Edition: 2021-10 Replaces: 2017-03

rexroth A Bosch Company

Pressure relief valve, pilot-operated

Type DB and DBW



- Size 10 ... 32
- ► Component series 5X
- Maximum operating pressure 350 bar
- ► Maximum flow 650 l/min



Features

- ► For subplate mounting
- Porting pattern according to ISO 6264-06-09 (NG10),
 ISO 6264-08-13 (NG25) and ISO 6264-10-17 (NG32)
- ► For threaded connection
- ► Solenoid-actuated unloading via an installed directional spool valve or directional seat valve
- ► High-power solenoid
- Switching shock damping, optional (DBW type only)
- ► Corrosion-protected design
- ► CE conformity according to the Low-Voltage Directive 2014/35/EU for electrical voltages > 50 VAC or > 75 VDC
- ► Solenoid coil as approved component with UR marking according to UL 906, edition 1982, optional

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Type-examination tested safety valve type DB(W)...E, Component series 5X, according to the Pressure Equipment Directive 2014/68/EU

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Ordering code

01	02	03	04	05	06	07	08	09		10	11	12	13	14	15	5 1	6	17	18	19	20 2	21 22
DB								5X	/									K4				
					•	•	•			•	•	•					•					
01	Press	ure re	lief va	lve																		DB
02	Witho	out dir	ection	nal va	 lve																n	o code ◊
	With	attach	ned di	rectio	nal va	lve																W �
02	Dilat		d	lua (a		+->																d- A
03	Pilot-						ool in	sert (c	lo no i	t onto	rany	cizo)									n	o code ♦
								t (ente				size)									+	С
								sert fo				ting (c	lo not	enter	anv	size))					T 1)
										,												
04	- Size																					
	Subp																				-	10 ♦
	Threa		onnec	tion "	G" (G	1/2)																10
	Threa		00000	tion "	C" (C	2/4)															1	15
	- Size		onnec	.11011	<u>G</u> (G	3/4)																15
	Subp		ountii	ng "nc	code	"																20 ♦
	Threa																					20
						1 1/4)																25
	- Size				- (, .,															_	
	Subp	late m	ountir	ng "nc	code	п																30 ◊
	Threa	ded c	onnec	tion "	G" (G	1 1/2)																30
05	a 🔀		A B		b	norma	ally clo	osed														A 2) ♦
	a 🔀		A B		b	norma	ally op	en														B ²⁾ ♦
Туре	of con	nectio	on																			
06	Subp	late m	ountir	ng or	cartri	dge val	ve														n	o code �
	Threa	ded c	onnec	tion																		G
Adius	stment	type	for pr	essur	e adiı	ıstmer	nt															
07						"C" ar																1
						tective																2 ◊
	Locka	ble ro	tary k	nob v	vith so	cale																3 3)
	Rotar	y knol	o with	scale																		7
08	Main	snool	Ø24 r	mm (a	ll size	(s)																- \$
	Main																					N
												_										
09	Comp	onent	serie	s 50 .	59 (50 !	59: un	change	ed ins	tallat	ion an	d con	nectio	n dim	ensi	ons)						5X
Press	ure ra																					
10	Set p																					50
	Set p																				-	100 ♦
	Set p																				+	200 ♦
	Set p																				-	315 ♦
	Set p	essur	e up t	lo 350	bar																	350 ♦

Ordering code

01	02	03	04	05	06	07	80	09		10	11	12	13	14	15	16	17	18	19	20	21	22
DB								5X	/								K4					

Pilot oil supply and pilot oil return (see also Symbols on page 4)

-	11	Internal pilot oil supply and pilot oil return	- 4) ♦
		External pilot oil supply, internal pilot oil return 5)	Х
		Internal pilot oil supply, external pilot oil return	Υ
		External pilot oil supply and pilot oil return 5)	XY

12	Standard version	no code ◊
	Valve for minimum cracking pressure (not for version without main spool insert and not suitable for	U 6)
	mutual relief function)	

13	Without switching shock damping	no code ♦
	With switching shock damping (only version "DBW")	S

14	Without directional valve	no code ♦
	With directional spool valve (data sheet 23178)	6E ²⁾ ♦
	With directional seat valve (data sheet 22058)	6SM ²⁾

15	Direct voltage 24 V	G24 ²⁾ ♦
	Alternating voltage 230 V 50/60 Hz	W230 ²⁾

16	With concealed manual override (standard)	N9 ²⁾ ♦
	With manual override	N ²⁾
	Without manual override	no code

Electrical connection

17	Without mating connector; connector DIN EN 175301-803	K4 2; 7)
18	Nozzle Ø 1.2 mm in channel B of the directional spool valve (version "6E")	R12 8)
	Nozzle Ø 1.2 mm in channel P of the directional seat valve (version "6SM")	B12 8)

Corrosion resistance

19	None	no code ♦
	Improved corrosion protection (240 h salt spray test according to EN ISO 9227);	J3
	(only version "2", however, without protective cap)	

Seal material (observe compatibility of seals with hydraulic fluid used, see page 8)

 20	NBR seals	no code ♦
	FKM seals	V

Equipment Directive

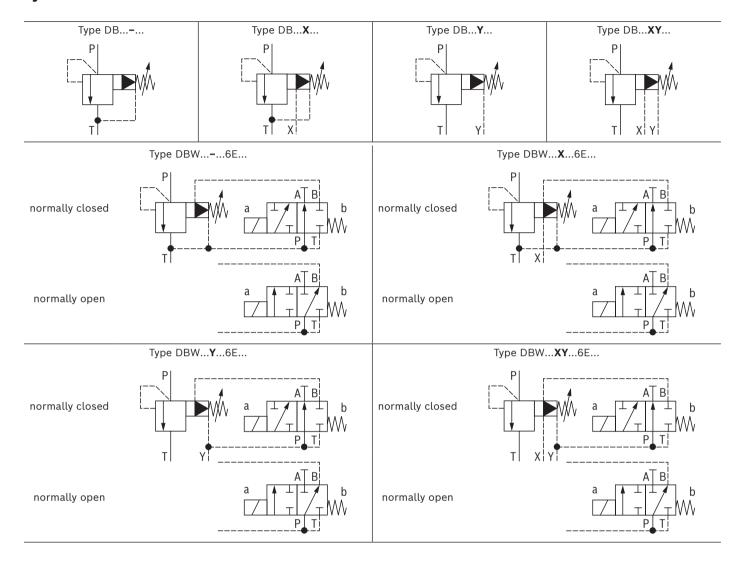
21	Without type-examination procedure	no code
	Type-examination tested safety valves according to Pressure Equipment Directive 2014/68/EU 9)	E
22	Standard version	no code ◊
	Solenoid coil is an approved component with UR-marking according to UI 906	=UR

- "DBT/DBWT" corresponds to "DBC/DBWC", however, with closed central bore
- 2) Ordering code only necessary with version with mounted directional valve ("DBW").
- 3) H-key with material no. R900008158 is included in the scope of delivery.
- 4) Dash "-" only necessary with version with mounted directional valve ("DBW"), without specification of "U" or "S".
- 5) **Not** with version "DBC/DBWC"

- 6) Only possible up to pressure rating 315 bar
- $^{7)}$ Mating connectors, separate order, see page 21.
- 8) Ordering code only necessary with version with attached directional valve and switching shock damping ("DBW.../...S...").
- 9) See ordering code on page 16.

Notice: ♦ = Preferred type

Symbols



Function, section: Type DB...

General

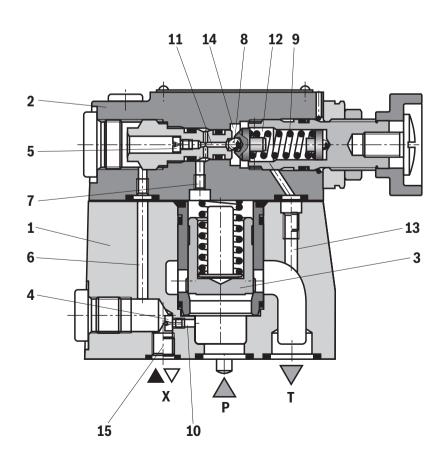
Pressure valves of type DB and DBW are pilot-operated pressure relief valves. They are used for limitation (DB) or limitation and solenoid-actuated unloading (DBW) of the operating pressure.

The pressure relief valves (DB) basically consist of the main valve (1) with main spool insert (3) and pilot control valve (2) with pressure adjustment element.

Pressure relief valve type DB

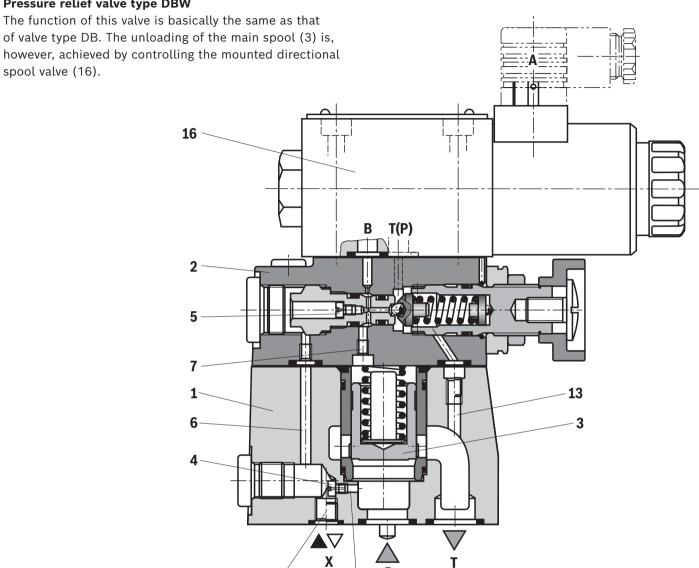
The pressure applied to channel P acts on the main spool (3). At the same time, pressure is applied to the spring-loaded side of the main spool (3) and to the ball (8) in the pilot control valve (2) via the control lines (6) and (7) which are equipped with nozzles (4) and (5). If the pressure in channel P exceeds the value set at the spring (9), the ball (8) opens against the spring (9). The signal for this is provided internally from channel P via control lines (10) and (6). The hydraulic fluid on the spring-loaded side of main spool (3) now flows via the control line (7), nozzle bore (11) and ball (8) into the spring chamber (12). From here, it is fed into the tank, either internally for type DB ... - via control line (13), or externally for type DB...Y via control line (14). Nozzles (4) and (5) cause a pressure drop to occur at the main spool (3), hence the connection from channel P to channel T opens. The hydraulic fluid now flows from channel P to channel T, whilst the set operating pressure is maintained.

The pressure relief valve can be unloaded or switched to another pressure (second pressure rating) via port X (15).



Function, section: Type DBW...

Pressure relief valve type DBW



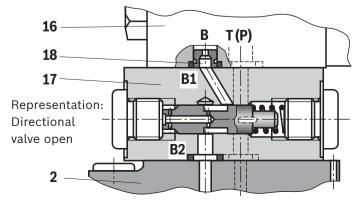
10

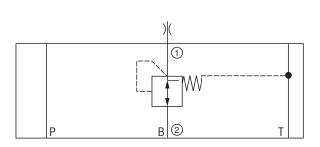
Pressure relief valve with switching shock damping (sandwich plate), version "DBW.../..S6E...R12"

The opening of the connection from B2 to B1 is delayed by means of the switching shock damping valve (17). Pressure peaks and acoustic decompression shocks in the

15

return line can thus be avoided. It is installed between the pilot control valve (2) and the directional valve (16). The degree of damping (decompression shock) is determined by the size of the nozzle (18). Nozzle Ø 1.2mm (ordering code ..R12..) is recommended.





Bosch Rexroth AG, RE 25802, edition: 2021-10

Technical data

(For applications outside these values, please consult us!)

General										
Sizes				NG10	NG16	NG25 "DB 20 "	NG25 "DB 25 "	NG32		
Weight	► Subplate	- DB	kg	2.6	-	3.5	-	4.4		
	mounting	- DBW	kg	4.05	-	4.95	_	5.85		
		- DBC	kg	1.2						
		- DBWC	kg	2.65						
		– DBC10 or 30	kg	1.5						
		– DBWC 10 or 30	kg	g 2.95						
	► Threaded	– DBG	kg	5.3	5.2	5.1	5.0	4.8		
	connection	- DBWG	kg	6.75	6.65	6.55	6.45	6.25		
Installati	on position			any						
Ambient	temperature range	▶ DB	°C	-20 +80 (-15 +80 (
		▶ DBW	°C	-20 +50 (-15 +50 (,					
Conformity		► CE according to Low-Voltage Directive 2014/35/EU, tested according to		EN 60204-1:	2006-01 and	DIN VDE 0580), classified as	componen		

Hydraulic							
Maximum operating pressure ► Port P, X			350				
	► Port T	bar	315				
Maximum counter pressure	► Port Y (DB)	bar	ar 315				
	► Port Y, T (DBW)	bar	210 with DC	solenoid			
			160 with AC	solenoid			
Maximum set pressure	50; 100; 200; 315; 350						
Minimum set pressure	flow-depend	lent (see char	acteristic cur	ves page 9)			
Maximum flow	► Subplate mounting	l/min	250	_	500	_	650
	► Threaded connection	l/min	250	500	500	500	650
Hydraulic fluid			see table pa	ge 8			
Hydraulic fluid temperature r	ange	°C	-20 +80 (NBR seals)				
			-15 +80 (FKM seals)				
Viscosity range		mm²/s	10 800				
Maximum admissible degree	of contamination of the		Class 20/18,	/15 ¹⁾		<u> </u>	
hydraulic fluid, cleanliness cl	ass according to ISO 4406 (c)						

The cleanliness classes specified for the components must be adhered to in hydraulic systems. Effective filtration prevents faults and at the same time increases the life cycle of the components.



- ► Tank preloading adds to the minimum set pressure (ports T and Y)
- ► Technical data for directional seat valve see data sheet 22058, for directional spool valve data sheet 23178.
- ► Deviating technical data for type-examination tested safety valves can be found on page 17.

Technical data

(For applications outside these values, please consult us!)

Hydraulic fluid	'	Classification	Suitable sealing materials	Standards	Data sheet
Mineral oils	,	HL, HLP	NBR, FKM	DIN 51524	90220
Bio-degradable	► Insoluble in water	HETG	FKM	ISO 15380	90221
		HEES	FKM	150 15380	
	► Soluble in water	HEPG	FKM	ISO 15380	
Flame-resistant	► Water-free	HFDU (glycol base)	FKM		
		HFDU (ester base)	FKM	ISO 12922	90222
		HFDR	FKM]	
	► Containing water	HFC (Fuchs: Hydrotherm 46M, Renosafe 500; Petrofer: Ultra Safe 620; Houghton: Safe 620; Union: Carbide HP5046)	NBR	ISO 12922	90223

Important information on hydraulic fluids:

- ▶ For further information and data on the use of other hydraulic fluids, please refer to the data sheets above or contact us.
- ▶ There may be limitations regarding the technical valve data (temperature, pressure range, life cycle, maintenance intervals, etc.).
- ▶ The ignition temperature of the hydraulic fluid used must be 50 K higher than the maximum surface temperature.
- ▶ Bio-degradable and flame-resistant containing water: If components with galvanic zinc coating (e.g. version "J3" or "J5") or parts containing zinc are used, small amounts of dissolved zinc may get into the hydraulic system and cause accelerated aging of the hydraulic fluid. Zinc soap may form as a chemical reaction product, which may clog filters, nozzles and solenoid valves - particularly in connection with local heat input.

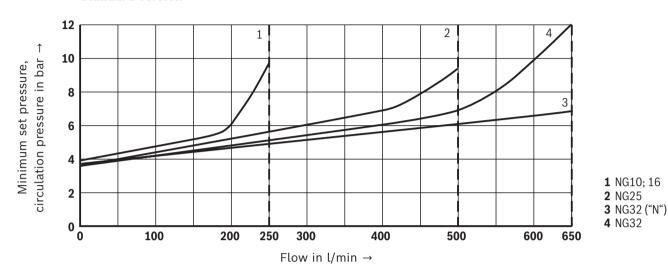
► Flame-resistant – containing water:

- Due to the increased cavitation tendency with HFC hydraulic fluids, the life cycle of the component may be reduced by up to 30% as compared to the use with mineral oil HLP. In order to reduce the cavitation effect, it is recommended - if possible specific to the installation - backing up the return flow pressure in ports T to approx. 20% of the pressure differential at the component.
- Dependent on the hydraulic fluid used, the maximum ambient and hydraulic fluid temperature must not exceed 50 °C. In order to reduce the heat input into the component, a maximum duty cycle of 50% in continuous operation has to be set for on/off valves (measuring time 300 s). If this is not possible due to the function, an energy-reducing control of these components is recommended, e.g. via a PWM plug-in amplifier.

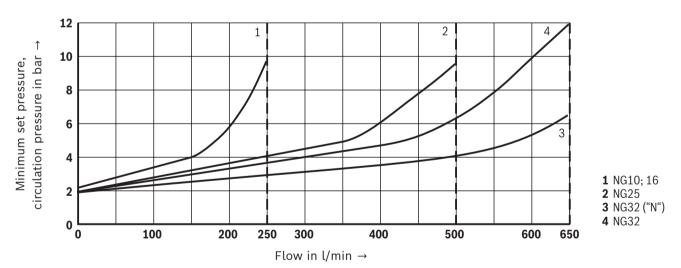
Characteristic curves

(measured with HLP46, **9**_{oil} = 40 ±5 °C)

Minimum set pressure and circulation pressure dependent on the flow 1) Standard version



Minimum set pressure and circulation pressure dependent on the flow $^{1)}$ Version "U"



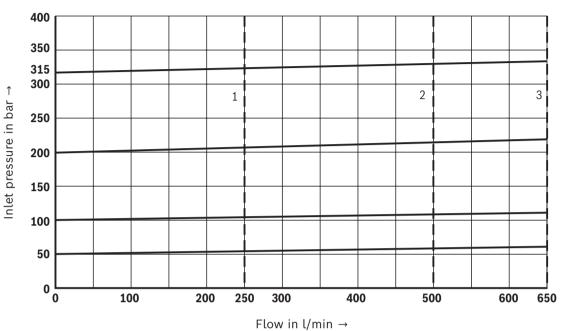
Notice:

- ► The characteristic curves were measured with external, depressurized pilot oil return.
 - With internal pilot oil return, the inlet pressure increases by the output pressure present in port T.
- ► The characteristic curves apply to the pressure at the valve output p_T = 0 bar across the entire flow range.

Characteristic curves

(measured with HLP46, θ_{oil} = 40 ±5 °C)

Inlet pressure dependent on the flow



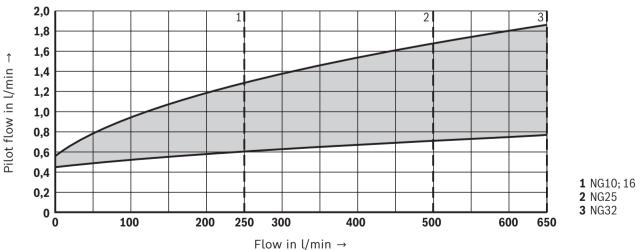
1 NG10; 16 **2** NG25 **3** NG32

Motice:

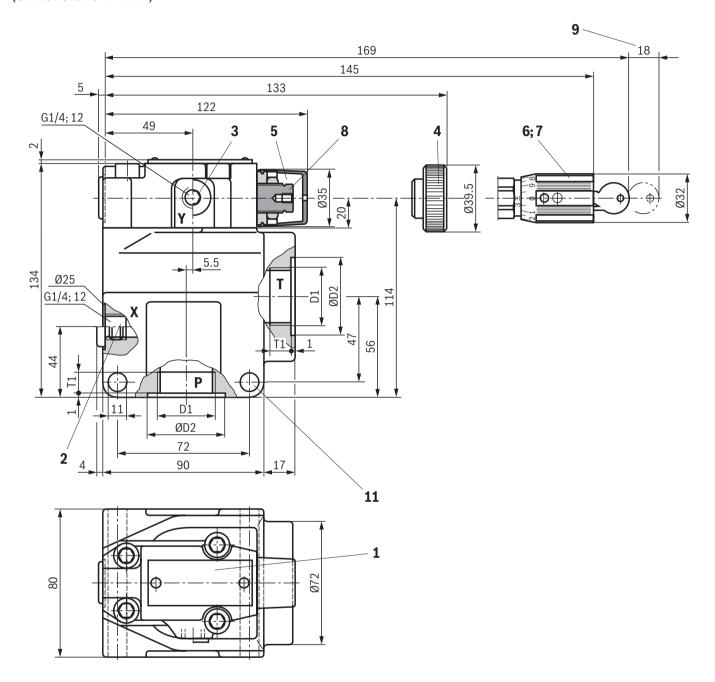
The characteristic curves were measured with **external**, **depressurized pilot oil return**.

With internal pilot oil return, the inlet pressure increases by the output pressure present in port T.

Pilot flow



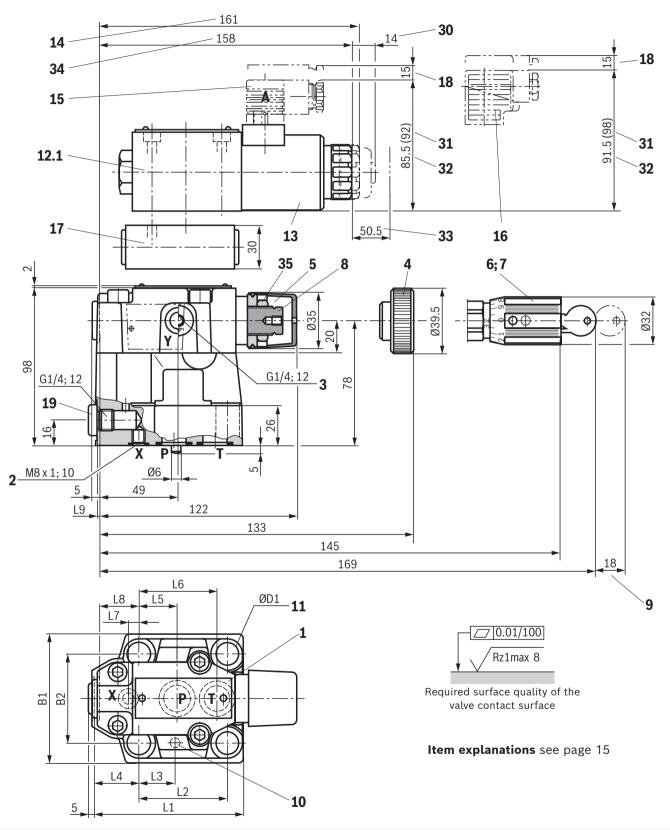
Dimensions: Threaded connection (dimensions in mm)



Version	D1	ØD2	T1
"DB 10 G"	G1/2	34	14
"DB 15 G"	G3/4	42	16
"DB 20 G"	G1	47	18
"DB 25 G"	G1 1/4	58	20
"DB 30 G"	G1 1/2	65	22

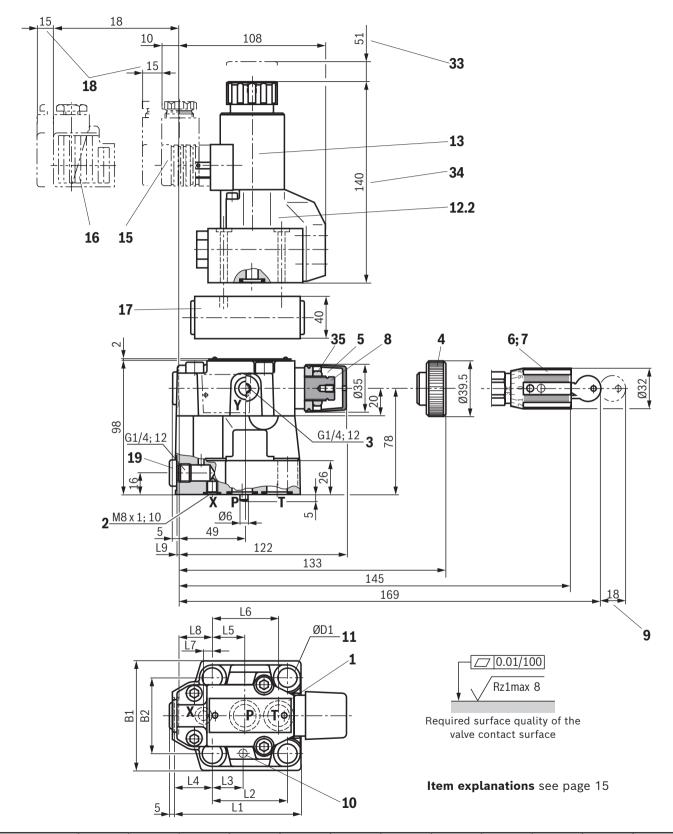
Dimensions for attached directional valve see page 12 and 13; item explanations see page 15

Dimensions: Subplate mounting with directional spool valve "DBW...6E" (dimensions in mm)



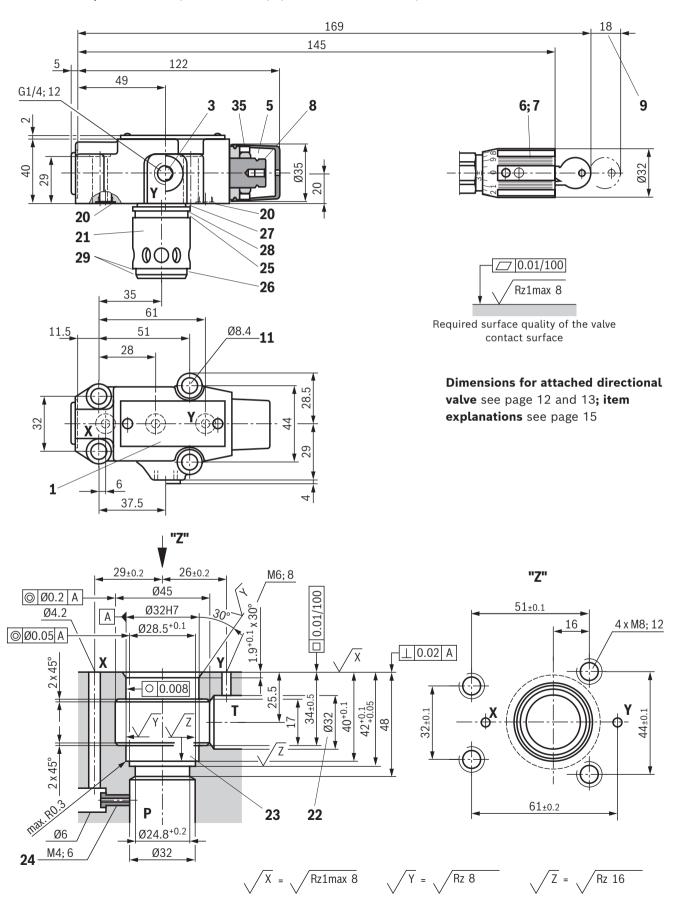
Version	L1	L2	L3	L4	L5	L6	L7	L8	L9	B1	B2	ØD1
"DBW 10"	91	53.8	22.1	27.5	22.1	47.5	0	25.5	2	78	53.8	14
"DBW 20"	116	66.7	33.4	33.3	11.1	55.6	23.8	22.8	10.5	100	70	18
"DBW 30"	147.5	88.9	44.5	41	12.7	76.2	31.8	20	21	115	82.6	20

Dimensions: Subplate mounting with directional seat valve "DBW...6SM" (dimensions in mm)



Version	L1	L2	L3	L4	L5	L6	L7	L8	L9	B1	B2	ØD1
"DBW 10"	91	53.8	22.1	27.5	22.1	47.5	0	25.5	2	78	53.8	14
"DBW 20"	116	66.7	33.4	33.3	11.1	55.6	23.8	22.8	10.5	100	70	18
"DBW 30"	147.5	88.9	44.5	41	12.7	76.2	31.8	20	21	115	82.6	20

Dimensions: Pilot control valve with ("DBC 10 or 30") or without main spool insert ("DBC, DBT") (dimensions in mm)



Dimensions

- 1 Name plate
- 2 X port for external pilot oil supply
- 3 Port Y for external pilot oil return
- 4 Adjustment type "1"
- **5** Adjustment type "2"
- 6 Adjustment type "3"
- **7** Adjustment type "7"
- 8 Hexagon, wrench size 10
- 9 Space required to remove the key
- 10 Locking pin
- 11 Valve mounting bore
- 12.1 Directional spool valve NG6, see data sheet 23178
- 12.2 Directional seat valve NG6, see data sheet 22058
 - 13 Solenoid "a"
 - 14 Dimension for valve without manual override
 - **15** Mating connector **without** circuitry (separate order, see page 21)
 - **16** Mating connector **with** circuitry (separate order, see page 21)
 - 17 Switching shock damping valve, optional
 - **18** Space required to remove the mating connector
 - **19** Measuring port
 - 20 Seal ring
 - 21 Main spool insert

- **22** Bore Ø32 may intersect Ø45 at any point. However, it must be observed that the connection bore X and the mounting bore are not damaged.
- **23** Support ring and seal ring are to be inserted before the assembly of the main spool into this bore.
- 24 Nozzle (separate order; recommended nozzle Ø1.0)
- 25 Seal ring
- 26 Seal ring
- 27 Seal ring
- 28 Support ring
- 29 Support ring
- 30 Dimension for valve with manual override "N"
- 31 Dimension () for valve with AC solenoid
- 32 Dimension for valve with DC solenoid
- 33 Space required to remove the solenoid coil
- 34 Dimension for valve with concealed manual override "N9"
- 35 Lock nut, wrench size 17, tightening torque $M_A = 10^{+5} \text{ Nm}$

Valve mounting screws (separate order)

Version	Quantity	Hexagon socket head cap screws	Material number
"DB/DBW 10"	4	ISO 4762 - M12 x 50 - 10.9 Friction coefficient μ_{total} = 0.09 0.14; tightening torque M_A = 75 Nm ±10%	R913015611
"DB/DBW 20"	4	ISO 4762 - M16 x 50 - 10.9 Friction coefficient μ_{total} = 0.09 0.14; tightening torque M_A = 185 Nm ±10%	R913015664
"DB/DBW 30"	4	DIN912 - M18 x 50 - 10.9 Friction coefficient μ_{total} = 0.09 0.14; tightening torque M_A = 248 Nm ±10%	R913015903
"DBC/DBWC"; "DBC 10/ DBWC 10"; "DBC 30/ DBWC 30"; "DBT/DBWT"	4	ISO 4762 - M8 x 40 - 10.9 Friction coefficient $\mu_{\text{total}} = 0.09 \dots 0.14$; tightening torque $M_A = 30 \text{ Nm } \pm 10\%$	R913015798

Notice:

- ► For reasons of stability, exclusively the specified valve mounting screws may be used.
- ► The tightening torques stated are guidelines when using screws with the specified friction coefficients and when using a manual torque wrench (tolerance ± 10%).

Subplates (separate order) with porting pattern according to ISO 6264 see data sheet 45100.

Ordering code: Type-examination tested safety valves, version "DB(W)...E" 1)

			Maximi	um flow	Set response		
			q _{Vmax} i		overpressure		
				oil return	p in bar		
NG	Designation	Component marking	external "Y"	internal "-"	,		
	2 3 4 5 7		170	130	30 60		
	DB 10 -5X/ E		230	200	61 110		
10	55.10	TÜV 6V 🔲 4454 40 5 6	230	200	111 210		
	1 2 3 4 5 6 7 DBW 105X/ 6 E	TÜV.SV – 1151.12.F.G.p	230	200	211 350		
	2 3 4 5 7		250	180	30 60		
	DB 20 -5X/ E		270	210	61 110		
25	55 20	TÜV 6V 🔲 4454 00 5 0	420	320	111 210		
	DBW 205X/ 6 E	TÜV.SV – 1151.22.F.G.p	450	400	211 350		
	2 3 4 5 7		600	225	30 60		
	DB 30 N5X/ E		600	340	61 110		
32		TÜV.SV 1151.22.F.G.p	650	540	111 210		
	DBW 30 N5X/ 6 E	10v.3v = 1151.22.F.G.p	700	580	211 350		
1 Directional valve, normally closed							
	Directional valve, normally open				В		
_2	Subplate mounting				no code		
L	Threaded connection				G		
Adju	stment type for pressure adjustment						
3	Hand wheel (pressure adjustment sealed, unloading or	r setting of a lower response p	ressure possib	le)	1		
L	With sealed protective cap (no adjustment/unloading p	possible)			2		
Pres	sure						
4	To be entered by the customer, e.g. pressure adjustme	nt ≥ 30 bar and in 5 bar steps	possible		e.g. 150		
Pilot	oil supply and pilot oil return						
	5 Internal pilot oil supply and pilot oil return						
	Internal pilot oil supply and pilot oil return						
	Internal pilot oil supply and pilot oil return Internal pilot oil supply, external pilot oil return (recor	nmendation)			Y 3)		
5		nmendation)			Y 3)		
5	Internal pilot oil supply, external pilot oil return (recor	nmendation)			Y ³⁾ e.g. EG24N9K4		
Elect	Internal pilot oil supply, external pilot oil return (recor	nmendation)					
5 Elec :	Internal pilot oil supply, external pilot oil return (recornical specifications See page 3	nmendation)					

¹⁾ Component series 5X, according to the Pressure Equipment Directive 2014/68/EU

Value entered at the factory

²⁾ Dash "-" only necessary with version with attached directional valve (DBW)

³⁾ External pilot oil supply "X" not possible!

Deviating technical data: Type-examination tested safety valves, version "DB(W)...E" 1)

Hydraulic								
Version		,	"DB/"	"DB/Y"	"DBW/"	"DBW/Y"		
Maximum counter pressure	► Port Y	bar	_	0	_	0		
	▶ Port T	bar	2)	p _T < 15	2)	p _T < 15		
Maximum flow			see table page 16 as well as characteristic curves page 18 20					
Hydraulic fluid			Mineral oil (HL, HLP) according to DIN 51524					
Hydraulic fluid temperature	range (= TS)	°C	-10 +60					
Viscosity range	12 230							
Conformity			CE according to Pressure Equipment Directive 2014/68/EU					

Component series 5X, according to the Pressure Equipment Directive 2014/68/EU

Safety instructions: Type-examination tested safety valves, version "DB(W)...E"

- ▶ Before ordering a type-examination tested safety valve, it must be observed that for the desired **response overpressure** *p*, the maximum admissible **flow** *q*_{V max} of the safety valve must be larger than the maximum possible flow of the system/accumulator to be secured.
- According to the Pressure Equipment Directive 2014/68/EU, the increase in the system pressure due to the flow must not exceed 10% of the set response pressure (see component marking page 16).
- ▶ Discharge lines (ports T and Y) of safety valves must end in a risk-free manner. An accumulation of fluids in the discharge system must **not** be possible (see data sheet AD2000 A2).
- ► If a lead seal at the safety valve is removed, the approval according to the PED becomes void.
- ► The requirements of the Pressure Equipment Directives **2014/68/EU** and of data sheet AD2000 A2 must be generally observed!

Application notes must always be observed

- ► In the plant, the response pressure specified in the component marking is set with a flow of 11 l/min.
- ► The maximum admissible flow stated in the component marking (= numerical value instead of the character "G" in the component marking, see page 16) must not be exceeded.

 It applies to:
 - External pilot oil return ("Y") without counter pressure in the discharge line Y; admissible counter pressure in the discharge line (port T)
 15 bar
 - Internal pilot oil return ("no code"). The maximum flow is only admissible without counter pressure in the discharge line (port T).
 With internal pilot oil return, the system pressure increases by the counter pressure in the discharge line (port T) with increasing flow (observe AD2000 data sheet A2 item 6.3).
 To ensure that this increase in system pressure caused by the flow does not exceed 10% of the set response pressure, the admissible flow has to be reduced dependent on the counter pressure in the discharge line (port T) see diagrams page 18 ... 20).
- ▶ Possible unloading via the directional valve must not be applied for safety-relevant functions! If unloading is required for safety-relevant functions, an additional safety valve must be installed.

²⁾ See characteristic curves and explanatory notes for maximum admissible counter pressures on page 18 ... 20

Characteristic curves: Counter pressure in the discharge line

In principle, the valve should be operated without counter pressure in the discharge line, if possible. In case of counter pressure in the discharge line, the maximum possible flow is reduced. There is a relationship between maximum counter pressure p_T in the discharge line and flow q_V , which can be seen from the following characteristic curve. Characteristic curves for intermediate values of the response pressure which are not listed must be determined by means of interpolation.

When the flow approaches zero, the maximum counter pressure p_T is in each case 10% of the response pressure. With increasing flow, the maximum counter pressure p_T decreases.

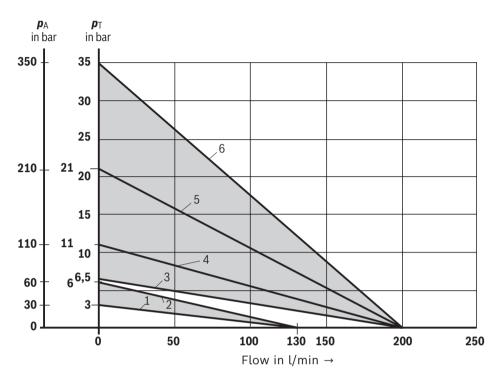
Interpolation of intermediate values from the diagram

- 1. At the axis \boldsymbol{p}_T , mark 1/10 of the value of \boldsymbol{p}_A .
- 2. Determine the next lower and the next higher characteristic curve for this point. The point marked at p_T divides the section between lower and higher characteristic curve on the p_T axis with a certain percentage.
- 3. At the q_{Vmax} axis, divide the section between next lower and next higher characteristic curve in the same percentage as the section at the p_T axis. From the zero position flow on the q_{Vmax} axis determined in that way, draw a straight line to the value on the p_T axis marked before.
- 4. Mark the system flow to be secured at the q_{Vmax} axis.
- 5. Read off the maximum counter pressure for this value using the line at the p_T axis drawn before.

Characteristic curves: Counter pressure in the discharge line

Diagram for determining the maximum counter pressure p_T in the discharge line at port T of the valve dependent on the flow q_{Vmax} for valves DB(W) ...-5X/...E with different response pressures p_A .

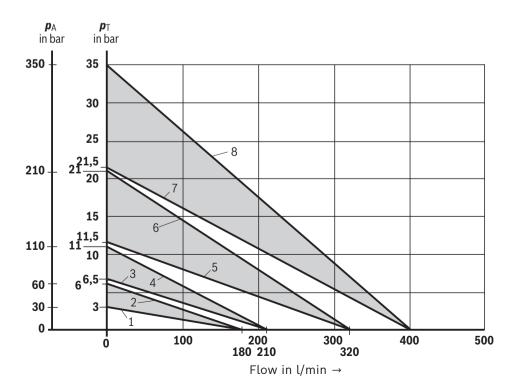
Version "DB(W) 10 ...-5X/...E"



Characteristic curves	Response pressure p _A in bar
1	30
2	60
3	65
4	110
5	210
6	350

Characteristic curves for intermediate values can be generated by interpolation. Further explanations can be found on page 18 and 20.

Version "DB(W) 20 ...-5X/...E"



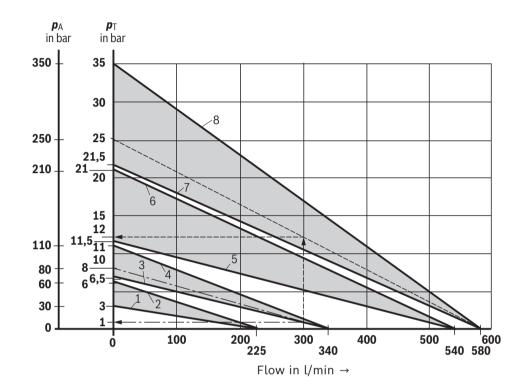
Characteristic curves	Response pressure p _A in bar			
1	30			
2	60			
3	65			
4	110			
5	115			
6	210			
7	215			
8	350			

Characteristic curves for intermediate values can be generated by interpolation. Further explanations can be found on page 18 and 20.

Characteristic curves: Counter pressure in the discharge line

Diagram for determining the maximum counter pressure p_T in the discharge line at port T of the valve dependent on the flow q_{Vmax} for valves DB(W) ...-5X/...E with different response pressures p_A .

Version "DB(W) 30 ...-5X/...E"



Characteristic	Response	
curves	pressure p_{A}	
	in bar	
1	30	
2	60	
3	65	
4	110	
5	115	
6	210	
7	215	
8	350	
01	•	

Characteristic curves for intermediate values can be generated by interpolation. Further explanations can be found on page 18 and 20.

 p_A Response pressure in bar

Maximum counter pressure in the discharge line (port T) p_{T} in bar (sum of all possible counter pressures; also see AD2000 data sheet - A2) $p_{T \text{ max}} = 10\% \times p_A$ (with $q_V = 0$ l/min) according to

PED 2014/68/EU

Maximum flow in l/min

Determination of the maximum counter pressure

Example 1 (with already existing characteristic curve):

Flow of the system / accumulator to be secured: q_{Vmax} = 300 l/min Safety valve set to: p_A = 250 bar.

Read off the maximum counter pressure p_T of approx. 12 bar from the diagram (see arrows, dashed line "_____").

Example 2 (with interpolated characteristic curve):

Flow of the system / accumulator to be secured: q_{Vmax} = 300 l/min Safety valve set to: p_A = 80 bar.

Value to be marked at the axis referred to as p_T :

 $1/10 \times 80 \text{ bar} = 8 \text{ bar}.$

Read off the maximum counter pressure p_T of approx. 1 bar from the diagram (see arrows, dashed/dotted line "_ ___ _ _").

Accessories (separate order)

Mating connectors and cable sets

Pos. 1)	Designation	Version	Short designation	Material number	Data sheet
15, 17	Mating connector;	Without circuitry, M16 x 1.5, 12 240 V, "a"	Z4	R901017010	08006
	for valves with "K4" connector,	Without circuitry, M16 x 1.5, 12 240 V, "b"		R901017011	
	2-pole + PE, design A	With indicator light, M16 x 1.5, 12 240 V	Z5L	R901017022	
		With rectifier, M16 x 1.5, 80 240 V	RZ5	R901017025	
		With indicator light and Z-diode-suppressor, M16 x 1.5, 24 V	Z5L1	R901017026	

¹⁾ See dimensions on page 12 and 13.

General information

- ► The unloading function (directional valve function with version "DBW") must not be used for safety functions.
- ▶ With version "B", the lowest adjustable pressure (circulation pressure) is set in case of power failure or cable break. With version "A", the pressure limiting function is set in case of power failure or cable break.
- ► Hydraulic counter pressures in port T with internal pilot oil return and/or port Y with external pilot oil return add 1:1 to the response pressure of the valve set at the pilot control.

Example:

Pressure adjustment of the valve by spring preload age 5) in the pilot control valve/adjustment type $p_{\text{spring}} = 200 \text{ bar}$

Hydraulic counter pressure in port T with internal pilot oil return $p_{\text{hydraulic}}$ = 50 bar

=> Response pressure = $p_{\text{spring}} + p_{\text{hydraulic}} = 250 \text{ bar}$

Further information

ightharpoons	Directional spool valve	Data sheet 23178
•	Directional seat valve	Data sheet 22058
•	Subplates	Data sheet 45100
•	Hydraulic fluids on mineral oil basis	Data sheet 90220
•	Environmentally compatible hydraulic fluids	Data sheet 90221
•	Flame-resistant, water-free hydraulic fluids	Data sheet 90222
•	Flame-resistant hydraulic fluids – containing water (HFAE, HFAS, HFB, HFC)	Data sheet 90223

- ► Hydraulic valves for industrial applications
- ► Information on available spare parts