACEA, DIN 51515, ISO 6743
- ☐ Compressor oils DIN 51506
- Operating fluids with high water content (>50% water content) on request

### 1.10 IMPORTANT INFORMATION

- Filter housing must be earthed
- When using electrical clogging indicators, the electrical power supply to the system must be switched off before removing the clogging indicator connector

# Symbol for hydraulic systems



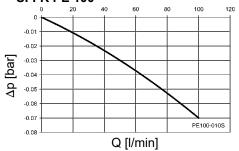
VA = Clogging Indicator

# 3. FILTER CALCULATION / SIZING

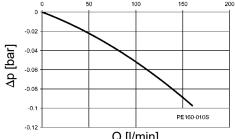
#### 3.1 GRAPHS FOR COMPLETE FILTER

The total pressure drop graphs apply to mineral oil with a density of 0.86 kg/dm<sub>3</sub> and a kinematic viscosity of 30 mm<sub>2</sub>/s.

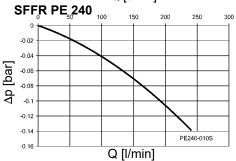
# SFFR PE 100



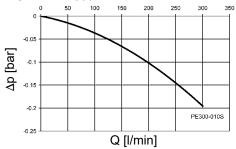
# SFFR PE 160

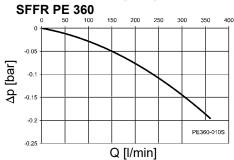


Q [l/min]

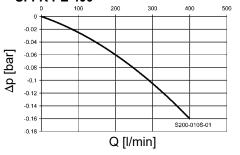


SFFR PE 300

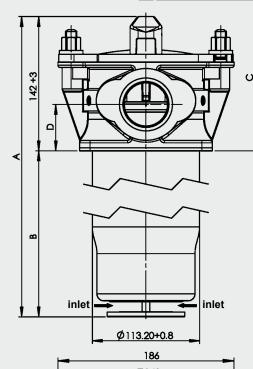


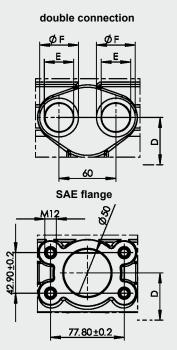


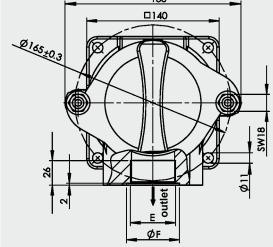
SFFR PE 400



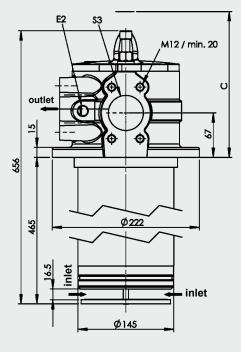
# 4. DIMENSIONS

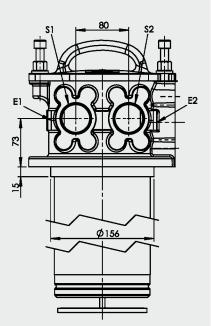


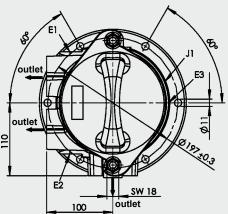




Туре	А	В	С	D	Connection E	Weight incl. element [kg]	
SFFR 100		179	375	53	G 1 (2x)		
	321			49	G 1½ M33 x	3.4	
	321			53	2 (2x) SAE		
				49	DN 50		
SFFR 160 416		6 274	375	53	G 1 (2x) G	4.1	
	446			49	1½ M33 x 2		
	410			53	(2x)		
				49	SAE DN 50		
SFFR 240 558		558 415	670	53	G 1 (2x) G 2	4.9	
	EEO			49	M33 x 2 (2x)		
	556			53	SAE DN 50		
				49			
SFFR 300	614	471	670	53	G 1 (2x) G 2	5.3	
				49	M33 x 2 (2x)		
				53	SAE DN 50		
				49			







Туре	Connection	А	В	С	Weight incl. element [kg]
SFFR 360	SAE DN 80	613	431	680	7.6
SFFR 400	M48x2 (S1); M48x2 (S2); G2 (S3)	-	-	730	14.3

# **NOTE**

The information in this brochure relates to the operating conditions and applications described.

For applications or operating conditions not described, please contact the relevant technical department. Subject to technical modifications.