

Electric Drives and Controls

Hydraulics

Linear Motion and Assembly Technologies

Pneumatics

Rexroth

# Pressure cut-off valve, pilot operated

RE 26411/08.10 Replaces: 02.03 1/22

### Type DA and DAW

Sizes 10 to 32 Component series 5X Maximum operating pressure 315 bar Maximum flow 400 l/min



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# **Features**

Page

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- As installation valve

1 2, 3

- 4 adjustment types, optionally:

 Rotary knob 3

· Adjustment spindle with protective cap

· Lockable rotary knob with scale

4 5 to 8

· Rotary knob with scale 8, 9

10 to 12

13 to 20

19

21

- 4 pressure ratings

- Solenoid operated unloading via a built-on directional spool

- More information:

High-power directional valves

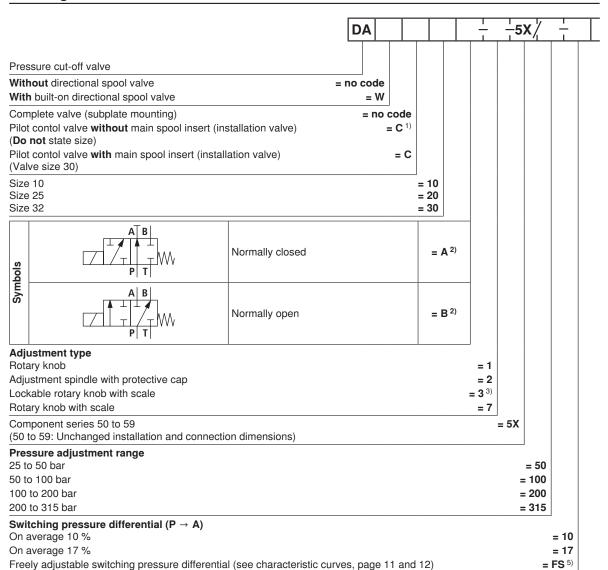
Data sheet 23178 Data sheet 45062

Subplates



DA; DAW | RE 26411/08.10

#### **Ordering code**

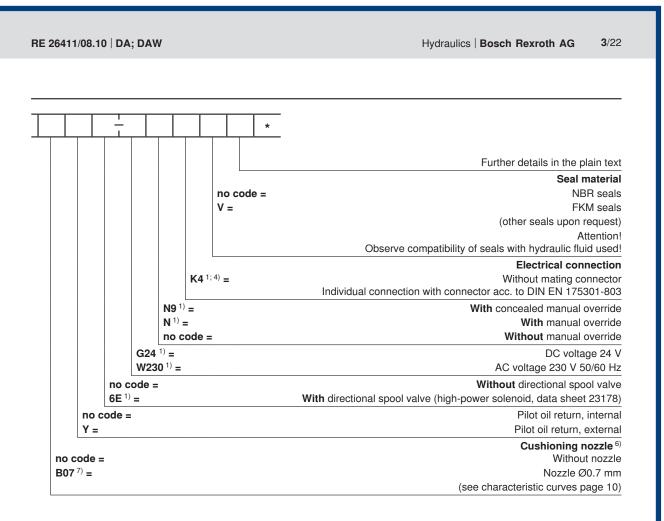


- 1) Only for versions "10" and "17".
- 2) Ordering code only required for versions with built-on directional spool valve 8 "DAW".
- 3) H-key with the material no. R900008158 is included in the scope of delivery.
- 4) Mating connectors, separate order, see page 3.
- 5) Only for version "2".

- $^{6)}$  With nozzle: Switching impact chushioning results in higher circulation pressure (P  $\rightarrow$  T)
  - Without nozzle: Lack of chushioning results in lower circulation pressure (P → T) (see characteristic curves page 10)
- 7) Only for version "FS"

Standard types and standard units are contained in the EPS (standard price list).





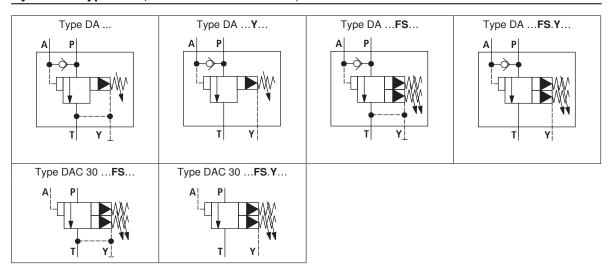
#### Mating connectors according to DIN EN 175301-803

Details and more mating connectors see RE 08006							
	Material no.						
		with indicator light	with rectifier	with indicator light and Z di-			
Color	without circuitry	12 240 V	12 240 V	ode protective circuitry 24 V			
Gray	R901017010	_	_	_			
Black	R901017011	R901017022	R901017025	R901017026			

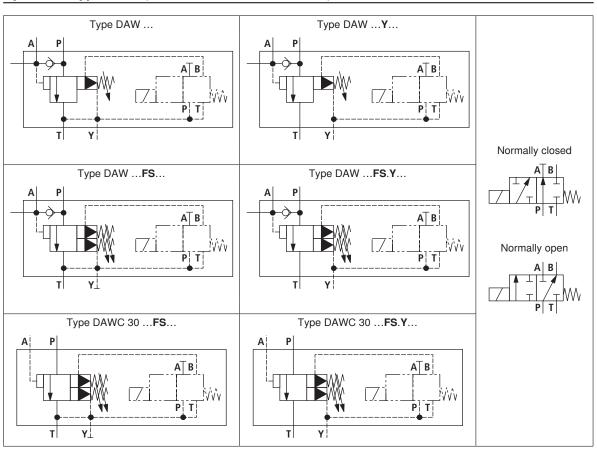


DA; DAW | RE 26411/08.10

# Symbols: Type DA. (without directional valve)



# Symbols: Type DAW (with built-on directional valve)





RE 26411/08.10 | DA; DAW

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The pressure valve type DA is a pilot operated pressure cutoff valve. It is used for example in accumulator charging circuits. In this application an accumulator is filled until the accumulated charging pressure is reached. When the accumulator pressure is reached the valve switches the displacement in depressurized circulation until the pressure in the hydraulic system has dropped by the switching pressure differential.

The pressure cut-off valve basically comprises of main housing (1), pilot contol valve (2 and 3), main spool insert (4) and check valve (7).

- Diverting the pump flow from 'P to A' to 'P to T'.

Then the charging process is started again.

The pump displaces via the check valve (7) into the hydraulic system (P to A). The pressure applied to channel A acts via the control line (8) on the control piston in the pilot contol valve (3). At the same time pressure is applied in channel P via the nozzle (5) on the spring loaded side of the main spool (4) and via the control line (9) at the input (11) of the cartridge valve (3). As soon as the upper cut-off pressure that was set at the cartridge valve (3) by means of the adjustment spindle (12) is reached in the hydraulic system the cartridge valve will internally open the connection of the spring loaded side of the main spool (4) towards the return line (10) after T (Type DA ...) or externally via the port Y (Type DA ... Y).

Due to the nozzle (5) a pressure drop occurs at the main spool (4). The spool then lifts from its seat and opens the connection P to T. The check valve (7) closes the P to A

- connection. The actuator pressure A fixes the cartridge valve (3) in opened position.
- Diverting the pump flow from 'P to T' to 'P to A'.

If the actuator pressure A has dropped to the pressure value set at the adjustment spindle (14), the cartridge valve (3) switches to the initial position and closes the connection between the spring loaded side of the main spool (4) and the return line (10). Consequently, the pressure on the spring loaded side of the main spool (4) increases and causes the closing of the P to T connection by means of the compression spring (6). The pump now again displaces via the check valve (7) into the hydraulic system (P to A).

#### Version "FSB07"

Function, section: Type DA...FS... (freely adjustable switching pressure differential)

With this valve an nozzle used for damping a possible switching shock is integrated in the control line (11). This inevitably leads to an increased circulation pressure (P to T), see characteristic curves, page 10.

#### Motes!

#### - Indirect pressure relief function only:

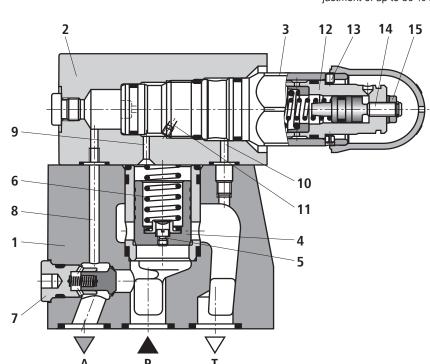
A pressure relief function for the pump pressure (towards the tank) is not available directly but only indirectly via check valve (7), control line (8) and pilot contol valve (2) towards channel T.

Adjustment of the switching pressure differential
 In the factory the valves are set to a switching pressure differential of approx. 10 % to 12 % at nominal pressure. Adjustment of up to 50 % of the nominal pressure is possible.

The unit is delivered with the adjustment spindle turned out and set to the minimum adjustable upper switching pressure. The upper switching pressure can be increased by turning the adjustment spindle (12) in.

Adjustment spindle (14) is used for changing the switching pressure differential: Turn out - decrease, turn in - increase. The pressure adjustments are secured by means of the clamping screw (13) and the lock nut (15).

 Depending on the system conditions (in particular for high pump and actuator flow) switching pressure values may be higher than illustrated in the characteristic curves. For such cases the valve provides the possibility of ideally adapt the switching pressure differential to the system.



Type DA 10 -2-5X/.FS...



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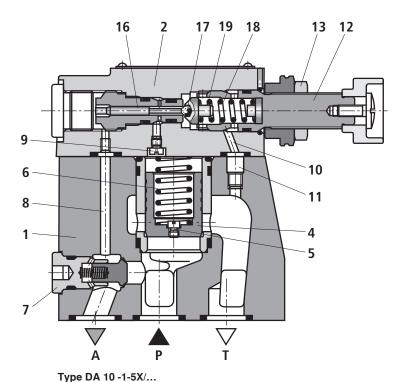
#### Function, section: Type DA... (fixed settings for switching pressure differential of 10 % or 17 %)

The function of this valve corresponds to the function of the "FS" version. However, with the pilot contol valve only the upper switching pressure an not the switching pressure differential can be adjusted.

The area of the pilot spool (16) can optionally be selected to be 10 % or 17 % larger than the effective area of the ball (17). Consequently, the effective force at the pilot spool (16) is also 10 % or 17 % higher than the effective force at the ball (17).

Diverting the pump flow from 'P to A' to 'P to T'.
Pressure is applied in channel P via the nozzles (5 and 9) on the spring loaded side of the main spool (4) and at the ball (17) in the pilot contol valve (2). As soon as the cutoff pressure that is set by means of the adjustment spindle (12) is reached in the hydraulic system the ball (17) opens against the spring (18). Then the hydraulic fluid flows via the nozzles (5 and 9) into the spring chamber (19) into the return line (10) towards T (Type DA ...) or externally via port Y (Type DA ...Y). The main spool (4) is lifted from its seat and opens the P to T connection. The check valve (7) closes the P to A connection. The actuator pressure A retains the ball in the pilot contol valve (2) in open position via the pilot spool (16).

Diverting the pump flow from 'P to T' to 'P to A'.
If actuator pressure A has decreased by the switching pressure differential of 10 % or 17 % relative to the set cutoff pressure (acc. to characteristic curve, page 11), the spring (18) in the pilot contol valve (2) closes the ball (17). Consequently, the pressure on the spring loaded side of the main spool (4) increases and causes the closing of the P to T connection by means of the compression spring (6). The pump now again displaces via the check valve (7) into the hydraulic system (P to A).



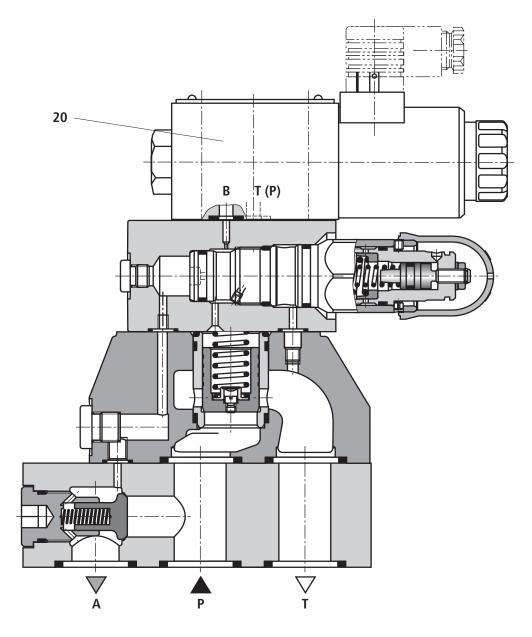


RE 26411/08.10 | DA; DAW

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# Function, section: Type DAW...

The function of this valve corresponds to the function of valve Type DA  $\dots$ . However, for pressure values lower than the set cut-off pressure with this valve it is possible to optionally divert flow to P to T or P to A by means of the solenoid operated directional spool valve (20).



Type DAW 20 -1-5X/...6E..K4...



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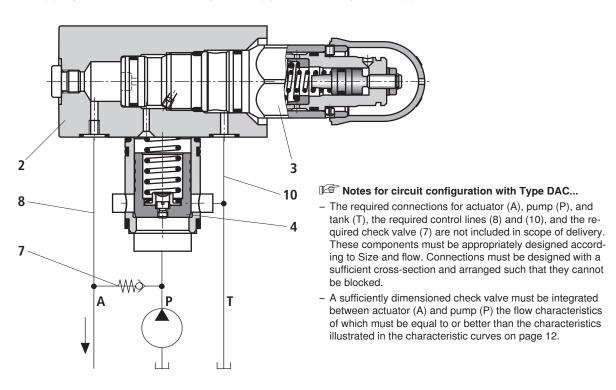
### Function, section: Type DA(W)C...

#### Pressure cut-off valve Type DA(W)C 30 ...FS...

This valve comprises pilot control housing (2), cartridge valve (3) as pilot control unit and a main spool insert (4).

#### Pressure cut-off valve Type DA(W)C ...10/17...

This valve comprises pilot contol valve (2), and optionally a main spool insert (4).



# Technical Data (For applications outside these parameters, please consult us!)

general							
Size		Size	10	25	32		
Weight	- Type DA	kg	3.8	7.7	13.5		
	- Type DAFS	kg	4.4	8.3	14.1		
	- Type DAW	kg	5.3	9.2	15.0		
	- Type DAWFS	kg	5.8	9.8	15.6		
	- Type DAC	kg	1.2				
	- Type DAWC	kg	2.4				
	- Type DAC 30	kg	1.4				
	- Type DAC 30FS	kg	1.9				
	- Type DAWC 30	kg	2.9				
	- Type DAC 30FS	kg	3.4				
Installation position			Any				
Ambient temperature range	- Type DA	°C	-30 to +80 (NBR seals) -20 to +80 (FKM seals)				
	- Type DAW		-30 to +50 (NBR seals) -20 to +50 (FKM seals)				



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#### **Technical Data** (For applications outside these parameters, please consult us!)

hydraulic							
Size		Size	10	25	32		
Maximum operating	– Port P	bar	315				
pressure	– Port A	bar	315 (after diverting P to T)				
	– Port T, Y	bar	1001;4)				
Setting pressure range 2)	- Pressure rating 50	bar	25 to 50				
	- Pressure rating 100		50 to 100				
	- Pressure rating 200		100 to 200				
	- Pressure rating 315		200 to 315 (Type DAFS 150 to 315)				
Switching pressure	<ul><li>Version "FS"</li></ul>	%	Freely adjustable (10 % to 50 % of the nominal setting pressure)				
differential <sup>2)</sup>	- Version "10"	%	10				
	- Version "17"	%	17				
Maximum flow	<ul><li>Version "FS"</li></ul>	l/min	120	250	400		
	- Version "10"	l/min	40	80	120		
	- Version "17"	l/min	60	120	240		
Hydraulic fluid			Mineral oil (HL, HLP) according to DIN 51524; other hydraulic fluids upon request				
Hydraulic fluid temperature range °C			-30 to +80 (NBR seals) -20 to +80 (FKM seals)				
Viscosity range	– Maximum	mm²/s	10 to 800				
	- Recommended	mm²/s	20 to 60				
Maximum permitted degree of contamination of the hydraulic fluid - cleanliness class according to ISO 4406 (c)		Class 20/18/15 3)					

#### 1) Attention!

The applied pressure is added to the setting pressure! The switching pressure differential remains unchanged within the setting range!

- 2) The following points must be observed for setting of the switching pressure differential:
  - The upper and lower switching point must be within the setting range of the pressure rating (e.g. pressure rating 100 bar: Upper switching point 100 bar, lower switching point 50 bar corresponds to a switching pressure differential of 50 %)
  - Basically the lowest possible switching pressure differential value depends on the system (i.e. set pressure, pump and actuator flow, size and preload of accumulator, length of line and line resistance before and after the valve, etc.). The valve provides a possibility of ideally adapting the switching pressure differential to the system conditions. However, the lowest switching pressure differential value of the valve cannot always be realized in a system due to above-stated reasons.
  - The connection between pressure cut-off valve and hydraulic accumulator must generally be in the form of short and low-resistance connection tubing and the pilot oil (version "Y", if required) must be drained at zero pressure.
  - For notes on factory settings of the switching pressure differential, see page 5.

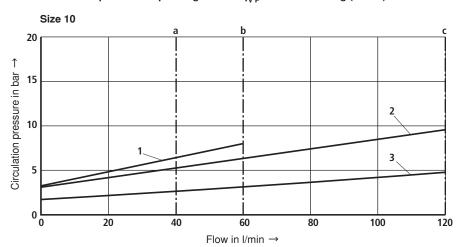
- 3) The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and at the same time increases the service life of the components.
- For the selection of the filters see www.boschrexroth.com/filter.
- 4) The tank pressure must not be higher than the pump pressure.

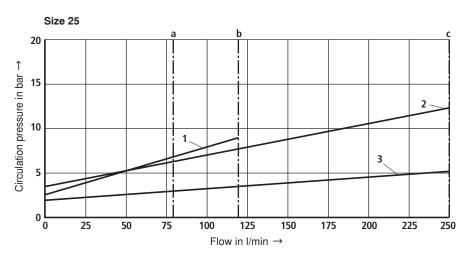


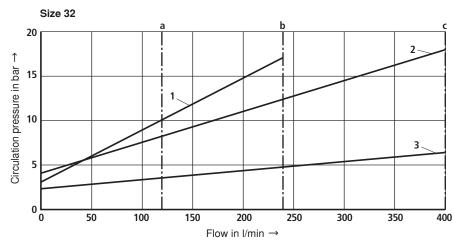
DA; DAW | RE 26411/08.10

# Characteristic curves (measured with HLP46, $\vartheta_{oil}$ = 40 ±5 °C)

Circulation pressure depending on flow  $q_{\rm VP}$  and chushioning (P  $\rightarrow$  T)







- **a**  $q_{\text{V P max}}$  version "10"
- **b**  $q_{\text{V P max}}$  version "17"
- **c**  $q_{\text{V P max}}$  version "FS"
- 1 Type DA ...
- 2 Type DA ...FSB07...
- 3 Type DAW ...FS...

# Mote!

Flow depends on the set switching pressure differential.



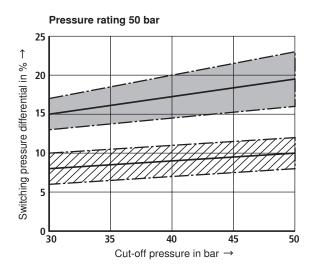
RE 26411/08.10 | DA; DAW

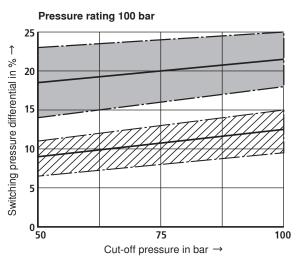
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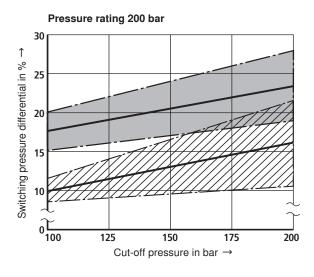
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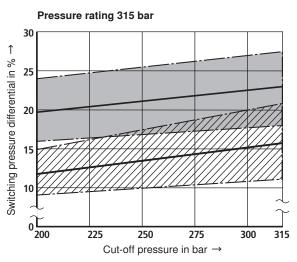
# Characteristic curves (measured with HLP46, $\vartheta_{oil}$ = 40 ±5 °C)

Switching pressure differential (P  $\rightarrow$  A) depending on cut-off pressure  $p_{\rm O}$  (Type DA ...)









Scatter range for version "10"

Scatter range for version "17"

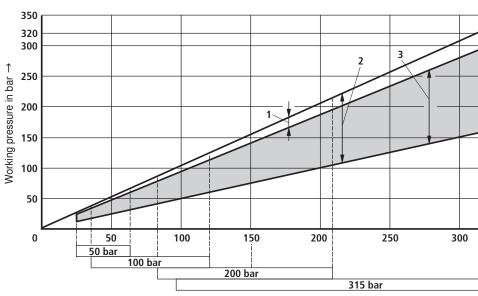
Version "FS" see page 12.



DA; DAW | RE 26411/08.10

# Characteristic curves (measured with HLP46, $\vartheta_{oil}$ = 40 ±5 °C)

Switching pressure differential (P  $\rightarrow$  A); pressure adjustment range  $p_{\rm U}$  depending on the cut-off pressure  $p_{\rm O}$  (Type DA ...FS)

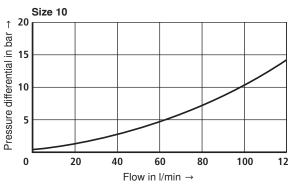


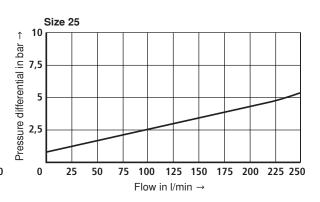
- Minimum switching pressure differential
- 2 Maximum switching pressure differential
- Pressure adjustment range **p**<sub>U</sub>

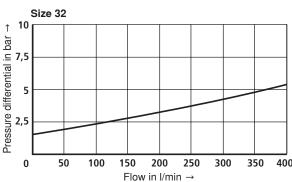
Pressure rating in bar →

# Characteristic curves (measured with HLP46, $\vartheta_{oil}$ = 40 ±5 °C)

 $\Delta p$ - $q_V$ -curves via check valve (P  $\rightarrow$  A)







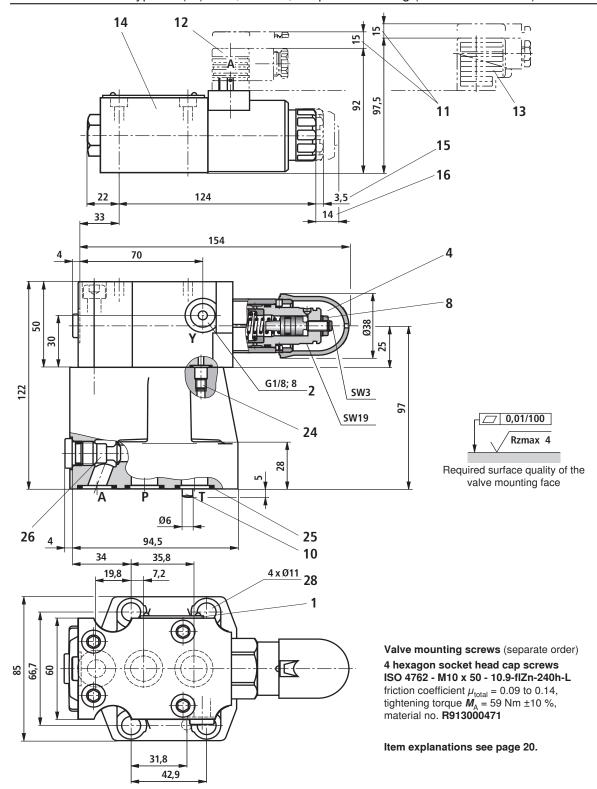


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# Unit dimensions: Type DA(W)...FS, size 10; subplate mounting (dimensions in mm)





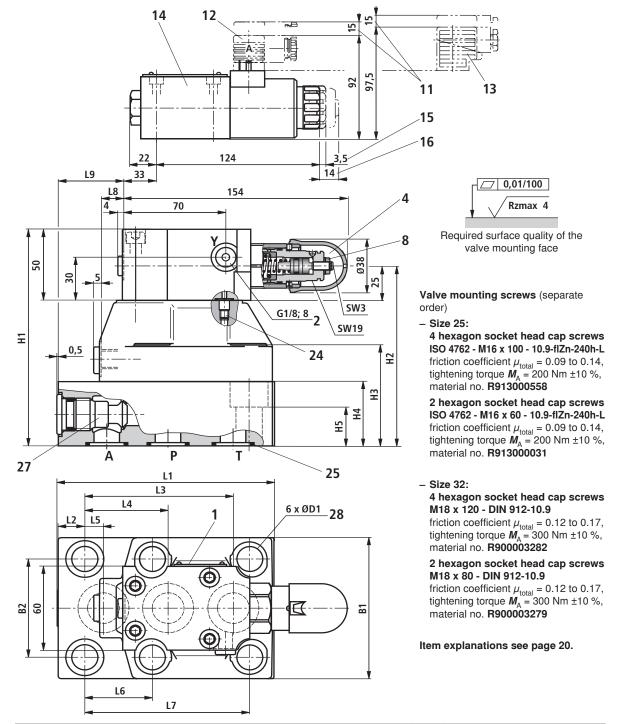
14/22 Bosch Rexroth AG | Hydraulics DA; DAW | RE 26411/08.10 Unit dimensions: Type DA(W)..., size 10; subplate mounting (dimensions in mm) 14 12 5 97,5 13 11 15 16 124 3.5 14 33 18 169 145 118 5 110 5; 6 G1/4; 12 49 2 24 0,01/100 Rzmax 4 Required surface quality of the 5 94,5 valve mounting face 26 25 34 10 33 35,8 4 x Ø 11 28 7,2 19,8 Valve mounting screws (separate order) 4 hexagon socket head cap screws 66,7 82 ISO 4762 - M10 x 50 - 10.9-flZn-240h-L friction coefficient  $\mu_{\rm total}$  = 0.09 to 0.14, tightening torque  $M_{\rm A}$  = 59 Nm ±10 %, material no. R913000471 Item explanations see page 20. 31,8 10 42,9



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Unit dimensions: Type DA(W)...FS, size 25 and 32; subplate mounting (dimensions in mm)





16/22 Bosch Rexroth AG | Hydraulics DA; DAW | RE 26411/08.10 **Unit dimensions:** Type DA(W)..., size 25 and 32; subplate mounting (dimensions in mm) 14 12 15 92 13 16 9 124 14 L9 18 L8 145 118 110 G1/4; 12 8 3 5; 6 49 24 Ξ 0,5 H2 0,01/100 꾸 Rzmax 4 7 Required surface quality of the valve mounting face Т 27 25 L1 6 x ØD1 28 L3 L4 L5 **B**2 B1 Item explanations see page 20. Valve mounting screws see page 15. L6 L7 Size L1 L2 L3 L4 L5 L6 L7 L8 L9 В1 H1 H2 Н3 **H4 H5** ØD1 25 70 149 19 101.6 57.1 12.7 46 112.7 12 42 100 144 124 72 46 28 18 63.5 12.7 50.8 139.7 22.5 115 82.5 145

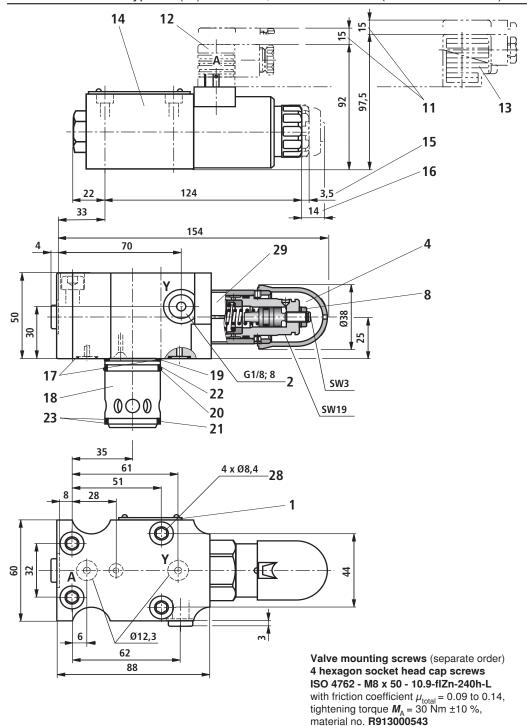


RE 26411/08.10 | DA; DAW

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# Unit dimensions: Type DA(W)C 30 ...FS, installation valve (dimensions in mm)

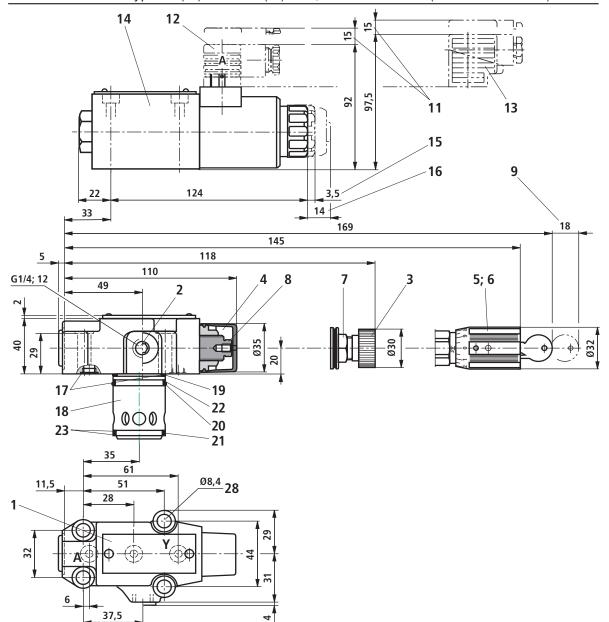


Item explanations see page 20. Installation bore, see page 19.



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# Unit dimensions: Type DA(W)C and DA(W)C 30; installation valve (dimensions in mm)



Valve mounting screws (separate order) 4 hexagon socket head cap screws ISO 4762 - M8 x 40 - 10.9-fIZn-240h-L with friction coefficient  $\mu_{\rm total}$  = 0.09 to 0.14, tightening torque  $M_{\rm A}$  = 30 Nm ±10 %, material no. R913000205

Item explanations see page 20. Installation bore, see page 19.

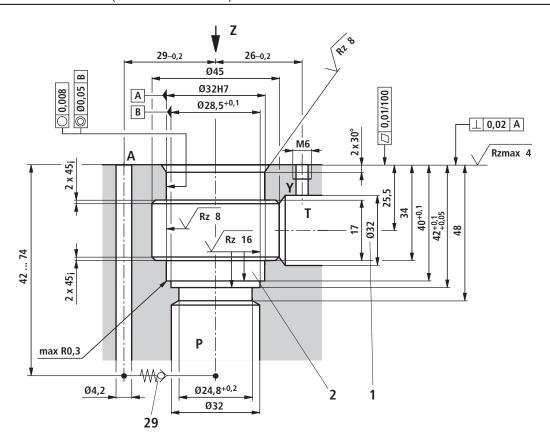


RE 26411/08.10 | DA; DAW

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# Installation bore (dimensions in mm)



View "Z"

51

4 x M8; 12

T

61

- 1 The Ø32 bore can tap a Ø45 bore at any point. However, it must be observed that the connection bore A and the mounting bore are not damaged!
- 2 A support ring and seal rings must be inserted into the bore before assembly of the main spool.
- 3 Check valve (separate order). When defining the position of the check valve and the pilot oil bore sufficient distance to the main spool insert bore must be kept.



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#### **Unit dimensions**

- 1 Name plate
- 2 Y port for pilot oil return, external
- 3 Adjustment type "1"
- 4 Adjustment type "2"
- 5 Adjustment type "3"
- 6 Adjustment type "7"
- 7 Lock nut SW22
- 8 Hexagon SW10
- 9 Space required to remove the key
- 10 Locking pin
- 11 Space required for removing the mating connector
- 12 Mating connector without wiring (separate order, see page 3)
- 13 Mating connector with wiring (separate order, see page 3)
- 14 Directional spool valve, size 6 (data sheet 23178)
- 15 Dimension for solenoid without manual override
- 16 Dimension for solenoid with manual override "N"
- 17 Identical seal rings for ports A, Y
- 18 Main spool
- **19** O ring
- **20** O ring
- **21** O ring
- 22 Support ring
- 23 Support ring
- 24 Omitted with internal pilot oil return
- 25 Identical seal rings for ports A, P, T
- 26 Integrated check valve
- 27 Check valve (sandwich plate)
- 28 Valve mounting bores (valve mounting screws see pages 13 to 18)
- **29** Tightening torque  $M_A = 60 \text{ Nm}$

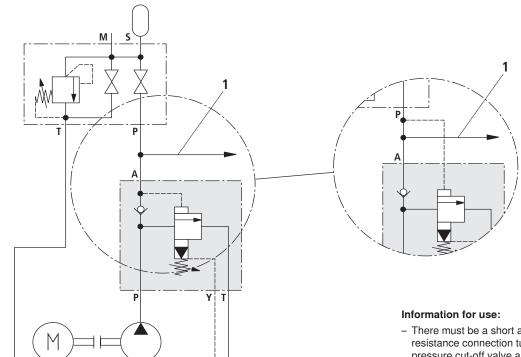


RE 26411/08.10 | DA; DAW

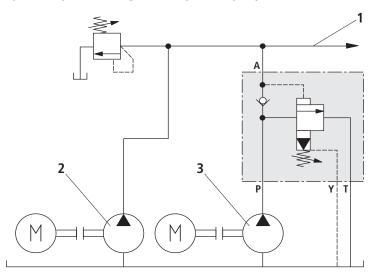
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### Circuit examples

#### Hydraulic system with hydraulic accumulator



#### Hydraulic system with high and low pressure pump



- There must be a short and lowresistance connection tubing between pressure cut-off valve and hydraulic accumulator!
- With high line resistance, use version "DA.../SO80" (separate control line from pilot control valve to hydraulic accumulator)!
- With high pump flow and small switching pressure differential values (10 %) "Y" version valves should preferably be used.

#### Attention!

- Accumulators must only be operated with suitable accumulator safety equipment!
- For "FS" versions pressure relief function for the pump pressure (towards tank) is not directly available but only indirectly via check valve and control line in the actuator channel.
- Please observe the safety instructions for circuit configuration!
  - 1 To the actuator
  - 2 High pressure pump
  - 3 Low pressure pump