

Electric Drives and Controls

Hydraulics

Linear Motion and Assembly Technologies

Pneumatics

Service

Rexroth Bosch Group

Command value and ramp card

RE 30289/07.12

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Type VT-SWKA2-5-...

Component series 1X

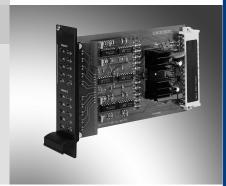


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Features

The photo is an example configuration.
The delivered product differs from the figure.

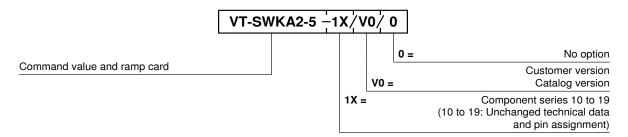
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Ordering code, accessories



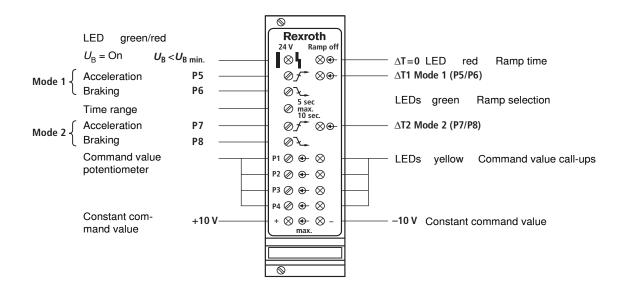
Preferred types

Amplifier type	Material number
VT-SWKA2-5-1X/V0/0	0811405094

Suitable card holder:

 Open card holder VT 3002-1-2X/32F (see data sheet 29928).
 Only for control cabinet installation!

Front plate



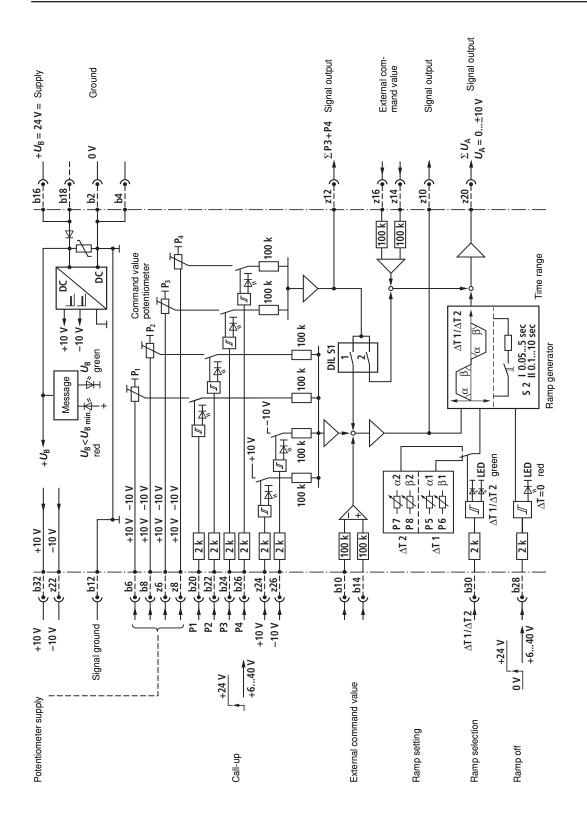


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Block diagram with pin assignment





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Technical data (For applications outside these parameters, please consult us!)

Supply voltage	Nominal 24 V =
U _B at b16 – b18 and b2 – b4	Battery voltage 2140 V,
	Rectified alternating voltage $U_{\text{eff}} = 2128 \text{ V}$
May august consumption mA	(one-phase, full-wave rectifier)
Max. current consumption mA	
Command value preparation	 2 internal, fixed command values: +10 V and -10 V, can be called via digital signals (+24 V) at z24 and z26 (e.g. use as input command values) 4 internal, variable command values: Adjustable via potentiometers P1P4 on the front plate Supply from internal, stabilized voltage source
	b32 = +10 V and/or z22 = -10 V (can in each case be loaded with 100 mA) Command value call-up via digital signals (+24 V) at the terminals b20, b22, b24 and b26
	 1 input for external command value specification: Designed as differential amplifier Input voltage 0±10 V at terminals b10 and b14
	Input impedance $R_i = 100 \text{ k}\Omega$
	- 1 input for external command value specification: Designed as differential amplifier
	Input voltage 0 \pm 10 V at terminals z14 and z16 Input impedance $R_{\rm i}$ = 100 k Ω
	Additional command value input without ramp function, can be added to the ramp command value as bypass signal
Ramp generation	- Selection of two ramp time ranges $t1 = 0.055 \text{ s}$, $t2 = 0.110 \text{ s}$
	- Separate ramps which can be adjusted at potentiometers for acceleration
	α1, α2 (P5 and P7) and braking β1, β2 (P6 and P8) – Selection of two ramp time combinations α1, β1 or α2, β2.
	Selection via digital signal (+24 V) at terminal b30 High level (+24 V)
	$\triangle \alpha 2$, $\beta 2$ (P7/P8), low level (0 V) and/or open input $\triangle \alpha 1$, $\beta 1$ (P5/P6)
	- Automatic quadrant recognition of the ramps for positive and negative com-
	mand values
	- "Ramps Off" control with digital signal (+24 V) at b28 High level (+24 V)
Signal outputs	- Main output (z20), signal ground (b12)
	- Additional output (z12) total command value from P3 and P4
	without ramp control, see block diagram
	- Additional output (z10) total command value without ramp control.
	Is formed from Σ P1P4 and external command value b10/b14. Can be measured as input signal for ramp generator
	- Every output can be loaded with 10 mA (load = $10 \text{ k}\Omega$)
Digital inputs	- Signal voltage $U_{\rm E}$ = +6+40 V, $U_{\rm E \ nom.}$ = +24 V
(control inputs)	High signal ≥ +6 V, low signal ≤ +6 V
(control inpute)	Input impedance $R_i = 2 \text{ k}\Omega$ (input current approx. 1015 mA)
Displays/messages	- LED displays for active command values P1P4 and/or
(see page 2)	fixed command values +10 V and -10 V
(9/	– LED display for ramp combination (α 1, β 1) or (α 2, β 2)
	- LED display with "Ramp Off" mode
	– LED operating messages with 2-color LED
	green: Operating voltage $U_{\rm B}$ = On
	red: Operating voltage too small
Format of the printed circuit board mm	
	Europe format with front plate 7 TE
Plug-in connection	Connector DIN 41612 – F32
Ambient temperature °C	0+70
Storage temperature range °C	-20+70
Weight m	0.33 kg



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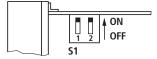
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Applications

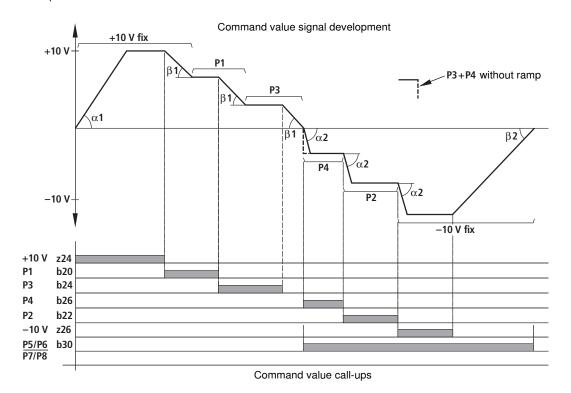
- 1. Preparation and call-up of signal voltages $U_{\rm E} = 0...\pm 10~{\rm V}.$
- Generation of voltage ramps
 t = 0.05...10 s via potentiometer
 settings on the front side.
- 3. By means of the DIL switch S1, the command values P3/P4 can be connected with or without ramp function.

DIL S1		Ramp
.1	.2	.P3/P4
1	0	✓ EIN/ON
0	1	_ AUS/OFF



Command value run program

Example



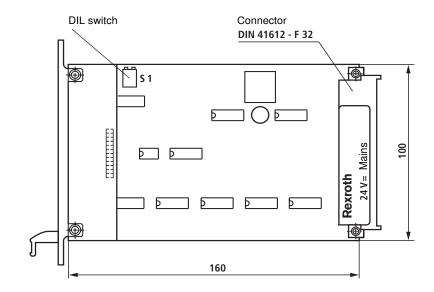


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Device dimensions (dimensions in mm)





Project planning / maintenance instructions / additional information

- The amplifier card may only be unplugged and plugged when de-energized.
- The distance to aerial lines, radios and radar systems must be sufficient (> 1 m).
- Do not lay solenoid and signal lines near power cables.
- For signal lines and solenoid conductors, we recommend using shielded cables.
 The cable shield must be connected to the control cabinet extensively and as short as possible.
- The valve solenoid must not be connected to free-wheeling diodes or other protection circuits.