

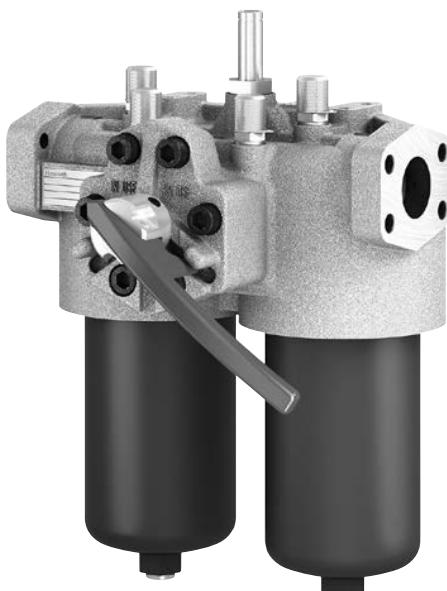
Duplex filter with filter element according to DIN 24550

Type 210/250LDN0040 to 0400

RE 51484

Edition: 2023-03

Replaced: 2021-04



- ▶ Size according to DIN 24550: 0040 to 0400
- ▶ Nominal pressure 210 bar [3045 psi] or 250 bar [3625 psi]
- ▶ Connection up to 1 1/2"
- ▶ Operating temperature -10 °C to +100 °C [14 °F to 212 °F]

Features

Duplex filters are used in hydraulic systems for the separation of solid materials from fluids and lubricating oils and are intended for installation in pipelines. A filter element can be changed without any operational interruption.

They have the following characteristics:

- ▶ Filters for inline installation, switchable
- ▶ Highly efficient filter materials
- ▶ High collapse rating of the filter elements
- ▶ By default equipped with mechanical optical maintenance indicator with memory function
- ▶ Pressure equalization function integrated in the switch-over
- ▶ By default measuring ports with threaded coupling
- ▶ Filtration support by means of cyclone-shaped flow path
- ▶ Available as an option with different electronic switching elements, modular design
- ▶ Optional bypass valve integrated in the filter housing

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Ordering code

Filter

01	02	03	04	05	06	07	08	09	09
		-	2X	/		-	-	-	-

Series

01	Duplex filter 210 bar [3045 psi] (only with port SAE 1 1/2")	210LDN
	Duplex filter 250 bar [3625 psi]	250LDN

Size

02	LDN... (Filter elements according to DIN 24550)	0040 0063 0100 0160 0250 0400
03	Component series 20 ... 29 (20 ... 29: unchanged installation and connection dimensions)	2X

Filter rating in µm

04	Absolute (ISO 16889; $\beta_{x(c)} \geq 200$)	Glass fiber material, not-reusable	PWR3 PWR6 PWR10 PWR20
	Nominal	Stainless steel wire mesh, cleanable	G10 G25 G40 G60 G100

Pressure differential

05	Max. permissible pressure differential of the filter element 30 bar [435 psi] – filter with bypass valve	A00
	Max. permissible pressure differential of the filter element 330 bar [4785 psi] – filter without bypass valve	B00

Maintenance indicator

06	Maintenance indicator, mech./optical, switching pressure 2.2 bar [32 psi] – bypass cracking pressure 3.5 bar [51 psi]	V2,2
	Maintenance indicator, mech./optical, switching pressure 5.0 bar [72.5 psi] – bypass cracking pressure 7 bar [102 psi]	V5,0
	Maintenance indicator, mech./optical, switching pressure 8.0 bar [116 psi] – only possible without bypass	V8,0

Seal

07	NBR seal	M
	FKM seal	V

Port

08	Frame size Port	Pressure max. in bar [psi]	0040 ... 0100	0160 ... 0400		
	G 1	250 [3625]	●			
	G 1 1/2	250 [3625]		●		Pipe thread according to ISO 228
	SAE 1"	250 [3625]	X			
	SAE 1 1/2"	210 [3045]		X		SAE flange 3000 psi
			● Standard port			
			X Alternative connection possibility			

Supplementary information (several specifications possible)

09	Manufacturer's inspection certificate M according to DIN 55350 T18	Z1
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Order example:**250LDN0160-2X/PWR3A00-V5,0-M-R6****Further versions are available upon request.**

Preferred types

210/250LDN flow specifications for 30 mm²/s [143 SUS],

Filter rating 3 µm

Type	Flow in l/min [gpm] and $\Delta p = 1.5$ bar [21.75 psi] ¹⁾	Material no. Filter			Material no. Replacement filter element
250LDN0040-2X/PWR3A00-V5,0-M-..	27 [7.1]	..R4	R928054937	..S4	R928054946
250LDN0063-2X/PWR3A00-V5,0-M-..	39 [10.3]	..R4	R928054938	..S4	R928054947
250LDN0100-2X/PWR3A00-V5,0-M-..	49 [12.9]	..R4	R928054939	..S4	R928054948
250LDN0160-2X/PWR3A00-V5,0-M-..	137 [36.0]	..R6	R928054940		R928006807
250LDN0250-2X/PWR3A00-V5,0-M-..	168 [44.2]	..R6	R928054941		R928006861
250LDN0400-2X/PWR3A00-V5,0-M-..	190 [50.0]	..R6	R928054942		R928006915
210LDN0160-2X/PWR3A00-V5,0-M-..	137 [36.0]	..S6	R928054943		R928006807
210LDN0250-2X/PWR3A00-V5,0-M-..	168 [44.2]	..S6	R928054944		R928006861
210LDN0400-2X/PWR3A00-V5,0-M-..	190 [50.0]	..S6	R928054945		R928006915

210/250LDN flow specifications for 30 mm²/s [143 SUS],

Filter rating 6 µm

Type	Flow in l/min [gpm] and $\Delta p = 1.5$ bar [21.75 psi] ¹⁾	Material no. Filter			Material no. Replacement filter element
250LDN0040-2X/PWR6A00-V5,0-M-..	31 [8.2]	..R4	R928054949	..S4	R928054958
250LDN0063-2X/PWR6A00-V5,0-M-..	43 [11.3]	..R4	R928054950	..S4	R928054959
250LDN0100-2X/PWR6A00-V5,0-M-..	53 [13.9]	..R4	R928054951	..S4	R928054960
250LDN0160-2X/PWR6A00-V5,0-M-..	150 [39.5]	..R6	R928054952		R928006808
250LDN0250-2X/PWR6A00-V5,0-M-..	178 [46.8]	..R6	R928054953		R928006862
250LDN0400-2X/PWR6A00-V5,0-M-..	198 [52.1]	..R6	R928054954		R928006916
210LDN0160-2X/PWR6A00-V5,0-M-..	150 [39.5]	..S6	R928054955		R928006808
210LDN0250-2X/PWR6A00-V5,0-M-..	178 [46.8]	..S6	R928054956		R928006862
210LDN0400-2X/PWR6A00-V5,0-M-..	198 [52.1]	..S6	R928054957		R928006916

210/250LDN flow specifications for 30 mm²/s [143 SUS],

Filter rating 10 µm

Type	Flow in l/min [gpm] and $\Delta p = 1.5$ bar [21.75 psi] ¹⁾	Material no. Filter			Material no. Replacement filter element
250LDN0040-2X/PWR10A00-V5,0-M-..	38 [10.0]	..R4	R928052641	..S4	R928054961
250LDN0063-2X/PWR10A00-V5,0-M-..	50 [13.2]	..R4	R928052640	..S4	R928054962
250LDN0100-2X/PWR10A00-V5,0-M-..	58 [15.3]	..R4	R928052642	..S4	R928054963
250LDN0160-2X/PWR10A00-V5,0-M-..	168 [44.2]	..R6	R928052643		R928006809
250LDN0250-2X/PWR10A00-V5,0-M-..	189 [49.7]	..R6	R928052644		R928006863
250LDN0400-2X/PWR10A00-V5,0-M-..	205 [53.9]	..R6	R928052645		R928006917
210LDN0160-2X/PWR10A00-V5,0-M-..	168 [44.2]	..S6	R928054934		R928006809
210LDN0250-2X/PWR10A00-V5,0-M-..	189 [49.7]	..S6	R928054935		R928006863
210LDN0400-2X/PWR10A00-V5,0-M-..	205 [53.9]	..S6	R928054936		R928006917

¹⁾ Measured pressure differential over filter and measuring equipment according to ISO 3968.

The measured pressure differential at the maintenance indicator is lower.

Ordering code**Accessories**

(Dimensions in mm [inch])

Electronic switching element for maintenance indicators

01	02	03
WE	-	-

Maintenance indicator

01	Electronic switching element	WE
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Type of signal

02	1 switching point	1SP
	2 switching points, 3 LED	2SP
	2 switching points, 3 LED and signal suppression up to 30 °C [86 °F]	2SPSU

Connector

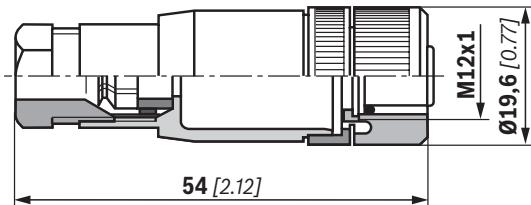
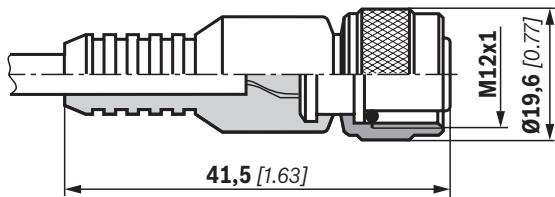
03	Round plug-in connection M12x1, 4-pole	M12x1
	Rectangular connector, 2-pole, design A according to EN-175301-803	EN175301-803

Material numbers of the electronic switching elements

Material no.	Type	Signal	Switching points	Connector	LED
R928028409	WE-1SP-M12x1	Changeover	1	M12x1	Without
R928028410	WE-2SP-M12x1	Normally open (at 75%) / normally closed contact (at 100%)	2		3 pieces
R928028411	WE-2SPSU-M12x1				
R928036318	WE-1SP-EN175301-803	Normally closed contact	1	EN 175301-803	Without

Mating connector (max. permissible voltage: 50 V)

for electronic switching element with round plug-in connection M12x1

Mating connector suitable for K24 4-pole, M12x1
with screw connection, cable gland Pg9.**Material no. R900031155**Mating connector suitable for K24-3m 4-pole, M12x1
with potted-in PVC cable, 3 m long.Line cross-section: 4 x 0.34 mm²Core marking: 1 brown 2 white
 3 blue 4 black**Material no. R900064381****Order example:**Duplex filter with mechanical/optical maintenance indicator for $p_{nom.} = 250$ bar [2320 psi] with bypass valve, size 0160, with filter element 3 µm and electronic switching element M12x1 with 1 switching point.**Filter with mech./optical****maintenance indicator:**

250LDN0160-2X/PWR3A00-V5,0-M-R6

Material no.: R928054940**Electr. switching element:**

WE-1SP-M12x1

Material no.: R928028409**Mating connector:**Mating connector suitable for K24 4-pole,
M12x1 with screw connection,
cable gland Pg9**Material no.:** R900031155

Filter design

The straightforward selection of the filter size is possible using the FilterSelect online tool. The filter can be designed using the operating pressure, flow and fluid system parameters. The required filter rating is based on the application, the sensitivity to contamination of the components and the environmental conditions.

The program leads you through the menu on a step-by-step basis.

A documentation of the filter selection can finally be created in the form of a PDF file. This file contains the entered parameters, the designed filter with material number including spare parts, and the pressure loss curves.

Link FilterSelect:

<https://filter-select.com>

Other languages can be selected using the page navigation.

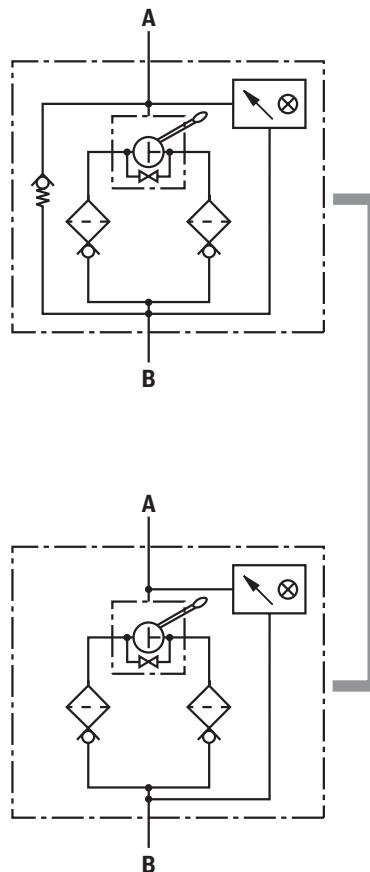
standard search

application:	hydraulics for industrial use and applications with lubricating oil	<input type="button" value="▼"/>
Product category:	please select	<input type="button" value="▼"/>
type:	please select	<input type="button" value="▼"/>
pressure range:	please select	<input type="button" value="▼"/>
filter material:	please select	<input type="button" value="▼"/> <input type="button" value="?"/>
fineness:	please select	<input type="button" value="▼"/>
volume flow rate:	<input type="text"/> <input type="button" value="l/min"/> <input type="button" value="▼"/>	
viscosity: * = working point	<input checked="" type="radio"/> kin viscosity 1: <input type="text" value="32"/> [mm ² /s] <input type="button" value="+"/> <input type="radio"/> search via type of medium full-text search medium <input type="text"/> <input type="button" value="▼"/> <input type="text"/> <input type="button" value="▼"/> temp 1: <input type="text"/> [°C] <input type="text"/> [°F] kin viscosity 1: <input type="text"/> [mm ² /s] <input type="button" value="+"/> <input type="radio"/> dyn. Viscosity 1: <input type="text"/> [cP] density 1: <input type="text"/> [kg/dm ³] kin viscosity 1: <input type="text"/> [mm ² /s] <input type="button" value="+"/>	
collapse pressure resistance according to ISO 2941:	<input type="text" value="30 bar"/> <input type="button" value="▼"/>	
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Symbols

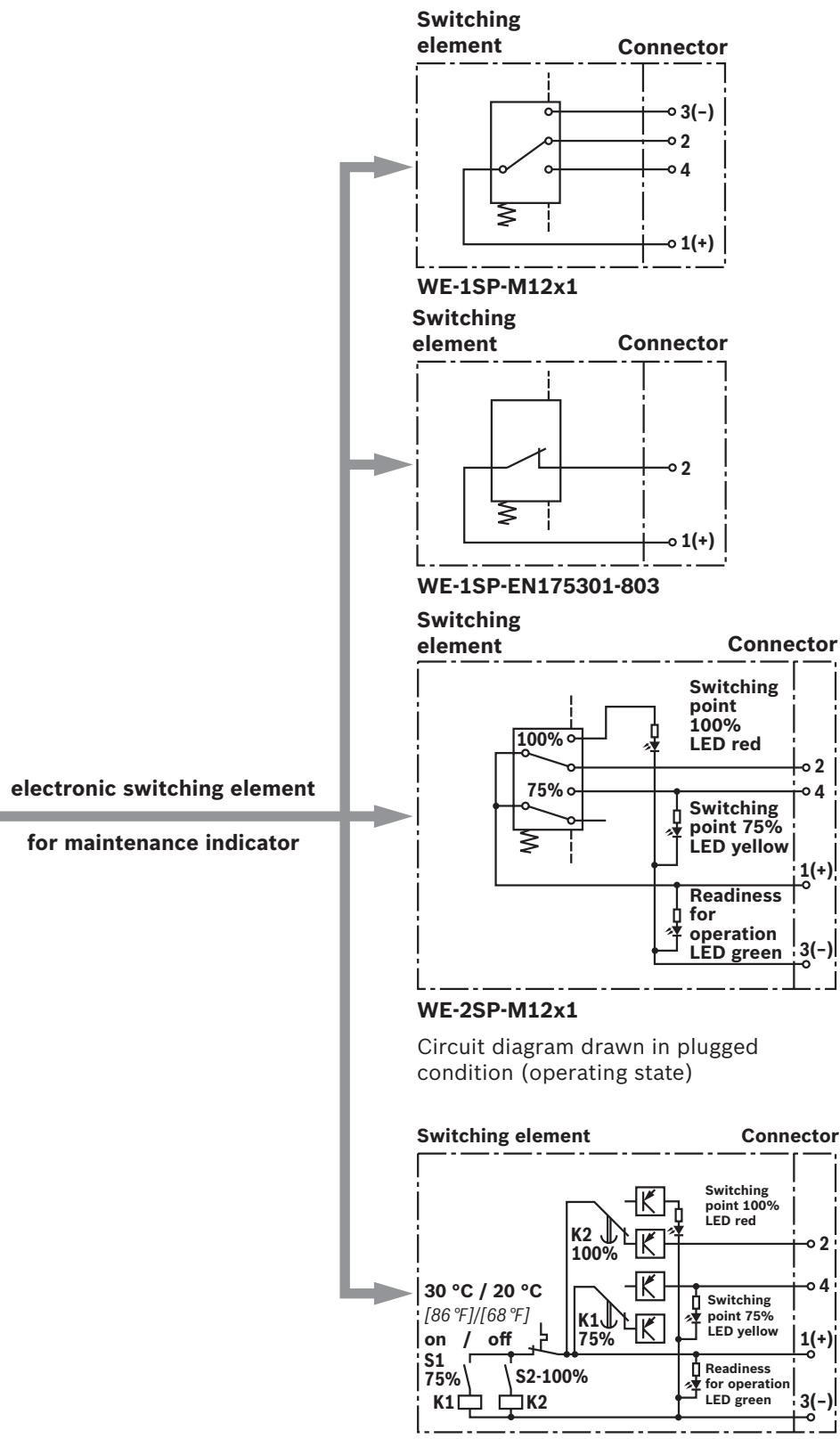
Duplex filter

with bypass and mechanical indicator



Duplex filter

without bypass and with mechanical indicator



Circuit diagram drawn in plugged condition (operating state)

Function, section

The 210/250LDN duplex filter is suitable for direct installation into pressure lines. It is installed upstream components to be protected. Any use in the suction area is impermissible.

It basically consists of a filter head (1) with switch-over (6) and integrated pressure equalization function, two screwable filter bowls (2), two filter elements (3) as well as a mechanical/optical maintenance indicator (4).

In case of filters with low-pressure-differential-stable filter elements (= code letter pressure differential A), there is also an assembled bypass valve (11).

Via the inlet, the fluid reaches the filter element (3) where it is cleaned. The dirt particles filtered out settle in the filter element (3). Via the outlet, the filtered fluid enters the hydraulic circuit.

The filter housing and all connection elements are designed so that pressure peaks - as they may e.g. occur in case of abrupt opening of large control valves due to the accelerated fluid quantity - can be securely absorbed.

As of size 0160, the standard equipment comprises a drain screw (7).

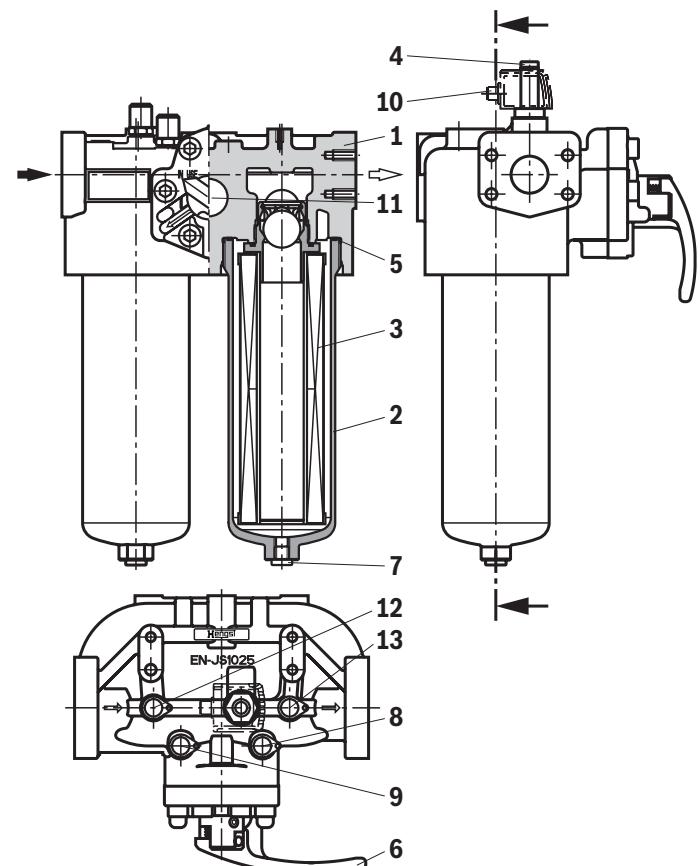
Via the threaded couplings as measuring ports (8, 9), the filter side to be maintained can be bled.

Threaded couplings as measuring ports on clean (12) and dirt side (13) are standard.

For integration of the maintenance indicator into an electric circuit, the mechanical/optical maintenance indicator may be amended by an electronic switching element.

To this end, the electronic switching element (10) must be attached to the mechanical/optical maintenance indicator (4) and held by means of a locking ring. The electronic switching elements are connected via a mating connector or a cable connection.

The electronic switching element must be ordered separately.



Type 210LDN0160-2X

WARNING

for duplex filters with bypass valve!

If the maintenance indicator warning is not adhered to, and the filter element is not changed on indication, the by-pass valve will open with the increase in differential pressure and part of the flow will be diverted passed the filter element, to the clean side without being filtered. Thus, effective filtration is no longer guaranteed.

Technical data

(for applications outside these values, please consult us!)

General						
Weight	NG	0040	0063	0100		
	kg [lbs]	8.2 [18.04]	9.3 [20.46]	11.1 [24.42]		
	NG	0160	0250	0400		
	kg [lbs]	24.7 [54.34]	26.5 [58.3]	29.7 [65.34]		
Volume	NG	0040	0063	0100		
	l [US gal]	2 x 0.4 2 x [0.1]	2 x 0.5 2 x [0.13]	2 x 0.75 2 x [0.19]		
	NG	0160	0250	0400		
	l [US gal]	2 x 1.25 2 x [0.32]	2 x 2.5 2 x [0.64]	2 x 3.36 2 x [0.86]		
Installation position	Vertical; inlet left, outlet right; filter bowl vertically downwards					
Ambient temperature range	°C [°F]					
Storage conditions	► Seal NBR	°C [°F]	-40 ... +65 [-40 ... +149]; max. relative air humidity 65%			
	► Seal FKM	°C [°F]	-20 ... +65 [-4 ... +149]; max. relative air humidity 65%			
Material	► Filter head	Cast iron with spheroidal graphite				
	► Filter bowl	Steel				
	► Bypass valve	PA6 / steel / POM				
	► Optical maintenance indicator V2,2; V5,0; V8,0	Brass				
	► Electronic switching element	Plastic PA6				
	► Seals	NBR or FKM				
Hydraulic						
Maximum operating pressure	bar [psi]		210 [3045 psi] or 250 [3625]; no underpressure permissible			
Hydraulic fluid temperature range	Standard	°C [°F]	-10...+100 [+14...+212]			
Fatigue strength according to ISO 10771 1)	Load cycles		> 10 ⁶ at rated operating pressure			
Type of pressure measurement of the maintenance indicator	Pressure differential					
Assignment: response pressure of the maintenance indicator/cracking pressure of the bypass valve	Response pressure of the maintenance indicator bar [psi]		Cracking pressure of the bypass valve			
	2.2 ± 0.3 [31.9 ± 4.4]		3.5 ± 0.35 [50.8 ± 5.1]			
	5.0 ± 0.5 [72.5 ± 7.3]		7.0 ± 0.5 [101.5 ± 7.3]			
	8.0 ± 0.8 [116 ± 11.6]		without bypass valve			
Filtration direction	From the outside to the inside					

1) The life cycle of the components is for example influenced by:

- The individual load frequency of the application
- The actually occurring pressure increase speed

The technical data apply in compliance with the specified performance limits. Extended operational durability/load cycles upon request.

Technical data

(for applications outside these values, please consult us!)

Electric (electronic switching element)				
Electrical connection		Round plug-in connection M12x1, 4-pole		
Version		WE-1SP-M12x1	WE-2SP-M12x1	WE-2SPSU-M12x1
Contact load, direct voltage	A _{max.}		1	
Voltage range	V _{max.}	150 (AC/DC)	10 ... 30 (DC)	250 (AC)/200 (DC)
Max. switching power with resistive load	W		20	70
Switching type	► 75% signal	–	Normally open contact	–
	► 100% signal	Changeover	Normally closed contact	Normally closed contact
	► 2SPSU		Signal interconnection at 30 °C [86 °F], Return switching at 20 °C [68 °F]	
Display by means of LEDs in the electronic switching element 2SP...			Stand-by (LED green); 75% switching point (LED yellow) 100% switching point (LED red)	
Protection class according to EN 60529	IP		67	65
Ambient temperature range	°C [°F]	–25 ... +85 [–13... +185]		
For direct voltage above 24 V, spark extinguishing is to be provided for protecting the switching contacts.				
Weight	electronic switching element	kg [lbs]	0.1 [0.22]	

Filter element

Glass fiber material PWR...		Single-use element on the basis of inorganic fiber		
		Filtration ratio according to ISO 16889 up to Δp = 5 bar [72.5 psi]		Achievable oil cleanliness according to ISO 4406 [SAE-AS 4059]
Particle separation	PWR20	$\beta_{20(c)} \geq 200$		19/16/12 ... 22/17/14
	PWR10	$\beta_{10(c)} \geq 200$		17/14/10 ... 21/16/13
	PWR6	$\beta_{7(c)} \geq 200$		15/12/10 ... 19/14/11
	PWR3	$\beta_{5(c)} \geq 200$		13/10/8 ... 17/13/10
Permissible pressure differential	► A00	bar [psi]	30 [435]	
	► B00	bar [psi]	330 [4785]	

Hydraulic fluid	Classification	Suitable sealing materials	Standards
Mineral oil	HLP	NBR	DIN 51524
Bio-degradable	► Insoluble in water	HETG	NBR
		HEES	FKM
Flame-resistant	► Soluble in water	HEPG	FKM
	► Water-free	HFDU, HFDR	FKM
	► Containing water	HFC	NBR
		HFAE, HFAS	NBR
			DIN 24320



Important information on hydraulic fluids:

- For further information and data on the use of other hydraulic fluids, please contact us.
- Flame-resistant - containing water: Due to possible chemical reactions with materials or surface coatings of machine and system components, the service life with these hydraulic fluids

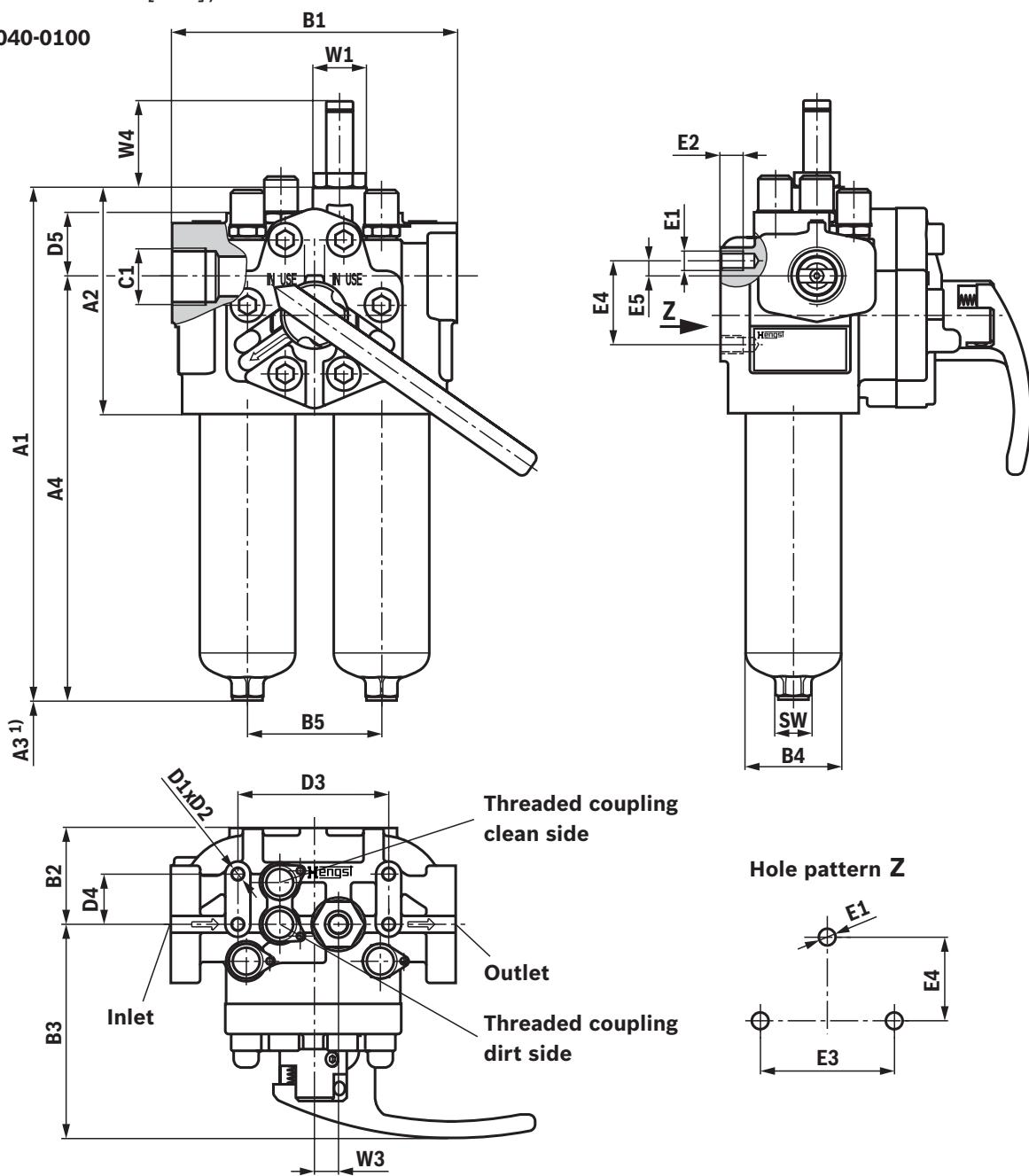
may be less than expected. Filter materials made of filter paper must not be used, filter elements with glass fiber material or wire mesh have to be used instead.

- Bio-degradable: If filter materials made of filter paper are used, the filter life may be shorter than expected due to material incompatibility and swelling.

Dimensions: NG0040 ... NG0100

(Dimensions in mm [inch])

250LDN0040-0100

¹⁾ Servicing height for filter element exchange

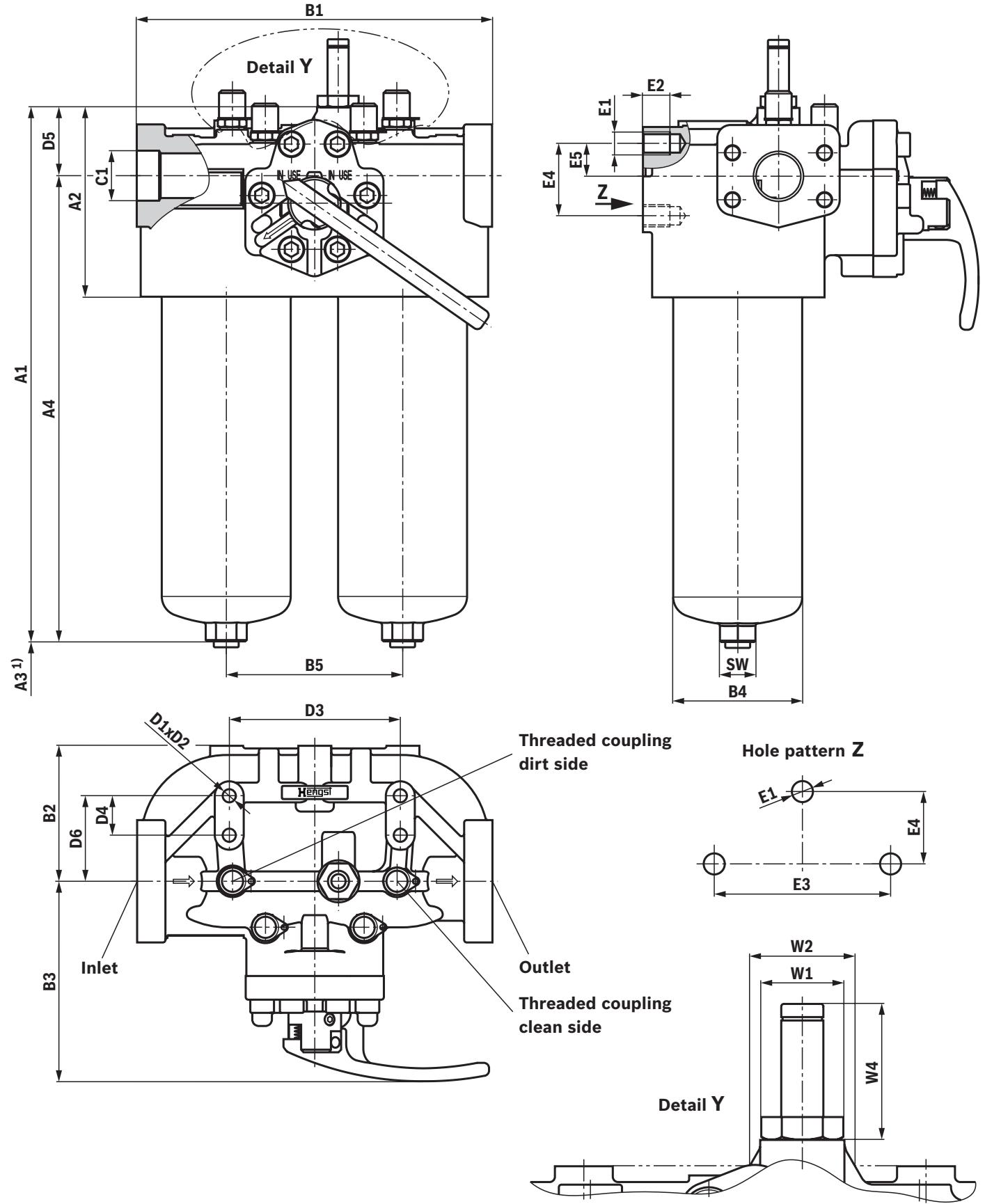
Type 250...	A1	A2	A3 ¹⁾	A4	B1	B2	B3	ØB4	B5	C1 connection	
										R... Standard	S... (SAE flange 3000 psi)
LDN0040	243 [9.57]			190 [7.48]							
LDN0063	306 [12.05]	135 [5.31]	80 [3.15]	253 [9.96]	170 [6.69]	57.5 [2.26]	127.5 [5.02]	55 [2.17]	80 [3.15]	G 1 (R4)	SAE 1" 3000 psi (S4)
LDN0100	395 [15.55]			342 [13.46]							

Type 250...	D1	D2	D3	D4	D5	E1	E2	E3	E4	E5	ØW1	W3	W4	SW
LDN0040														
LDN0063	M8	12.8 [0.50]	90 [3.54]	30 [1.18]	38 [1.50]	M10	13.5 [0.53]	80 [3.15]	50 [1.97]	9 [0.35]	32 [1.26]	15 [0.59]	52 [2.05]	19 [0.75]
LDN0100														

Dimensions: NG0160 ... NG0400

(Dimensions in mm [inch])

210/250LDN0160-0400



Dimensions: NG0160 ... NG0400(Dimensions in mm [*inch*])

Type 210/250...	A1	A2	A3 ¹⁾	A4	B1	B2	B3	ØB4	B5	C1 connection	
										R... Standard	S... (SAE flange 3000 psi)
LDN0160	316 [12.44]			264 [10.39]							
LDN0250	406 [15.98]	144 [5.67]	140 [5.51]	354 [13.94]	270 [10.63]	103 [4.06]	152 [5.98]	98 [3.86]	134 [5.28]	G 1 1/2 (R6)	SAE 1 1/2" 3000 psi (S6) ²⁾
LDN0400	557 [21.93]			505 [19.88]							

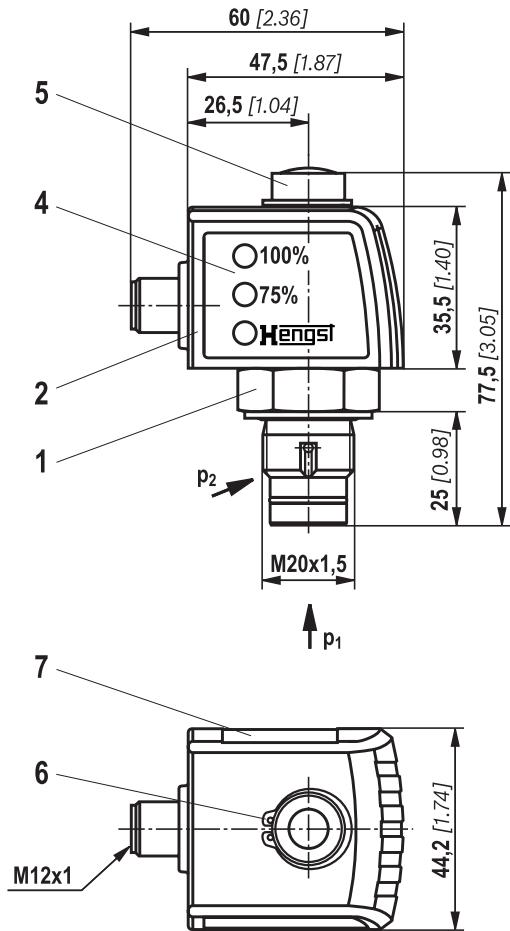
Type 210/250...	D1	D2	D3	D4	D5	E1	E2	E3	E4	E5	ØW1	ØW2	W3	W4	SW
LDN0160															
LDN0250	M10	11.8 [0.46]	130 [5.12]	30 [1.18]	42 [1.65]	M16	20.5 [0.81]	134 [5.28]	55 [2.17]	25 [0.98]	32 [1.26]	40 [1.57]	18 [0.71]	52 [2.05]	27 [1.06]
LDN0400															

¹⁾ Servicing height for filter element exchange²⁾ Pressure reduction to 210 bar [3045 psi]

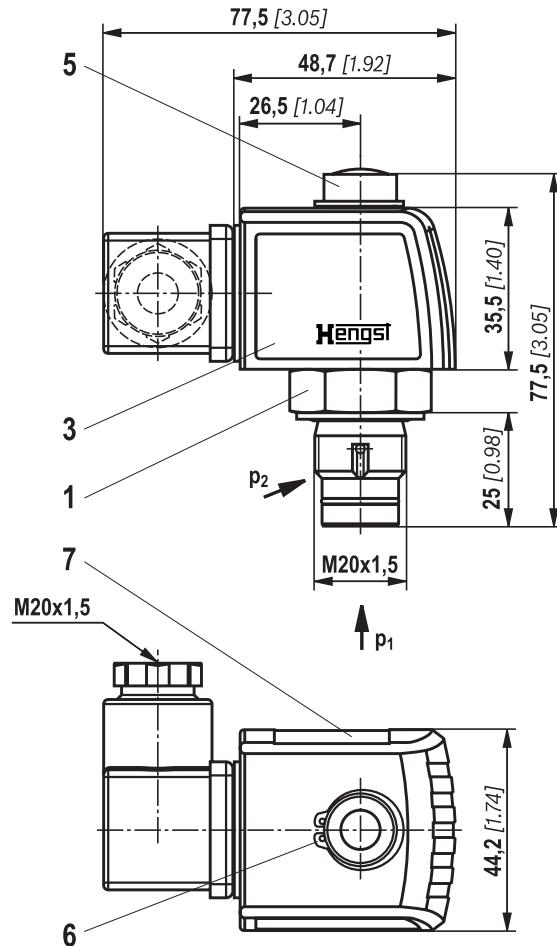
Maintenance indicator

(Dimensions in mm [inch])

**Pressure differential indicator
with mounted switching element M12x1**



**Pressure differential indicator
with mounted switching element EN-175301-803**



- 1 Mechanical optical maintenance indicator; max. tightening torque $M_{A\ max} = 50 \text{ Nm} [36.88 \text{ lb}\cdot\text{ft}]$
- 2 Switching element with locking ring for electric maintenance indicator (rotatable by 360°); round plug-in connection M12x1, 4-pole
- 3 Switching element with locking ring for electric maintenance indicator (rotatable by 360°); rectangular plug-in connection EN175301-803
- 4 Housing with three LEDs: 24 V =
 - green: Stand-by
 - yellow: Switching point 75%
 - red: Switching point 100%
- 5 Optical indicator with memory function
- 6 Locking ring DIN 471-16x1
- 7 Name plate

Notice:

Representation contains mechanical/optical maintenance indicator (1) and electronic switching element (2) (3).

Ordering code

Spare parts

Filter element

01	02	03	04	05	06
2.			-	-	0

Filter element

01	Design	2.
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Size

02	LDN... (Filter elements according to DIN 24550)	0040 0063 0100 0160 0250 0400
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Filter rating in μm

03	Absolute (ISO 16889; $\beta_{x(c)} \geq 200$)	Glass fiber material, not-reusable	PWR3 PWR6 PWR10 PWR20
	Nominal	Stainless steel wire mesh, cleanable	G10 G25 G40 G60 G100

Pressure differential

04	Max. permissible pressure differential of the filter element 30 bar [435 psi] – filter with bypass valve	A00
	Max. permissible pressure differential of the filter element 330 bar [4785 psi] – filter without bypass valve	B00

Bypass valve

05	Without bypass valve	0
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Seal

06	NBR seal	M
	FKM seal	V

Order example:

2.0100 PWR3-A00-0-M

For further information on Hengst filter elements please refer to data sheet **51517**.

Preferred program replacement filter element

Replacement filter element 3 micron		Replacement filter element 6 micron		Replacement filter element 10 micron	
R928006645	2.0040 PWR3-A00-0-M	R928006646	2.0040 PWR6-A00-0-M	R928006647	2.0040 PWR10-A00-0-M
R928006699	2.0063 PWR3-A00-0-M	R928006700	2.0063 PWR6-A00-0-M	R928006701	2.0063 PWR10-A00-0-M
R928006753	2.0100 PWR3-A00-0-M	R928006754	2.0100 PWR6-A00-0-M	R928006755	2.0100 PWR10-A00-0-M
R928006807	2.0160 PWR3-A00-0-M	R928006808	2.0160 PWR6-A00-0-M	R928006809	2.0160 PWR10-A00-0-M
R928006861	2.0250 PWR3-A00-0-M	R928006862	2.0250 PWR6-A00-0-M	R928006863	2.0250 PWR10-A00-0-M
R928006915	2.0400 PWR3-A00-0-M	R928006916	2.0400 PWR6-A00-0-M	R928006917	2.0400 PWR10-A00-0-M

Ordering code

Spare parts

Mechanical/optical maintenance indicator

01	02	03	04	05	06
W	O	-	D01	-	-

01	Maintenance indicator	W
02	Mechanical/optical indicator	O

Version

03	Pressure differential, modular design	D01
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Switching pressure

04	2.2 bar [31.9 psi]	2.2
	5.0 bar [72.5 psi]	5.0
	8.0 bar [116 psi]	8.0

Seal

05	NBR seal	M
	FKM seal	V

Max. nominal pressure

06	Switching pressure 2.2 bar [31.9 psi], 450 bar [6527 psi]	450
	Switching pressure 5.0 bar [72.5 psi], 450 bar [6527 psi]	
	Switching pressure 8.0 bar [116 psi], 450 bar [6527 psi]	

Mechanical/optical maintenance indicator

Material no.	Description
R928038783	WO-D01-2,2-M-450
R901025313	WO-D01-5,0-M-450
R928038782	WO-D01-8,0-M-450
R928038782	WO-D01-2,2-V-450
R901066235	WO-D01-5,0-V-450
R928038784	WO-D01-8,0-V-450

Ordering code

Spare parts

Seal kit

01	02	03	04	05
D	210/250LDN		2X	/

01	Seal kit	D
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02	Series	210/250LDN
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Size

03	0040-0100	0040-0100
	0160-0400	0160-0400

04	Component series 20 ... 29 (20 ... 29: unchanged installation and connection dimensions)	2X
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Seal

04	NBR seal	M
	FKM seal	V

Seal kit

Material no.	Description
R961011395	D210/250LDN0040-0100-2X/-M
R961011394	D210/250LDN0040-0100-2X/-V
R961011396	D210/250LDN0160-0400-2X/-M
R961011397	D210/250LDN0160-0400-2X/-V

Ordering code

Accessories

Material no.	Threaded coupling incl. hose for bleeding
R901360230	DN2-400/MCS20-MOS-G1/4/630ST3N00Z-P (NBR)
R901360231	DN2-400/MCS20-MOS-G1/4/630ST3F00Z-P (FKM)

Assembly, commissioning, maintenance

Assembly

The maximum operating pressure of the system must not exceed the maximum permissible operating pressure of the filter (see name plate).

During assembly of the filter (see also chapter "Tightening torque"), the flow direction (direction arrows) and the required servicing height of the filter element (see chapter "Dimensions") are to be considered.

Perfect functioning is only guaranteed in the installation position filter bowl vertically downwards. The maintenance indicator must be arranged in a well visible way.

Remove the plastic plugs in the filter inlet and outlet.

Ensure that the system is assembled without tension stress.

The optional electronic maintenance indicator is connected via the electronic switching element with 1 or 2 switching points, which is attached to the mechanical optical maintenance indicator and held in place by means of the locking ring.

Commissioning

- ▶ Bring the switching lever into central position in order to fill both filter sides.
- ▶ Commission the system.
- ▶ Bleed filter by opening the two front threaded couplings; close again when fluid escapes. Equipment for bleeding see chapter "Accessories".
- ▶ Switch the filter into the operating position; to do so, switch the switching lever to one of the two end positions. (see chapter "Assembly aid"). The switch-over lever is on the filter side that is out of order.

Notes:

- ▶ During the exchange of the filter element, contamination of the environment with fluid has to be anticipated. For reasons of occupational safety and environmental protection, we recommend using suitable tanks for collecting the fluid.

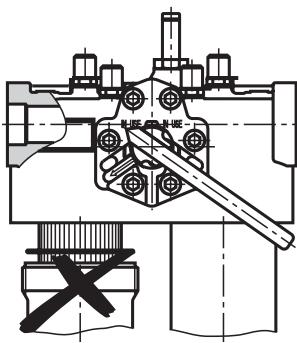
Maintenance

- ▶ If, at operating temperature, the red indicator pin reaches out of the mechanical/visual maintenance indicator and/or if the electronic switching element opens / closes the circuit, the filter element is contaminated and needs to be replaced and cleaned respectively.
- ▶ The material number of the corresponding replacement filter element is indicated on the name plate of the complete filter. It must comply with the material number on the filter element.
- ▶ The switch-over lever is on the filter side that is out of order. Observe the switching symbol on the switching lever and/or the switch-over. (See chapter "Assembly aid")
- ▶ For pressure compensation and unlocking, pull the switch-over lever and switch to the opposite end position.
- ▶ Open the front threaded couplings (bleeding) at the decommissioned filter side in order to reduce the pressure. Equipment for bleeding see chapter "Accessories".
- ▶ Via the drain screw (from NG0160 fitted by default), the oil on the dirt side can be drained.
- ▶ Screw off the filter bowl
- ▶ Remove the filter element from the spigot by rotating it slightly.
- ▶ Clean the filter components, if necessary.
- ▶ Check the seals at the filter bowl for damage and renew them, if necessary.
- For suitable seal kits refer to chapter "Spare parts".
- ▶ Filter elements made of wire mesh can be cleaned. For detailed cleaning instructions, refer to data sheet 51548.
- ▶ Install the new or cleaned filter element on the spigot again by slightly rotating it.
- ▶ The filter is to be assembled in reverse order.
- ▶ The torque specifications ("Tightening torques" chapter) are to be observed.
- ▶ To fill the maintained filter side, pull the switch-over lever.
- ▶ The filter is bled via the threaded coupling, which is still open. Equipment for bleeding see chapter "Accessories".
- ▶ After fluid escapes, close the threaded coupling again.
- ▶ Make sure that the switch-over lever is engaged.

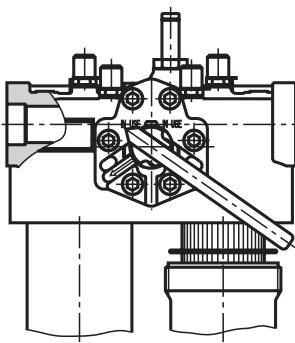
Assembly, commissioning, maintenance

Assembly aid

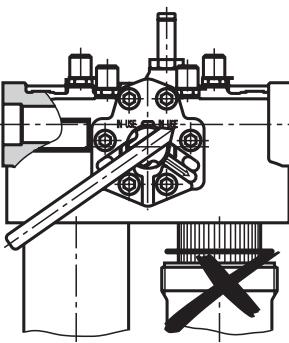
incorrect



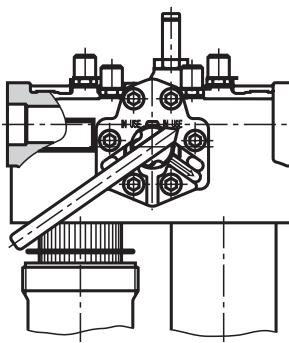
correct



incorrect



correct



⚠ WARNING!

- ▶ Assembly and disassembly work may only take place when the system is depressurized!
- ▶ Filter is under pressure!
- ▶ Remove the filter bowl only if it is depressurized!
- ▶ Do not exchange the mechanical/optical maintenance indicator while the filter is under pressure!
- ▶ If the flow direction is not considered during assembly, the flow will be prevented by installed check valves.
- ▶ During removal of the filter, the pressure on the clean and dirt side has to be separately reduced for the pressure differential measurement via the threaded couplings mounted by default. Equipment for bleeding see chapter "Accessories".

☞ Notes:

- ▶ All works at the filter shall be carried out by trained staff only.
- ▶ Functioning and safety are only guaranteed if original Bosch Hengst filter elements and spare parts are used.
- ▶ Warranty becomes void if the delivered item is changed by the ordering party or third parties or improperly mounted, installed, maintained, repaired, used or exposed to environmental conditions that do not comply with the installation conditions.

Tightening torques(Dimensions in mm [*inch*])**Fastening top**

Series 210/250 ...	LDN0040	LDN0063	LDN0100	LDN0160	LDN0250	LDN0400
Screw/tightening torque with $\mu_{\text{total}} = 0.14$		M8/10.5 Nm $\pm 10\%$			M10/21 Nm $\pm 10\%$	
Quantity				4		
Recommended property class of screw				8.8		
Minimum screw-in depth			10 mm + 4 mm			

Fastening back

Series 210/250 ...	LDN0040	LDN0063	LDN0100	LDN0160	LDN0250	LDN0400
Screw/tightening torque with $\mu_{\text{total}} = 0.14$		M10/51 Nm $\pm 10\%$			M16/215 Nm $\pm 10\%$	
Quantity				3		
Recommended property class of screw				8.8		
Minimum screw-in depth		10 mm + 4 mm			19 mm + 2 mm	

Filter bowl and maintenance indicator

Series 210/250 ...	LDN0040	LDN0063	LDN0100	LDN0160	LDN0250	LDN0400
Tightening torque filter bowl			50 Nm + 10 Nm			
Tightening torque opt. maintenance indicator			50 Nm			
Tightening torque cubic connector screw switching element EN-175301-803			M3/0.5 Nm			

 **Information on torques for fastening the SAE connection flange:**

► The torques are specified in the relevant standard (ISO 6162-2:2012-12, or are as per REXROTH AB22-15 separate flanges).

Directives and standardization

Product validation

Hengst filters, the filter elements built into them and filter accessories are tested and quality-monitored according to different ISO test standards:

Pressure pulse test	ISO 10771:2015-08
Filtration performance test (multipass test)	ISO 16889:2022-01
Δp (pressure loss) characteristic curves	ISO 3968:2017-07
Compatibility with hydraulic fluid	ISO 2943:1998-11
Collapse pressure test	ISO 2941:2009-04

The development, manufacture and assembly of Hengst industrial filters and Hengst filter elements is carried out within the framework of a certified quality management system in accordance with ISO 9001:2015.

Classification according to the Pressure Equipment Directive

The filters are pressure holding equipment according to article 2, section 5 of the Pressure Equipment Directive 2014/68/EU (PED).

However, due to the safety requirements fulfilled in article 4, subsection 3, hydraulic filters are exempt from the PED if they are not classified higher than category I.

For classification, fluids from the chapter "Compatibility with permitted hydraulic fluids" have been taken into consideration.

The intended use is only permissible with fluids of group 2 and within the specified limitations of use (see chapter "Technical data").

Therefore, these filters are not provided with the CE mark.

Use in potentially explosive areas

according to directive 2014/34/EU (ATEX)

These filters are not equipment or components in terms of Directive 2014/34/EU and are not provided with the CE mark. It has been proven with the ignition risk analysis that these filters do not have own ignition sources acc. to DIN EN 80079-36.

The electronic maintenance indicators with one switching point:

WE-1SP-M12x1 **R928028409**

WE-1SP-EN175301-803 **R928036318**

are, according to DIN EN 60079-11:2012, simple, electronic operating equipment without their own voltage source.

According to DIN EN 60079-14:2014, in intrinsically safe electric circuits, this simple, electronic operating equipment may be used in systems without marking and certification.

The duplex filters and the electronic maintenance indicators described here can be used for the following potentially explosive areas:

Zone suitability		
Gas	1	2
Dust	21	22

Notice:

Maintenance indications with EC type examination certificate on request.

Directives and standardization

Complete filter with mechanical / optical maintenance indicator

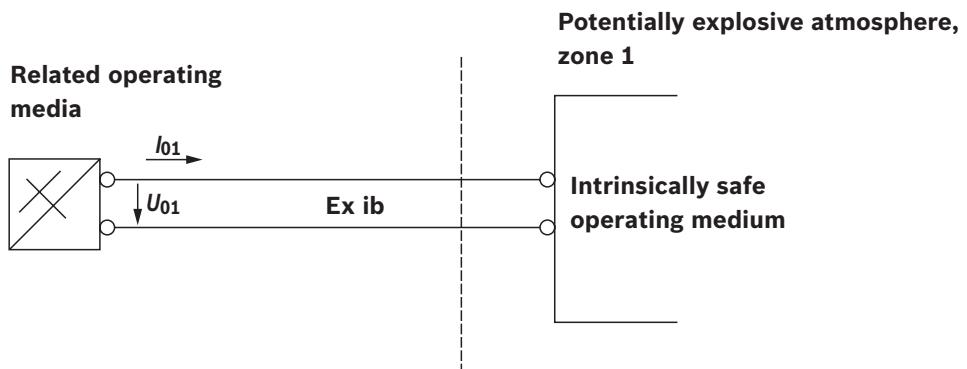
Use /assignment		Gas 2G	Dust 2D
Assignment 1)		Ex h II c T6...T1 Gb	Ex h II C T100°C...T450°C Db
Conductivity of the medium	pS/m	min	300
Dust accumulation	max	–	0.5 mm

Electronic switching element in the intrinsically safe electric circuit

Use /assignment		Gas 2G	Dust 2D
Assignment		Ex II 2G Ex ib IIB T4 Gb	Ex II 2D Ex ib IIIC T100°C Db
adm. intrinsically safe electric circuits		Ex ib IIC, Ex ic IIC	Ex ib IIIC
Technical data			Values only for intrinsically safe electric circuit
Switching voltage	Ui	max	150 V AC/DC
Switching current	li	max	1.0 A
Switching power	Pi	max	1.3 W T4 T_{max} 40 °C
		max	1.0 W T4 T_{max} 80 °C
Surface temperature		max	–
inner capacity	Ci		neglectable
inner inductivity	Li		neglectable
Dust accumulation		max	–
			0.5 mm

1) The temperature depends on the temperature of the medium in the filter and must not exceed the value specified here.

Possible circuit according to DIN EN 60079-14



⚠ WARNING!

- ▶ Explosion hazard due to high temperature! The temperature is aligned to the temperature of the media in the hydraulic circuit and should not exceed the specified value from the table mentioned referenced to the device identification. Measures are to be taken to ensure that the maximum permissible ignition temperature is not exceeded in the potentially explosive atmosphere.

- ▶ When using these filters in potentially explosive areas, appropriate equipotential bonding has to be ensured. The filter is preferably to be earthed via the mounting screws. Here, please note that paintings and oxidic protective layers are not electrically conductive.
- ▶ During filter element exchanges, the packaging material is to be removed from the replacement element outside the potentially explosive area.

☞ Notes:

- ▶ Maintenance by specialist staff only. Instruction by the machine end-user according to DIRECTIVE 1999/92/EC appendix II, section 1.1

- ▶ Functional and safety warranty is only valid when using genuine Hengst spare parts

Intended use

This filter consists of a filter housing, filter element and maintenance indicator, which serve as components in the sense of the EC Machinery Directive 2006/42/EC in hydraulic machinery for the separation of dirt particles.

This filter may be used under the following boundary conditions and limits:

- ▶ Only in systems with fluids of group 2, according to Pressure Equipment Directive 2014/68/EU
- ▶ Only according to the application and environmental conditions in the section "Technical data".
- ▶ Only in compliance with the specified performance limits in the section "Technical data"; extended operational durability/load cycles on request
- ▶ Only with hydraulic fluids and the intended seals according to the section "Compatibility with hydraulic fluids"
- ▶ Use in potentially explosive areas according to the section "Guidelines and standards".
- ▶ The notes regarding the operating modes according to the section "Assembly, commissioning, maintenance" must be observed.
- ▶ Compliance with application and environmental conditions according to the technical data.
- ▶ Compliance with the specified performance limits.
- ▶ Use in the original condition, without damage.
- ▶ Maintenance work, such as the replacement of seals, filter elements and optical indicators with original Bosch Hengst spare parts, is permissible. Repair by the customer, particularly at pressurized components, is impermissible.
- ▶ This filter is exclusively intended for professional use and not for private use.

Improper use

Any use deviating from the intended use is improper and thus impermissible.

Improper use of the filters includes:

- ▶ Incorrect storage
- ▶ Incorrect transport
- ▶ Lack of cleanliness during storage, assembly and operation
- ▶ Incorrect installation
- ▶ Use of inappropriate/non-permissible hydraulic fluids
- ▶ Exceedance of the specified maximum pressures and load cycles
- ▶ Operation outside the approved temperature range
- ▶ Installation and operation in an impermissible device group or category
- ▶ Operation outside the specified limits for the operating voltage, see the section "Technical data"

Hengst Filtration GmbH does not assume any liability for damage caused by improper use. The user assumes all risks involved with improper use.

Environment and recycling

- ▶ The used filter element must be disposed of according to the country-specific statutory environmental protection regulations.
- ▶ After the service life of the filter, the filter components can be recycled according to the applicable country-specific legal regulations for environmental protection.