

RE 92706/2024-02-14
Replaces: 2023-10-20

rexroth
A Bosch Company

Axial piston variable pump A10VO series 60



- ▶ For machines with medium pressure requirements
- ▶ Size 45
- ▶ Nominal pressure 280 bar
- ▶ Maximum pressure 320 bar
- ▶ Open circuit

Features

- ▶ Variable pump with axial piston rotary group in swashplate design for hydrostatic drives in open circuit.
- ▶ Flow is proportional to drive speed and displacement.
- ▶ The flow can be infinitely varied by adjusting the swashplate angle.
- ▶ High permissible drive speed
- ▶ Excellent power-weight ratio – compact dimensions
- ▶ Optionally available as a Silence version via pre compression volume
 - reduces pressure pulsation by up to 50%
- ▶ Good suction characteristics
- ▶ Short control times

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2 **A10VO** | Axial piston variable pump
Type code

Type code

01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22
A10V	0	0	045		00	0			/	60			V	B2					0	0	

Axial piston unit	045
01 Swashplate design, variable	• A10V

Operating mode	045
02 Pump, open circuit	• 0

Pressure range	045
03 Medium pressure version (pressure range, see table of values on page 6)	• 0

Size (NG)	045
04 Geometric displacement, see table of values on page 7	045

Control device: Basic controller	045
05 Pressure controller Hydraulic Fixed setting	• DR0
With flow controller X-T open	• DRF
X-T plugged With flushing function	• DRS
X-T plugged Without flushing function	• DRC
Electro-hydraulic control system Positive control $U = 12/24\text{ V}$ $I = 1500\text{ mA}$	• EC4

Auxiliary control function pressure regulation	045
06 Without additional controller (without symbol)	• 00

Auxiliary regulator function, flow control	045
07 Without additional controller (without symbol)	• 0

Connector for solenoids¹⁾	045
08 Without connector (without solenoid, only for hydraulic control)	• 0
DEUTSCH – molded connector, 2-pin – without suppressor diode (for electric controls)	• P

Swivel angle sensor	045
09 Without swivel angle sensor	• 0
With electric swivel angle sensor SWS25 (as per data sheet 95153) Ratiometric Power supply $U = 5\text{ V DC}$	○ L
With electric swivel angle sensor PAL (as per data sheet 95161) Ratiometric	○ H
Sent	○ P

Pressure sensor	045
10 Without pressure sensor	• 0
With pressure sensor PR4 (SENT) (as per data sheet 95156) Thread M14 x 1.5 Power supply $U = 5\text{ V DC}$	○ 1
Thread G1/4 Power supply $U = 5\text{ V DC}$	• 2
Prepared for pressure sensor on the measuring port M_B Thread G1/4	• 3 ³⁾
Thread M14 x 1.5 (standard)	• 4 ³⁾

Series	045
11 Series 6, index 0	• 60

Version of port and fastening threads	045
12 Hydraulic connections, with O-ring seal based on ISO 11926; metric fastening thread according to DIN 13 at the through drive	• D ²⁾
Metric connections with O-ring seal based on ISO 6149; metric fastening thread according to DIN 13 at the through drive	○ M

• = Available ○ = On request

¹⁾ Connectors for other electric components may deviate

²⁾ Also applies to the version without through drive

³⁾ The pressure sensor must be designed for at least 420 bar.

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Axial piston variable pump | A10VO 3
Type code

01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	
A10V	O	0	045		00	0				/	60			V	B2					0	0	

Direction of rotation

045

13	Viewed on drive shaft	Clockwise	•	R
		Counter-clockwise	•	L

Sealing material

045

14	Shaft seal and O-rings FKM (fluorocarbon rubber)	•	V
----	--	---	---

Mounting flange

045

15	Based on ISO 3019-1 (SAE J744)	101-2 (B)	•	B2
----	--------------------------------	-----------	---	----

Drive shaft

045

16	Splined shaft	7/8 in 13T 16/32DP	•	S4
	ANSI B92.1a ⁴⁾	1 in 15T 16/32DP	•	S5

Working port (For the selection of port and fastening thread, see also order item 12)

045

17	SAE flange ports, port S and B according to ISO 6162	Fastening thread version	Position		•	A1
		DIN 13	Rear (not with PCV)		•	B1
		ASME B1.1	Rear (not with PCV)		•	A2
		DIN 13	Laterally opposite		•	B2
		ASME B1.1	Laterally opposite		•	

Port plate version

045

18	Without noise optimization	•	0
	Silent version with pre compression volume (only possible with port plate A2, B2)	•	S

Through drive (for mounting options, see page 19)

045

19	Flange ISO 3019-1	Hub for splined shaft ⁴⁾																				
	Diameter	Mounting ⁵⁾	Designation	Diameter		Designation																
	Without through drive																					
	82-2 (A)	••	A2	5/8 in	9T 16/32DP	S2																
				3/4 in	11T 16/32DP	S3																
	101-2 (B)	••	B2	7/8 in	13T 16/32DP	S4																
				1 in	15T 16/32DP	S5																

Reduction of the geometric displacement $V_{g\ min}$ and $V_{g\ max}$

045

20	Displacement $V_{g\ min}= 0\ cm^3$; $V_{g\ max}= V_{g\ max}$	•	0
----	---	---	---

Other sensors

045

21	Without sensors	•	0
----	-----------------	---	---

Standard/special version

045

22	Standard version	•	0
	Special version	•	S

Notice

- Note the project planning notes on page 26.
- Observe the project planning notes regarding each control device
- In addition to the type code, please specify the relevant technical data when placing your order.

• = Available ◦ = On request

4) According to ANSI B92.1a (splined shaft according to ISO 3019-1)
5) Mounting hole pattern viewed on through drive

4 A10VO | Axial piston variable pump Hydraulic fluids

Hydraulic fluids

The A10VO variable pump is designed for operation with HLP mineral oil according to DIN 51524. See the following data sheets for application instructions and requirements for hydraulic fluids before the start of project planning:

- 90220: Hydraulic fluids based on mineral oils and related hydrocarbons

Selection of hydraulic fluid

Bosch Rexroth evaluates hydraulic fluids on the basis of the Fluid Rating according to the technical data sheet 90235.

Hydraulic fluids with positive evaluation in the Fluid Rating are provided in the following technical data sheet:

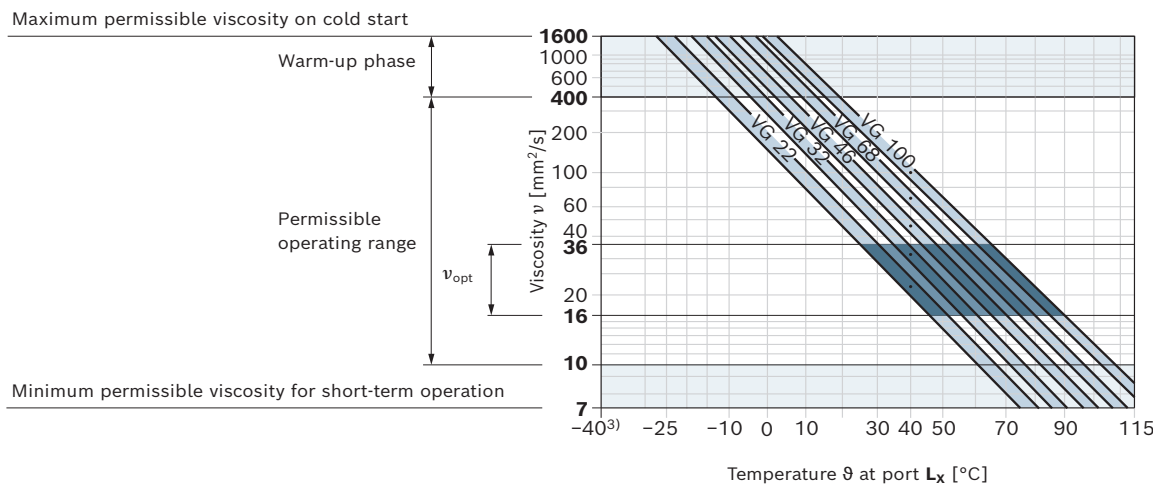
- 90245: Bosch Rexroth Fluid Rating List for Rexroth hydraulic components (pumps and motors)

The hydraulic fluid should be selected so that the operating viscosity in the operating temperature range is within the optimum range (ν_{opt} ; see selection diagram).

Viscosity and temperature of hydraulic fluids

	Viscosity	Shaft seal	Temperature ²⁾	Remarks
Cold start	$\nu_{max} \leq 1600 \text{ mm}^2/\text{s}$	FKM	$\vartheta_{St} \geq -25 \text{ }^\circ\text{C}$	$t \leq 3 \text{ min}$, without load ($p \leq 50 \text{ bar}$), $n \leq 1000 \text{ rpm}$ Permissible temperature difference between axial piston unit and hydraulic fluid in the system maximum 25 K
Warm-up phase	$\nu = 1600 \dots 400 \text{ mm}^2/\text{s}$			$t \leq 15 \text{ min}$, $p \leq 0.7 \times p_{nom}$ und $n \leq 0.5 \times n_{nom}$
Permissible operating range	$\nu = 400 \dots 10 \text{ mm}^2/\text{s}^{1)}$ $\nu_{opt} = 36 \dots 16 \text{ mm}^2/\text{s}$	FKM	$\vartheta \leq +110 \text{ }^\circ\text{C}$	Measured at port L_x Optimal operating viscosity and efficiency range
Short-term operation	$\nu_{min} = 10 \dots 7 \text{ mm}^2/\text{s}$	FKM		$t \leq 3 \text{ min}$, $p \leq 0.3 \times p_{nom}$, measured at port L_x

Selection diagram



1) This corresponds, for example on the VG 46, to a temperature range of +4°C to +85°C (see selection diagram)

2) If the temperature at extreme operating parameters cannot be adhered to, please contact us.
3) For applications in the low-temperature range, please contact us.

Filtration of the hydraulic fluid

Finer filtration improves the cleanliness level of the hydraulic fluid, which increases the service life of the axial piston unit.

A cleanliness level of at least 20/18/15 is to be maintained according to ISO 4406

At a hydraulic fluid viscosity of less than 10 mm²/s (e.g. due to high temperatures during short-term operation) at the drain port, a cleanliness level of at least 19/17/14 according to ISO 4406 is required.

Examples of temperatures of hydraulic fluids at a viscosity of 10 mm²/s:

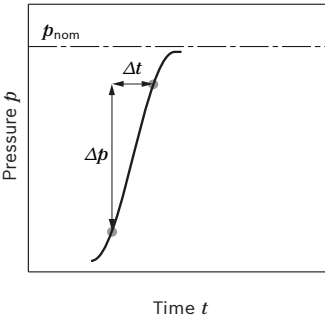
- ▶ 73 °C at HLP 32
- ▶ 85 °C at HLP 46

6 A10VO | Axial piston variable pump
Working pressure range

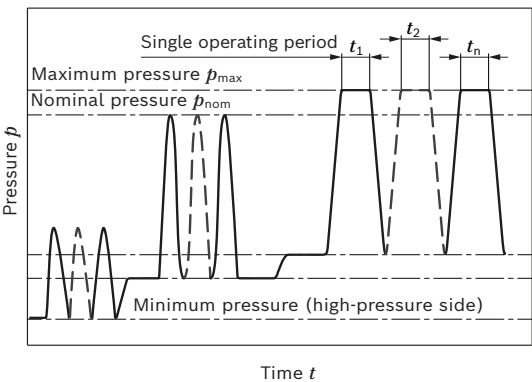
Working pressure range

Pressure at port B		Definition
Nominal pressure p_{nom}	280 bar	The nominal pressure corresponds to the maximum design pressure.
Maximum pressure p_{max}	320 bar	The maximum pressure corresponds to the maximum working pressure within a single operating period. The sum of the single operating periods must not exceed the total operating period (maximum number of cycles: approx. 1 million).
Single operating period	0,05 s	
Total operating period	14 h	
Minimum pressure $p_{B abs}$ (high-pressure side)	10 bar	Minimum pressure on the high-pressure side (B) which is required in order to prevent damage to the axial piston unit.
Rate of pressure change $R_{A max}$	16000 bar/s	Maximum permissible speed of pressure build-up and reduction during a pressure change across the entire pressure range.
Pressure at suction port S (inlet)		
Minimum pressure $p_{S min}$	0.8 bar absolute	Minimum pressure at suction port S (inlet) which is required to prevent damage to the axial piston unit. The minimum pressure depends on the rotational speed, pressure on the port B and displacement of the axial piston unit.
Maximum pressure $p_{S max}$	5 bar absolute	
Case pressure at port L ₁ , L ₂		
Maximum pressure $p_{L max}$	2 bar ¹⁾	Maximum 0.5 bar higher than inlet pressure at port S, but not higher than $p_{L max}$. The case pressure must always be higher than the ambient pressure. A drain line to the reservoir is required.
Pilot pressure port X with external high pressure		
Maximum pressure p_{max}	320 bar	When designing all control lines with external high pressure, the values for the rate of pressure change, maximum single operating period and total operating period applicable to port B must not be exceeded.

▼ Rate of pressure change $R_{A max}$



▼ Pressure definition



Total operating period = $t_1 + t_2 + \dots + t_n$

Notice
Working pressure range applies when using hydraulic fluids based on mineral oils. Please contact us for values for other hydraulic fluids.

1) Higher housing pressures on request

Technical data

Size		NG		45
Geometric displacement, per revolution		$V_{g \max}$	cm ³	45
Maximum rotational speed ¹⁾	at $V_{g \max}$	n_{nom}	rpm	3000
Minimum rotational speed ³⁾	at $V_{g \max}$	n_{min}	rpm	500
Flow	at n_{nom} and $V_{g \max}$	q_v	l/min	135
	at $n_E = 1500$ rpm	q_{vE}	l/min	67.5
Power	at n_{nom} , $V_{g \max}$ and $\Delta p = 280$ bar	P	kW	63
	at $n_E = 1500$ rpm, $V_{g \max}$ and $\Delta p = 280$ bar	P_E	kW	31.5
Torque	at $V_{g \max}$ and $\Delta p = 280$ bar	M	Nm	200
Rotary stiffness of drive shaft	S4	c	Nm/rad	25400
	S5	c	Nm/rad	34900
Moment of inertia of the rotary group		J_{TW}	kgm ²	0.002777
Maximum angular acceleration ²⁾		α	rad/s ²	9500
Case volume		V	l	0.37
Weight approx.	without through drive	m	kg	18
	with through drive	m	kg	21.3

Determination of the operating characteristics

Flow	$q_v = \frac{V_g \times n \times \eta_v}{1000}$	[l/min]
Torque	$M = \frac{V_g \times \Delta p}{20 \times \pi \times \eta_{hm}}$	[Nm]
Power	$P = \frac{2 \pi \times M \times n}{60000} = \frac{q_v \times \Delta p}{600 \times \eta_t}$	[kW]

Key

V_g Displacement per revolution [cm³]

Δp Differential pressure [bar]

n Rotational speed [rpm]

η_v Volumetric efficiency

η_{hm} Hydraulic-mechanical efficiency

η_t Total efficiency ($\eta_t = \eta_v \times \eta_{hm}$)

Notice

- ▶ Theoretical values, without efficiency and tolerances; values rounded
- ▶ Operation above the maximum values or below the minimum values may result in a loss of function, a reduced service life or in the destruction of the axial piston unit. Bosch Rexroth recommends checking the load by means of test or calculation / simulation and comparison with the permissible values.

1) The values are applicable:

- at an absolute pressure $p_{\text{abs}} = 1$ bar at the suction port **S**
- for the optimum viscosity range from $v_{\text{opt}} = 36$ to 16 mm²/s
- with hydraulic fluid based on mineral oils

Higher rotational speeds on request

2) The data are valid for values between the minimum required and maximum permissible rotational speed. Valid for external excitation (e.g. diesel engine 2 to 8 times the rotary frequency; cardan shaft 2 times the rotary frequency). The limit value is only valid for a single pump. The load capacity of the connection parts must be considered.

3) Depending on the load cycle, lower rotational speeds are possible, please contact us.

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8 A10VO | Axial piston variable pump
Technical data

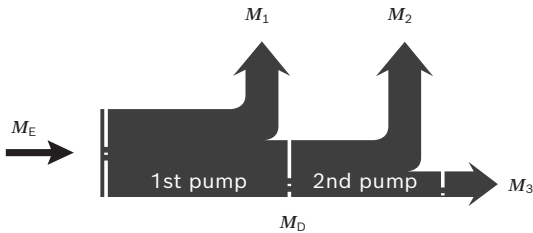
Permissible radial and axial loading of the drive shaft

- Notice
- For drives with radial loading (pinions, V-belt drives), please contact us!
 - For drives with axial loading drives, please contact us!

Permissible inlet and through-drive torques

Size	45		
Torque at $V_{g\ max}$ and $\Delta p = 280\ \text{bar}^{1)}$	M_{\max}	Nm	200
Maximum input torque on drive shaft ²⁾			
S4	$M_{E\ \max}$	Nm	255
	\varnothing	in	7/8
S5	$M_{E\ \max}$	Nm	450
	\varnothing	in	1
Through-drive torque, maximum ¹⁾			
S4	$M_{D\ \max}$	Nm	255
S5	$M_{D\ \max}$	Nm	285

▼ Distribution of torques



Torque at 1st pump	M_1
Torque at 2nd pump	M_2
Torque at 3rd pump	M_3
Input torque	$M_E = M_1 + M_2 + M_3$
	$M_E < M_{E\ \max}$
Through-drive torque	$M_D = M_2 + M_3$
	$M_D < M_{D\ \max}$

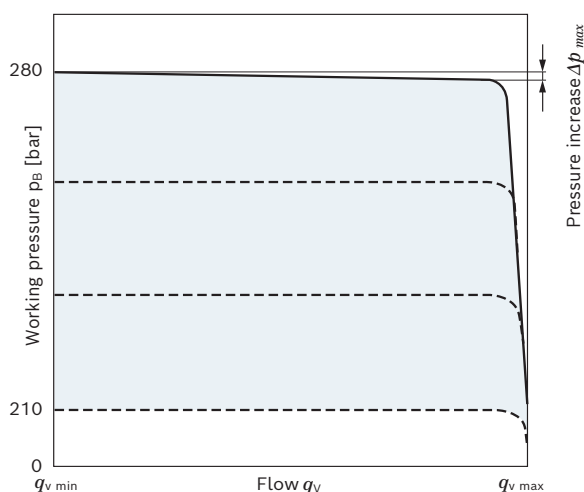
1) Efficiency not considered
2) For drive shafts with no radial force

DR0 – Pressure controller

The pressure controller limits the maximum pressure at the pump outlet within the control range of the variable pump. The variable pump only supplies as much hydraulic fluid as is required by the consumers. If the working pressure exceeds the pressure command value at the pressure valve, the pump will regulate to a smaller displacement to reduce the control differential.

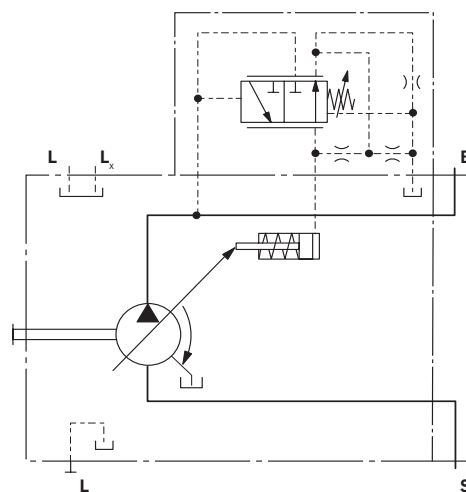
- ▶ Basic position in depressurized state: $V_{g \max}$.
- ▶ Setting range¹⁾ for pressure control 210 to 280 bar.
Preferred variants 210, 250 and 280 bar.
Standard is 280 bar.
Differing settings on request.

▼ Characteristic curve DR



Characteristic curve valid for $n_1 = 1500 \text{ rpm}$ and $t_{\text{fluid}} = 50 \text{ }^\circ\text{C}$.

▼ Circuit diagram DR0



Controller data

Size	045	
Pressure increase	Δp [bar]	Maximum 6
Hysteresis	Δp [bar]	Maximum 4
Pilot fluid consumption	l/min	Maximum approx. 3

¹⁾ In order to prevent damage to the pump and the system, the permissible setting range must not be exceeded. The range of possible settings at the valve is higher.

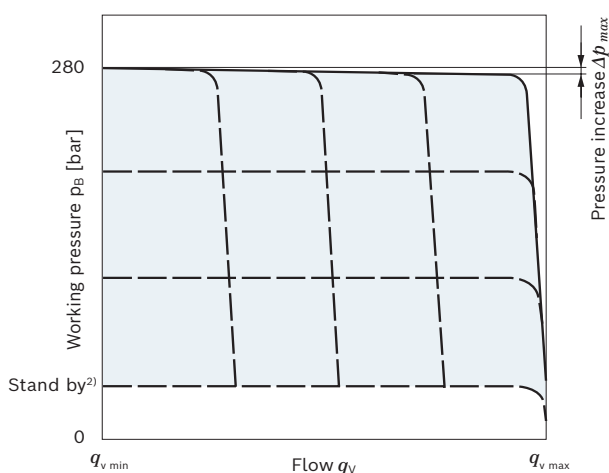
10 **A10VO** | Axial piston variable pump
DRF / DRS / DRC – Pressure flow controller

DRF / DRS / DRC – Pressure flow controller

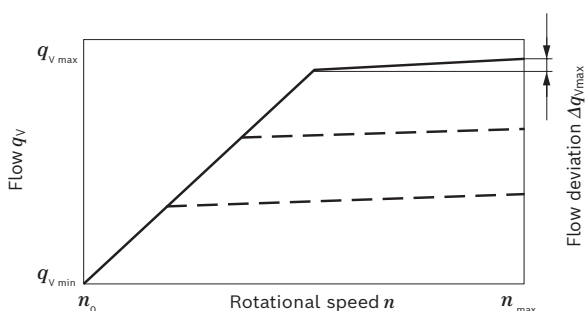
In addition to the pressure controller function (see page 9), an adjustable orifice (e.g. directional valve) is used to adjust the differential pressure upstream and downstream of the orifice. This is used to control the pump flow. The pump flow is equal to the actual hydraulic fluid quantity required by the consumer. With all controller combinations, the V_g reduction has priority.

- ▶ Basic position in depressurized state: $V_{g \max}$.
- ▶ Setting range¹⁾ up to 210 to 280 bar.
Preferred variants 210, 250 and 280 bar.
Standard is 280 bar.
Differing settings on request.
- ▶ DR pressure controller data see page 9

▼ Characteristic curve DRF / DRS / DRC



▼ Characteristic curve at variable rotational speed



Characteristic curves valid for $n_1 = 1500$ rpm and $t_{\text{fluid}} = 50$ °C.

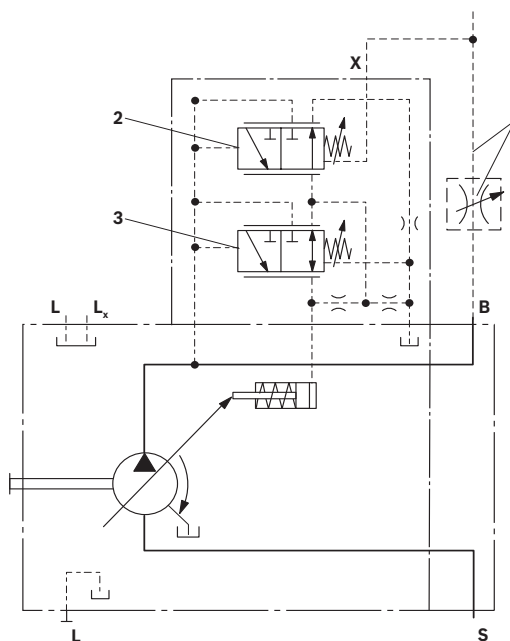
- 1) In order to prevent damage to the pump and the system, the permissible setting range must not be exceeded.
The range of possible settings at the valve is higher.
- 2) Zero stroke pressure from differential pressure setting Δp on controller (2)

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Possible connections at port **B** (not included in the scope of delivery)

LS mobile control blocks	Data sheets
M4-12	64276
M4-15	64283
LUDV mobile control blocks	
M7-22	64295

▼ Circuit diagram DRS



- 1 The metering orifice (control block) and the line is not included in the scope of delivery.
- 2 Flow controller (**S** or **C**).
- 3 Pressure controller (**DR**)

Notice

The DRS and DRC versions have no unloading from **X** to the reservoir.
The LS must thus be unloaded in the system.
Because of the flushing function of the flow controller in the DRS control valve, sufficient unloading of the **X** line must also be ensured.
If this unloading of the X line cannot be ensured, the DRF control valve must be used.

For further information see page 11

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Differential pressure Δp :

- ▶ Standard setting: 14 bar
If another setting is required, please state in clear text.
 - ▶ Setting range: 14 bar to 22 bar or 20 bar to 30 bar.
Preferred variants:
 - 14 bar, 20 bar
(setting range 14 bar to 22 bar)
 - 22 bar, 24 bar and 30 bar
(setting range 20 bar to 30 bar)
- Deviating settings on request

Unloading port **X** to the reservoir results in a zero stroke pressure (standby) which is approx. 1 to 2 bar higher than the defined differential pressure Δp , however system influences are not taken into account.

Controller data

- ▶ DR pressure controller data, see page 9
- ▶ Maximum flow deviation measured at drive speed $n = 1500$ rpm.

Size		045
Pressure increase	Δq [bar]	6
Flow deviation	Δq_{vmax} [l/min]	1.8
Hysteresis	Δp [bar]	Maximum 4
Pilot fluid consumption	l/min	Maximum approx. 3

12 **A10VO** | Axial piston variable pump
EC4 – Electro-hydraulic control valve (positive control)

EC4 – Electro-hydraulic control valve (positive control)

The proportional directional valve EC4 serves to control an axial piston variable pump with eOC control functions in an electronically closed control circuit.

The valve spool is clamped between a proportional solenoid and a spring and releases a opening cross-section depending on the stroke.

This results in a proportionality of the solenoid current with respect to the opening cross-section and thus the swiveling speed of the pump.

The neutral position, which does not lead to a swivel motion, is assigned to a respective neutral current.

If the solenoid current is above the neutral current ($I_{neutral}$), the pump swivels in the direction of $V_{g\ max}/100\%$; if it is below, the pump swivels in the direction of $V_{g\ min}/0\%$.

For control of the pump with BODAS eOC, a swivel angle sensor is required.

Further information about the swivel angle sensor can be found on page 22 and in data sheet 95153.

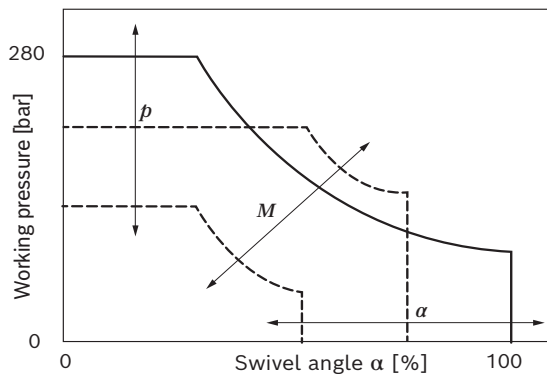
Further information on project planning of the BODAS eOC control system including other required system components can be found in data sheet 95345.

The BODAS eOC control software supports all four basic control types of axial piston variable pumps in electrically closed control circuits:

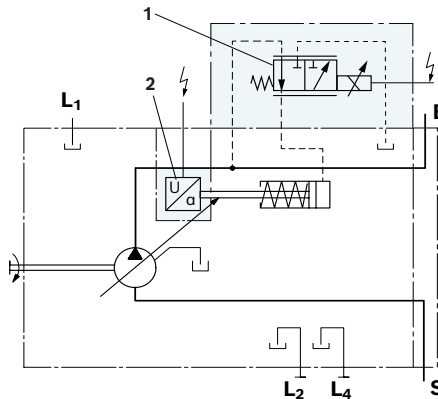
- ▶ Pressure and differential pressure regulation (p)
- ▶ Swivel angle and flow control (α)
- ▶ Torque control (M)
- ▶ Power control

Control variants with EC4

Display for positive quadrants 0% to +100%



Circuit diagram EC4



1 Proportional directional valve EC4

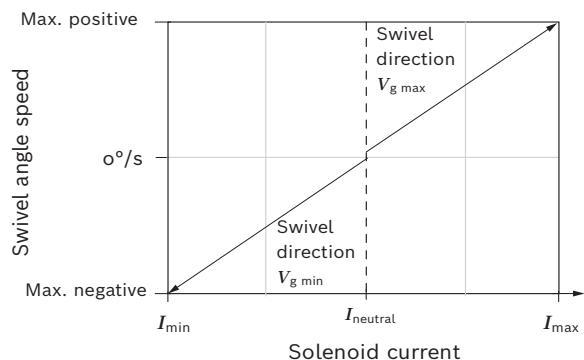
2 Swivel angle sensor (see data sheet 95153)

For further technical data on the solenoid with respective information, see pages 13 and 21.

The following electronic control units are available for control:

BODAS Controllers	Data sheet
RC5-6, series 40	95207
RC18-12, series 40	95208
RC27-18, series 40	95208

Operating principle EC4



Solenoid technical data

	EC4
Maximum solenoid current	1900 mA
Nominal resistance at 20 °C winding temperature	4.26 ±0.26 Ω
Hot resistance at 180 °C winding temperature	6.92 ±0.42 Ω
Limit temperature for winding	Insulating material class H (180 °C)
Hydraulic fluid or operating temperature	from -40 °C to 110 °C
Type of protection, see page 21	

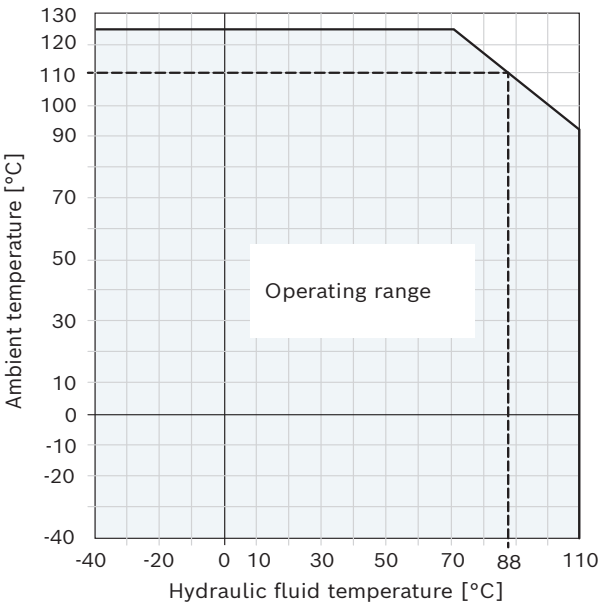
Notice

- ▶ The coil has a limit voltage of 100 V. In general, the maximum current must not be exceeded by the actual current.
- ▶ For calculation of the hot resistance, a temperature coefficient of 0.0039k^{-1} is to be applied.

▼ Characteristic curve of permitted operating range

Example:

An ambient temperature of 110 °C is permitted at 88 °C hydraulic fluid temperature.

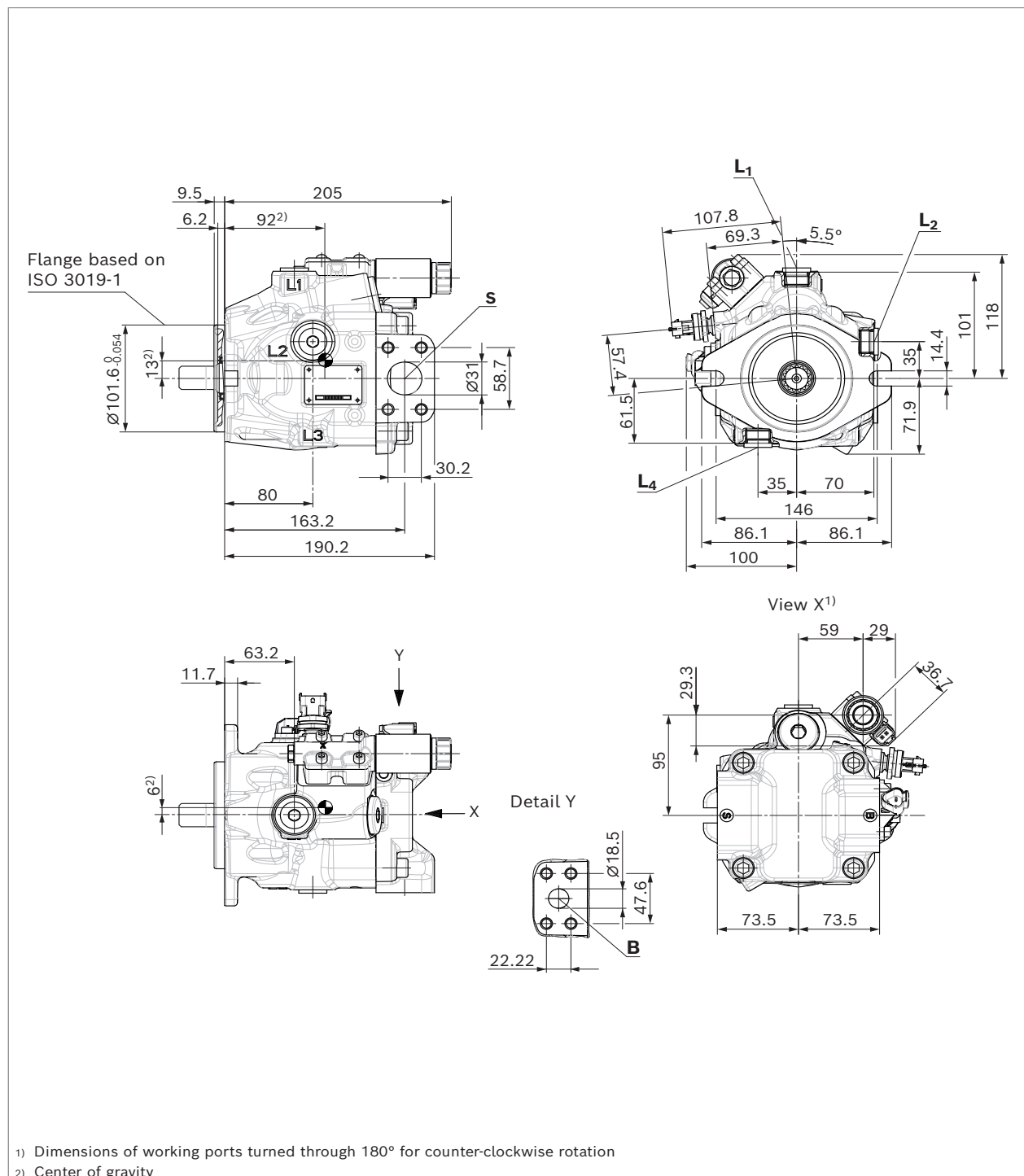


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Dimensions, size 45

Dimensions [mm]

Dimensions, size 45

EC4 – Electro-hydraulic control system, clockwise rotation, port plate A(B)2N000



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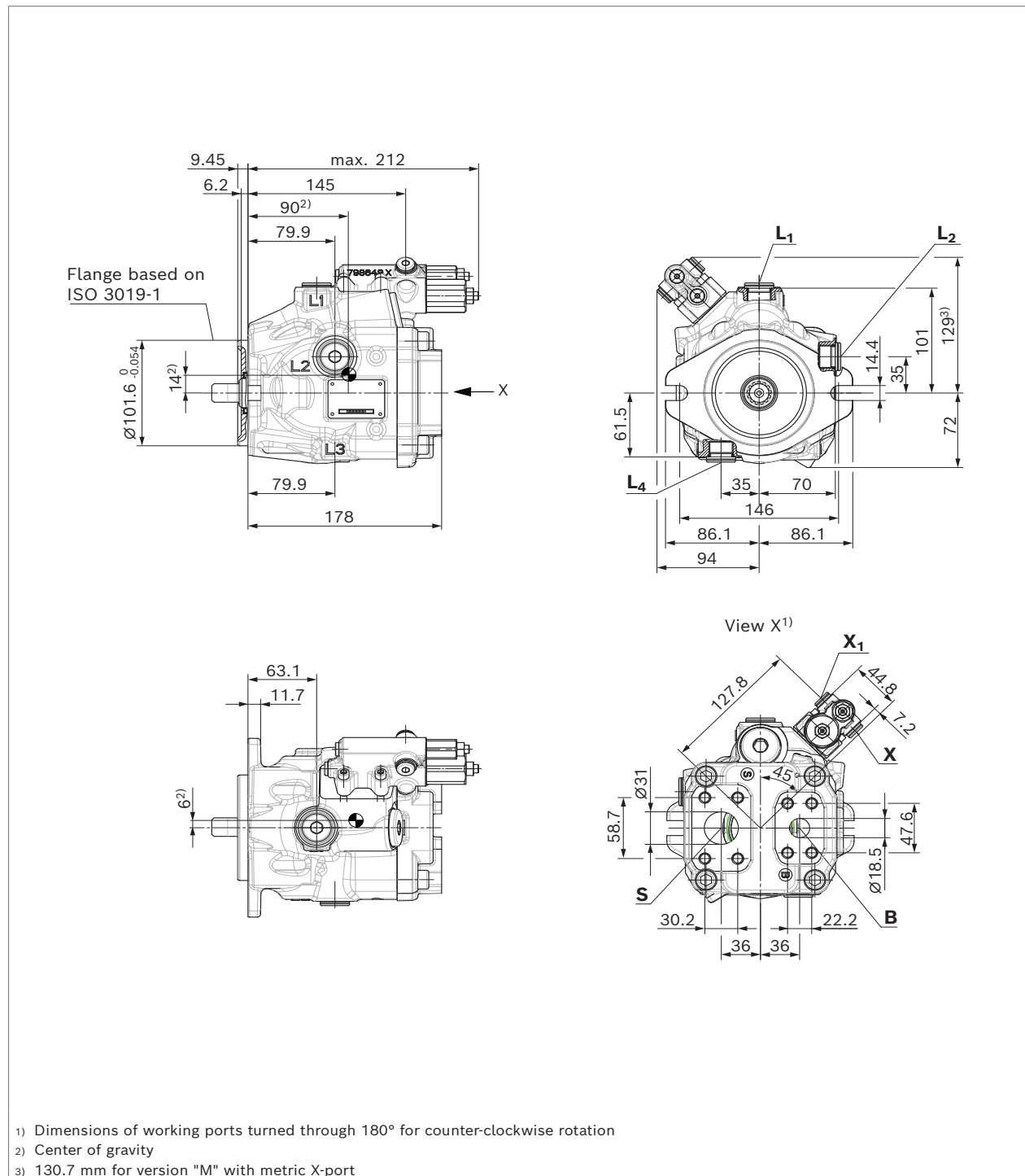
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Dimensions [mm]

Axial piston variable pump | **A10VO**
Dimensions, size 45

15

DRF/DRS/DRC - Pressure and flow controller, clockwise rotation, port plate A(B)1N000



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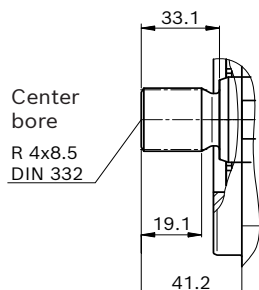
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16 **A10VO** | Axial piston variable pump
Dimensions, size 45

Dimensions [mm]

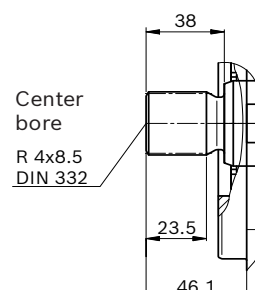
▼ **Splined shaft 7/8 in (22-4, ISO 3019-1)**

S4 – 13T 16/32DP¹⁾



▼ **Splined shaft 1 in (25-4, ISO 3019-1)**

S5 – 15T 16/32DP¹⁾



"Port plate Bx" version		Standard	Size	p_{\max} [bar] ²⁾	State ⁵⁾
B	Working port (standard pressure series) Fastening thread	ISO 6162-1 ASME B1.1	3/4 in 3/8-16UNC; 22 deep	320	O
S	Suction port (standard pressure series) Fastening thread	ISO 6162-1 ASME B1.1	1 1/4 in 7/16-14UNC; 25 deep	5	O
Ports version "D"		Standard	Size	p_{\max} [bar] ²⁾	State ⁵⁾
L₁	Drain port	ISO 11926 ³⁾	7/8-14UNF-2B; 17 deep	2	O ⁴⁾
L₂; L₄	Drain port	ISO 11926 ³⁾	7/8-14UNF-2B; 17 deep	2	X ⁴⁾
X; X₁	Pilot pressure	ISO 11926	7/16-20UNF-2B; 11.5 deep	320	O
M_B	Measuring port (Prepared for pressure sensor PR4, code 3)	ISO 11779-1	G 1/4; 12.5 deep	320	X
M_B	Measuring port (Prepared for pressure sensor PR4, code 4)	ISO 6149	M14 × 1.5; 11.5 deep	320	X
"Port plate Ax" version		Standard	Size	p_{\max} [bar] ²⁾	State ⁵⁾
B	Working port (standard pressure series) Fastening thread	ISO 6162-1 DIN 13	3/4 in M10 × 1.5; 18 deep	320	O
S	Suction port (standard pressure series) Fastening thread	ISO 6162-1 DIN 13	1 1/4 in M10 × 1.5; 18 deep	5	O
Ports version "M"		Standard	Size	p_{\max} [bar] ²⁾	State ⁵⁾
L₁	Drain port	ISO 6149 ³⁾	M22 × 1.5; 15.5 deep	2	O ⁴⁾
L₂; L₄	Drain port	ISO 6149 ³⁾	M22 × 1.5; 15.5 deep	2	X ⁴⁾
X; X₁	Pilot pressure	ISO 6149	M12 × 1.5; 11.5 deep	320	O
M_B	Measuring port (Prepared for pressure sensor PR4, code 3)	ISO 11779-1	G 1/4; 12.5 deep	320	X
M_B	Measuring port (Prepared for pressure sensor PR4, code 4)	ISO 6149	M14 × 1.5; 11.5 deep	320	X

- 1) Involute spline according to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
- 2) Depending on the application, momentary pressure peaks can occur. Keep this in mind when selecting measuring devices and fittings.
- 3) The countersink may be deeper than specified in the standard.

- 4) Depending on the installation position, **L₁**, **L₂** or **L₄** must be connected (also see installation instructions starting on page 24).
- 5) O = Must be connected (plugged on delivery)
X = Plugged (in normal operation)

Bosch Rexroth AG, RE 92706/2024-02-14

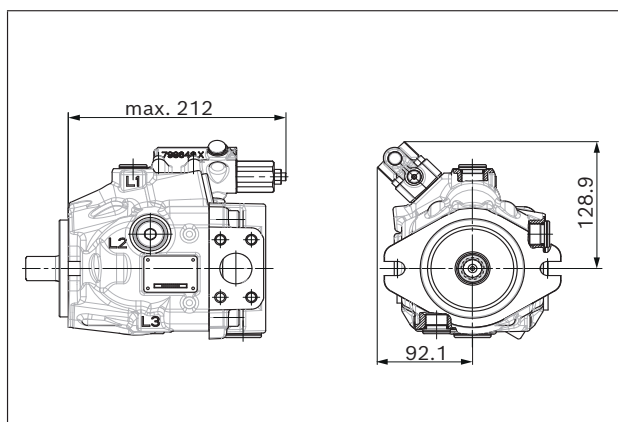
Knowledge is POWER – Motion Force Control is our Business

HYQUIP Limited New Brunswick Street Horwich Bolton Lancashire BL6 7JB UK

Dimensions [mm]

Axial piston variable pump | **A10VO** 17
 Dimensions, size 45

▼ **DR0 - Pressure controller**



RE 92706/2024-02-14, Bosch Rexroth AG

Knowledge is POWER – Motion Force Control is our Business

HYQUIP Limited New Brunswick Street Horwich Bolton Lancashire BL6 7JB UK

18 A10VO | Axial piston variable pump
Dimensions, through-drive

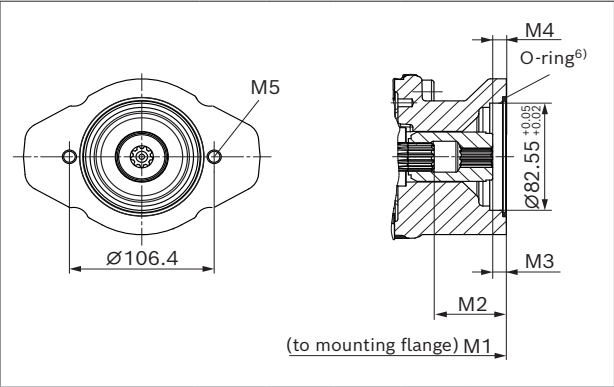
Dimensions [mm]

Dimensions, through-drive

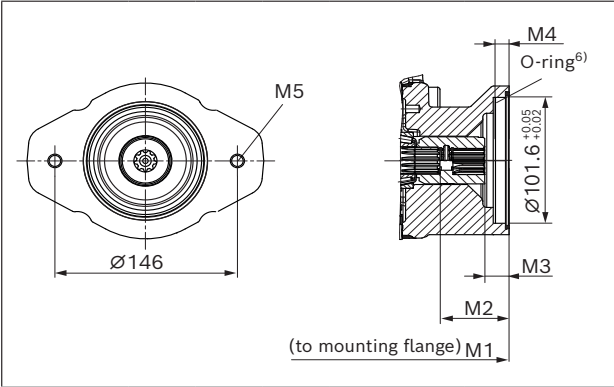
Flange ISO 3019-1 (SAE)			Hub for splined shaft ¹⁾			Availability across sizes	Code
Diameter	Mounting ²⁾	Designation	Diameter	Designation		45	
82-2 (A)		A2	5/8 in	9T 16/32DP	S2	●	A2S2
			3/4 in	11T 16/32DP	S3	●	A2S3
101-2 (B)		B2	7/8 in	13T 16/32DP	S4	●	B2S4
			1 in	15T 16/32DP	S5	●	B2S5

● = Available ○ = On request

▼ 82-2³⁾



▼ 101-2³⁾



A2S2	NG	M1	M2 ⁵⁾	M3 ⁵⁾	M4 ⁵⁾	M5 ⁴⁾⁷⁾
(16-4 (A))	45	219.1	52.3	10	10	M10; 16 deep
A2S3	NG	M1	M2	M3	M4	M5 ⁴⁾⁷⁾
(19-4(A-B))	45	219.1	38.4	18.1	10	M10; 16 deep

B2S4	NG	M1	M2 ⁵⁾	M3 ⁵⁾	M4 ⁵⁾	M5 ⁴⁾⁷⁾
(22-4 (B))	45	219.1	41.4	17.1	10	M12; 18 deep
B2S5	NG	M1	M2	M3	M4	M5 ⁴⁾⁷⁾
25-4(B-B))	45	219.1	47.1	17.6	10	M12; 18 deep

1) According to ANSI B92.1a, 30° pressure angle, flat root, side fit, tolerance class 5
2) Mounting holes pattern viewed on through drive with control at top

3) According to SAE J744
4) Thread according to DIN 13
5) Minimum dimensions
6) O-ring included in the scope of delivery
7) Design recommended according to VDI 2230, screw grade 8.8 according to ISO 898-1

Overview of mounting options

Through drive			Mounting options – 2nd pump				
Flange ISO 3019-1	Hub for splined shaft	Code	A10VO/60 NG (shaft)	A10VNO/5x NG (shaft)	A10V(S)O/5x NG (shaft)	A1VO/10 NG (shaft)	External gear pump
82-2 (A)	5/8 in	A2S2	–	–	10, 18 (U)	–	AZPF
	3/4 in	A2S3	–	28 (S, R)	10, 18 (S, R)	18, 28 (S3)	–
101-2 (B)	7/8 in	B2S4	45 (S4)	45 (S, R)	28 (S, R)	18, 28, 35 (S4)	AZPN, AZPG
	1 in	B2S5	45 (S5)	63 (S, R)	45 (S, R)	35 (S5)	–

20 A10VO | Axial piston variable pump
Combination pumps A10VO + A10VO

Combination pumps A10VO + A10VO

By using combination pumps, it is possible to have independent circuits without the need for splitter gearboxes. When ordering combination pumps the type designations for the first and the second pump must be joined by a "+" and are combined into one part number. Each single pump should be ordered according to type code.

Notice

► The combination pump type code is shown in shortened form in the order confirmation.

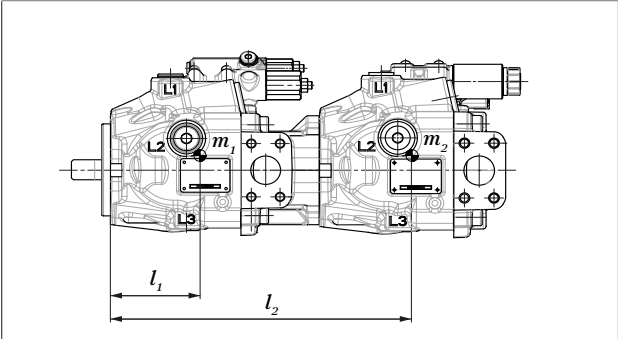
Example:
A10VO0045 DRS000000/60DR+A10VO0045 EC4000PL2/60DR

► Each through drive is plugged with a **non-pressure-resistant** cover. This means the units must be sealed with a pressure-resistant cover before commissioning.

Order example:
A10VO0045DRC000000/60DRVB2S4A2B2S4+A10VO0045EC4000PL2/60DRVB2S4A20N000

A tandem pump, with two pumps of equal size, is permissible without additional supports, assuming that the dynamic mass acceleration does not exceed maximum 10 g (= 98.1 m/s²).

For combination pumps consisting of more than two pumps, the mounting flange must be rated for the permissible mass torque (please contact us).



$m_1, m_2, m_3 \dots$	Weight of pump	[kg]
$l_1, l_2, l_3 \dots$	Distance from center of gravity	[mm]

Mass torque

$$M_m = (m_1 \times l_1 + m_2 \times l_2 + m_3 \times l_3) \times \frac{1}{102} \text{ [Nm]}$$

Weight approx.				NG
				45
Mounting flange Through drive				
B2	Without	m	kg	17.5
	With	m	kg	20.8
Distance from center of gravity A(B)2				45
Mounting flange Through drive				
B2	Without	l_1	mm	92
	With	l_1	mm	108
Distance from center of gravity A(B)1				45
Mounting flange Through drive				
B2	Without	l_1	mm	90

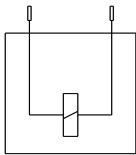
Connector for solenoids

DEUTSCH DT04-2P-EP04

Molded, 2-pin, without bidirectional suppressor diode. There is the following type of protection with the mounted mating connector:

- ▶ IPX7 (DIN/EN 60529) and
- ▶ IPX9K (DIN 40050-9)

Switching symbol



Mating connector DEUTSCH DT06-2S-EP04

Consisting of	DT designation
1 housing	DT06-2S-EP04
1 wedge	W2S
2 sockets	0462-201-16141

The mating connector is not included in the scope of delivery. This can be supplied by Bosch Rexroth on request (material number R902601804).

Notice

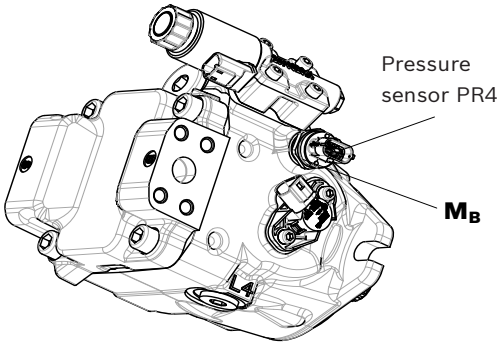
- ▶ If necessary, you can change the position of the connector by turning the solenoid body.
- ▶ The procedure is defined in the instruction manual 92706-01-B.
- ▶ Only the dead weight (<1 N) of the connection cable with a length of 150 mm may act on the plug-in connection and the solenoid coil with coil nut. Other forces and vibrations are not permissible. For example, this can be realized by suspension of the cable at the same vibration system.

Pressure sensor PR4

With the pressure sensor PR4 mounted in the port M_B, the working pressure can be detected on the working port B. Technical data, dimensions and details on the connector, plus safety instructions about the sensor can be found in the data sheet 95156.

Available variants

Order code (pos. 10)	2	1
Designation of PR4 sensor	PR4 420GBSE/10	PR4 480MBSE/10
Measuring range	0 to 420 bar	0 to 480 bar
Output signal	SENT ¹⁾	SENT ¹⁾
Supply voltage	5 V DC	5 V DC
Electrical connection	Bosch Compact	Bosch Compact
Order number	R917A11558	in preparation ²⁾



The following type of protection ensues with the installed mating connector:

- ▶ IP67 to ISO 20653:2013

Bosch Compact mating connector set

Designation	Quantity	Order number
Bosch Compact 1.1a connector	1	1928403966
BDK 2.8 Contact gold-plated for 18 ... 20 AWG, 0.5 ... 1.0 mm ²	3	1928498054
Bosch Compact sleeve straight	1	1928300527
BDK 2.8 / single wire seal / Ø1.2 ... 2.1 mm / blue for insulation diameter 1.2 ... 2.1 mm	3	1928300599
End clip	1	1928403423

The mating connector is not included in the scope of delivery. This can be supplied by Bosch Rexroth on request (material number R917009890).

¹⁾ SENT according to SAE J2716 JAN 2011
²⁾ If available order code 1 replaces the order code 2.

22 A10VO | Axial piston variable pump
Swivel angle sensor SWS25 (order code L)

Swivel angle sensor SWS25 (order code L)

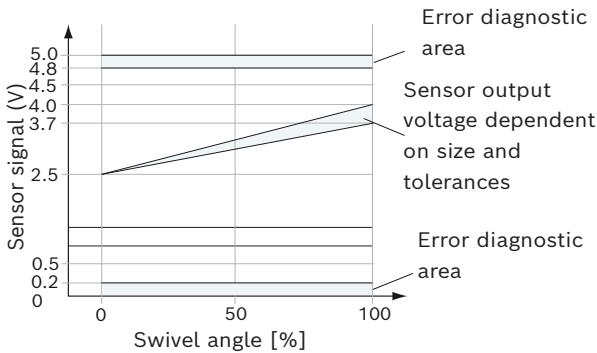
Description

The swivel angle sensor serves the contactless detection of the swivel angle of axial piston units in the swivel axis using a Hall-effect based sensor IC with a supply voltage of 5 V. The measured value determined is converted into an analog signal corresponding to the output characteristic curve shown below.

Features

- ▶ Contactless angle sensor for contactless detection of the swivel angle of axial piston units in the pivot axis using the Hall effect
- ▶ The determined angle value is output as an analog voltage signal
- ▶ High temperature stability of the output signal
- ▶ Shock and vibration resistance
- ▶ Type of protection (with plugged mating connector and cable) IPx9k, IP6kx, IPx6 and IPx7 (ISO 20653)

Output curve for A10VO series 60

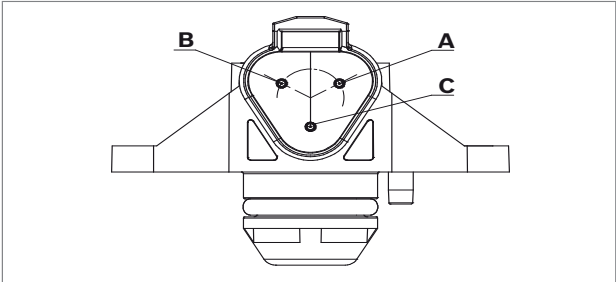


Type	SWS25
Supply voltage U_B	4.75 to 5.25 V DC
Nominal voltage	5 V DC
Current consumption without load	Normal operation ≤ 20 mA
Output signal	0.5 V to 4.5 V, ratiometric
Load resistance	Minimum 5 k Ω
Operation and storage temperature	-40 °C to +110 °C
Supply overvoltage resistance	16 V DC
Type of protection (with plugged mating connector and cable)	IPx9k, IP6kx, IPx6 and IPx7 (ISO 20653)

Notice

- ▶ Information on environmental and EMC conditions upon request.
- ▶ Further information such as type codes, technical data, dimensions and safety instructions for the swivel angle sensor can be found in the associated data sheet 95153.
- ▶ Painting the sensor with electrostatic charge is not permitted (danger: ESD damage)

Pin assignment



PIN	Port
A	Ground GND
B	Supply voltage U_{supply}
C	Sensor signal OUT

Electrostatic discharge (ESD)

According to ISO 10605:2008

- ▶ Contact discharge (probe touches the sensor) ± 8 kV (sensor operated actively and passively)
- ▶ Air discharge (arc between probe and sensor) ± 15 kV (sensor operated actively and passively)

Mating connector DEUTSCH DT06-3S

Consisting of	DT designation
1 housing, 3-pin	DT06-3S-EP04
1 wedge	W3S
3 sockets	0462-201-16141

The mating connector is not included in the scope of delivery. This can be supplied by Bosch Rexroth on request.

Swivel angle sensor PAL2/10 (order codes H and P)

Description

The angular or linear position sensor is used for contactless detection of the angular or linear position, e.g. of the swivel angle of axial piston units in the swivel axis or on the control spool by means of a Hall-effect-based sensor ICs with a supply voltage of 5 V. The measured value is converted either into an analog and a PWM signal or into two partially redundant digital SENT signals. The sensor can be used in industrial and mobile applications.

Features

- ▶ Digital sensor for contactless measuring of the angle or linear position of a corresponding solenoid unit, used, for example, for detecting the swivel angle of axial piston units in the swivel axis or on the control spool by means of a Hall effect-based sensor IC.
- ▶ Suitable for use in stationary and mobile applications
- ▶ The measured value is converted either into an analog signal and a PWM signal, or into two partially redundant SENT signals.
- ▶ Shock and vibration resistance
- ▶ Type of protection (with plugged mating connector and cable) IP6kx, IPx6, IPx7, IPx9k (ISO 20653)
- ▶ Integrated electronic fault detection
- ▶ A position generator at the cradle (in the swivel axis) or at the control spool is required for the detection of the swivel angle
- ▶ CE conformity

Notice

- ▶ Information on environmental and EMC conditions upon request.
- ▶ Further information such as type codes, technical data, dimensions and safety instructions for the swivel angle sensor can be found in the associated data sheet 95161.
- ▶ Painting the sensor with electrostatic charge is not permitted (danger: ESD damage)

Electrostatic discharge (ESD)

According to ISO 10605:2008

- ▶ Contact discharge (probe touches the sensor) ± 8 kV (sensor operated actively and passively)
- ▶ Air discharge (arc between probe and sensor) ± 15 kV (sensor operated actively and passively)

Mating connector

The mating connector is not included in the scope of delivery. This can be supplied by Bosch Rexroth on request.

Installation instructions

General

The axial piston unit must be filled with hydraulic fluid and air bled during commissioning and operation. This must also be observed following a longer standstill as the axial piston unit may empty via the hydraulic lines. The leakage in the housing area must be discharged to the reservoir via the highest available drain port (**L₁**, **L₂**, **L₄**). If a shared drain line is used for several units, make sure that the respective case pressure in each unit is not exceeded. The shared drain line must be dimensioned to ensure that the maximum permissible case pressure of all connected units is not exceeded in any operating condition, particularly at cold start. If this is not possible, separate drain line must be laid.

To prevent the transmission of structure-borne noise, use elastic elements to decouple all connecting lines from all vibration-capable components (e.g. reservoir, frame parts). Under all operating conditions, the suction lines and the drain lines must flow into the reservoir below the minimum fluid level. The permissible suction height h_s results from the total pressure loss. However, it must not be higher than $h_{s\ max} = 800\text{ mm}$. The minimum suction pressure at port **S** must not fall below 0.8 bar absolute during operation and during cold start.

When designing the reservoir, ensure that there is adequate distance between the suction line and the drain line. We recommend using a baffle (baffle plate) between suction line and drain line. A baffle improves the air separation ability as it gives the hydraulic fluid more time for desorption. Apart from that, this prevents the heated return flow from being drawn directly back into the suction line. The suction port must be supplied with air-free, calmed and cooled hydraulic fluid.

Notice

In certain installation positions, an influence on the adjustment or control can be expected. Gravity, dead weight and case pressure can cause minor characteristic shifts and changes in actuating time.

Installation position

See the following examples **1** to **6**.
Further installation positions are available upon request.
Recommended installation position: **1** and **2**

Key	
F	Filling / Air bleeding
S	Suction port
L₁; L₂; L₄	Drain port
SB	Baffle (baffle plate)
$h_{t\ min}$	Minimum required immersion depth (200 mm)
h_{min}	Minimum required distance to reservoir bottom (100 mm)
$h_{ES\ min}$	Minimum height required to prevent axial piston unit from draining (25 mm)
$h_{s\ max}$	Maximum permissible suction height (800 mm)

Notice

- Port **F** is part of the external piping and must be provided on the customer side to make filling and air bleeding easier.

Below-reservoir installation (standard)

Below-reservoir installation means that the axial piston unit is installed outside of the reservoir below the minimum fluid level.

▼ Installation position 1

Air bleed	Filling
F	L ₁ (F)

▼ Installation position 2

Air bleed	Filling
F	L ₂ (F)

Above-reservoir installation

Above-reservoir installation means that the axial piston unit is installed above the minimum fluid level of the reservoir.

Observe the maximum permissible suction height

$h_{s\ max} = 800\ mm$.

▼ Installation position 3

Air bleed	Filling
F	L ₁ (F)

▼ Installation position 4

Air bleed	Filling
F	L ₄ (F)

Inside-reservoir installation

Inside-reservoir installation is when the axial piston unit is installed in the reservoir below the minimum fluid level.

The axial piston unit is completely below the hydraulic fluid.

If the minimum fluid level is equal to or below the upper edge of the pump, see chapter "Above-reservoir installation". Axial piston units with electrical components (e.g. electric control, sensors) may not be installed in a reservoir below the fluid level.

Notice

- Our advice is to fit a suction pipe to the suction port **S** and to fit a pipe to case drain port **L₁**, **L₂** or **L₄**. In this case, the other drain port must be plugged.
- The housing of the axial piston unit is to be filled via **L₁**, **L₂** or **L₄** (see installation position 5 to 6) before the pipework is fitted and the reservoir is filled with hydraulic fluid.

▼ Installation position 5

Air bleed	Filling
L ₁	L ₁

▼ Installation position 6

Air bleed	Filling
L ₄	L ₄

For key, see page 24

Project planning notes

- ▶ The A10VO axial piston variable pump is designed to be used in open circuit.
- ▶ The project planning, installation and commissioning of the axial piston unit requires the involvement of skilled personnel.
- ▶ Before using the axial piston unit, please read the corresponding instruction manual completely and thoroughly. If necessary, this can be requested from Bosch Rexroth.
- ▶ Before finalizing your design, please request a binding installation drawing.
- ▶ The specified data and notes contained herein must be observed.
- ▶ Depending on the operating conditions of the axial piston unit (working pressure, fluid temperature), the characteristic curve may shift.
- ▶ The characteristic curve may also shift due to the dither frequency or control electronics.
- ▶ Preservation: Our axial piston units are supplied as standard with preservation protection for a maximum of 12 months. If longer preservation protection is required (maximum 24 months), please specify this in plain text when placing your order. The preservation periods apply under optimal storage conditions, details of which can be found in the data sheet 90312 or the instruction manual.
- ▶ Not all configuration variants of the product are approved for use in a safety function according to ISO 13849. Please consult the proper contact at Bosch Rexroth if you require reliability parameters (e.g., MTTF_d) for functional safety.
- ▶ Depending on the type of control used, electromagnetic effects can be produced when using solenoids. Applying a direct current (DC) to solenoids does not create electromagnetic interference (EMI) nor is the solenoid affected by EMI. Electromagnetic interference (EMI) potential exists when operating and controlling a solenoid with a modulated direct current (e.g. PWM signal). Appropriate testing and measures should be taken by the machine manufacturer to ensure other components or operators (e.g. with pacemaker) are not affected by this potential.
- ▶ The pressure control (hydraulic or electronic) is not an adequate safeguard against pressure overload. Therefore, a pressure relief valve must be provided in the hydraulic system (integrated into the pump or externally in the system). In this connection, observe the technical limits of the pressure relief valve.
- ▶ For controllers requiring external pilot pressure, sufficient control fluid must be provided to the associated ports to ensure the required pilot pressures for the respective controller function. These controllers are subject to leakage due to their design. An increase in control fluid demand has to be anticipated over the total operating time. The design of the control fluid supply must thus be sufficiently large. If the control fluid is too low, the respective controller function may be impaired and undesired system behavior may result.
- ▶ For drives that are operated for a long period of time with constant rotational speed, the natural frequency of the hydraulic system can be stimulated by the excitation frequency of the pump (rotational speed frequency x 9). This can be prevented with suitably designed hydraulic lines.
- ▶ Please note the details regarding the tightening torques of port threads and other threaded joints in the instruction manual.
- ▶ The ports and fastening threads are designed for the p_{\max} permissible pressures of the respective ports, see the connection tables. The machine or system manufacturer must ensure that the connecting elements and lines correspond to the specified application conditions (pressure, flow, hydraulic fluid, temperature) with the necessary safety factors.
- ▶ The service ports and function ports are only intended to accommodate hydraulic lines.

Safety instructions

- ▶ During and shortly after operation, there is a risk of burning on the axial piston unit and especially on the solenoids. Take the appropriate safety measures (e.g. by wearing protective clothing).
- ▶ Moving parts in control equipment (e.g. valve spools) can, under certain circumstances, get stuck in position as a result of contamination (e.g. contaminated hydraulic fluid, abrasion, or residual dirt from components). As a result, the hydraulic fluid flow and the build-up of torque in the axial piston unit can no longer respond correctly to the operator's specifications. Even the use of various filter elements (external or internal flow filtration) will not rule out a fault but merely reduce the risk. The machine/system manufacturer should test whether additional measures are required on the machine for the relevant application in order to bring the driven consumer into a safe position (e.g. safe stop) and make sure any measures are properly implemented.

28 **A10VO** | Axial piston variable pump
Related documentation

Related documentation

Product-specific documentation

Document type	Title	Document number
Data sheet	Hall-effect swivel angle sensor SWS series 20	95153
	Hall effect swivel angle and linear position sensor PAL series 10	95161
	BODAS PR4 pressure sensor	95156
	Application software eOC BODAS pump control	95345
	BODAS controller RC5-6 series 40	95207
	BODAS controller RC18-12 series 40, RC27-18 series 40	95208
	Storage and preservation of axial piston units	90312
Instruction manual	Axial piston variable pump A10VO series 60	92706-01-B

Documentation for hydraulic fluids

Document type	Title	Document number
Data sheet	Hydraulic fluids based on mineral oils and related hydrocarbons	90220
	Rating of hydraulic fluids used in Rexroth hydraulic components (pumps and motors)	90235
	Bosch Rexroth Fluid Rating List for Rexroth hydraulic components (pumps and motors)	90245