

RE 18139-07/10.2022
 Replaces: 01.2022

rexroth
 A Bosch Company

Proportional pressure relief valve, pilot operated, decreasing characteristic curve KBVS.3B



- ▶ Size 3
- ▶ Series A
- ▶ Maximum working pressure 350 bar
- ▶ Maximum flow 200 l/min

Features

- ▶ Cartridge valve
- ▶ Mounting cavity R/ISO 7789-33-01-0-98
- ▶ Pilot operated proportional valve for limiting system pressure
- ▶ Suitable for mobile and industrial applications
- ▶ Actuated by proportional solenoid with central thread and removable coil
- ▶ Rotatable solenoid coil
- ▶ In case of power failure, maximum pressure is set
- ▶ Setpoint value pressure characteristic curve can be externally set using control electronics

Contents

Type code	2
Preferred types	3
Functional description	3
Technical data	4
Characteristic curves	7
Permissible working range	8
Dimensions	10
Mounting cavity	11
Available individual components	12
Related documentation	13

RE 18139-07/10.2022, Bosch Rexroth AG

Knowledge is POWER – Motion Force Control is our Business

HYQUIP Limited New Brunswick Street Horwich Bolton Lancashire BL6 7JB UK

2 KBVS.3B | Proportional pressure relief valve Type code

Type code

01	02	03	04	05	06	07	08	09	10	11	12
KBVS		3	B	A	/	L	C			V	*

Valve type

01	Proportional pressure relief valve, pilot operated	KBVS
----	--	------

Pressure stage

02	Up to 50 bar	C
	Up to 100 bar	F
	Up to 150 bar	H
	Up to 210 bar	L
	Up to 250 bar	N
	Up to 315 bar	P
	Up to 350 bar	R

03	Size 3	3
----	--------	---

04	If setpoint value = 0, maximum pressure is set	B
----	--	---

05	Series	A
----	--------	---

Mounting cavity

06	Mounting cavity R/ISO 7789 (see page 11)	L
----	--	---

07	Proportional solenoid, switching in oil	C
----	---	---

Supply voltage

08	Control electronics 12 V DC	G12
	Control electronics 24 V DC	G24

Electrical connection¹⁾

09	Device connector according to DIN EN 175301-803	K4
	Device connector 2-pin, DT 04-2P (DEUTSCH)	K40
	Device connector 2-pin, Junior Timer (AMP)	C4

Sealing material

10	FKM (fluorocarbon rubber)	V
----	---------------------------	---

Solenoid coil

11	Standard variant	No code
	24 V / 800 mA	-8

12	Further details in plain text	*
----	-------------------------------	---

¹⁾ Plug-in connectors are not included in the scope of delivery and must be ordered separately, see data sheet 08006.

Preferred types

Type	Material number
KBVSC3BA/LCG24K4V	R901042645
KBVSF3BA/LCG24K4V	R901042649
KBVSH3BA/LCG24K4V	R901047841
KBVSL3BA/LCG24K4V	R901032852

Type	Material number
KBVSN3BA/LCG24K4V	R901041058
KBVSP3BA/LCG24K4V	R901042652
KBVSR3BA/LCG24K4V	R901022444
KBVSN3BA/LCG12C4V	R901029333

Functional description

General

Valves of type KBVS are pilot operated proportional pressure relief valves in seat design and are used to limit the pressure in hydraulic systems. Their primary components are a screw-in proportional pilot control valve (1) and the main valve (2).

These valves can be used for infinitely adjusting the pressure to be limited depending on the setpoint value. Maximum pressure is set in case of power failure or if the setpoint value is 0.

Basic principle

The valves are mechanically set to maximum pressure at the factory.

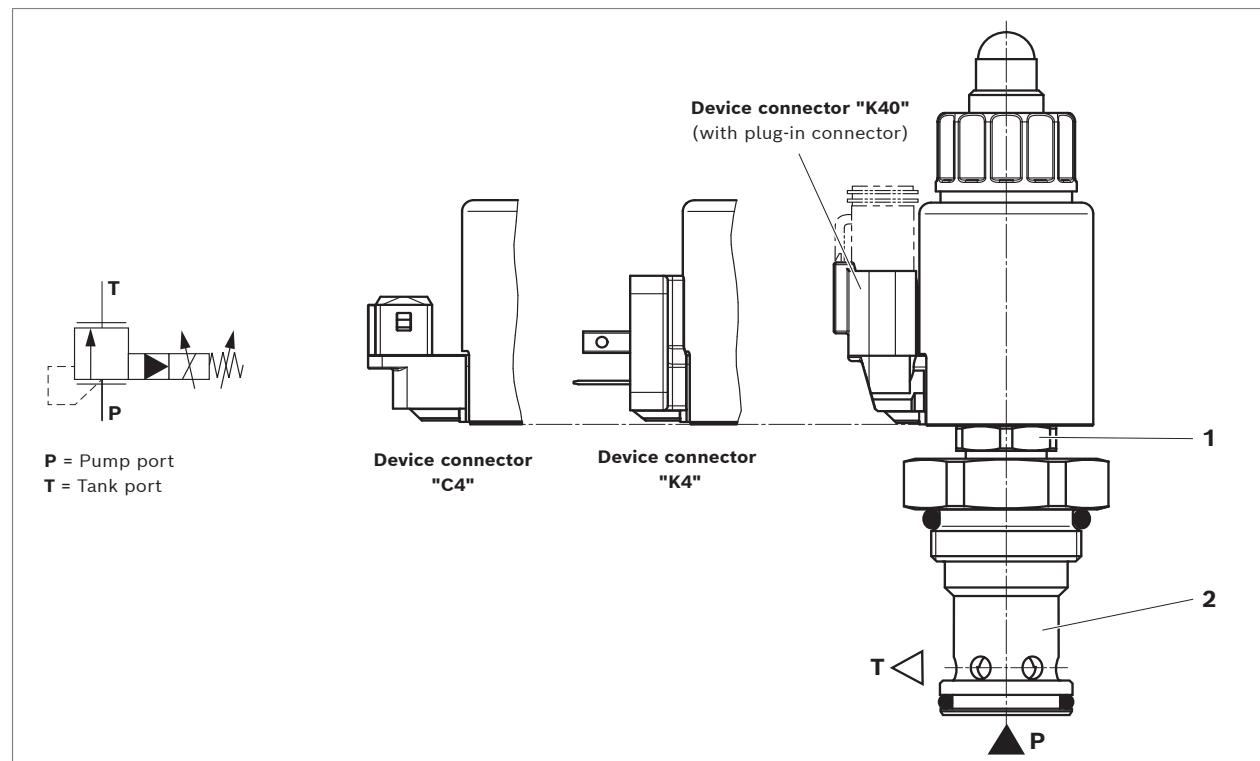
To proportionally decrease the system pressure, a setpoint value is specified using the control electronics. Depending on this setpoint value, the electronics controls the solenoid coil with electric current, which uses the pilot control valve (1) and main valve (2) to actually set the pressure at port P.

($p_{\max}$ = setpoint value of 0; $p_{\min}$ = maximum setpoint)
Pilot oil supply and return are carried out internally.

Notice

Occurring tank pressures (port T) are added to the set value at port P.

▼ KBVS.3B...



RE 18139-07/10.2022, Bosch Rexroth AG

4 **KBVS.3B** | Proportional pressure relief valve Technical data

Technical data

General		
Weight (approx.)	kg	0.7
Installation position		Any - if it is ensured that no air can collect upstream the valve. Otherwise we recommend suspend installation of the valve.
Ambient temperature range	°C	-20 to +120 (see pages 8 and 9) (-40 to +110 for fan drives)
Storage temperature range	°C	-20 to +80

Environmental testing

Vibration test in accordance with DIN EN 60068-2/IEC 60068-2/two axes (X/Y)		
DIN EN 60068-2-6: 05/96	Sinusoidal vibration	10 cycles (5 Hz to 2000 Hz back to 5 Hz) with logarithmic sweep rate of 1 oct/min, 5 to 57 Hz, amplitude 1.5 mm (p-p), 57 to 2000 Hz, amplitude 10 g
IEC 60068-2-64: 05/93	Vibration (random) and broadband noise	20 to 2000 Hz, amplitude 0.05 g ² /Hz (10 g RMS/30 g peak), testing time 24 h
DIN EN 60068-2-27: 03/95	Shock	Half sine 15 g/11 ms; 3× in positive, 3× in negative direction (6 single shocks total)
DIN EN 60068-2-29: 03/95	Continuous shock	Half sine 25 g/6 ms; 1000× in positive, 1000× in negative direction (2000 single shocks total)
Indication per axis		
Climate test in accordance with DIN/EN 60068-2/IEC 60068-2 (environmental audit)		
DIN EN 60068-2-1: 03/95	Storage temperature	-40 °C, dwell time 16 h
DIN EN 60068-2-2: 08/94		+110 °C, dwell time 16 h
DIN EN 60068-2-1: 03/95	Cold test	2 cycles, -25 °C, dwell time 2 h
DIN EN 60068-2-2: 08/94	Dry heat test	2 cycles, +120 °C, dwell time 2 h
IEC 60068-2-30: 1985	Humid heat, cyclical	Variant 2/ +25 °C to +55 °C 93% to 97% RH, 2 cycles of 24 h
Salt spray test in accordance with DIN 50021		
	h	720
→ Varnishing generally not necessary. If varnishing, note reduced radiation output.		

Notice

For applications outside these values, please consult us!

Proportional pressure relief valve | **KBVS.3B**
 Technical data

5

Hydraulic				
Maximum working pressure ¹⁾	Port P	p_A	bar	350
Maximum return flow pressure	Port T	p_T	bar	210
Maximum set pressure ²⁾		$p_{E_{max}}$		See setpoint value pressure characteristic curve on page 7
Minimum set pressure at maximum setpoint value		$p_{E_{min}}$		See characteristic curves page 7
Maximum flow	P → T	q_v	l/min	200 (with pressure stage 350 bar max. 100 l/min)
Hydraulic fluid				See table below
Hydraulic fluid temperature range		ϑ	°C	–20 to +80 (–20 to +110 for fan drives)
Viscosity range		ν	mm ² /s	12 to 800
Maximum admissible degree of contamination of hydraulic fluid Cleanliness level per ISO 4406 (c)				Level 20/18/15 ³⁾
Hysteresis				< 4% of maximum set pressure
Turnover voltage				< 0.5% of maximum set pressure
Responsiveness				< 0.5% of maximum set pressure
Setpoint value pressure characteristic curve tolerance	Setpoint value 100%			< 2% of maximum set pressure
	Setpoint value 0			< 5% of maximum set pressure
Step response ($T_u + T_g$) 0 → 100% or 100% → 0		t	ms	100 (depending on system)

Hydraulic fluid

Hydraulic fluid		Classification	Suitable sealing materials	Standards	Data sheet
Mineral oils		HL, HLP	FKM	DIN 51524	90220
Environmentally acceptable	Insoluble in water	HEES	FKM	ISO 15380	90221
	Soluble in water	HEPG	FKM	ISO 15380	90221

Notice

- Further information and details on using other hydraulic fluids are available in the above data sheets or on request.
- Restrictions are possible with the technical valve data (temperature, pressure range, service life, maintenance intervals, etc.)!
- The flash point of the hydraulic fluid used must be 40 K above the maximum solenoid surface temperature.
- **Environmentally acceptable:** If environmentally acceptable hydraulic fluids are used that are also zinc-dissolving, there may be an accumulation of zinc.

- ¹⁾ The maximum working pressure is the aggregate of set pressure and return flow pressure!
- ²⁾ The valves come preset. Changing the settings voids the warranty.
- ³⁾ Cleanliness levels specified for the components must be maintained in the hydraulic systems. Effective filtration prevents malfunctions and simultaneously extends the service life of the components.

RE 18139-07/10.2022, Bosch Rexroth AG

Knowledge is POWER – Motion Force Control is our Business

HYQUIP Limited New Brunswick Street Horwich Bolton Lancashire BL6 7JB UK

6 **KBVS.3B** | Proportional pressure relief valve Technical data

Electric						
Voltage type			DC voltage			
Supply voltages		U	V	12	24	24 ("–8")
Maximum solenoid current		I _{max}	mA	1760	1200	800
Coil resistance	Cold value at 20 °C	R	Ω	2.3	4.8	11.5
	Maximum warm value	R	Ω	3.8	7.9	18.9
Duty cycle (ED) ⁴⁾			%	100 (See characteristic curve page 8 and 9)		
Maximum coil temperature ⁵⁾			°C	150		
Type of protection according to ISO 20653	Connector version "K4"			IP6K5 ⁶⁾		
	Connector version "C4"			IP6K6K ⁶⁾		
				IP6K9K ⁶⁾ (only with Rexroth type R901022127)		
	Connector version "K40"			IP6K7 and IP6K9K ⁶⁾		
Control electronics (separate order)				Proportional amplifier type VT-SSPA1, data sheet 30116		
				Proportional amplifier type VT-MSPA, data sheet 30232		
				Analog amplifier type RA, data sheet 95230		
				BODAS controller type RC, data sheets 95204, 95205, 95206		
Recommended dither frequency (PMW)			Hz	200		
Design according to VDE 0580						

Notice

For the electrical connection, a protective earth (PE $\perp$) connection is mandatory based on the specification.

4) Consult the manufacturer if planning to use > 2000 m above sea level.
5) Due to the occurring surface temperatures of the solenoid coils, the standards ISO 13732-1 and ISO 4413 must be observed!

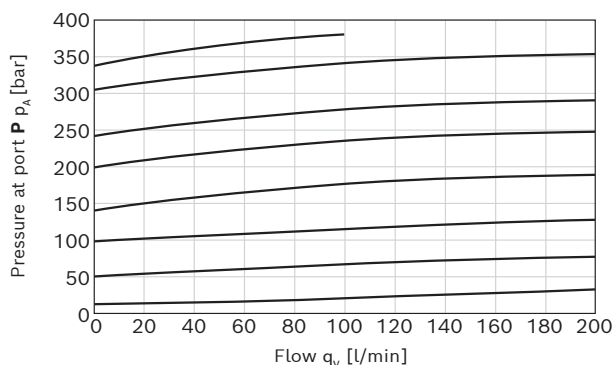
6) With installed and locked plug-in connector. Plug-in connectors are not included in the scope of delivery and must be ordered separately, see data sheet 08006.

Characteristic curves

p-q_v flow characteristic curves

▼ Pressure at port P depending on flow

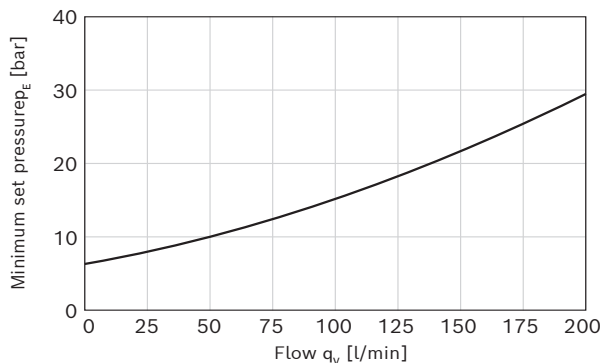
(The characteristic curves were measured without back-pressure at port T.)



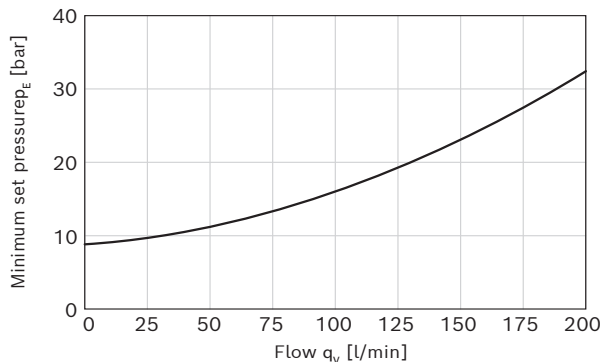
Minimum set pressure p_E at port P depending on flow at setpoint value 100%

(The characteristic curves were measured without back-pressure at port T.)

▼ Pressure stage 50 to 250 bar



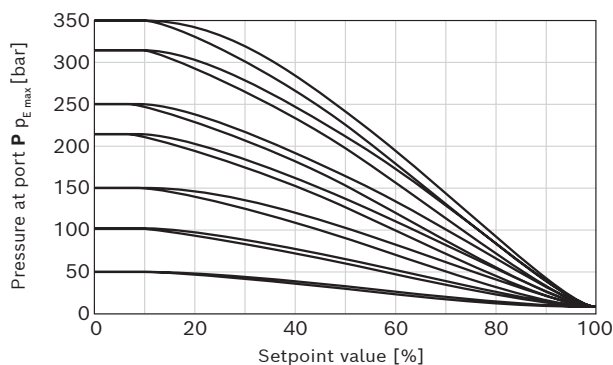
▼ Pressure stage 315 and 350 bar



p-l characteristic curves

▼ Pressure at port P depending on the setpoint value

(Flow = 20 l/min)



Notice

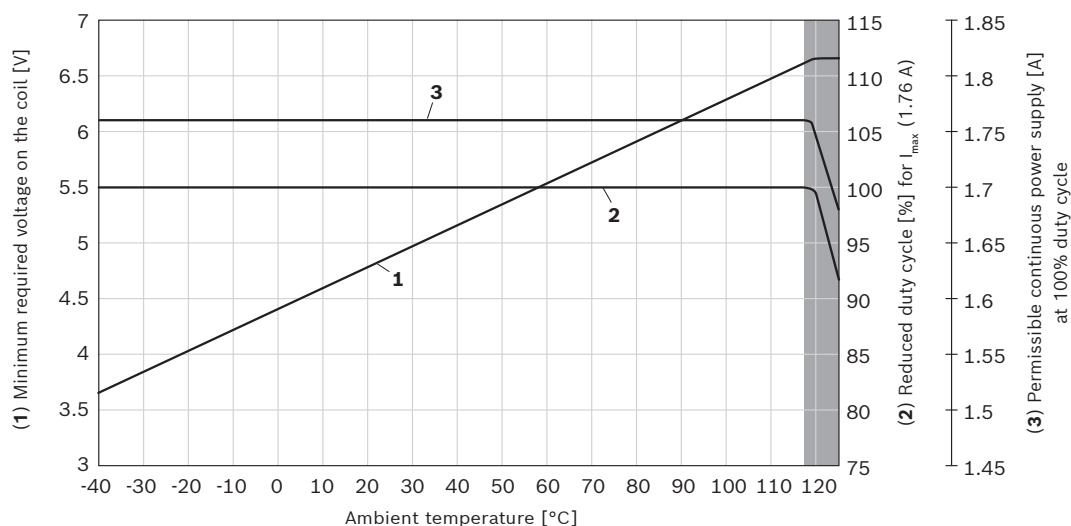
Characteristic curves measured with HLP46,
 $\vartheta_{oil} = 40 \pm 5 \text{ } ^\circ\text{C}$ and 24 V coil.

8 **KBVS.3B** | Proportional pressure relief valve
Permissible working range

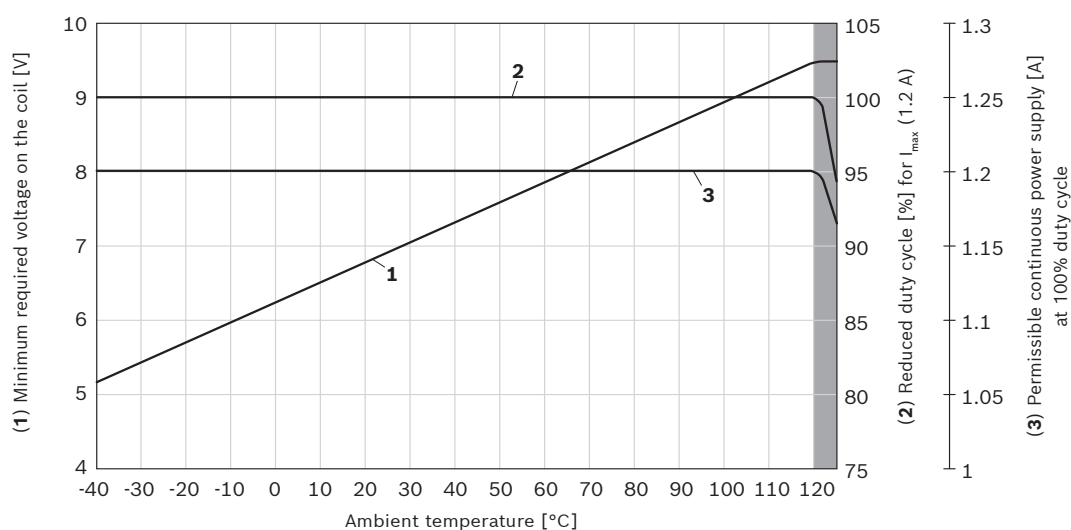
Permissible working range

Minimum terminal voltage on the coil and relative duty cycle depending on the ambient temperature

▼ Version "G12"



▼ Version "G24"



Bosch Rexroth AG, RE 18139-07/10.2022

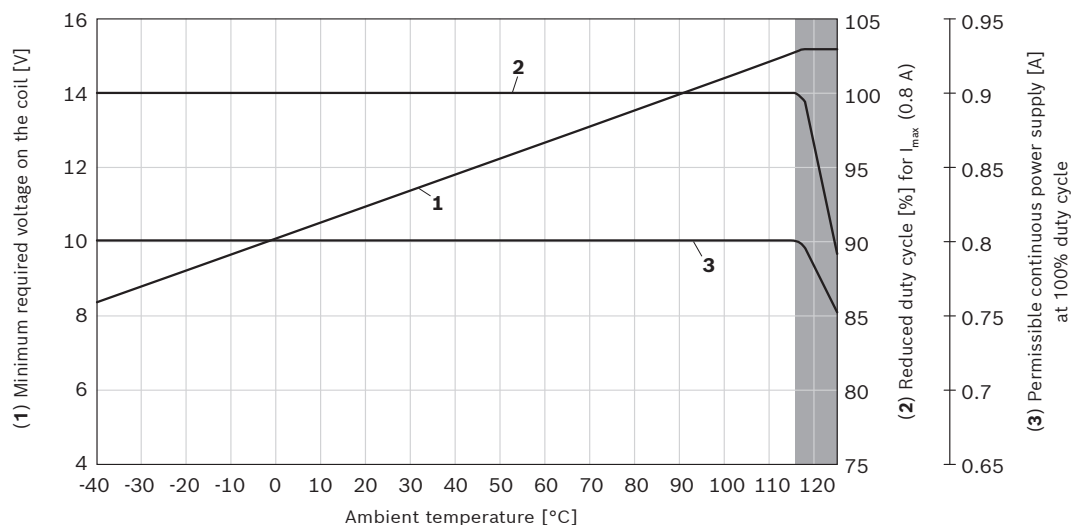
Knowledge is POWER – Motion Force Control is our Business

HYQUIP Limited New Brunswick Street Horwich Bolton Lancashire BL6 7JB UK

Proportional pressure relief valve | **KBVS.3B**
Permissible working range

9

▼ Version "G24...-8"



 = Limited valve performance

Notice

The characteristic curves were determined for coils with valve for medium test block size (80 x 80 x 80 mm), w/o flow in still air. Depending on installation conditions (block size, flow, air circulation, etc.), heat dissipation may be better. This increases the range of applications. In specific instances, unfavorable conditions may limit the range of applications.

RE 18139-07/10.2022, Bosch Rexroth AG

Knowledge is POWER – Motion Force Control is our Business

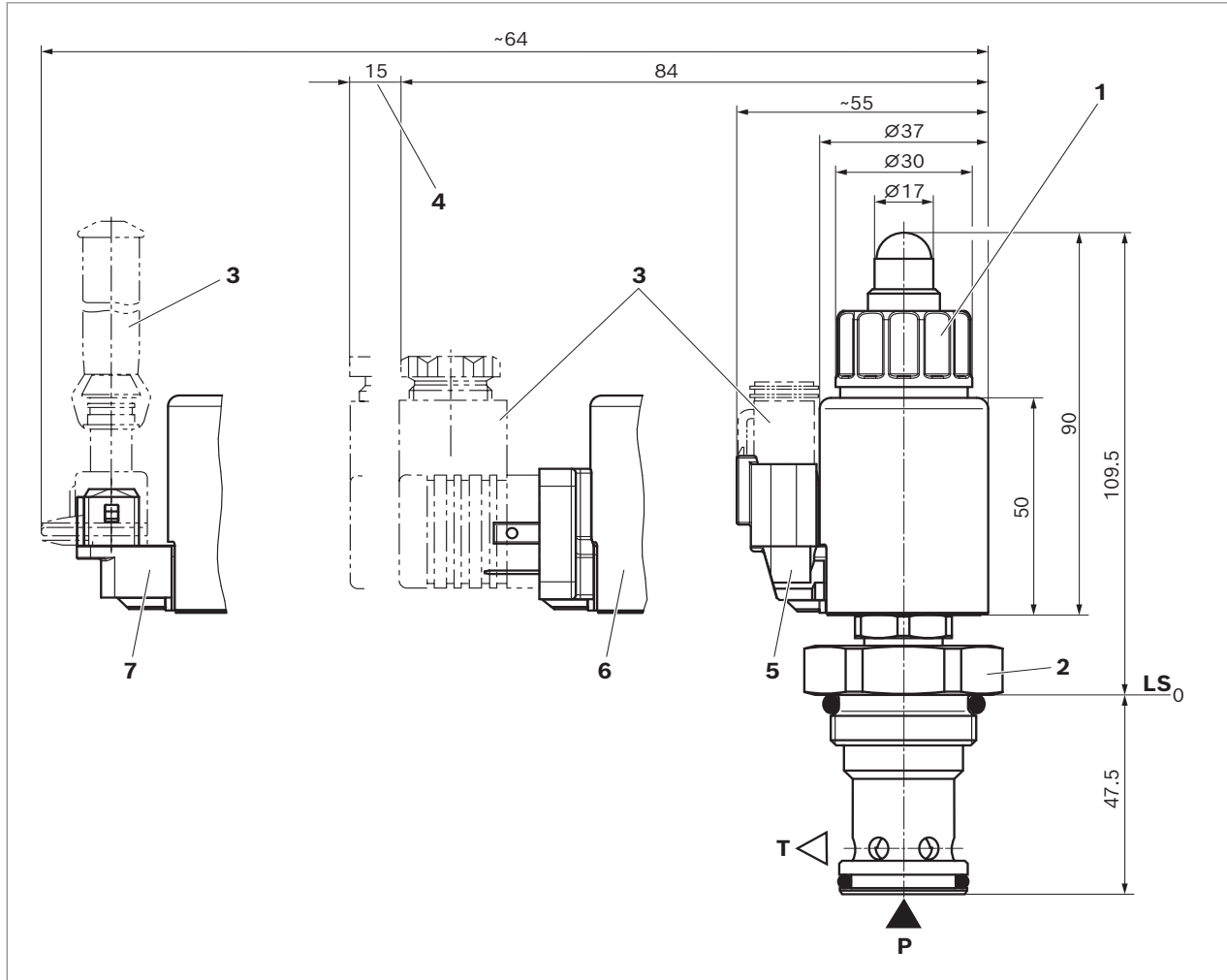
HYQUIP Limited New Brunswick Street Horwich Bolton Lancashire BL6 7JB UK

10 KBVS.3B | Proportional pressure relief valve Dimensions

Dimensions [mm]

Dimensions

▼ KBVS.3B



- 1 Nut, tightening torque $M_A = 5+1$ Nm
- 2 Hexagon SW41,
Tightening torque $M_A = 100+20$ Nm (< 250 bar)
Tightening torque $M_A = 120+20$ Nm (> 250 bar)
- 3 Plug-in connectors, separate order, see data sheet 08006
- 4 Space required to remove the plug-in connector
- 5 Device connector "K40"
- 6 Device connector "K4"
- 7 Device connector "C4"

- P = Pump port
- T = Tank port
- LS = location shoulder

Bosch Rexroth AG, RE 18139-07/10.2022

Knowledge is POWER – Motion Force Control is our Business

HYQUIP Limited New Brunswick Street Horwich Bolton Lancashire BL6 7JB UK

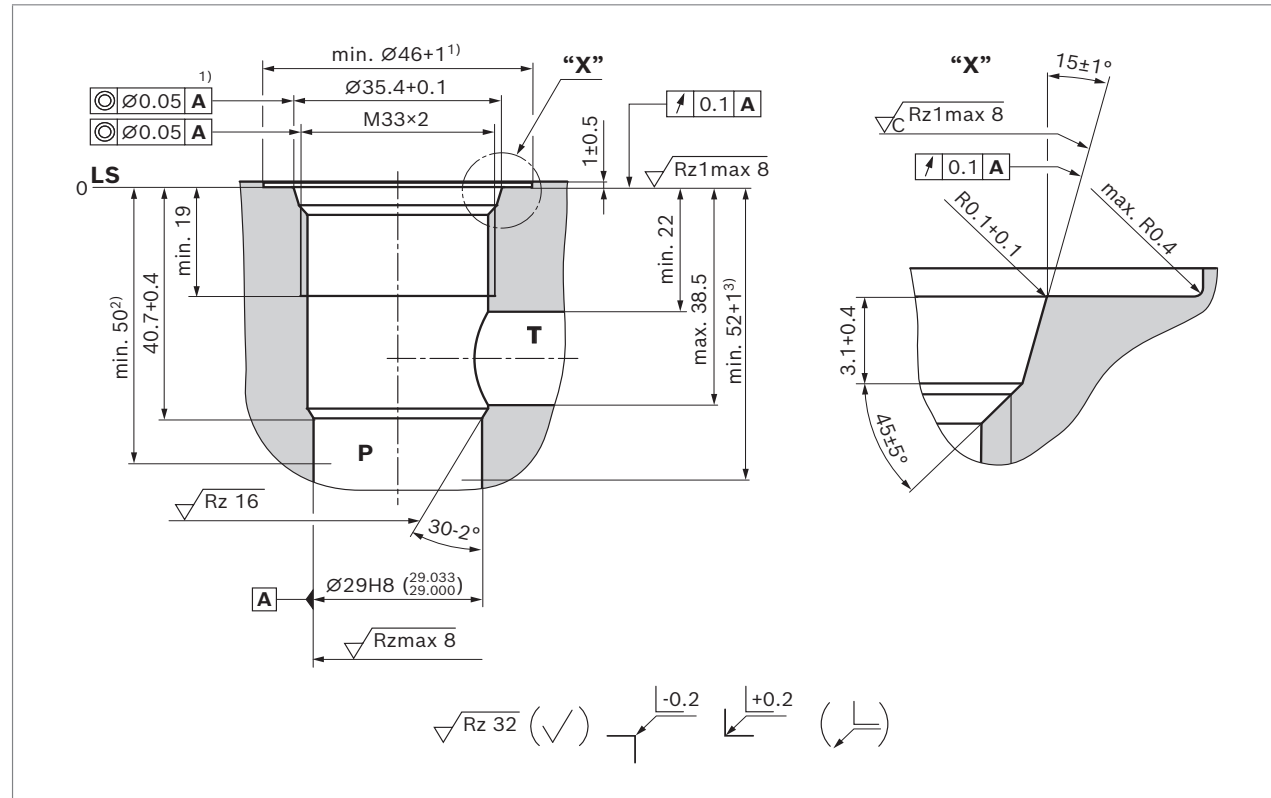
Dimensions [mm]

Proportional pressure relief valve | **KBVS.3B**
Mounting cavity

11

Mounting cavity

▼ R/ISO 7789-33-01-0-98; 2 ports; thread M33×2



P = Pump port

T = Tank port

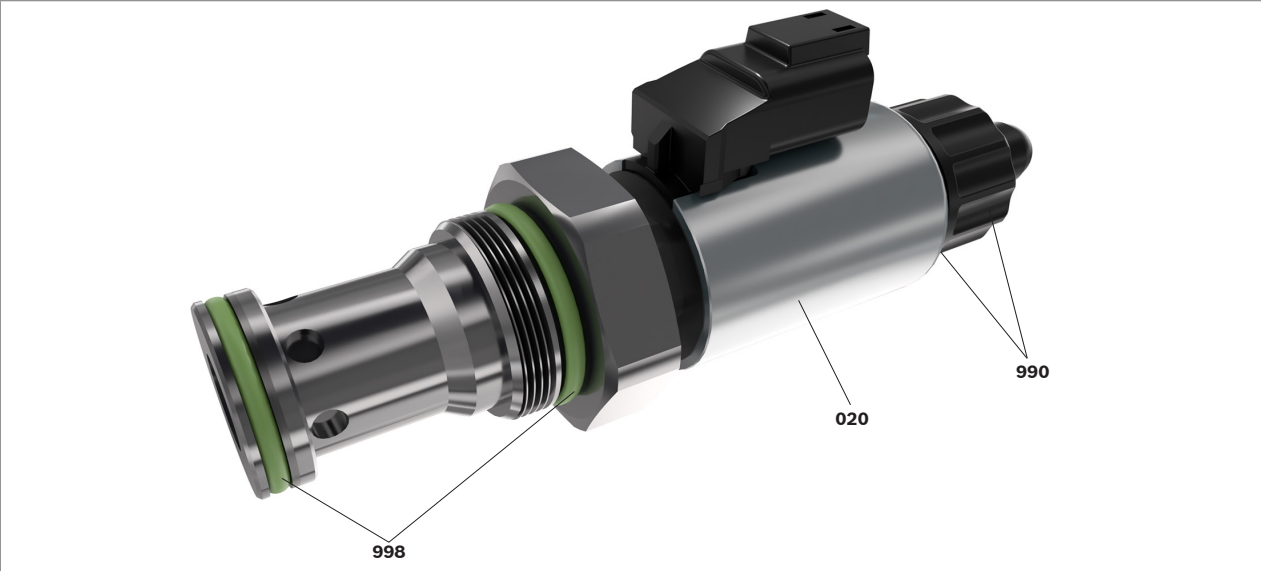
LS = location shoulder

- 1) Deviating from ISO 7789-33-01-0-98
- 2) Depth of fit
- 3) Optional

RE 18139-07/10.2022, Bosch Rexroth AG

12 **KBVS.3B** | Proportional pressure relief valve
Available individual components

Available individual components



Item	Denomination		DC voltage	Material no.
020	Coil for single connection ¹⁾	Device connector "K4"	12 V	R901002932
			24 V	R901002319
			24 V / 800 mA	R901049962
		Device connector "K40"	12 V	R901003055
			24 V	R901003053
			24 V / 800 mA	R901050010
		Device connector "C4"	12 V	R901003044
			24 V	R901003026
			24 V / 800 mA	R901049963
990	Nut and seal ring for pole tube			R961010456
998	Seal kit of main stage			R961001025

¹⁾ Replacing the solenoid coil may result in a change of ±5% in the factory pressure setting.

Related documentation

- | | | |
|---|---------------|---------------------------------|
| ▶ Control electronics: | | |
| – Valve amplifiers for proportional valves | Type VT-SSPA1 | Data sheet 30116 |
| – Valve amplifiers for proportional valves
(Top hat rail installation) | Type VT-MSPA | Data sheet 30232 |
| – Analog amplifier | Type RA | Data sheet 95230 |
| – BODAS controller | Type RC | Data sheets 95204, 95205, 95206 |
| ▶ Mineral oil-based hydraulic fluids | | Data sheet 90220 |
| ▶ Environmentally acceptable hydraulic fluids | | Data sheet 90221 |
| ▶ MTTF _p values | | Data sheet 90294 |