

Electric Drives and Controls

Hydraulics

Linear Motion and Assembly Technologies

Pneumatics

Service

Rexroth Bosch Group

# 4/3, 4/2 and 3/2 directional valve with fluidic actuation

**RE 22282/04.10** Replaces: 08.08

1/12

Type WP, WH

Size 6 Component series 6X (WP), 5X (WH) Maximum operating pressure 315 bar [4569 psi] Maximum flow 60 I/min [15.8 US gpm]



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- Direct operated directional spool valve
- Types of actuation:

**Features** 

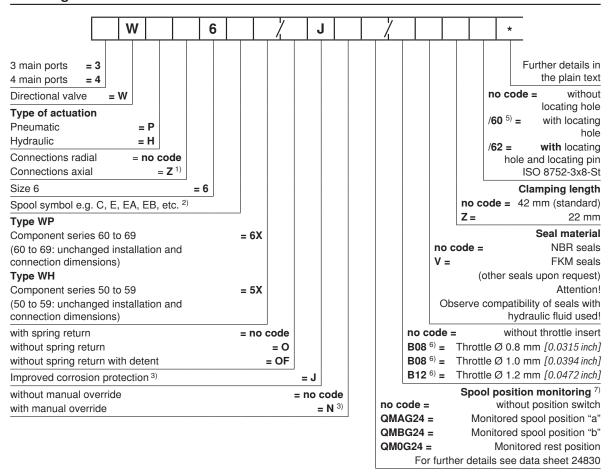
- Pneumatic (WP, WPZ)
- Hydraulic (WH, WHZ)
  - Porting pattern according to DIN 24340 form A
  - (without locating hole)
- Porting pattern according to ISO 4401-03-02-0-05 and
  - NFPA T3.5.1 R2-2002 D03 (with locating hole)
- 6 Subplates according to data sheet 45052
- 7 (separate order)
- 8, 9 Inductive positions witch and proximity sensor (contactless),

10 to 12 see data sheet 24830



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## **Ordering code**



Standard types and standard units are contained in the EPS (standard price list).

	Spool positions			
	2	3	Type WP, Type WPZ	Type WP, Type WHZ
no code	✓	✓	✓	✓
0	1		✓	<b>✓</b>
OF	1		✓	✓
• = Available				

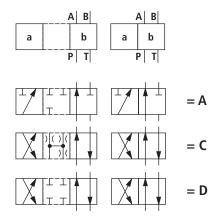
- 1) Not for model "N"
- $^{2)}$  Symbols and examples, see pages 3 and 4
- 3) The external metal parts are galvanized, treated with anticorrosion agent or manufactured from stainless steel. This model is also suitable for on-deck applications.
- 4) Only for pneumatic actuation "P"
- 6) Use if volume flow > performance limit of the valve, effective in channel P
- 5) Locating pin ISO 8752-3x8-St, material no. R900005694, separate order
- 7) Not for model "J"

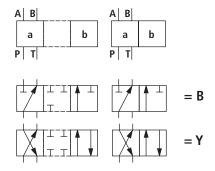


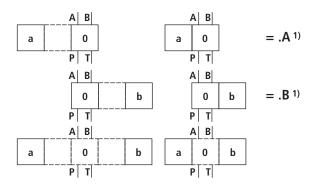
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# Spool symbols





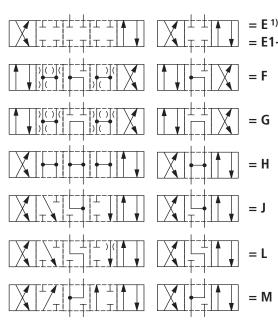


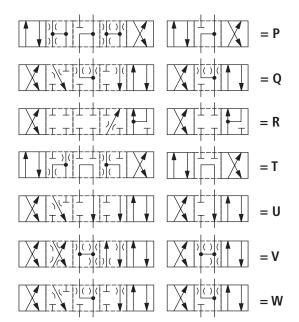
#### 1) Example:

- Spool symbol E with spool position "a"
   → ordering code ..EA..
- Spool symbol E with spool position "b"
   → ordering code ..EB..
- 2) **Symbol E1**-: P → A/B pre-opening

#### Attention!

Caution in conjunction with single-rod cylinders due to pressure intensification!







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# Types of actuation

Codification Type of actuation			actuation		
Spool symbol	Actuation side	Spool return	P (pneumatic)	<b>H</b> (hydraulic)	
			A B b b P T	a a b b b p T T	
A, C, D		/O	A B b b P T	A B b b P T	
		/OF	a	a b b P T	
В, Ү			A B b b P T	A B b b P T	
E, F G, H	"a" <sup>1)</sup> = .A		A B B A B A B A B A B A B A B A B A B A		
J, L M, P Q, R T, U	"b" <sup>1)</sup> = .B		A   B   b   b   P   T	A B b b P T	
V, W			A B W b W b	A B W/b A O D W/b P T	

<sup>1)</sup> See symbols page 3.



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#### Function, section

#### General

Valves of type WP and WH are directional spool valves with fluid logics actuation. They control the start, stop and direction of a flow.

The directional valves basically consist of housing (1), one or two actuation elements (2) (hydraulic, pneumatic actuation cylinder), control piston (3), and one or two return springs (4). The connections for control are arranged in a radial (model "WP", "WH") (5) or axial (model "WPZ", "WHZ") (6) way.

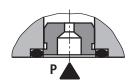
In the de-energized condition, control piston (3) is held in the central position or in the initial position by the return springs (4) (except for impulse spool).

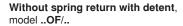
The control spool (3) is moved to the required spool position by means of the actuation elements.

#### Throttle insert

The use of a throttle insert is required when due to prevailing operating conditions, flows can occur during the switching processes, which exceed the performance limit of the valve.

It is inserted in channel P of the directional valve.

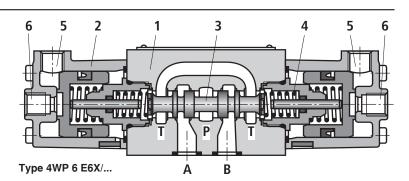


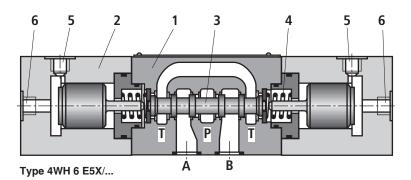


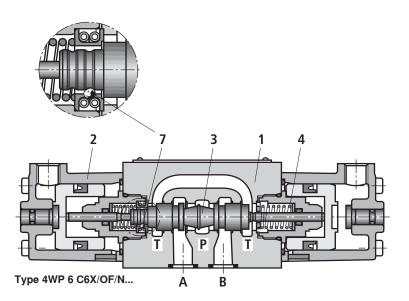
Directional valves with hydraulic or pneumatic actuation are also available as 2-spool position valve with detent (7). If using actuation elements with detent, every spool position can be locked.

# Without spring return, model ..O/..

If using actuation elements without return springs and without detent, a defined spool position is not given in the de-energized condition.









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## **Technical Data** (For applications outside these parameters, please consult us!)

Version			"WP"	"WH"	"WHZ"	
Weight			kg [lbs]	approx. 1.8 [3.97]	approx. 2.0 [4.41]	approx. 2.2 [4.85]
			kg [lbs]	approx. 2.0 [4.41]	approx. 2.2 [4.85]	approx. 2.4 [5.29]
Installation	position			Any 1)		
Ambient temperature range °C [°F]			-30 to +80 [-22 to +176] (NBR seals) -20 to +80 [-4 to +176] (FKM seals)			
hydraul	ic					
Maximum	operating	- Port A, B, P	bar [psi]	315 [4569]		
pressure		– Port T	bar [psi]	160 [2320] With symbols A and B, port T must be used as leakage port if the operating pressure exceeds the tank pressure.		
Maximum flow //min [US gpm]			60 [15.8]	60 [15.8]		
Flow cross-section		<ul><li>for spool symbol Q</li></ul>		6 % of nominal cross-section		
(Spool pos	sition 0)	<ul> <li>for spool symbol W</li> </ul>		3 % of nominal cross-section		
Minimum <sub>I</sub>	Minimum pilot pressure bar [psi]		4 (see characteris curve page 7)			
Maximum	pilot pressure		bar [psi]	10 [145]	20	0 [2900]
Pilot volun	пе		cm³ [in³]	4,24 [0.26]	1,2	3 [0.075]
Hydraulic fluid			Mineral oil (HL, HLP) according to DIN 51524 <sup>3)</sup> ; fast biodegradable hydraulic fluids according to VDMA 24568 (see also RE 90221); HETG (rape seed oil) <sup>3)</sup> ; HEPG (polyglycols) <sup>4)</sup> ; HEES (synthetic esters) <sup>4)</sup> ; other hydraulic fluids upon request			
Hydraulic fluid temperature range °C [°F]			-30 to +80 [-22 to +176] (NBR seals) -20 to +80 [-4 to +176] (FKM seals)			
Viscosity range mm²/s [SUS]			2.8 to 500 [35 to 2320]			
Maximum permitted degree of contamination of the hydraulic fluid - cleanliness class according to ISO 4406 (c)			Class 20/18/15 <sup>5)</sup>			
Maximum switching frequency 1/h			7200			

<sup>1)</sup> For models ../O.. (A, C, and D): Horizontal

For the selection of filters, see data sheets 50070, 50076, 50081, 50086, 50087 and 50088.

<sup>2)</sup> Performance limit depending on the minimum pilot pressure, see page 9

 $<sup>^{3)}</sup>$  Suitable for NBR **and** FKM seals

<sup>4)</sup> Suitable only for FKM seals

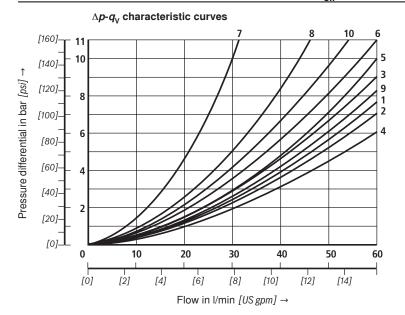
<sup>5)</sup> The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and at the same time increases the service life of the components.



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# Characteristic curves (measured with HLP46, $\vartheta_{oil}$ = 40 °C ± 5 °C [104 °F ± 9 °F])

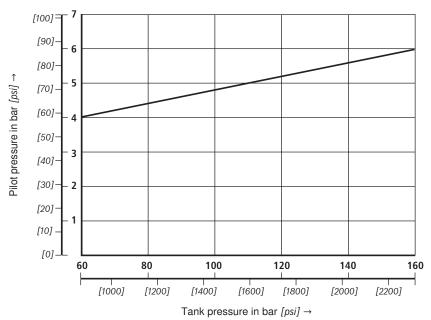


Spool	Flow direction				
symbol	P-A	P-B	A–T	В–Т	
Α	3	3	_	_	
В	3	3	_	_	
С	1	1	3	1	
D	5	5	3	3	
Е	3	3	1	1	
F	1	3	1	1	
G	6	6	9	9	
Н	2	4	2	2	
J	1	1	2	1	
L	3	3	4	9	
М	2	4	3	3	
Р	3	1	1	1	
Q	1	1	2	1	
R	5	5	4	_	
Т	10	10	9	9	
U	3	3	9	4	
V	1	2	1	1	
W	1	1	2	2	
Υ	5	5	3	3	

#### Further characteristic curves:

- 7 Spool symbol "R" in spool position "b"  $(B \rightarrow A)$
- **8** Spool symbol "G" and "T" in central position  $(P \rightarrow T)$
- **9** Spool symbol "H" in central position  $(P \rightarrow T)$

### Minimum pilot pressure depending on tank pressure



In case of a higher tank pressure, the minimum pilot pressure has to be increased according to this diagram.



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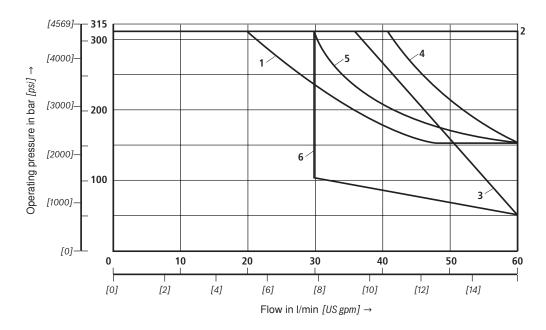
# **Performance limits:** Type WP, WPZ (measured with HLP46, $\vartheta_{oil}$ = 40 °C ± 5 °C [104 °F ± 9 °F])

Mote!

Because of the adhesive effect, the switching function of the valves depends on the filtration. In order to achieve the specified admissible flow values, we recommend full flow filtration with 25  $\mu \rm m$ . The flow forces acting within the valves also affect the flow performance.

With 4 way valves the specified flow data thus apply to normal operation with 2 volume flow directions (e.g. from P to A and at the same time return flow from B to T) (see table).

If only one flow direction is available, in critical cases, the admissible flow can be significantly smaller (e.g. when using a 4 way valve as 3 way valve, due to blocked connection A or B).



Characteristic curve	Spool symbol			
1	A, B			
2	A/O, C, C/O, D, D/O, E, E1-, G, H, J, L, M, Q, U, W, and Y			
3	F, P			
4	R			
5	Т			
6	V			

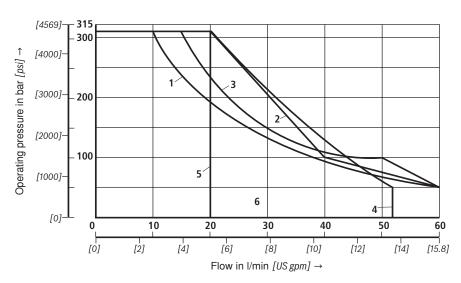


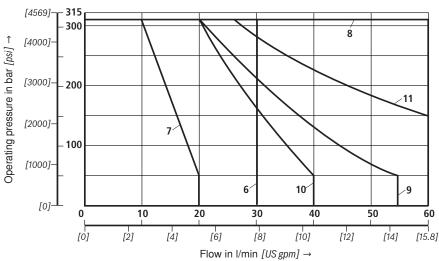
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# **Performance limits:** Type WH, WHZ (measured with HLP46, $\vartheta_{oil}$ = 40 °C ± 5 °C [104 °F ± 9 °F])

See note on page 8!





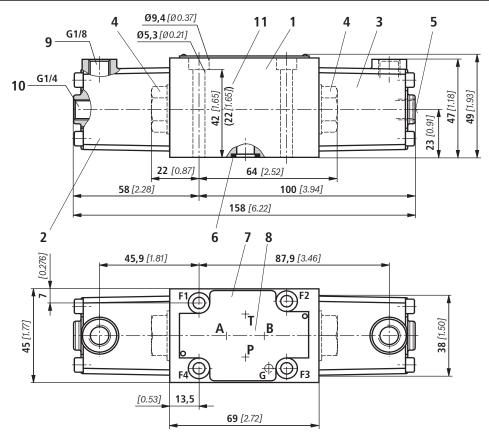
Pilot pressure 6 bar > tank pressure				
Spring return	Characteris- tic curve	Spool symbol		
	1	A, B		
	2	C, D, Y		
"no code" (with spring return)	3	E, J, L, U, M, Q, V, W, E1-		
	4	F, P		
	5	Т		
	6	G, H		
	7	R		
/O	0	A C D		
/OF	8	A, C, D		

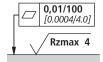
Pilot pressure 10 bar > tank pressure					
Spring return	Characteris- tic curve	Spool symbol			
	1	A, B			
"no code" (with spring	8	C, D, Y, E, G, H, J, L, U, M, Q, V, W, E1-			
	9	F, P			
return)	10	R			
	11	Т			
/O	8	A C D			
/OF	0	A, C, D			



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# Unit dimensions: Type WP, WPZ (dimensions in mm [inch])





Required surface quality of the valve mounting face

- 1 Valve with 2 spool positions and 2 actuation cylinders Valve with 3 spool positions and 2 actuation cylinders
- 2 Actuation cylinder "a"
- 3 Actuation cylinder "b"
- 4 Plug screw for valve with 1 actuation cylinder (2 switching positions)
- 5 Manual override, optional (only with model "WP")
- 6 Identical seal rings for ports A, B, P, T
- 7 Name plate

- 8 Porting pattern according to DIN 24340 form A (without locating hole), or ISO 4401-03-02-0-05 and NFPA T3.5.1 R2-2002 D03 (with locating hole for locating pin ISO 8752-3x8-St Material no. R900005694, separate order)
- 9 Connection with model "WP"
- 10 Connection with model "WPZ"
- 11 Alternative clamping length (): 22 mm

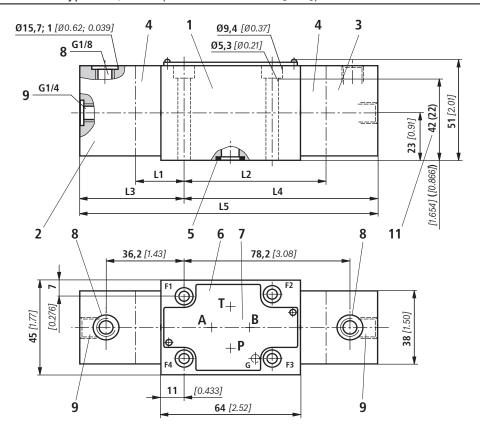
Subplates and valve mounting screws see page 12.



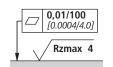
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## Unit dimensions: Type WH, WHZ (dimensions in mm [inch])



Туре	L1	L2	L3	L4	L5
WH	22,5	64,5	48	90	138
	[0.89]	[2.54]	[1.89]	[3.54]	[5.45]
WHZ	21,5	63	55	96,5	152
	[0.85]	[2.48]	[2.16]	[3.80]	[5.98]



Required surface quality of the valve mounting face

- 1 Valve with 2 spool positions and 2 actuation cylinders Valve with 3 spool positions and 2 actuation cylinders
- 2 Actuation cylinder "a"
- 3 Actuation cylinder "b"
- 4 Cover for valve with 1 actuation cylinder (2 switching positions)
- 5 Identical seal rings for ports A, B, P, T
- 6 Name plate

- 7 Porting pattern according to DIN 24340 form A (without locating hole), or ISO 4401-03-02-0-05 and NFPA T3.5.1 R2-2002 D03 (with locating hole for locating pin ISO 8752-3x8-St Material no. R900005694, separate order)
- 8 Connection with model "WH"
- 9 Connection with model "WHZ"
- 11 Alternative clamping length (): 22 mm

Subplates and valve mounting screws see page 12.



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#### Unit dimensions

Subplates according to data sheet 45052

(separate order)

(without locating hole) G 341/01 (G1/4)

G 342/01 (G3/8)

G 502/01 (G1/2)

(with locating hole) G 341/60 (G1/4) G 342/60 (G3/8)

G 502/60 (G1/2)

G 341/12 (SAE-6) 1)

G 342/12 (SAE-8) 1)  $G\,502/12\,(SAE-10)^{\,1)}$ 

1) On request

Valve mounting screws (separate order)

- Clamping length 42 mm:

4 cylinder bolts, metric

ISO 4762 - M5 x 50 - 10.9-flZn-240h-L

(friction coefficient  $\mu_{\rm total}$  = 0.09 to 0.14); Tightening torque  $M_{\rm A}$  = 7 Nm  $[5.2\,{\rm ft\text{-}lbs}]$  ±10 %; Material no. **R913000064** 

4 cylinder bolts

ISO 4762 - M5 x 50 - 10.9 (own procurement)

(friction coefficient  $\mu_{\rm total}$  = 0.12 to 0.17); Tightening torque  $M_{\rm A}$  = 8.1 Nm [6 ft-lbs] ±10 %

#### 4 hexagon socket head cap screw UNC 10-24 UNC x 2" ASTM-A574

(friction coefficient  $\mu_{\text{total}} = 0.19$  to 0.24); Tightening torque  $M_{\text{A}} = 11 \text{ Nm } [8.2 \text{ ft-lbs}] \pm 15 \%$ , (friction coefficient  $\mu_{\text{total}} = 0.12$  to 0.17); Tightening torque  $M_{\text{A}} = 8$  Nm  $[5.9 \text{ ft-lbs}] \pm 10 \%$ ; Material no. R978800693

- Clamping length 22 mm:

4 cylinder bolts, metric

ISO 4762 - M5 x 30 - 10.9-flZn-240h-L

(friction coefficient  $\mu_{\rm total}$  = 0.09 to 0.14); Tightening torque  $M_{\rm A}$  = 7 Nm [5.2 ft-lbs] ±10 %,

Material no. R913000316

4 cylinder bolts

ISO 4762 - M5 x 30 - 10.9 (own procurement)

(friction coefficient  $\mu_{\rm total}$  = 0.12 to 0.17); Tightening torque  $M_{\rm A}$  = 8.1 Nm [6 ft-lbs] ±10 %

# 4 cylinder bolts UNC

10-24 UNC x 1 1/4"

(friction coefficient  $\mu_{\text{total}} = 0.19$  to 0.24); Tightening torque  $M_{\text{A}} = 11 \text{ Nm } [8.2 \text{ ft-lbs}] \pm 15 \%$ ,

(friction coefficient  $\mu_{\text{total}} = 0.12$  to 0.17); Tightening torque  $M_{\text{A}} = 8$  Nm  $[5.9 \text{ ft-lbs}] \pm 10 \%$ ;

Material no. R978802879